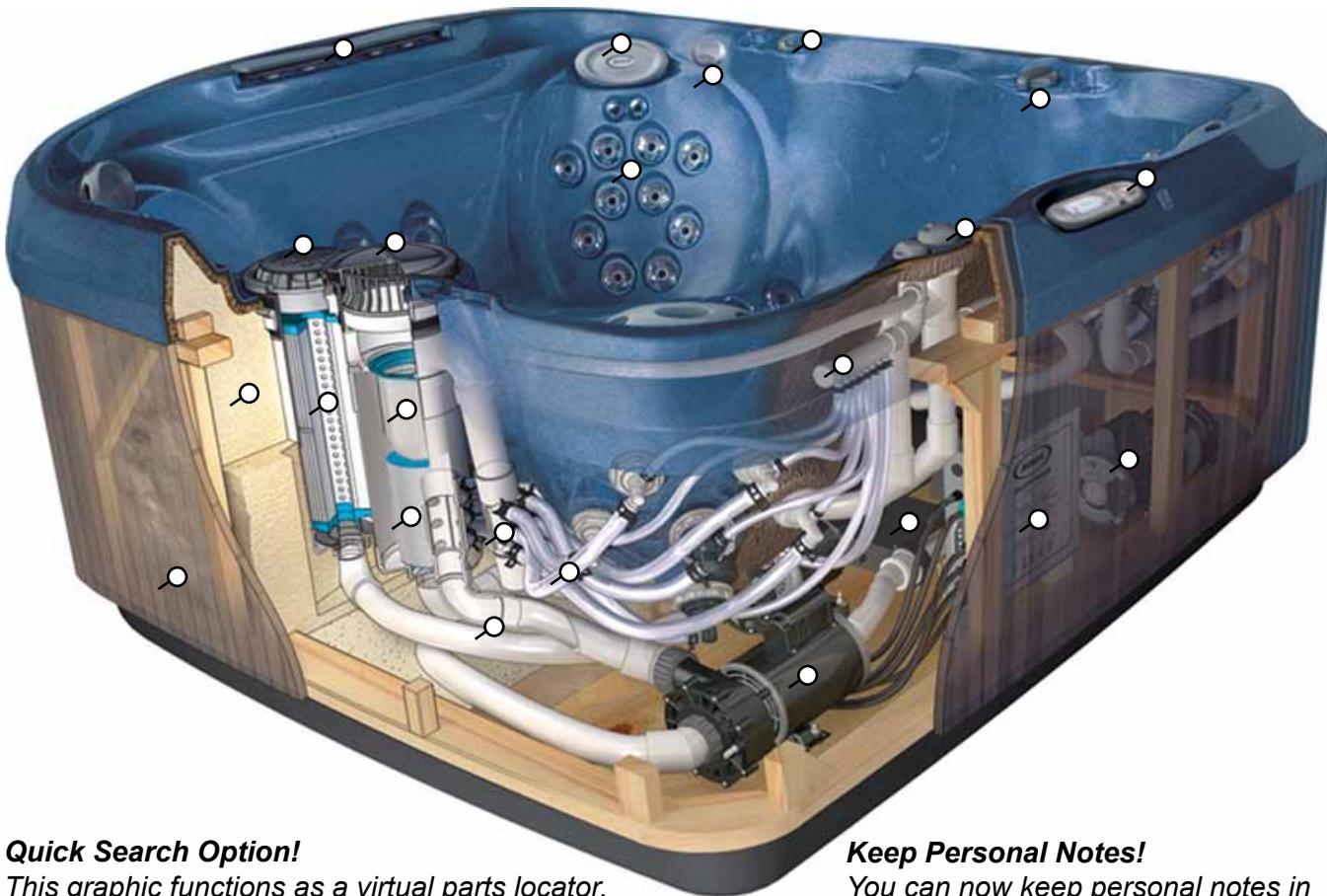




2014 Hot Tub Parts Catalog

Topical Index!

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Table of Contents

<u>Section</u>	<u>Page</u>
Accessories	9
○ Cover Lift Components	9
Blowers	11
○ Blowers (<=2001 Models)	11
Circuit Boards.....	13
○ North American Replacement Circuit Board Matrix (60Hz)	13-14
○ Export Replacement Circuit Board Matrix (50Hz).....	14-15
○ J-LX/J-LXL Series Circuit Boards	16
○ J-400 LCD Series Circuit Boards.....	16-17
○ J-300 LED Series Circuit Boards	17-18
○ J-300 LCD Series Circuit Boards.....	18
○ J-200 And Del Sol Series Circuit Boards	19-20
○ Older Model Circuit Boards (<=2002)	20
○ Replacement Logic Chip Matrix.....	21
Control Panels (Topsides)	23
○ Replacement Control Panel Matrix	23
○ J-LX/J-LXL Series Control Panels	24
○ J-400 LCD Series Control Panels	24
○ J-300 LED Series Control Panels	25
○ J-300 LCD Series Control Panels	26
○ J-200 LED Series Control Panels	26
○ Del Sol Series Control Panels	27
○ Control Panels (<=2001).....	27
○ Older Control Panels (<=2001)	28
○ Older Premium/Echo Control Panels (<=2001)	28
Electrical	29
○ Circuit Breakers/Enclosures	29
○ Controllers (J-1000 Systems)	29
○ Controller (<=2002 Models)	30
○ Cord Assemblies (J-1000 Systems).....	30
○ Fuse Chart	31
○ Fuse Holders	31
○ Miscellaneous Connectors.....	31
○ Miscellaneous Components.....	32
○ Terminal Blocks.....	32
○ Transformers	33-34
Filters	35
○ Filter Matrix	35-36
○ J-LX/J-LXL Series Filters	37
○ J-400 Series Filters.....	37-39
○ J-300 Series Filters (2002+)	40

Table of Contents

Filters	Continued
○ J-200 Series Filters (2005+)	40
○ Del Sol Series Filters (2003-2004).....	41
○ JWB And Echo Filters (\leq 2001).....	41
Hardware	43
○ Hardware (Miscellaneous).....	43
Heaters	45
○ Heater Matrix	45-46
○ J-LX/J-LXL Series Heaters	47
○ J-400 Series Heaters	47-48
○ J-300 Series Heaters	48-49
○ J-200 Series Heaters	49-50
○ Del Sol Series Heaters	50
○ Platinum Series Heaters.....	50
○ Select Series Heaters.....	50
Lights	51
○ Light System Matrix	51-53
○ J-LX/J-LXL Series Light Systems	54
○ J-400 Series Light Systems	55-56
○ J-300 LED Series Light Systems	57-58
○ J-300 LCD Series Light Systems.....	58
○ Step Light Accessory (JLX/J400 Series).....	59
○ J-200 Series Standard Light Assembly.....	59
○ J-200 Series LED Perimeter Lights	60
○ Incandescent Lighting Systems	61
Literature	63
○ Literature Matrix.....	63
Pillows	65
○ Pillow Matrix.....	65-67
○ J-LX/J-LXL Series Pillows	68
○ J-400 Series Pillows	68-69
○ J-300 Series Pillows	69-70
○ J-200 Series Pillows	70
○ Del Sol Series Pillows.....	70
○ All Models (\leq 2001).....	71
Plumbing	73
○ J-LX/J-LXL Air Components	73
○ J-400 Air Components	73
○ J-300 Air Components	73
○ J-200 Air Components	74
○ Air Controls (\leq 2001 Models).....	74-75
○ Air Controls/Air Injector Assemblies (\leq 2001 Models).....	75
○ Diverter Valves (J-LX/J-LXL Series)	76

Plumbing	Continued
○ Diverter Valve Repair Parts	76
○ Diverter Valves (J-400/J-300 Series)	76
○ Diverter Valves (J-200 Series)	77
○ Diverter Valves (Del Sol Series)	77
○ Diverter Valves (Miscellaneous)	78
○ Heater Return Assemblies	78-79
○ Jet Assemblies.....	79
○ BX Jet	79
○ BMH Jet	79
○ Classic Whirl - 500s Jet (ST Jet)	80
○ Classic Luxury - 400s Jet (DVX Jet).....	80
○ Classic Mini - 300s Jet (DXL Jet).....	80
○ Classic Euro - 200s Jet (DL Jet)	80
○ Classic Direct - 200s Jet (DX Jet).....	80
○ Classic Pulsator - 200s Jet (DV Jet).....	80
○ Divert-A-Jet.....	81
○ HTA Jet	81
○ HTC Jet.....	82
○ IX Jet	82
○ Magna II Jet.....	82
○ Maxx PowerPro MX Jet	83
○ Maxx PowerPro MX3 Jet	83
○ Maxx PowerPro MX2 Jet	83
○ Micro Magna Jet	84
○ Micro PowerPro SX Jet.....	84
○ Micro Pulse Jet	84
○ Mini PowerPro DX Jet.....	85
○ Mini PowerPro FX-M Jet.....	85
○ Mini PowerPro FX Jet.....	85
○ Mini Swirl Jet.....	86
○ PowerPro FX2 Jet.....	86
○ PowerPro FX2-S Spinner Jet.....	87
○ PowerPro FX2 Spinner Jet	87
○ PowerPro FXS Spinner Jet.....	87
○ PowerPro LX Jet.....	88
○ PowerPro NX Jet	88
○ PowerPro NX2 Jet	88
○ PowerPro PX Jet	89
○ Pulsator Jet.....	89
○ PowerPro RX3 Jet	90
○ PowerPro RX Jet	90
○ Pulsator Jet (2005-2007 J-230 Only).....	90
○ SMT Jet	90
○ SMT Mini Jet.....	91
○ SMT Micro Jet.....	91
○ 500S Jet.....	92

Table of Contents

Plumbing	Continued
○ Manifolds (Air).....	92
○ Manifolds (Water).....	93
○ Ozone Fittings.....	93
○ J-LX/J-LXL Series Suction Fittings	94
○ J-400 Series Suction Fittings.....	94
○ J-300 Series Suction Fittings.....	95
○ J-200 Series Suction Fittings	95
○ Suction Fittings (\leq 2001 Models)	96
○ Check Valves	96
○ Cycle Valves	97
○ Drain Valves.....	97-98
○ Valves & Waterfalls (J-400).....	99
○ Valves & Waterfalls (J-LX/J-LXL).....	99
○ J-300/J200 Series Waterfalls	100
○ Older Model Waterfalls (\leq 2001).....	101
○ Fittings (Miscellaneous).....	101-106
○ Replacement Foam	107
○ Special Repair Fittings.....	108
Pumps	109
○ Jet Pump History Matrix (North American 60Hz).....	109
○ Jet Pump Matrix for Complete Bracketless North American 60Hz Pumps	110-112
○ Jet Pump Mounting Brackets.....	113
○ Jet Pump Matrix for Older Hot Tubs Manufactured Prior to 2001	114
○ Jet Pump Matrix for Complete Fixed Bracket Export 50Hz Pumps	115-117
○ J-LX/J-LXL/J-400/J-300 N.American 60Hz Bracketless Emerson 56FR Pump Parts (5/09+).....	118
○ J-LX/J-LXL/J-400/J-300 N.American 60Hz Bracketless LX 56FR Pump Parts (5/2009+).....	119
○ J-400 North American 60Hz Fixed Bracket AquaFlo 56 Frame Pump Parts (2006-4/2009).....	120
○ J-300/J-200 North American 60Hz Bracketless 48 Frame Pump Parts (6/2009+)	121
○ J-300/J-200 North American 60Hz Fixed Bracket 48 Frame Pump Parts (Prior to 6/2009)	122
○ J-LX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket LX Pump Parts (5/9009+)	123
○ J-LX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket AquaFlo Pump Parts (2002+).....	124
○ J-400/J-300/J-200 Export 50Hz Fixed Bracket Pump Parts (2002+)	125
○ Older J And K Jet Pump Assemblies (240V)	126
○ Older J Pump Parts (120V).....	127
○ Circulation Pump Matrix.....	128
○ Circulation Pump Parts	129-130
Sanitizers	131
○ CLEARRAY® Water Purification System.....	131-132
○ CD Ozone Generators And Adapter Cables	132-133
○ Ozone Injectors.....	133
○ General Ozone Plumbing	134
Sensors	135
○ Flow Switches (J-LX/J-LXL/J-400 Series)	135
○ Flow Switches (J-300/J-200 Series)	135

Sensors	Continued
○ Pressure Switches (J-200/Del Sol Series).....	136
○ Hi-Limit Sensors (J-LX/J-LXL/J-400 Series).....	136
○ Hi-Limit Sensors (J-300/J-200/Del Sol Series).....	137
○ Temperature Sensors (J-LX/J-LXL/J-400 Series).....	137
○ Temperature Sensors (J-300/J-200/Del Sol LED Series).....	138
○ Temperature Sensors (J-300 LCD Series).....	138
○ Hi-Limit Heater Disk (All Models).....	138
○ Sensor Harness Connectors.....	138
○ Thermostat Parts (≤2001 Models)	139
○ ProTemp Remote Sensor Kits	139
Skimmers	141
○ J-400/J-200 Skimmer Assemblies	141-142
○ Skimmer Assembly (≤2001 Models)	142
○ Skimmer Shields (J-LX/J-LXL Models).....	143
○ Skimmer Shields (J-400 Series)	143
○ Skimmer Shield Parts (J-400 Series).....	144
○ Skimmer Shields (J-300 Series)	145
○ Skimmer Shields (J-200 Series)	146
○ J-LX/J-LXL Series Skimmer Shield Parts	147
○ J-300/J-200 Series Skimmer Shield Parts	148
Skirt Panels	149
○ J-LX/J-LXL Synthetic Wood Skirt Panels (2014+)	149
○ J-LX/J-LXL Synthetic Wood Skirt Panels (2011-2013)	150
○ J-495 Synthetic Wood Skirt Panels (2012+).....	151
○ J-480/J-470 Synthetic Stone Panels (2009-2012).....	152
○ J-480/J-470 Synthetic Wood Skirt Panels (2012+).....	153
○ J-480/J-470 Synthetic Wood Skirt Panels (2011)	154
○ J-480/J-470 Synthetic Wood Skirt Panels (2009-2010).....	155
○ J-480/J-470 Synthetic Wood Skirt Panels (2007-2008).....	156
○ J-480/J-470 Synthetic Wood Skirt Panels (2006)	157
○ J-465 Synthetic Wood Skirt Panels (2012+).....	158
○ J-465 Synthetic Wood Skirt Panels (2009-2011)	159
○ J-465 Synthetic Wood Skirt Panels (2007-2008).....	160
○ J-460 Synthetic Wood Skirt Panels (2012)	161
○ J-460 Synthetic Wood Skirt Panels (2011)	162
○ J-460 Synthetic Wood Skirt Panels (2009-2010).....	163
○ J-460 Synthetic Wood Skirt Panels (2007-2008).....	164
○ J-460 Synthetic Wood Skirt Panels (2006)	165
○ J-425 Synthetic Wood Skirt Panels (2012+).....	166
○ J-415 Synthetic Wood Skirt Panels (2012+).....	167
○ J-300 Synthetic Wood Skirt Panels, Bordeau/Roasted Chestnut/Coastal And Teak (2014+).....	168
○ J-300 Synthetic Wood Skirt Panels, Bordeau/Roasted Chestnut/Coastal And Teak (2013).....	169
○ J-300 Synthetic Wood Skirt Panels, Bordeau/Roasted Chestnut/Coastal And Teak (2011-2012) ..	170
○ J-300 Synthetic Wood Skirt Panels, Roasted Chestnut/Harvest Wheat/Blonde (2008-2010)	171
○ J-300 Synthetic Wood Skirt Panels, Coastal/Silverwood/Sierra/Autumn Red (2008-2010)	172
○ J-300 Synthetic Wood Skirt Panels, Roasted Chestnut/Harvest Wheat/Blonde (2007)	173
○ J-300 Synthetic Wood Skirt Panels, Coastal/Silverwood/Sierra/Autumn Red (2007)	174

Skirt Panels	Continued
○ J-300 Synthetic Wood Skirt Panels, Coastal/Silverwood/Harvest Wheat/Blonde (2004-2006)	175
○ J-300 Synthetic And Real Wood Skirt Panels, Sierra/Autumn Red And Natural (2004-2006).....	176
○ J-300 Synthetic Wood Skirt Panels, Coastal/Silverwood And Sierra Autumn Red (2002-2003)	177
○ J-300 Wood Skirt Panels, Real Wood Natrual Color Panels (2002-2003).....	178
○ J-280/J-275/J-245/J-235 Synthetic Wood Skirt Panels, All Colors (2013+).....	179
○ J-245/J-235 Synthetic Wood Skirt Panels (2012)	180
○ J-270/J-280/J-230 Synthetic Wood Skirt Panels, All Colors (2011-2012).....	180
○ J-270/J-280/J-230 Synthetic Wood Skirt Panels, All Colors (6/2010-12/2010).....	181
○ J-270/J-280/J-230 Synthetic Wood Skirt Panels, All Colors (1/2010-5/2010).....	182
○ J-230 Synthetic Wood Skirt Panels, All Colors (2008-2009).....	183
○ J-280/J-270 Synthetic Wood Skirt Panels, All Colors (2007-2009).....	183
○ J-210 Synthetic Wood Skirt Panels , All Colors (2011+).....	184
○ J-230 Synthetic Wood Skirt Panels , All Colors (2005-2007).....	185
○ J-210/J-220 Synthetic Wood Skirt Panels , All Colors (2005-2010).....	185
○ Del Sol Synthetic Wood Skirt Panels, All Colors (2003-2004)	186
○ Aero And Alexa Real Wood Skirt Panels (≤2001).....	187
○ Laser And Pinnacle Real Wood Skirt Panels (≤2001)	188
○ Quantum And Santina Real Wood Skirt Panels (≤2001)	189
○ Solaris Real Wood Skirt Panels (≤2001)	190
○ Triton Real Wood Skirt Panels (≤2001).....	191
○ Miscellaneous Parts And Accessories	192
Stereo Components	193
○ J-LX/J-LXL Series Stereo Components	193-194
○ J-400 Series Stereo Components.....	194-198
○ J-300 Series Stereo Components.....	199-202
○ J-200 Series Stereo Components.....	203-204
○ BLUEWAVE™ Stereo Enclosure Parts (2013+)	205
○ J-LX/J-LXL Series Stereo Enclosures (2011-2012)	206
○ Stereo Enclosure (2007-2008 J-400/J-300/J-200 Models)	207
○ Stereo Enclosure (2006 J-400 Models And 2002-2006 J-300 Models)	207
○ J-400 Series iPod Enclosure (2007-2008).....	208
○ Stereo Components (≤2001 Models).....	209
○ Topical Index (Parts Locator)	211-222

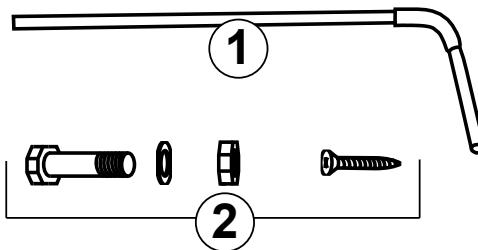
Cover Lift Components

CoverMate I Components

1. **6000-805**, Pivot Arm; See Note 1
2. **6000-810**, Screw Kit

Note:

1. Part is universal for all CoverMate I lifts.
2. Unlisted components are not available as service parts for CoverMate I.

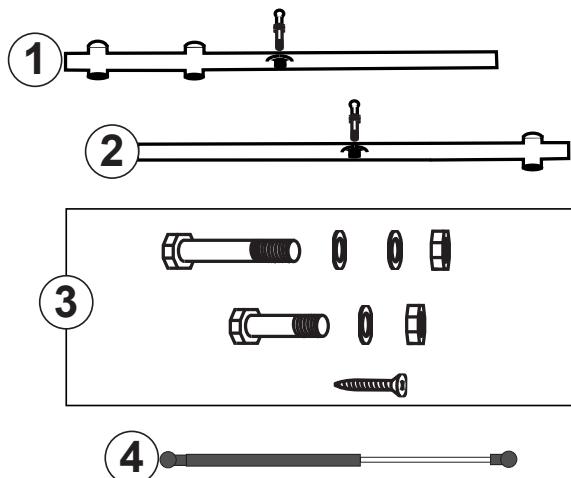


CoverMate III Components

- 1A. **6000-803**, Pivot Arm with Stop for all models (except J-495, J-480, J-470)
- 1B. **6000-801**, Pivot Arm with Stop for J-495, J-480, J-470 models only
2. **6000-804**, Pivot Arm without Stop (See Note 1).
3. **6000-808**, Screw kit
4. **6000-812**, Shock

Note:

Replaced by pivot arms 6000-803 or 6000-801 above. Unlisted components are not available as service parts for CoverMate III.



Replacement Cover Clip Kits

1. **6475-000**, Ideal Spa Cover Clip Kit (Includes 4 Black Clips and Hardware - For Ideal Covers Only)
2. **6475-004**, SunStar Spa Cover Clip Kit (Includes 4 Black Clips, 2 Keys and Hardware - For SunStar Covers Only)



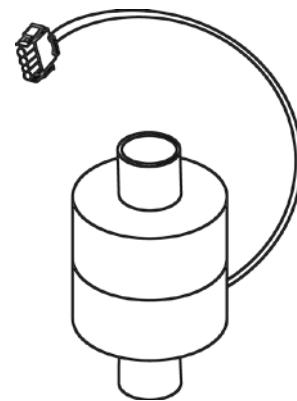
Blowers (≤2001 Models)

2560-150, Blower: Air with Plug, 120VAC;
Fits Laser, Santina (JWB# J119000)

2560-151, Blower: Air with Plug, 240VAC
50/60Hz, Fits Triton (JWB# S340000), can
replace with 2650-152 Blower below (See Note).

2560-152, Blower: Air with Plug, 240VAC/60Hz,
Fits Pinnacle, Quantum (JWB# R759000)

*Note: The 2560-152 Blower can retrofit the 2560-151
Blower with minor modifications. It will be necessary
to splice the new 2560-152 Blower to older (defective)
2560-151 Blower plug since they are wired differently.
Blowers are for 2001 & Previous Model. Air injection
systems were eliminated in 2002.*



North America Replacement Circuit Board Matrix (60Hz)

Series	Model Year	Affected Models	Part #	Page	
J-LX J-LXL	2011+	ALL J-LX/J-LXL Models	6600-726	16	
J-400 (Complete J-1000 System Load Box)	2012+	J-495	6600-400	29	
	2013+	J-480, J-470, J-465, J-425, J-415	6600-401		
	2012	J-480, J-470, J-465, J-460, J-425, J-415			
	Mid 12/2009-2011	J-480, J-470, J-465, J-460	6600-305		
J-400 LCD	2008 - Mid 12/2009	J-480, J-470, J-465, J-460	6600-180	16	
	2006-2008	J-480, J-470, J-465, J-460			
J-300 LED	2014+	J-385, J-375, J-365, J-355, J-345, J-335	6600-293 (Note 4)	17	
		J-325, J-315 (120/240V Convertible Models)	6600-295 (Note 4)		
	2012-2013	J-375, J-365, J-355, J-345, J-335	6600-726	16	
		J-325, J-315 (120/240V Convertible Models)	6600-044 (Note 3)	17	
	2008-2011	J-375	6600-726	16	
		J-325 (120/240V Convertible Model)	6600-044 (Note 3)	17	
	2007-2011	J-365, J-355, J-345, J-335	6600-726	16	
		J-315 (120/240V Convertible Models)	6600-044 (Note 3)	17	
	2005-2007	J-325 (240V Non-Convertible Model)	6600-726	16	
	2002-2006	J-345, J-340, J-335, J-330			
	2002-2003	J-320 (Non-Convertible Models)			
	2002-2006	J-315, J-310 (120/240V Convertible Models)	6600-044 (Note 3)	17	
	2004	J-325 (120/240V Convertible Models)			
J-300 LCD	2002-2006	J-375, J-370, J-365, J-360, J-355, J-350	6600-180	18	
		J-385, J-380	6600-101		
J-200 LED	2014+	J-280, J-275, J-245, J-235 (No Circ. Pump)	6600-720	19	
		J-210 (120/240V Convertible Models)	6600-722		
	2012-2013	J-280, J-275, J-270, J-245, J-235, J-230 (No Circ. Pump)	6600-720		
	2012-2013	J-210 (120/240V Convertible Models)	6600-722		
	2012	J-280, J-270, J-230 (with Circ. Pump)	6600-726	16	
	2008-2011	J-230 (with Circ. Pump)			
	2005-2011	J-230 (No Circ. Pump)			
	2007 (Mid year) - 2011	J-280, J-270 (with Circ. Pump)	6600-726	16	
		J-280, J-270 (No Circ. Pump)			
	2005-2007	J-230	6600-720	19	
	2005-2008	J-220 (120/240V Convertible Models)	6600-722		
	2005-2011	J-210 (120/240V Convertible Models)			
Del Sol	All Years	Del Sol Redondo, Hermosa	6600-722	19	

Note 1: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013 models and spade connectors for previous year models. It is important to note that wiring modifications may be required to use older in-stock versions of this board with 2013 models using forked lug heater connection.

Note 2: Replaced 6600-288 board in the summer of 2013 (Configuration Instructions Included with new board).

Note 3: Replaced 6600-286 board in the summer of 2013. Can replace with 6600-724 Circuit Board (not illustrated).

Note 4: Circuit Board supports models with the CLEARRAY® on-demand function.

See page 21 for a list of replacement circuit board logic chips.

North America Replacement Circuit Board Matrix (60Hz) Continued...				
Series	Model Year	Affected Models	Part #	Page
Echo (All)	Prior to 2002	J135/S260, Z235/S270, Z240/S280, Z255/R560	2600-005	20
		Z112 (S710) Analog	2600-020 (Note 1)	
		Z112 (S710) Digital	2600-024	
Platinum (All)	Prior to 2002	R310, R300, R290, R280, R270	2600-011	20
Select (All)	Prior to 2002	M450, R275, R295, J140 (1/2 hour filter cycle)	2600-014	
		K010	2600-015	
		R400	2600-020 (Note 1)	

*Note 1: This system must be converted to a digital controls. Call for details.
See page 21 for a list of replacement circuit board logic chips.*

Export Replacement Circuit Board Matrix (50Hz)

Spa Series	Model Year	Affected Models	Part #	Page
J-LX J-LXL	2011+	All J-LX/J-LXL Models	6600-726	16
J-400 (Complete J-1000 System Load Box)	2012+	J-495	6600-402	29
	2013+	J-480, J-470, J-465, J-425, J-415	6600-403	
	2012	J-480, J-470, J-465, J-460, J-425, J-415		
	Mid 12/2009-2011	J-480, J-470, J-465, J-460	6600-306	
J-400 LCD	Mid 9/07-2009	J-480, J-470, J-465, J-460	6600-183	17
	Mid 9/07 - Mid 2009	J-480, J-470, J-465, J-460	6600-162	
	2006-8/2007	J-480, J-470, J-460		

*Note 1: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013+ models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013+ models using forked lug heater connections.
See page 21 for a list of replacement circuit board logic chips.*

Export Replacement Circuit Board Matrix (50Hz) Continued...

Spa Series	Model Year	Affected Models	Part #	Page
J-300 LED	2014+	J-385, J-375, J-365, J-355, J-345, J-335	6600-293 (Note 4)	17
		J-325, J-315 (120/240V Convertible Models)	6600-295 (Note 4)	
	2012-2013	J-375, J-365, J-355, J-345, J-335	6600-726	16
		J-325, J-315	6600-044 (Note 3)	17
	2008-2011	J-375	6600-726	16
		J-325	6600-044 (Note 3)	17
	2007-2011	J-365, J-355, J-345, J-335	6600-726	16
		J-315	6600-044 (Note 3)	17
	2002-2006	J-345, J-340, J-335, J-330	6600-726	16
	2005-2007	J-325		
	2002-2006	J-315, J-310	6600-044 (Note 3)	17
	2004	J-325		
J-300 LCD	2002-2006	J-385, J-380, J-375, J-370, J-365, J-360, J-355, J-350	6600-183	17
		J-375, J-370, J-365, J-360, J-355, J-350		
		J-385, J-380 3-Pump Models Only	Use 6600-097 Board And 6660-282 Eprom	18
J-200 LED	2014+	J-280, J-275, J-245, J-235 (No Circ. Pump)	6600-720	19
		J-210 Models (No Circ. Pump)	6600-722	
	2012-2013	J-280, J-275, J-245, J-235 (No Circ. Pump)	6600-720	
		J-210 Models (No Circ. Pump)	6600-722	
	2012	J-280, J-270, J-230 (with Circ. Pump)	6600-726	16
		J-280, J-275, J-270, J-245, J-235 (No Circ. Pump)	6600-720	19
		J-230 And J-210 Models (No Circ. Pump)	6600-722	
	2008-2011	J-230 (with Circ. Pump)	6600-289	20
		J-230 (No Circ. Pump)	6600-287	
	2007-2011	J-280, J-270 (with Circ. Pump)	6600-726	16
	2005-2007	J-230 (2 Jet Pumps)	6600-720	19
	2005-2008	J-220	6600-722	
	2005-2011	J-210		
Del Sol	All Years	Del Sol Redondo, Hermosa	6600-722	19

Note 1: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013+ models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013+ models using forked lug heater connections.

Note 2: Replaced 6600-288 board in the summer of 2013 (Configuration Instructions Included with new board).

Note 3: Replaced 6600-286 board in the summer of 2013. Can also replace with 6600-724 Circuit Board (not illustrated).

Note 4: Circuit Board supports models with the CLEARARRAY® on-demand function.

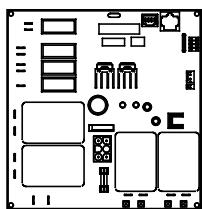
See page 21 for a list of replacement circuit board logic chips.

J-LX/J-LXL LED Series (2011+)

J-LX/J-LXL North American And Export 50/60Hz Models

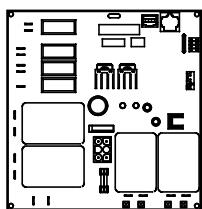
6600-726,

All 2014+ J-LX/J-LXL models,
Micro Chip 3.61A Included
(See page 21 for details);
*Note: Replaced 6000-167
circuit board all applicable models.*



6000-167,

All 2011-2013 J-LX/J-LXL models, Micro Chip 3.60 Included (See page 21 for details);
Note: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013+ models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013+ models using forked lug heater connections. The 6000-167 and 6600-726 board are the same boards with Different Micro Chips.

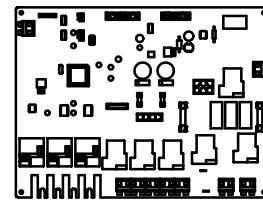


J-400 LCD Series (2006+)

J-400 North American 60Hz Models

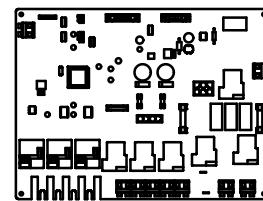
6600-180,

All 2008-Mid 12/2009 1 & 2-Pump J-400 Models. Board is microprocessor controlled and does not require an Eprom. *Note: Can Replace 6600-161 board below.*



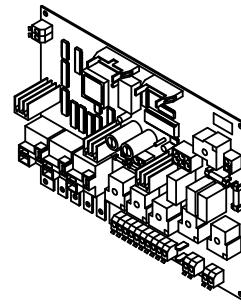
6600-164,

All 2008-Mid 12/2009 J-400 Models without the J-1000 control system. *Note: Replaced 6600-098 board below in Fall 2008. Board memory changed from a Eprom/Dallas Chip to a Microprocessor style in early February 2011+. Both board types are fully interchangeable. Replaced by 6600-180 board above.*



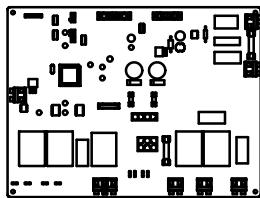
6600-098,

All 2006-2008 J-400 Models, 9.51B EPROM included, *Note: Replaced by 6600-161 board in Fall of 2008*

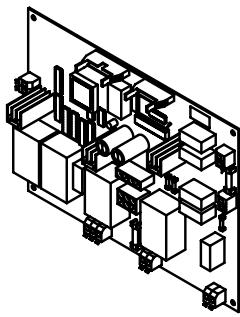


J-400 LCD Series (2006+)**J-400 Export
50Hz Models**

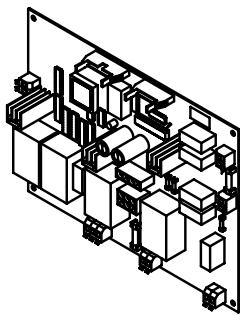
6600-183,
All 9/07-2009 1 & 2-Pump J-400 Models. Board is microprocessor controlled and does not require an Eprom. *Note: Can Replace with 6600-162 board below.*



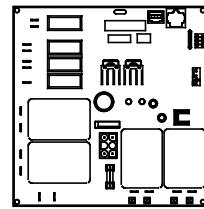
6600-162,
All 9/07-2009 J-400 Models, EPROM 9.51B included (See page 21 for details). *Note: Replaced by 6600-078 board in Spring 2008. Can replace with 6600-183 board above.*



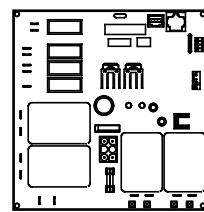
6600-078,
All 2006-8/07 J-400 Models, EPROM 9.51A included (See page 21 for details). *Note: Replaced by 6600-162 board above in Spring 2008.*

**J-300 LED Series (2002+)****All J-300 North American 60Hz And Export 50Hz Models**

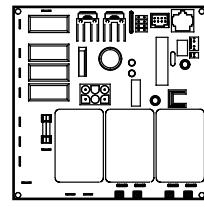
6600-293, All 2014+ 2-Pump J-385, J-375, J-365, J-355, J-345, J-335 Models; Micro Chip 3.82 Included (See page 21 for details); *Note: Supports models with the CLEARRAY® On-Demand function.*



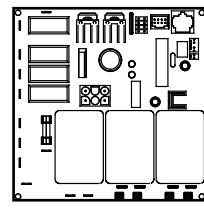
6600-167, All 2012-2013 2-Pump J-375, J-365, J-355, J-345, J-335 Models; Micro Chip 3.61A Included (See page 21 for details); *Note: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013 models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013 models using forked lug heater connections. Replaced by 6600-726 Circuit Board (page 16).*



6600-295, All 2014+ 1-Pump J-325, J-315; Micro Chip 3.82 Included (See page 21 for details); *Note: Supports models with the CLEARRAY® On-Demand function.*



6600-044, All 2012-2013 1-Pump J-325, J-315; Micro Chip 3.61A Included (See page 21 for details); *Note: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013+ models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013 models using forked lug heater connections. Can replace with 6600-724 Circuit Board (not illustrated). These are the same boards with different Micro Chips.*



J-300 LED Series (2002+)

All J-300 North American 60Hz And Export 50Hz Models

6600-288 (Limited Stock),

Fits 2002-2011 2-Pump Models

Including:

A. 2008-2011 J-375

B. 2007-2011 J-365, J-355, J-345, J-335

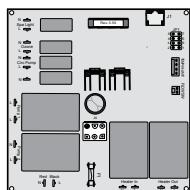
C. 2005-2007 J-325 (240V Model)

D. 2002-2006 J-345, J-335, J-340, J-330

E. 2002-2003 J-320

F. Micro Chip included (See page 21 for details)

Note: Can replace with 6600-726 Circuit Board.



6600-286 (Limited Stock),

Fits 2007-2011 1-Pump Models:

A. 2008-2011 J-325

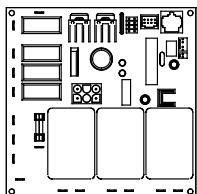
B. 2007-2011 J-315

C. 2002-2006 J-315, J-310

D. 2004 J-325

E. Micro Chip included (See page 21 for details)

Note: Replaced by 6600-044 board (page 17) in the summer of 2013. These are the same boards with different Micro Chips.



J-300 LCD Series (2002-2006)

J-300 North American 60Hz Models

6600-180,

Universal Board for All

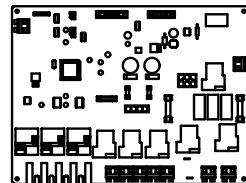
2002-2006 J-300

1&2-Pump Models

(Microprocessor Based);

Can Replace 6600-092

Board Below.



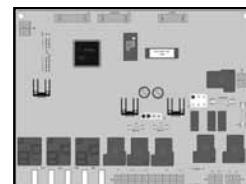
6600-092,

All 2002-2006 J-300

1 & 2-Pump Models;

Eeprom 9.50B included,

(Replace with 6600-180)



6600-101,

2002-2006 3-Pump

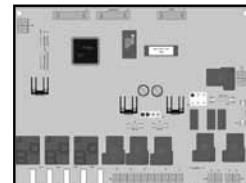
J-385/J-380 Models;

Eeprom 9.70B included

(see details below)

Note: The 6600-092 and

6600-101 boards are identical with the exception of their Eeprom chip.



J-300 Export (50Hz Models)

6600-183,

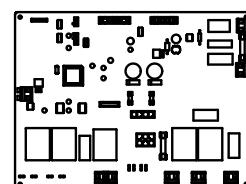
All 2002-2006 J-300

1&2-Pump Models

(Microprocessor Based);

Can Replace

6600-093 Board Below.



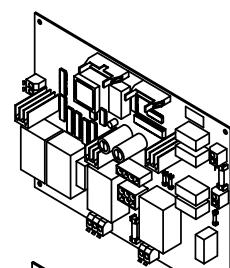
6600-093,

All 2002-2006 J-300 1&2

Pump Models; Eeprom 9.50B

Included (Replace with

6600-183 board above)



6600-102,

All 2004-2006 3-Pump

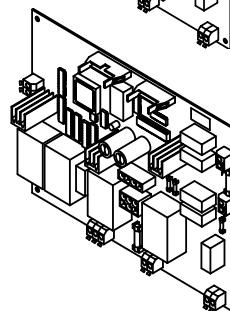
J-380/J-385 Models; Eeprom

9.70B included (Replace

with the 6600-097 Circuit

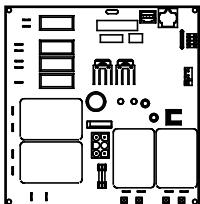
Board (Not Illustrated) and

6600-282 Eeprom).



J-200 And Del Sol Series**North American 60Hz & Export 50Hz Circulation Pump Models****6600-167,**

- A. 2012 All J-280, J-270 Models
- B. 2012 60Hz North American J-230 Models
- C. Micro Chip Included (See page 21 for details)

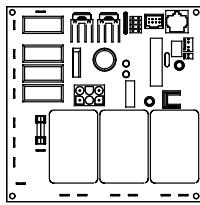


Note: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013+ models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013+ models using forked lug heater connections. Replaced by 6600-726 Circuit Board (page 16).

6600-044,

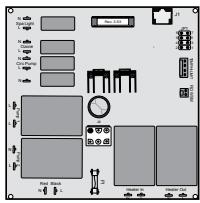
- A. 2012 J-230 50Hz Export LED Models
- B. Micro Chip Included (See page 21 for details)

Note: Can replace with 6600-724 Circuit Board (not illustrated). These are the same boards with different Micro Chips.

**6600-288 (Limited Stock),**

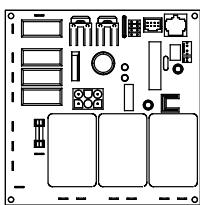
- A. 2008-2011 J-230 60Hz North American Models
- B. 2007-2011, All J-280/J-270 models - introduced mid-year
- C. Micro Chip Included (See page 21 for details)

Replaced by 6600-726 Circuit Board (page 16).

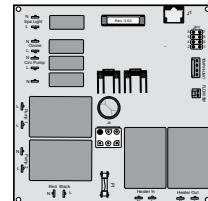
**6600-286 (Limited Stock),**

- A. 2008-2011 J-230 50Hz Export Models
- B. Micro Chip included (See page 21 for details)

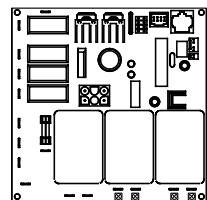
Note: Replaced by 6600-044 board above in the summer of 2013+. These are the same boards with different Micro Chips.

**J-200 And Del Sol Series****North American 60Hz & Export 50Hz Non-Circulation Pump Models****6600-720,**

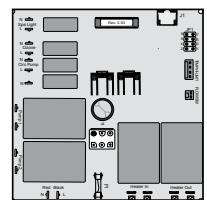
- All 2014+ J-280, J-275, J-245, J-235 2-Pump Models, Micro Chip 5.60A Included (See page 21 for details)

**6600-722,**

- All 2014+ J-210 1-Pump Models, Micro Chip 5.60A Included (See page 21 for details)

**6600-046,**

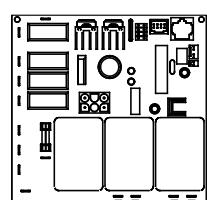
- A. 2012-2013 All J-280, J-275, J-270, J-245, J-235 Models (No. Circ.)
- B. 2012 J-230 60Hz North America Models (No. Circ.)
- C. Micro Chip included (See page 21 for details)



Note: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013 models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013 models using forked lug heater connections. Circuit board 6600-720 above can be used as a direct replacement. These are the same boards with different Micro Chips.

6600-042,

- A. 2012-2013 J-210 (No. Circ.)
- B. 2012 J-230 50Hz Export Models (No Circ.)
- C. Micro Chip included (See page 21 for details)



Note: This board was reissued under the same part number in 2013. It now includes screw terminals for the forked-lug heater connections used in compatible 2013 models and spade connectors for previous year models. It is important to note that older in-stock versions of this board are NOT compatible with 2013 models using forked lug heater connections. Circuit board 6600-722 above can be used as a direct replacement. These are the same boards with different Micro Chips.

J-200 And Del Sol Series**North American 60Hz & Export 50Hz Non-Circulation Pump Models****6600-287 (Limited Stock),**

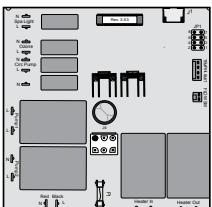
A. 2005-2011 J-230 60Hz
North American Models
(No Circ.)

B. 2005-2007 J-230 50Hz
Export Models (No Circ.)

C. 2007-2011 J-280, J-270
(No Circ.) All; introduced mid-year

D. Micro Chip included (See page 21 for details)

Note: Can replace with 6600-720 board (page 19). These are the same boards with different Micro Chips.

**6600-289 (Limited Stock),**

Del Sol And J-200

LED Models:

A. 2008-2011 J-230 50Hz
Export Models (No. Circ.)

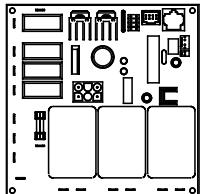
B. 2005-2011 J-210 (All)

C. 2005-2008 J-220 (All)

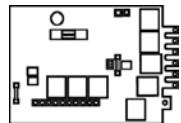
D. Del Sol Series All Years (Hermosa and Redondo)

E. Micro Chip included (See page 21 for details)

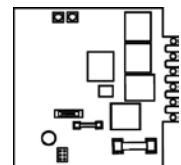
Note: Can replace with 6600-720 board (page 19). These are the same boards with different Micro Chips.

**Older Models (<2002)****Various Models****2600-011, Platinum Series**

(JWB# R797000)

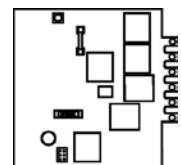
**2600-015, For H136 Control**

Box (JWB# H311000)

**2600-014, Select Series,**

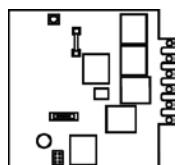
(1/2 Hour Filter Cycles);

Replaced 2600-016 board
for H716 Control Box below
(JWB# J852000)

**2600-016, Select Series,**

(1/2 Hour Filter Cycles)

Replaced by 2600-014
board above.

**2600-020, Palio Models**

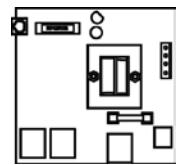
(JWB# R796000)

2600-024, Circuit Board: Digital

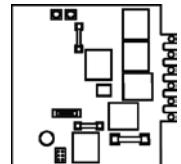
Duplex - Palio Upgrade

(JWB# S927000); Note: Must
convert system to digital controls.

Call for details

**2000-601, PCB Assembly,**

Balboa (JWB# J118000)

**2600-017, Model 106/7**

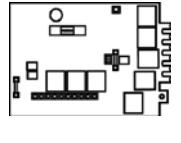
(JWB# F809000)

2600-018, Model K286

(JWB# K623000)

2600-019, Model 108/9

(JWB# F81000)

**2600-005, Model R576/R574 Control Box,**

Replaced 2600-104 board for R576/R574
Control Box Below (JWB# R790000)

2600-104,

Model R576/R574 Control Box

A. Replaced by 2600-005 board above.

B. JWB# R790000 Older Models (<2002)

Replacement Logic Chip Matrix

Chip Identifier



Micro Chip

EPROM Chip

PAL Chip

Hot Tub	Model Year	Compatible Models	Chip Part #	Chip Type	Chip Rev.	Chip Details	Page
J-LX J-LXL	2011+	All J-LX/J-LXL Boards	6660-285	Micro Chip	3.61A 3.60 3.59 (Note 1)	1/2 Hour Filter Cycles Overtemp 106°F Programmable Circ. Smart Logic (Note 6)	16
J-400	2008-2009	All J-400 Boards	6660-268	Eeprom	9.51B	Programmable Filter Cycles	16 & 17
	2006-2007	All J-400 Boards	6660-328	Eeprom	9.51A		
J-300 LED	2014+	All 1-Pump and 2-Pump Boards (Spas with Circulation Pumps)	6660-289	Micro Chip	3.82 3.80 (Note 7)	1/2 Hour Filter Cycles Overtemp 106°F Programmable Circ Smart Logic (Note 6)	17
	2012-2013	All Boards (Spas With Circulation Pumps)	6660-285	Micro Chip	3.61A 3.60 (Note 1)	1/2 Hour Filter Cycles Overtemp 106°F (Note 2) Programmable Circ. Smart Logic (Note 6)	
	2004-2011	All Boards (Spas With Circulation Pumps)	6660-277	Micro Chip	3.57	1/2 Hour Filter Cycles Overtemp 106°F (Note 2) Programmable Circ.	18
	2002-2003	All Boards (Spas With Circulation Pumps)	6660-275	Micro Chip	3.53	2 Hour Filter Cycles 24-Hour Circ. Cycle	
J-300 LCD	2002-2006	All 2-Pump Boards	6660-279	Eeprom	9.50B	For 2 Jet Pumps	18
		J-380/J-385 3-Pump Spas Boards Only	6660-282	Eeprom	9.70B	For 3 Jet Pumps	
		All Boards	6760-024	Dallas Timer	-	Timing Chip For All 2002-2006 Boards	
J-200 LED	2012+	All Boards (Spas Without Circulation Pumps)	6660-287	Micro Chip	5.60A 5.59 (Note 3)	1/2 Hour Filter Cycles Overtemp 106°F (Note 3) Programmable Circ Smart Logic (Note 6)	19
	2012	All Boards (Spas With Circulation Pumps)	6660-285	Micro Chip	3.61A 3.60 (Note 1)	1/2 Hour Filter Cycles Overtemp 106°F Programmable Circ. Smart Logic (Note 6)	
	2004-2011	All Boards (Spas With Circulation Pumps)	6660-277	Micro Chip	3.57	1/2 Hour Filter Cycles Overtemp 106°F (Note 2) Programmable Circ.	
	2006 to 2011	All Boards (Spas Without Circulation Pumps)	6660-284	Micro Chip	5.57 5.56 (Note 5)	Overtemp 106°F (Note 4) Offers 60A Logic for J-230 Models	
	2005	All Boards (Spas Without Circulation Pumps)	6660-276	Micro Chip	5.54	N/A	
Del Sol	All Years	Redondo, Hermosa	6660-276	Micro Chip	5.54	N/A	20

Circuit Boards

Note 1: 3.61A chip replaces 3.60, 3.59 & 3.58 chips. New 3.61A chip includes Smart Logic.

Note 2: The overtemp 106°F feature was offered with 2010+ chip revisions only.

Note 3: Chip replaces version 5.60, 5.59 & 5.58.

Note 4: Chip replaced version 5.56.

Note 5: Chip replaced by version 5.57 (6660-284) under the same part number. 5.56 Chip has been discontinued.

Note 6: Smart logic feature deducts non-programmed heat call run times from next day's filter cycle program to save energy.

Note 7: 3.82 chip replaces 3.80 chip. New 3.82 chip includes revised Summer Logic. Older 3.80 chip has been discontinued.

Replacement Control Panel Matrix

Hot Tub	Model Year	Affected Models	Pumps	Main Panel	Remote	Page
J-LX J-LXL	2013+	J-LX/J-LXL Models	2	6600-506	-	24
	2011-2012 (All)	J-LX/J-LXL Models		6600-239		
J-400 (J-1000 Systems)	2013+ (All)	J-495, J-480, J-470, J-465, J-425, J-415	1, 2 or 3	6600-099	-	24
	2012 (All)	J-495, J-480, J-470, J-465, J-425, J-415	1, 2 or 3	6600-405		
	2010-2011 (All)	J-480, J-470, J-465, J-460	2	6600-857		
J-400	2006-2009 (North America 60Hz)	J-480, J-470, J-465, J-460	2	20318-001	-	24
	2006-2009 (Export 50Hz)	J-480, J-470, J-465, J-460	2	2600-327		
J-300 LED	2014+	J-385, J-375, J-365, J-355, J-345, J-335	2	6600-715	-	25
		J-325, J-315	1	6600-713		
	2013	J-375, J-365, J-355, J-345, J-335	2	6600-504	-	25
		J-325, J-315	1	6600-503		
	2008-2012 (All)	J-375, J-365, J-355, J-345, J-335	2	2600-328		
		J-325, J-315	1	2600-331		
	2007 (All)	J-365, J-355, J-345, J-335	2	2600-328		
		J-325, J-315	1	2600-321		
	2002-2006 (All)	J-345, J-335	2	2600-322		
		J-325, J-315	1	2600-321		
	2004 (All)	J-345	2	2600-322		
		J-335, J-325, J-315	1	2600-321		
	2002-2003 (All)	J-340	2	2600-322		
		J-330, J-320, J-310	1	2600-321		
J-300 LCD	2004-2006 (North America 60Hz)	J-385, J-375, J-365, J-355	2	2600-323	2600-324	26
	2004-2006 (Export 50Hz Only)	J-385, J-375, J-365, J-355	2	2600-325	2600-324	
	2002-2003 (North America 60Hz)	J-380, J-370, J-360, J-350	2	2600-323	2600-324	
	2002-2003 (Export 50Hz Only)	J-380, J-370, J-360, J-350	2	2600-325	2600-324	
J-200 LED	2013+	J-280, J-275, J-245, J-235	2	6600-501	-	26
		J-210	1	6600-500		
	2012 (All)	J-280, J-275, J-270, J-245, J-235	2	6600-501		
		J-230, J-210	1	6600-500		
	2009-2011 (All)	J-280, J-270	2	6600-501		
		J-230, J-210	1	6600-500		
	2008 (All)	J-280, J-270	2	6600-501		
		J-230, J-220, J-210	1	6600-500		
	2007 (All)	J-280, J-270	2	6600-501		
		J-230, J-220, J-210	1	2600-321		
	2005-2006 (All)	J-230	2	2600-322		
		J-220, J-210	1	2600-321		
Del Sol	All Years	Redondo, Hermosa	1	6600-641	-	27
XXXXXX = Part no longer offered or has been replaced by an alternate. See pages 27-28 for a listing of older ≤2001 control panels and accessories						

Control Panels (Topsides)

J-LX/J-LXL Series (2013+)

6600-506, Panel:
J-LX/J-LXL 2-Pump
SMT 2013

6600-239, Panel:
JLX-JLXL 2-Pump
2013 (Replaced by
6600-506)

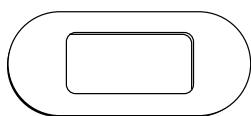


J-LX/J-LXL Series (2011-2012)

6600-440, Control
Panel: LED
2-Pump JHT 2011



6630-118, Underlay:
2011 JHT LED Panel
(Replacement fits all
2011+ models)



J-400 LCD Series (2013+)

6600-099, Panel:
LCD J400 2013



J-400 LCD Series (2010-2012)

6600-405, 2012
Control Panel:
LCD 1/3 VGA
color graphics,
1, 2 or 3 Pump



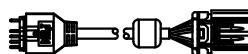
6600-857, 2010-2011
Control Panel: LCD
1/3 VGA color
graphics, 2-Pump



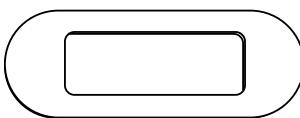
6560-660, Harness:
Topside Control
Panel to JBL Stereo



6560-956, Harness:
Topside Control
Panel to Main Load
Box (Control Box)



6000-857, Gasket:
J1000 Control Panel
(Replacement fits all
2010+ models)



J-400 LCD Series (2006-2009)

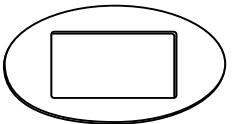
20318-001, Control
Panel: 2-Pump, North
America 60Hz



2600-327, Control
Panel: 2-Pump, Export
50Hz

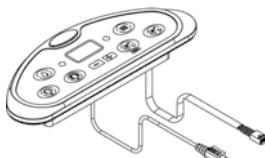


2660-100, Underlay:
JHT LCD Panel



J-300 LED Series (2014+)

6600-715, Panel:
J300 2-Pump SMT 2014
(Not compatible with
older models)



6600-713, Panel:
J300 1-Pump SMT 2014
(Not compatible with
older models)



2660-115, Underlay:
LED Panel (Replacement
for 2014+ panels above)

**J-300 LED Series (2013)**

6600-504, Panel;
J300 2-Pump SMT 2013



6600-235, Panel:
J300 2-Pump 2013
(Replaced by 6600-504)

6600-503, Panel: J300
1-Pump SMT 2013



6600-237, Panel:
J300 1-Pump 2013
(Replaced by 6600-503)

J-300 LED Series (2007-2012)

2600-328, 2007-2012
Panel: LED, All 2-Pump
Models



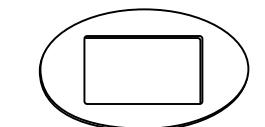
2600-331, 2008-2012
Panel: LED, All 1-Pump
Model



2600-321, 2007 Panel:
LED, All 1-Pump Models



2660-110, Underlay:
LED Panel (Replacement
for 2007-2012 panels
above)

**J-300 LED Series (2002-2006)**

2600-322, Panel: All
LED 2-Pump Models
(Replaced JHT#
2600-302 on 7/05)



2600-321, Panel: All
LED 1-Pump Models
(Replaced JHT#
2600-301 on 7/05)

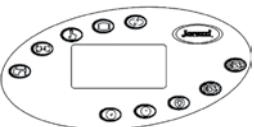


J-300 LCD Series (2002-2006)

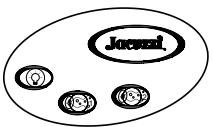
2600-323, Panel: LCD
Domestic Models
60Hz (Replaced JHT#
2600-303 on 7/05)



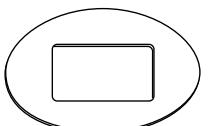
2600-325, Panel: LCD
Export 50Hz Models
(Replaced JHT
#2600-305 on 7/05)



2600-324, Panel:
LCD Remote; Used on
J-370/J-375 and J-380/
J-385 Only (Replaced
JHT# 2600-304 on 7/05)



2660-120, Underlay:
LCD Remote (Replacement
for remote panel above)



J-200 LED Series (2005+)

6600-501, 2013+
Panel: LED, All
2-Pump Models SMT



2600-329, 2007-2012
Panel: LED, All
2-Pump Models
(Replaced by 6600-
501)



2600-322, 2005-2006
Panel: All LED 2-Pump
Models (Replaced
JHT# 2600-302 on 7/05)



6600-500, 2013+
Panel: LED, All
1-Pump Models SMT



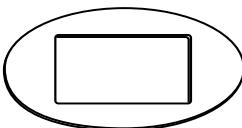
2600-333, 2008-2012
Panel: LED, All
1-Pump Models
(Replaced by
6600-500)



2600-321, 2005-2007
Panel: All LED 1-Pump
Models (Replaced
JHT# 2600-301 on
7/05)

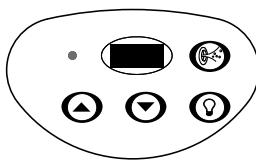


2660-110, Underlay: LED
Panel (Replacement for
2005-2006 panels)



Del Sol Series (All Years)

6600-641, Panel: Generic
for Del Sol Series
(Replaces JHT#
6600-635)

**Control Panels (≤ 2001)**

2500-150, Panel:
Platinum Control
(JWB# K123000
- Replaced JWB#
F103000)



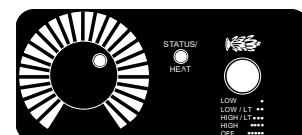
6000-070, Light: Panel
Digital Deluxe (Platinum);
2 Required (JWB# F414000)



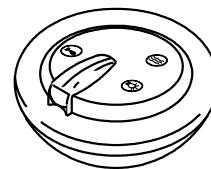
2500-151, Panel:
Select Control
(JWB# H714000)



2500-152, Panel:
Alexa Control
(JWB# H193000);
Also for Echo Spas
with Analog Controls



2500-160, Remote: Hand
Held (JWB# P208000)



Older Control Panels (\leq 2001)

- 2560-460**, Sensor: IR Remote (Includes 1-4),
(JWB# P207000)
1. **2000-070**, Nut IR Sensor (JWB# P576000)
 2. **2000-071**, Sensor: IR Remote, Sensor Only
(JWB# P710000) - Limited Stock
 3. **2000-072**, Gasket: IR Sensor (JWB#
P724000)
 4. **2000-075**, Connector: 2 into 1, IR Sensor -
Limited Stock (JWB# P577000)

**Older Premium/Echo
Control Panels (\leq 2001)**

- 2000-028**, Bellows: Air Actuator
(JWB# C377000)
- 2000-068**, Air Switch: 4 Function - Limited Stock
(JWB# 5260000)
- 2000-077**, Shaft: Flex 44"
(JWB# 8679000)
- 2000-108**, Control Shaft Repair Assembly
(JWB# 7757000)
- 2000-112**, Air Cap: Extended Shaft
(JWB# 0846000)
- 2000-113**, Adapter: Control Cable
(JWB# 7109000)
- 2000-129**, Repair: Push Button Assembly
(JWB# 7760000)
- 2000-230**, Cup: Air Actuator
(JWB# A187000) - Limited Stock
- 2000-231**, Guide: Air Actuator
(JWB# C842000)
- 2000-430**, Control Shaft Flex, 22"
(JWB# 7114000)
- 2500-153**, Panel: 6-Button Balboa
(Replaces F104/F105)
- 2560-070**, Plug: 3/4", Pry out
(2001 Remote Control)
- 2500-154**, Panel: 2-Button with Temp Display;
Echo with Digital Control (JWB# R604000);
See Note.

Note:

This control panel (topside) must be used when upgrading the Palio R400 to a digital control system in conjunction with the 2600-024 circuit board.

Circuit Breakers/Enclosures

GFCI Breakers

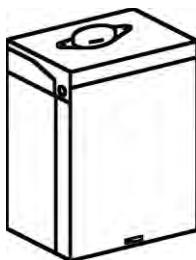
6472-427, 240VAC 60A
Square-D GFCI, breaker,
2-pole, single throw
Note: Appearance may vary



6472-694, 240VAC 50A
Square-D GFCI, breaker,
2-pole, single throw

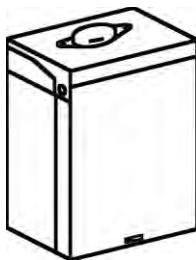
Sub Panel Without GFCI Breakers

6472-436, Square-D,
8-position; GFCI Breakers
purchased separately



Sub Panels With GFCI Breakers

6472-835, Cutler Hammer
Sub Panel with 50A GFCI
breaker (1-position).



6472-836, Cutler Hammer
Sub Panel with 60A GFCI
breaker (1-position)

120VAC GFCI Cords

2560-024, 120VAC 20A GFCI
cord (15 foot), Used on Pre-
2002 convertible models
(JWB# F921000)



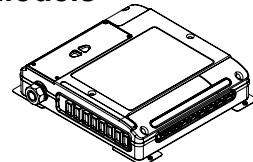
6560-024, 120VAC 15A GFCI
cord, 15 foot (JWB# R886000);
Used on:
A. 2002+ J-310, J-315
B. 2005+ J-210
C. 2004 and 2008+ J-325
D. 2005-2008 J-220
E. Del Sol Series (All Years)

Controllers (J-1000 Systems)

North American 60Hz J-1000 Controllers

2012+ J-400 Models

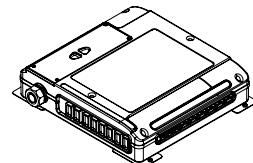
6600-400, J-1000
Controller: 240VAC/60Hz,
3-Pump J-495 Models



6600-401, J-1000 Controller:
240VAC/60Hz, 1 or 2-Pump Models

Mid 2009-2011 J-400 Models

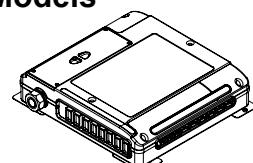
6600-305, J-1000
Controller: 240VAC/60Hz,
2-Pump Models



Export 50Hz J-1000 Controllers

2012+ J-400 Models

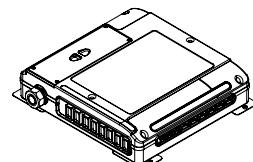
6600-402, J-1000
Controller: 230VAC/50Hz,
3-Pump J-495 Models



6600-403, J-1000 Controller:
230VAC/50Hz, 1 or 2-Pump Models

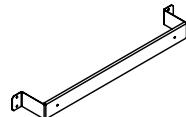
Mid 2009-2011 J-400 Models

6600-306, J-1000
Controller: 230VAC/50Hz,
2-Pump Models



Controller Bracket

6570-190, Bracket,
J-1000 Controller Mount



Controllers

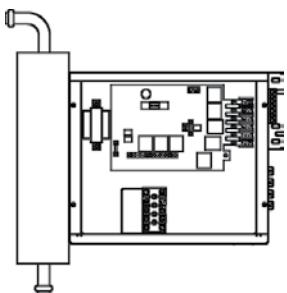
For <2002 Model Hot Tubs

2000-634, Balboa Box: Duplex 120VAC Convertible, Not Shown (JWB# R574000)

2000-635, Balboa Box: 2-Pump 240VAC, Not Shown (JWB# R576000)

240VAC Controllers

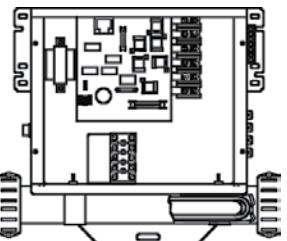
2500-095, Controller: 240VAC 3-Pump, 3-Wire (JWB# R327000)



2500-100, Controller: 240VAC 3-Pump, 4-Wire (JWB# R641000)

120/240VAC Controllers

2500-080, Controller: Duplex 120/240VAC (JWB# H136000)



2500-090, Controller: Digital Duplex 240VAC 2-pump (JWB# H136000)

Connectors (Liquid Tight)

6560-406, Connector: Liquid Tight 1/4" For Round Cable



6560-407, Connector: Liquid Tight 3/4" For Flat Cable



6560-408, Connector: Liquid Tight 3/4" For Round Cable



Cord Assemblies

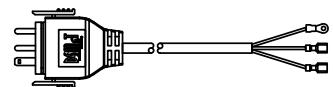
(All Mid 2009+ J-1000 Systems)

6560-956 Harness:

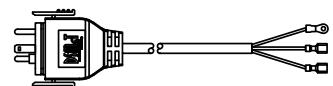
Topside Control Panel to Main Load Box



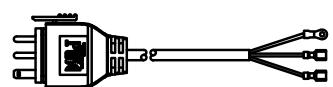
6560-161, Cord: Pump 1, 36" with DSMT plug



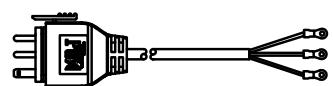
6560-169, Cord: Pump 2, 32" with DSMT Plug



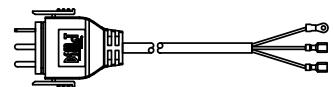
6560-151, Cord: Pump 3, 48" with DSMT Plug (N.America 60Hz J-495 Models)



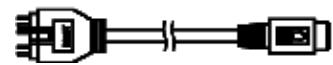
6560-153, Cord: Pump 3, 48" with DSMT Plug (Export 50Hz J-495 Models)



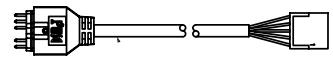
6560-165, Cord: Circulation Pump, with DSMT plug



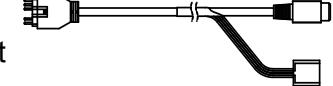
6560-193, Cord: Light, DSMT Plug to Mini DIN (All 2013+ Models)



6560-173, Cord: Light, with DSMT Plug (All Mid-2009 to 2012 Models)



6560-098, Cord: Split, 2012+ Step/Logo Light



Fuse Chart



Amperage	JHT#	JWB#
1.25 (LCD PCB)	6660-112	
1.5 LED Trans Mini	6760-120	-
3	2600-150**	F585000
4 (LCD Transformer)	6760-119	-
10 (Stereo)	2000-081	
10	2000-083	F586000
20*	6660-106	H316000
20 (J-380/J-385 Pump 2) Limited Stock	6000-520	-
25	6000-025	S094000
30	6660-105	F588000

*Note: This 20 Amp fuse is the large system fuse used in North American J-310, J-315 And 2004 J-325 convertible models and in all export 50Hz models (except J-385).

** = Limited Stock

Fuse Holders



6660-045, Holder: Fuse Large (JWB# F589000); Note: Appearance may vary

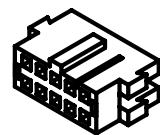


6660-046, Holder: Fuse Small (Limited Stock); Note: Appearance may vary

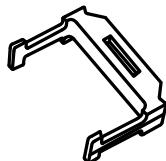
2000-086, Holder: Fuse 10A Box Mount (Stereo)

Miscellaneous Connectors

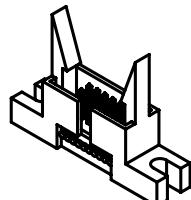
6560-947, Socket:
With Strain Relief And Lock (for Lights; Used With 6560-418 & 6000-347 Below)



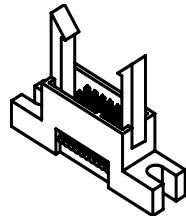
6560-418, Connector:
Strain Relief, 10-Pin (for Lights; Used with 6560-947 Above)



6000-347, Connector,
10-Pin Head, Short Latch (Used with 6560-947 & 6560-418 Above)



6660-671, Connector:
10-Pin Head, Long Latch



Miscellaneous Components

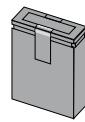
6600-999, Switch: Test
LCD Models Only



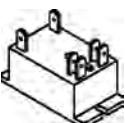
2000-422, Standoff, PC,
0.25" (JWB# E220000)



6560-864, Jumper: Logic
(JWB# F572000)



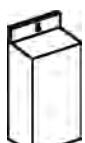
6660-104, Relay: Pump 2
J-380/J-385 (Limited Stock)



6000-505, Contactor Coil
240VAC CRL (Used on
all 5/2006+ J-385 Models)
Limited Stock



6660-201, Transformer: 50A
Buck & Boost (steps up
208VAC to 240VAC)



6000-019, Battery: 9V
Rechargeable
(JWB# F573000)



6660-140, Varistor: 275V
(2002+ Models Only)



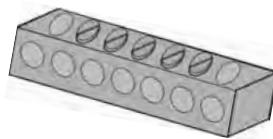
Old Blue/Brown Box Control System Parts

Description	JHT#	JWB#
Bridge Rectifier 1000V	2000-078*	8572000
Relay: 30A, 110VDC	2000-079	8901000
Relay: 20A, DPDT, 110VDC	2000-087	8745000
Cup: Heater Control	2000-088*	E133000
Cable: Fiber Optic	2000-089*	E061000
Repair: Terminal Block Assembly, 50A	2000-096	9569000
Time Clock	2000-628	P514000

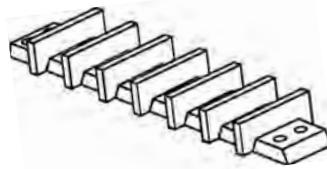
* = Limited Stock

Terminal Blocks

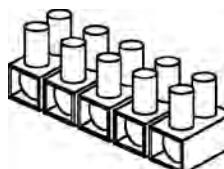
6660-191, Terminal:
7-Position Strip
(Ground Lug)



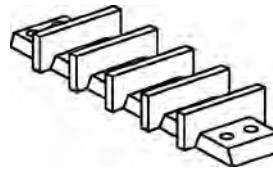
6000-006,
Terminal: 6-Position
Strip (Circuit Board)
(JWB# F580000)



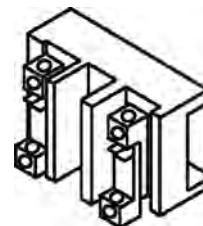
6560-434, Terminal:
5-Position Strip
(JWB# F574000)



6560-016, Terminal:
4-Position Strip



6660-195, Terminal:
2-Position Strip, Limited
Stock (TB1 for All J-300
Models Except J-385, J-380,
J-315, J-310, J-230)



**6660-192 Limited
Stock**, Terminal:
2-Position Strip (TB1 for
J-380, J-385 Models)

6660-197, Terminal:
3-Position Strip (TB1 for J-220,
J-210, J-315, J-310, 2004 J-325
And 2008+ J-325 Models)

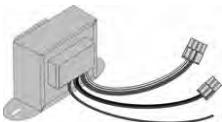
Transformers

2002+ J-400/J-300

North American 60Hz LCD Models

[Compatible Models: All 2006-Mid 12/09 J-400, 2002-2003 J-350, J-360, J-370, J-380 And 2004-2006 J-385, J-375, J-365, J-355 Spas]

6000-515, Transformer (w/Plugs): Fits all LCD 240V, 2-Pump Models



6560-274, Transformer (No Plugs): Fits all LCD 240V, 2-Pump Models.



8002-116, Plug: Transformer, 2-Pump LCD System (Primary)



8002-117, Plug: Transformer 2-Pump LCD System (Secondary)

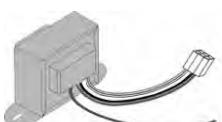


J-LX/J-300/J-200 And Del Sol North American 60Hz LED Models

6000-516, Transformer (w/Plug): Fits All LED Convertible, 120V 1 Pump Systems



6000-517, Transformer (w/Plug): Fits all LED Non-Convertible, 240V 1 or 2-Pump Systems



6560-274, Transformer, (No Plugs): Fits all LED 1 or 2-Pump Systems Using Their Existing Plug or The Replacement Plug Below.



8002-115, Plug: Transformer LED Primary & Secondary



Note: This plug is configured for 240VAC spa. If installing in a 120/240VAC convertible spa, attach the red plug wire to the white wire on the transformer.

Transformers

Older ≤2001

North American 60Hz LED Models

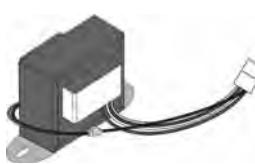
2600-030, Transformer: Platinum, 230V/50Hz, w/ Plug (JWB# F317000) -



2600-031, Transformer: Select, 230V/50Hz w/ Plug (JWB# K285000)



2600-032, Transformer: Fits 1997-1999 Aero Plus and Vectra II, 230V/50Hz w/Plug (JWB# F581000) - Limited Stock



Transformers

2002+ J-400/J-300/J-200

Export 50Hz LED/LCD Models

[Compatible Models: All 2006-Mid 12/09 J-400, 2002-2003 J-350, J-360, J-370, J-380 And 2004-2006 J-385, J-375, J-365, J-355 Spas]

8002-103W, Transformer (w/Plugs): Fits all Export 50Hz J-400/J-300 LCD 2-Pump Models. *Note: must use old transformer plug.*



8002-114W, Transformer (w/Plug): Fits all Export 50Hz J-LX/J-LXL/J-300/J-200 LED 2-Pump Models.



6660-039, Transformer (No Plugs): Fits all Export 50Hz J-LX/J-LXL/J-400/J-300/J-200 LED/LCD Models. *Note: must reuse old transformer plug.*



Filter Matrix

J-LX/J-LXL Series (2011+)

Model Year	Hot Tub Models	Circulation Pump Cartridge	Jet Pump 1 Cartridge	Skimmer Weir Filter	Debris Trap/Net	Page
All 2011+	J-LX/J-LXL	6540-164JT (Case Qty. 6 Pieces) (See Note)	6540-164JT (Case Qty. 6 Pieces)	6540-188	6570-392	37

Note: Can use 2012 J-400 Filter Assembly 2472-234 as substitute.

J-400 Series

2013+ Models

Model Year	Hot Tub Models	Complete Filter Assembly	ProClarity Circulation Pump Cartridge	ProClarity Disposable Depth Cartridge	Jet Pump 1 ProClear II Cartridge	ProClarity Debris Bag	Page
2013+	J-495, J-480, J-470, J-465, J-425, J-415	2472-234	6473-157JT (Case Qty. 7 Pieces)	6473-161JT (Case Qty. 16 Pieces)	6540-164JT (Case Qty. 6 Pieces)	6570-398	37

2012 Models

Model Year	Hot Tub Models	Complete Filter Assembly	Circulation Pump Cartridge	Disposable Depthload Cartridge	ProClear Plus Bag	Jet Pump 1 Cartridge (Note 2)	ProClarity Debris Bag	Page
2012	J-480, J-470, J-465	2472-236	6473-158	6473-161JT (Case Qty. 16 Pieces)	2540-389	2540-387JT (Case Qty. 15 Pieces)	-	38-39
	J-495, J-425, J-415	2472-234 (Note 1)	6473-157JT (Case Qty. 7 Pieces)	6473-161JT (Case Qty. 16 Pieces)	-	6540-164JT (Case Qty. 6 Pieces)	6570-398	
	J-460	2472-232	6473-156	6473-161JT (Case Qty. 16 Pieces)	2540-389	2540-384	-	

2006-2011 Models

Model Year	Hot Tub Models	Circulation Pump Cartridge	ProPolish Bag	Jet Pump 1 Cartridge (Note 2)	Page
2006-2011	J-480, J-470	2540-383JT (Case Qty. 9 Pieces)	2540-389	2540-387JT (Case Qty. 15 Pieces)	39
5/07-2011	J-465				
≤4/2007	J-465				
2006-2011	J-460	2000-498	2540-389	2540-384	

Note 1: This assembly can also be used as a substitute for the circulation pump filter cartridge used in J-LX models (6540-164JT) and J-300 models (6000-383AJT).

Note 2: Used under ProClear Plus Bag.

Filter Matrix							
J-300 Series (2002+)							
Model Year	Hot Tubs	Circulation Pump Cartridge		Jet Pump 1 Cartridge		Debris Trap / Net	Page
		1 Piece	Case	1 Piece	Case		
2002+	J-385 J-380	6000-383AJ (Case Qty. 6) (See Note)	6000-383AJT (Case Qty. 6)	6000-383AJT (Case Qty. 6)	6570-398 (2014+) 6570-392 (2002-2013)	40	
	J-375 J-370						
	J-365 J-360						
	J-355 J-350						
	J-345 J-340						
	J-325 J-320						
	J-315 J-310						

Note: Can use the 2012 J-400 Filter Assembly 2472-234 as a substitute.

J-200 Series (2005+)								
Model Year	Hot Tubs	Jet Pump Cartridge			Debris Trap / Net	Page		
		1 Piece	Case	1 Piece				
2007+	J-280	2540-381J	2540-381JT (Case Qty. 5)	6570-392	40			
2012+	J-275	373045J	373045JT (Case Qty. 12)	N/A				
2007+	J-270	2540-381J	2540-381JT (Case Qty. 5)	6570-392				
2012+	J-245	373045J	373045JT (Case Qty. 12)	N/A				
	J-235							
2008-2012	J-230	2540-381J	2540-381JT (Case Qty. 5)	6570-392				
2005-2007	J-230	373045J	373045JT (Case Qty. 12)	N/A				
2005-2008	J-220							
2005+	J-210							

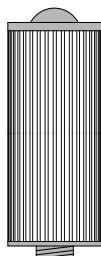
Del Sol Series (All Years)				
Model Year	Hot Tubs	Jet Pump Cartridge (1 Piece)		Page
All Years	Redondo & Hermosa	6540-723		41

Echo Spas (\leq 2001)				
Model Year	Hot Tubs	Jet Pump Cartridge (1-Piece)		Page
\leq 2001	All JWB And Echo Spas	2540-380		41

J-LX/J-LXL Series (2011+)

6540-164J (See Note), Filter Cartridge with Cap, 75ft²:

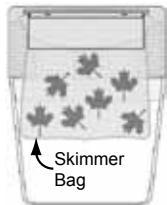
- A. Height: 15.375"
- B. Diameter: 6.693"
- C. Hole: 2.225"



6540-188, Filter: Skimmer Weir Filter (Hinged)



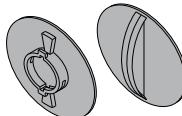
6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



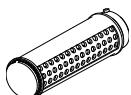
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 6 Required



6541-384, Cap: Compatible with filter 6540-164JT above



2472-673, Dispenser: Chemical (Optional)

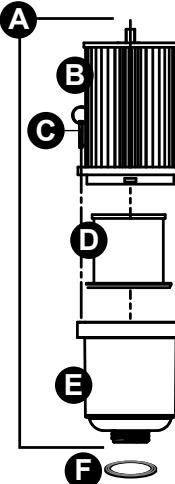


Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

J-400 Series (2013+)

All J-495, J-480, J-470, J-465, J-425, J-415 Models

- A. 2472-234**, Filter Assembly (Complete), Includes Items B-E
- B. 6473-157J** (See Note): ProClarity Filter Cartridge, 40ft² (Height: 8.5", Diameter: 6", Hole: 2.375")
- C. 6473-159**, Filter Pin
- D. 6473-161J** (See Note): Canister Filter Cartridge
- E. 6473-160**, Canister Housing
- F. 6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)



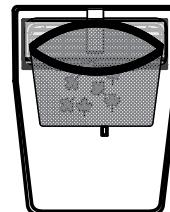
6540-164J (See Note): Filter Cartridge with Cap, 75ft²:

- A. Used on all 2013+ models
- B. Height: 15.375"
- C. Diameter: 6.693"
- D. Hole: 2.375"



6570-398, Trap: ProClarity Debris Attachment Bag:

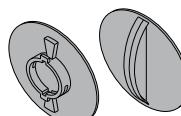
- A. Used on all 2013+ models
- B. Mesh bag material



6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



6541-384, Cap: Compatible with filter 6540-164JT above



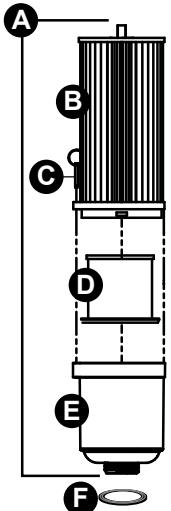
2472-673, Dispenser: Chemical (Optional)



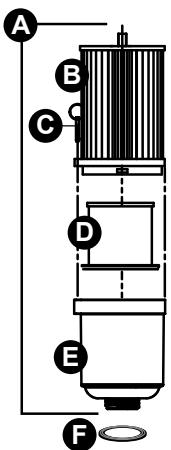
Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

J-400 Series (2012)**J-480, J-470, J-465 Models Only**

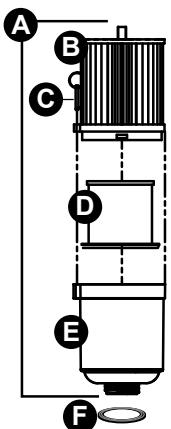
- A. **2472-236**, Filter Assembly (Complete), Includes Items B-E
- B. **6473-158**, ProClarity Filter, Cartridge 50ft² (Height: 12", Diameter: 6", Hole: 2.375")
- C. **6473-159**, Filter Pin
- D. **6473-161J** (See Note): Canister Filter Cartridge
- E. **6473-160**, Canister Housing
- F. **6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)

**J-495, J-425, J-415 Models**

- A. **2472-234**, Filter Assembly (Complete), Includes Items B-E
- B. **6473-157J** (See Note): ProClarity Filter Cartridge, 40ft² (Height: 8.5", Diameter: 6", Hole: 2.375")
- C. **6473-159**, Filter Pin
- D. **6473-161J** (See Note): Canister Filter Cartridge
- E. **6473-160**, Canister Housing
- F. **6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)

**J-460 Models**

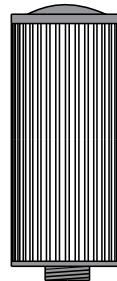
- A. **2472-232**, Filter Assembly (Complete), Includes Items B-E
- B. **6473-156**, ProClarity Filter, Cartridge, 30ft² (Height: 6.5", Diameter: 6", Hole: 2.375")
- C. **6473-159**, Filter Pin
- D. **6473-161J** (See Note): Canister Filter Cartridge
- E. **6473-160**, Canister Housing
- F. **6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)



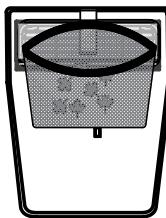
Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

J-400 Series (2012)**J-495, J-425, J-415 Models Only****6540-164J (See Note), Filter Cartridge with Cap, 75ft²:**

- A. Used on 2012 J-495, J-425, J-415 models
- B. Height: 15.375"
- C. Diameter: 6.693"
- D. Hole: 2.375"

**6570-398, Trap: ProClarity****Debri Attachment Bag:**

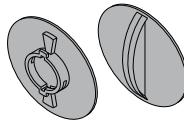
- A. Used on 2012 J-495, J-425 and J-415 Models
- B. Mesh bag material

**6570-391, Clip: Debri****Bag Attachment (For Mesh Skimmer Bag),**

11 Required

**6541-384, Cap:**

Compatible with filter 6540-164JT above

**2472-673, Dispenser:**

Chemical (Optional)

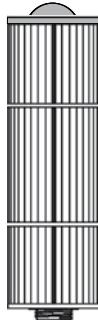


Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

J-400 Series (2006-2012)

2540-383J (See Note), ProClear Filter Cartridge with Cap, 75ft²:

- A. Used on Spring 2009-2011 J-480, J-470, J-465 (Also fits previous year J-480, J-470 And 5/07-2011 J-465 models)
- B. Height: 19"
- C. Diameter: 6"
- D. Hole: 2.375"



2000-498, ProClear II Filter Cartridge with Cap, 45ft²:

- A. Used on 2006-2011 J-460 And 1/07-4/07 J-465 Models
- B. Height: 13.5"
- C. Diameter: 6"
- D. Hole: 2.375"



2540-389, Filter: Bag:

- A. Used on all 2006-2012 models except J-495, J-425, J-415
- B. Height: 5"
- C. Replaced filter bag #6540-512



2540-387J (See Note), ProClear Filter Cartridge (Blind End), 35ft²:

- A. Used under ProPolish bag on 2009-2012 J-480, J-470, J-465 models (also fits previous years)
- B. Height: 12.5"
- C. Diameter: 4.75"
- D. Hole: 2.375"



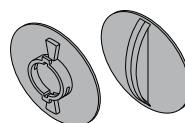
2540-384, ProClear II Filter Cartridge (Blind End), 25ft² (Cap Not Used):

- A. Used under ProPolish bag on 2009-2012 J-460 models only (also fits previous years)
- B. Height: 8"
- C. Diameter: 4.75"
- D. Hole: 2.375"

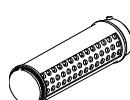


6541-384, Cap:

Compatible with filters
6540-383 & 2000-498 above



2472-673, Dispenser:
Chemical (Optional)

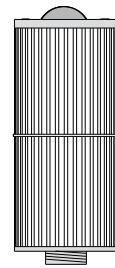


Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

J-400 Series (2006-2009)

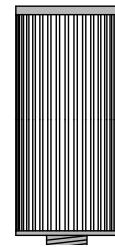
20086-001, ProClear II Filter Cartridge with Cap, 60ft²:

- A. Used on 2006-2009 J-470, J-465, and J-480
- B. Height: 17.5"
- C. Diameter: 6"
- D. Hole: 2.375"



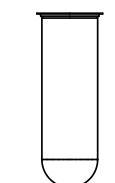
2000-286, ProClear II Filter Cartridge without Cap, 60ft²:

- A. Used on 2006-Spring 2009 J-480, J-470, J-465
- B. Height: 17.5"
- C. Diameter: 6"
- D. Hole: 2.375"
- E. Replaced by part #2540-383JT



6540-512, Filter Bag: ProPolish:

- A. Compatible with 20071-001 canister assembly.
- B. For use on all J-400 Models
- C. Replaces 6540-513, 20076-001, and 6540-496 models below
- D. Height: 12.62"
- E. Replaced by part #2540-389



6540-513, Filter Bag: ProPolish,

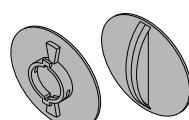
- A. For use with part # 20071-001
- B. For use on J-480, J-470, and J-465
- C. Replaced by part #2540-389

20076-001, Filter Bag: ProPolish,

- A. For use with part # 20071-001
- B. For use on J-480, J-470, and J-465
- C. Replaced by part #2540-389

6540-496, Filter Bag: ProPolish,

- A. For use with part # 6541-190
- B. For used on J-460 Models Only
- C. Replaced by part #2540-389



6541-384, Cap:

Compatible with filter
20086-001 above

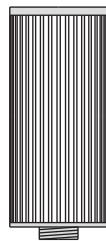


2472-673, Dispenser:
Chemical (Optional)

J-300 Series (2002+)

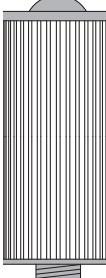
6541-383, Filter Cartridge without Cap, 60ft²:

- A. Height: 15.45"
- B. Diameter: 6.75"
- C. Hole: 2.225"
- D. Replaced by 6000-383AJT below



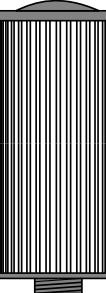
6000-383AJ (See Note), Filter Cartridge with Cap, 60ft²:

- A. Height: 15.45"
- B. Diameter: 6.65"
- C. Hole: 2.225"
- D. Case Qty. 6 Pieces



6540-476, Filter Cartridge, 60ft² (Blind End):

- A. Height: 15.50"
- B. Diameter: 6.75"
- C. Hole: 2.225"
- D. Replaced by 6000-383AJT above



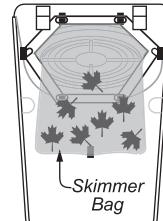
6540-329, Fitting: Filter Fill (2002+ J-300 Series)



6000-285, Plug: Filter Fill

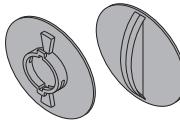


6570-398 (2014+) or
6570-392 (2002-2013) Trap: Debris Attachment (Mesh Skimmer Bag)



6570-391, Clip: Debri Bag Attachment (11 Used 2014+, 7 Used 2006-2013)

6541-384, Cap: Compatible with filter 6000-383AJT above



2472-673, Dispenser: Chemical (Optional)

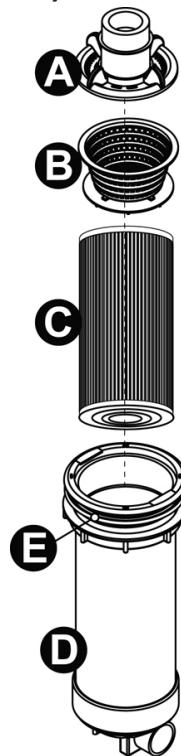


Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

J-200 Series (2005+)

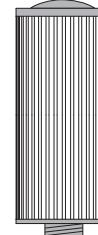
2012+ J-275, J-245, J-235, J-210 Canister Assembly

- A. 6000-741**, Weir: EL Filter Assembly
- B. 6000-740**, Basket: EL Filter Assembly
- C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")
- D. 6541-157**, Canister: EL Assembly with O-Ring And Nut
- E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM



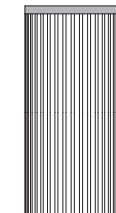
2540-381J (See Note), Filter Cartridge, 95ft² (Blind End):

- A. Used on 2008-2012 J-230
- B. Used on 2007+ J-280, J-270
- C. Height: 15.5"
- D. Diameter: 8.0"
- E. Hole: 2.125"

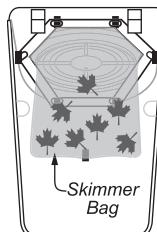


373045J (See Note), Filter Cartridge, 50ft² (Open Both Ends):

- A. Used on 2012+ J-275, J-245, J-235 models.
- B. Used on 2005+ J-210
- C. Used on 2005-2008 J-220
- D. Used on 2005-2007 J-230
- E. Height: 13.625"
- F. Diameter: 5"
- G. Hole: 2.25"



6570-392, Trap: Debri Attachment (Mesh Skimmer Bag). Used on 2007+ J-280, J-270 models and 2008-2012 J-230 models.



6570-391, Clip: Debri Bag Attachment (7 Used)



Note: Filter cartridges can be ordered in case quantities; see matrix pages 35-36 for details.

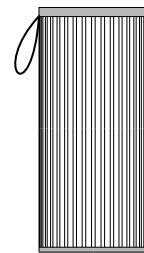
Del Sol Series (All Years)

6540-723*, Cartridge Filter,
Skimmer Assembly Included
(Not Shown):

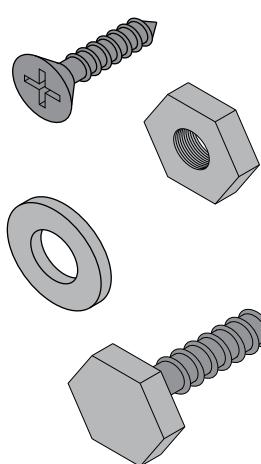
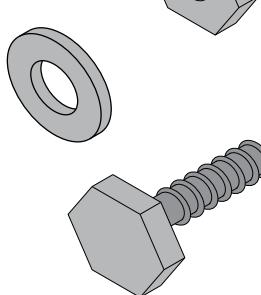
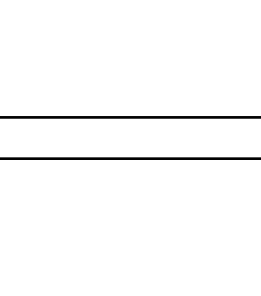
- A. Height: 10.87"
- B. Diameter: 5.50"
- C. Hole: 2.0"
- D. 50ft²

**JWB And Echo Spas (≤2001)**

2540-380, Cartridge:
Filter (Blind End)
A. Height: 10.45"
B. Diameter: 5.75"
C. 25ft²
D. JWB #6199000



**Note: The skimmer assembly and filter cartridge (with 2.125" hole in top end [not shown]) used on Redondo spas manufactured prior to July 2003 has been discontinued. It is therefore necessary to order 6540-723 filter cartridge above which includes a substitute skimmer assembly (not shown).*

Hardware (Miscellaneous)					
Sorted by "Used With" Column					
Description	JHT#	JWB#	Used With	Image	
Screw: #4-24 x 0.5"	2570-085	9724000	Air Control Panel		
Nut: 5/16-18 E-Lock	2570-080	6371832	Blower Mount		
Washer: 1/4" Flat S/S	6570-036	3983832			
Screw: #4-20	2570-083*	8397000	BMH Retainer		
Screw: #10-24 x 7/8" PHP S/S	2570-060*	R785000	Front Load Skimmer		
Nut: #10-24 w/Ser. Flange S/S	2570-061*	R784000			
Screw: #6-32 3/8" PH	6570-079	N/A	HTC Clamping Ring		
Screw: #10-16 x 1" FHD PH S/S	6570-325	N/A	iPod Enclosure		
Washer: Finishing	6570-017	N/A			
Screw: Wood Flat PH #6 x 1"	6570-100	N/A			
Screw: 1/4-14 x 1"	2570-077	F158000	J Pump Housing		
Bolt : 1/4-20 x 0.88"	2570-068	7939000	K Pump Housing		
Anchor: #10 Blind with O-Ring	20164-001	N/A	Pillow J-400		
Screw: #10 x 0.75" PH Type A	20165-001	N/A			
Nut: Locking 1/4"	6560-391	N/A	Plenum		
Washer: #10 Locking	6570-013	4051000			
Nut: Locking 1/4-20 KEP	2570-065*	4034832	Pump Vibration Damper		
Washer: 3/8"	6570-509	3982832			
Washer: #10 Flat S/S	6570-279	4506000	Skimmer		
Screw: #6 x 1"	2570-063	K636000	Speakers		
Screw: #10-24 x 1/2" PHP SS	6570-218	-	J-LX/J-LXL Skim Shield		
Screw: 8-32 x 3/8" PHP Nylon	6570-220	-	J-LX/J-LXL Skim Shield Latch Plate		
Nut: 8-32 x 3/8" Hex Nylon	6570-219	-			
Screw: #10-24 x 2" S/S	2570-066*	3959000	Suction Fitting Cover		
Bolt: 1/4-20 x 1.5"	2570-064*	3945832	Water Rainbow		
Nut: Locking 1/4-20 KEP	2570-065*	4034832			
Washer: 1/4" Flat S/S	6570-036	3983832			
Screw: Wood #6 x 1.625"	6570-135*	5303837	Wood Panels		
Screw: #8 x 1-5/8 PHD S/S Blnd	6570-300*	-	Skirt Panels		
Screw: #8 x 1-5/8 PHD S/S Red	6570-301				
Screw: #8 x 1-5/8 PHD S/S Gray	6570-302				
Screw: #8 x 1-5/8 PHD S/S Maho	6570-303				
Screw: #8 x 2" PHD S/S Tuscan	6570-308				
Screw: #8 x 2" PHD S/S T/STON	6570-306				
Screw: #8 x 1-5/8" PHD S/S Teak	6570-309				
Screw: Subwoofer Mount Set (4)	6570-139				
Screw: #8-32 x 1.5" PHP S/S	2000-662	S167000	General Purpose Hardware		
Screw: #10-12 x 1" Type A	6570-070	-			
Screw: Drywall #8 x 2.5"	6570-376	H243837			

Note: * = Limited Stock

HEATER MATRIX: NORTH AMERICAN MODELS (60Hz)

J-LX / J-LXL Series

Description	JHT#	JWB#	Compatible Models	Page
Heater: 240V/5.5kW	6500-402	-	All 2011+ J-LX, J-LXL Models	47

J-400 Series

Heater: 240V/5.5kW	6500-417	-	All 2010+ J-400 Models	47
Heater: 240V/5.5kW	20138-001	-	All 2006-2009 J-400 Models (Limited Stock)	48

J-300 LED Series

Heater: 240V/5.5kW	6500-402	-	2002-2003 J-340, J-330, J-320 Models 2004+ J-345, J-335 Models 2005-2007 J-325 Models 2007+ J-375, J-365, J-355 Models 2014+ J-385 Models	48
Heater: 120V/1kW or 240V/4kW (Convertible Models)	6500-063	-	2002-2003 J-310 Models 2004+ J-315 Models 2004 & 2008+ J-325 Models	49

J-300 LCD Series

Heater: 240V/5.5kW	6500-403	-	All 2002-2006 J-385, J-380, J-375, J-370, J-365, J-360, J-355, J-350 Models	48
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J-200 Series

Heater: 240V/5.5kW	6500-402	-	2008-2012 J-230 Models with Circulation Pumps 2007-2012 J-270 Models with Circulation Pumps 2007+ J-280 Models with Circulation Pumps	49
Heater 240V/5.5kW	6000-156	-	2012+ J-275, J-245, J-235 Models without Circulation Pumps 2007+ J-280 Models without Circulation Pumps 2007-2012 J-270 Models without Circulation Pumps 2005-2012 J-230 Models without Circulation Pumps	50
Heater: 120V/1kW or 240V/4kW (Convertible Models)	6000-338	-	All 2005+ J-220, J-210 Models	

Del Sol Series

Heater: 120V/1kW or 240V/4kW (Convertible Models)	6000-338	-	Del Sol Models (All Years)	50
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Platinum Series

Heater: 5.5kW (Vertical)	6500-301	R743000	All R270, R280, R290, R300, R310, S125 Models All Platinum Models	50
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Select Series

Heater: 5.5kW (Horizontal)	2600-050	F802000	All E400, E790, E800, F160, F280, F290, F291, F292, F300, F310, H860, H870, H880, H890, J140, K010, K770, M450, N750, N800, N825, R275, R295 Models All Select Models	50
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Heaters

Heaters

Heater Matrix: Older North American Models with Echo Heaters (60Hz)					
Description	JHT#	JWB#	Compatible Models	Page	
Heater Indicator Repair Assembly	2000-132	7759000	All SCM Models	Not Illustrated in Catalog	
240V/12kW Heater Element	2000-134	2209000	All Avanza, Quanta, Cambio Models		
Heater Connection Repair Kit	2000-175	D149000	All SCM Models		
Heater: 1997-1999 6kW Low Flow	2000-300	K464000	All P700, P725, K100, K780 Models		
Heater Assembly PS-1	2000-301	P516000	All Z101, N925 Models		
Heater: Select Series Palio	2000-302	R792000	All Z112 And R400 Models		
Heater: 120V/1.5kW Alexa (Element only w/box)	2000-303	5251000	All D600, 5250, 5600, 5630, 6925, 6950, 7000, 7100, 7200, 8390, 8395, 8400, 8405, 8410 Models (Limited Stock)		
Heater: Assembly 6kW (Includes Hi-limit Sensor)	2000-304*	6521000	All 6500, 7100, 7200, 7700, 8200, 8400, 8405, 8780, 8790, 8800, 8900, 9200, 9400, C400, C460, C600 Models		
Tailpiece: 1.5" Heater Union	2000-678	S930000	Included with 2000-302 Heater		
O-Ring: 1.5" Heater Union	2000-679*	S931000			
Heater: Assembly 120V/1kW or 240V/4kW	2000-680	S943000	-		
Heater: Assembly 240V/5.5kW	2000-681	S944000	All S260, H490, H240 Models (Can Also Use #2000-688)		
Heater: Assembly 120V/1kW	2000-682	T041000	S710 Models		
Heater: Assembly 240V/5.5kW	2000-684	R793000	S270, S280, R560 Models		
Heater: Assembly 240V/4kW	2000-688	S872000	S260, H490, H240 Models		

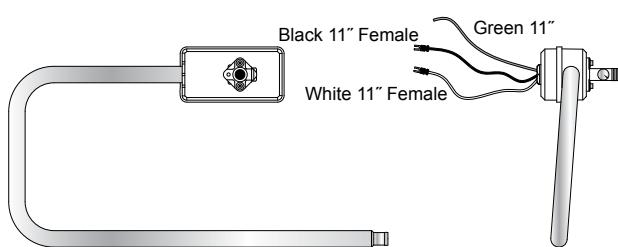
* = Limited Stock

Heater Matrix: Export Models (50Hz)				
Description	JHT#	JWB#	Compatible Models	Page
Heater: J-LX/J-LXL 2.7kW	6500-401	-	All 2011+ J-LX/J-LXL Models	47
J-400 Series				
Heater: J-400, 230V/2.7kW	6500-418	-	All 2010+ J-400 Models	47
Heater: J-400 230V/2.7kW	6500-411*	-	All 2006-2009 J-400 Models	48
J-300 Series				
Heater: 2002+ 230V/2.7kW	6500-401	-	All J-300 Models (Excludes 2008+ J-325 Models) 2002+ J-310, J-315 and 2004 J-325 Models)	48
Heater: 230V 2.7kW	6500-062	-	2008+ J-325 Models and 2004 J-325 Models All J-310, J-315 Models	49
J-200 Series				
Heater: 230V/ 2.7kW	6000-157	-	All J-210, J-220, J-230, J-235, J-245, J-270, J-275, J-280 Models without Circulation Pumps	50

* = Limited Stock

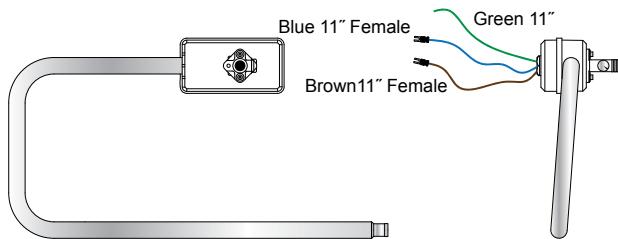
J-LX/J-LXL Series (2011+)

North America 60Hz Models



6500-402, Heater: LED Models 240V/5.5kW

Export 50Hz Models

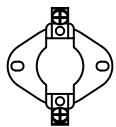


6500-401, Heater: 230V/2.7kW

6000-124, Plug, 1/8-27 NPT, 316SS
(Plugs Air Bleed/Anti-Freeze line
inlet on heater body side port for all
01/2011+ J-LX/J-LXL Models)

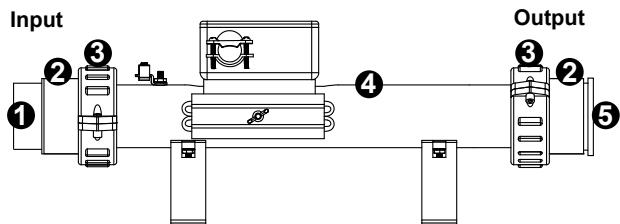


6000-093, Fuse: Hi-Limit Disk



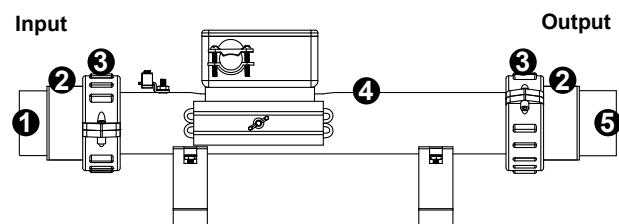
J-400 Series (2010+)

North America 60Hz Models

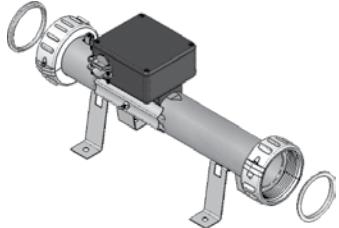


1. **6540-390**, Pipe: Rigid 2" (Sch 40)
2. **6560-005**, Fitting: Tailpiece 2" Slip with Groove (2 Required Per Heater)
3. **6000-176**, Nut (2 Required Per Heater)
4. **6500-417**, Heater: North America 60Hz, 240V/5.5kW Hi-Flow, DSMT (Nuts and Gaskets Included)
5. **6540-230**, Reducer: 2" Spigot x 1-1/2" Slip
6. **6000-287**, Gasket (2 Required Per Heater - Not Shown)

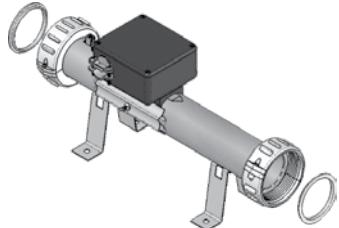
Export 50Hz Models



1. **6540-390**, Pipe: Rigid 2" (Sch 40)
2. **6560-005**, Fitting: Tailpiece 2" Slip with Groove (2 Required Per Heater)
3. **6000-176**, Nut (2 Required Per Heater)
4. **6500-418**, Heater: Export 50Hz, 230V/2.7kW Hi-Flow, DSMT (Nuts and Gaskets Included)
5. **6540-420**, Pipe: Flex 2"
6. **6000-287**, Gasket (2 Required Per Heater - Not Shown)

J-400 Series (2006-2009)**North America
60Hz Models**

20138-001, Heater: 240V/5.5kW Hi-Flow
(Limited Stock)

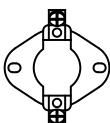
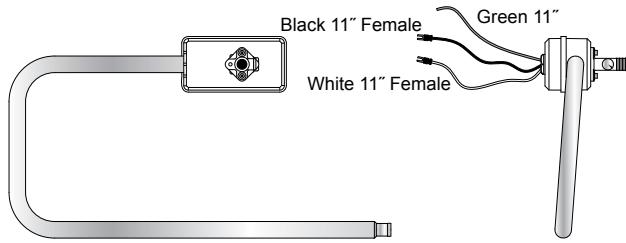
Export 50Hz Models

6500-411, Heater: 230V/2.7kW Hi-Flow
(Limited Stock)

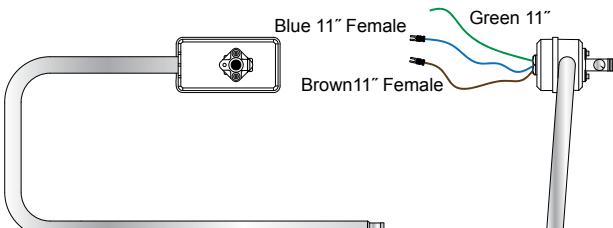
6000-176, Nut: Heater (Not Shown)
6000-287, Gasket: Heater (Not Shown)
6560-005, Tailpiece: 2" Slip
w/Groove



6000-093, Fuse: Hi-Limit Disk

**J-300 Series****All North American 60Hz Models
(Except 2002+ J-310/J-315, 2004 J-325)**

6500-403, Heater: LCD Models 240V/5.5kW
6500-402, Heater: LED Models 240V/5.5kW
(See Heater Matrix Page 45 for Details)

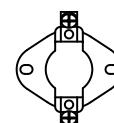
Export 50Hz Models

6500-401, Heater: 230V/2.7kW

6000-124, Plug, 1/8-27 NPT, 316SS
(Plugs Air Bleed/ Anti-Freeze line
inlet on heater body side port for all
01/2011+ J-300 Models Except J-310/J-325)

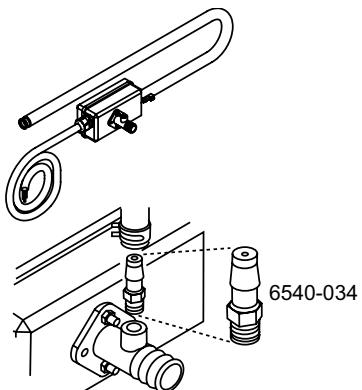


6000-093, Fuse: Hi-Limit Disk

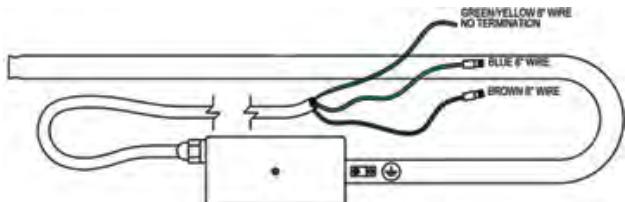


J-300 Series

All North American 60Hz J-310/J-315/J-325 Convertible Models

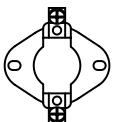
**North America 60Hz Convertible Models**

6500-063, Heater: 120V/1kW or 240V/4kW
6540-034, Adapter: MPT 1/8" x 3/8" Barb, 316SS (J-310/J-325 Freeze Line)

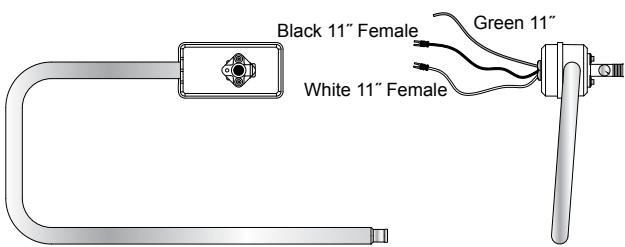
Export 50Hz Models

6500-062, Heater: 230V/2.7kW

6000-093, Fuse: Hi-Limit Disk

**J-200 Series**

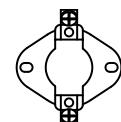
All North America 60Hz Models With Circulation Pumps



6500-402, Heater: LED Models 240V/5.5kW
 (All 2007-2012 J-270, 2007+ J-280 and 2008-2012 J-230 models with the Circ. Pump option)



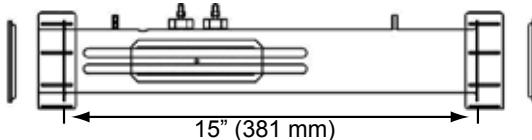
6000-124, Plug, 1/8-27 NPT, 316SS
 (Plugs Air Bleed/ Anti-Freeze line inlet on heater body side port for all 01/2011+ Models (Except J-210).)



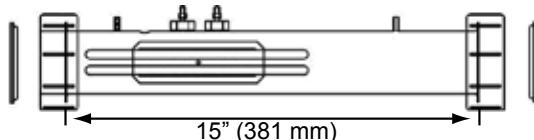
6000-093, Fuse: Hi-Limit Disk

J-200 Series

All North America 60Hz
J-210/J-230/J-270/J-280 Models
Without Circulation Pumps



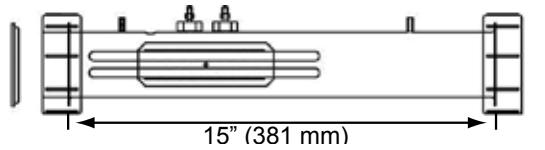
- 6000-156**, Heater LED Models 240V/5.5kW
(All 2005-2012 J-230, 2007-2012 J-270,
2007+ J-280 and 2012+ J-275, J-245, J-235
models without circulation pumps)
6000-338, Heater: 120V/1kW or 240V/4kW, 15",
All J-210 Models (Nuts And Gaskets Included)
6000-287, Gasket: Union Fitting (2 Req'd)

Export 50Hz Models

- 6000-157**, Heater: 230V/2.7kW (All J-280,
J-275, J-270, J-245, J-235, J-230, J-210
models without circulation pumps)
6000-287, Gasket: Union Fitting (2 Req'd).

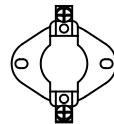
Del Sol Series (All Years)

All North America
60Hz Models



- 6000-338**, Heater: 120V/1kW or 240V/4kW
(Nuts And Gaskets Included)
6000-287, Gasket: Union Fitting (2 Required)

- 6000-093**, Fuse: Hi-Limit Disk

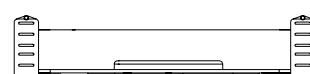
**Platinum Series (2000-2001)**

- 6560-012**, Insulation Foam: Vertical Heater
JWB# R328000

- 6500-301**, Heater: 240V/5.5kW Vertical
JWB# R743000

Select Series (2000-2001)

- 2600-050**, Heater:
240V/5.5kW
JWB# F802000



- 6000-176**, Nut: Split Replacement 2"

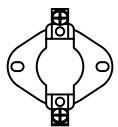


- 6000-287**, Gasket: Union Fitting



- 6560-005**, Tailpiece: Heater
JWB# F803000

- 6000-093**, Fuse: Hi-Limit Disk



Note: For Older Model Hot Tubs or Echo Models, Refer to Heater Matrix (Page 46).

Light System Matrix

J-LX / J-LXL Series

Spa	Year	Pillow Accent Lights	Cupholder Light	Waterfall Lights	Footwell Light	Page
J-LX J-LXL	2014+	6560-271	6560-214	6560-022	6560-139	54
	2013	6560-271	-	6560-022	6560-139	
	2011-2012	6560-010	-	6560-022	6560-136	

J-400 Series (Sorted by Manufacture Date)

Spa	Year	Logo/Status Indicator Light	Seat Logo Light	IX Jet	Waterfall Light	Pillow Lights	Page
J-495	2013+	See page 55 for details	6560-115	6560-103	6560-183	6560-205	55
J-480							
J-470							
J-465							
J-425							
J-415							
J-495	2012	See page 55 for details	6560-115 (Note 1)	20094-001	6560-183 (Note 2)	2540-701	56
J-480							
J-465							
J-460							
J-425							
J-415							
J-480	2006-2011	Not Applicable	-				
J-470							
J-465							
J-460							

Note 1: Replaced original 20141-001 Logo Seat Light with ribbon connections (two 6000-362 Adapter Cables required).

Note 2: Replaced older 20096-001 Clip-On Waterfall Light (one 6000-362 Adapter Cable required).

J-300 Series (Sorted by Manufacture Date)

Spa	Year	Footwell Light	Waterfall With Light	Cupholder Lights	Pillow Lights	Page
J-385	2014+	6560-139	6560-125	6560-214	6560-209	57
J-375						
J-365						
J-355						
J-345						
J-335						
J-325						
J-315						

Light System Matrix						
J-300 Series (Sorted by Manufacture Date)						
Spa	Year	Footwell Light	Waterfall Light	Cupholder Lights	Pillow Lights	Page
J-375	2013	6560-139	6560-125 Waterfall Assembly With Light	6560-211	6560-209	57
J-365						
J-355						
J-345						
J-335						
J-325						
J-315						
J-375	2007-2012	6560-136	6560-125 Waterfall Assembly With Light (Note 1)	6560-577	2560-908	58
J-365						
J-355						
J-345						
J-335						
J-325						
J-315						
J-385	2004-2006	6560-420 LED Module with 6540-442 Light Wall Fitting Assembly	6560-422 (Light Assembly)	-	-	58 & 61
J-375						
J-365						
J-355						
J-345	2005-2006	6560-420 LED Module with 6540-442 Light Wall Fitting Assembly	6560-422 (Light Assembly)	-	-	58 & 61
J-335						
J-325						
J-315						
J-345	2004	6540-442 Light Wall Fitting Assembly	-	-	-	61
J-335						
J-325						
J-315						
J-380	2002-2003	6560-420 LED Module with 6540-442 Light Wall Fitting Assembly	6560-422 (Light Assembly)	-	-	58 & 61
J-370						
J-360						
J-350						
J-340	2002-2003	6540-442 Light Wall Fitting Assembly	-	-	-	61
J-330						
J-320						
J-310						

Note 1: Replaced older 2540-904 Waterfall Light Assembly (one 6000-362 Adapter Cable required).

Light System Matrix

J-200 Series (Sorted by Manufacture Date)

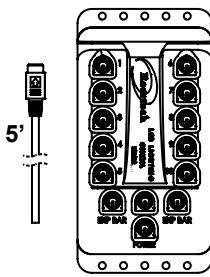
Spa	Year	Footwell Light	LED Shell Lights	Page
J-280	2012+	See page 59 for Footwell Light Assembly breakdown.	Standard (Page 60)	59 & 60
J-275				
J-270				
J-245				
J-235				
J-230				
J-210	2007+	6560-420	-	59
J-280	2007-2011	6540-442 Light Wall Fitting Assembly	Optional (Page 58)	60 & 61
J-270				
J-230	2008-2011			
J-230	2005-2007	6540-442 Light Wall Fitting Assembly	-	61
J-220				
J-210	2005-2006			

Del Sol Series

Redondo	All Years	6540-442 Light Wall Fitting Assembly	-	61
Hermosa				

J-LX/J-LXL Series (2013+)

6560-189, Light DCU
Mini-DIN, 10 output 2013+
with 5' power cable; *Note:*
includes cable "hold down"
clips on all DCUs shipped
after 2/15/14.



6560-271, Light: Dome Wash JHT 2013+ with Mini-DIN connector (Pillow Accent Lights)



6000-362, Adapter: Mini-DIN to Ribbon connector (adapts older 6560-033 DCU to current 2013 JLX Light System Components with Mini-Din connectors)



6560-022, Light: Dual Pin/Waterfall 2011

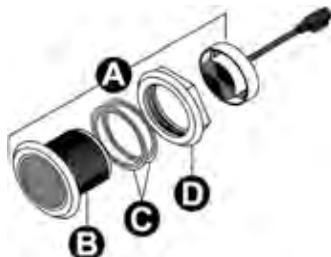
**Light Assemblies****Cupholder Light Assembly (2014+ Models)**

6560-214, Cupholder Light Assembly complete (Not Shown); *Note: This item is sold only as a kit which includes all necessary seals and mounting hardware.*

Cupholder Light Assembly (2013 Models)

A. 6560-139, Light:

LED Footwell Assembly with Mini-DIN connector (includes A, B & D; gaskets "C" purchased separately)



B. 6541-136, Wall Fitting, LED Footwell Light

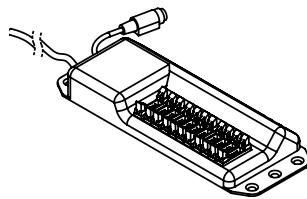
C. 6540-527, O-Ring, 2.67" I.D. x 0.163", Double (2-Required)

D. 6541-139, Nut, LED Footwell Light

Note: You must order the complete assembly #6560-139 to get the LED light.

J-LX/J-LXL Series (2011-2012)

6560-033, Light DCU (Blue) with Waterfall Adapter



6560-010, Light: Dome Wash JHT 2011-2012 with Ribbon connector (Pillow Accent Lights)

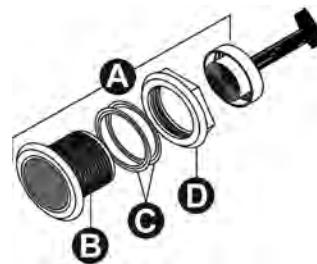


6560-022, Light: Dual Pin/Waterfall 2011

**Light Assembly****Footwell Light Assembly**

A. 6560-136, Light:

LED Footwell Assembly with Ribbon connector (includes A, B & D; gaskets "C" purchased separately)



B. 6541-136, Wall Fitting, LED Footwell Light

C. 6540-527, O-Ring, 2.67" I.D. x 0.163", Double (2-Required)

D. 6541-139, Nut, LED Footwell Light

Note: You must order the complete assembly #6560-136 to get the LED light.

J-400 Series (2013+)

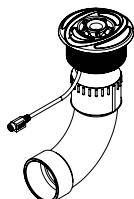
6560-115, 2013+ Light:
Logo Seat Assembly
with mini-DIN connectors and
2 O-Rings (4 O-Rings and 2
Nuts are required; purchased
separately below)



6540-514, O-Ring: EPDM 1.22" ID, Dbl.
6540-685, Nut: Accu-pressure



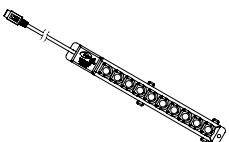
6560-103, 2013+ Jet Face:
Assembly IX Jet with multi-color
LED light and mini-DIN connector
(nut and gaskets purchased
separately below)



6540-520, O-Ring: Double EDPM,
3.312" ID x 0.21" Ø (2 required)
6540-443, Nut: Serviceable Light



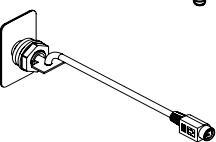
6560-191, 2013+ Adapter:
DCU Expansion with mini-DIN
connector



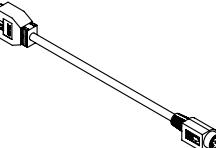
6560-183, Light:
Waterfall J400 Clip On
with mini-DIN Plug 2013



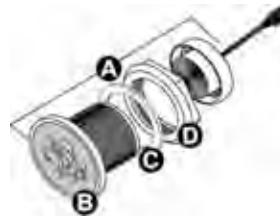
6560-205, Slider: Lens,
J-400 2013+ with mini-DIN
connector (Pillow Light)



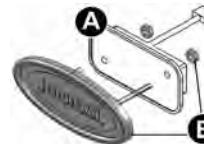
6560-193, Cord: Light
with DSMT to mini-DIN
connector

**J-400 Series (2013+)**

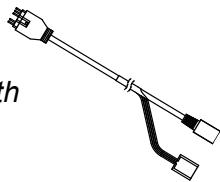
- A. **6560-211**, Light: LED Cup Holder with Mini-DIN connecotor (Includes Items B-E)
- B. **6540-577**, Cup Holder Wall Fitting
- C. **6540-578**, Cup Holder Gasket
- D. **6540-579**, Nut, Cup Holder
- E. **6560-574**, Light: LED/CBL Cupholder 14'

**J-400 Series (2012+)**

- A. **6560-427**, Light: JHT Logo Indicator
- B. **6540-387**, Lens: JHT Logo Light (Two 8-32" Nuts Included) Note: Not compatible with pre-2012 J-1000 Controllers.

**J-1000 Logo Light And Step Light Cable**

6560-098, Cord:
Split Step/Logo Light; Note: Not compatible with pre-2012 J-1000 controllers.



J-400 Series (2006-2012)

6560-115, 2006-2012 Light: Logo Seat Assembly with mini-DIN connectors and 2 O-Rings (4 O-Rings and 2 nuts are required; purchased separately below); Note: Replaced original 20141-001 Logo Seat Light with ribbon connectors (two 6000-362 Adapters Cables required).



6000-362, Adapter: Mini-DIN to Ribbon Connector (adapts components with mini-DIN connectors to older Light DCUs with ribbon connectors).



6540-514, O-Ring: EPDM 1.22" ID, Dbl.
6540-685, Nut: Accu-pressure



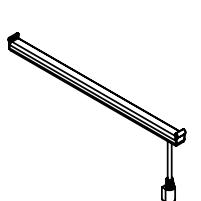
20094-001, 2006-2012 Jet Face: Assembly IX Jet with multi-color LED light and Ribbon connector (nut and O-Ring purchased separately below).



6540-520, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 required)
6540-443, Nut: Serviceable Light



6560-183, Light: Waterfall J400 Clip On with mini-DIN Plug 2013;
Note: Replaced 20096-001 Waterfall Light below; requires 6000-362 Mini-DIN to Ribbon Connector Adapter Cable.



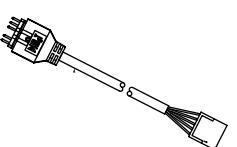
20096-001, 2006-2012 Light: Waterfall 11" Clip On; Note: Replaced by 6560-183 Waterfall Light and 6000-362 Adapter Cable.



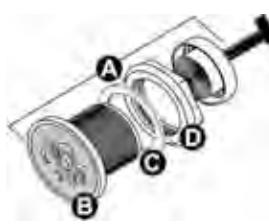
2540-701, Slider: Lens, 2009-2012 J-400 Models (Pillow Light)



6560-173, Cord: Light with DSMT plug (for 2010-2012 J-1000 Systems)

**J-400 Series (2006-2012)**

A. 6560-577, Light: LED Cup Holder with Ribbon connector 2006-2012 (Includes B, C, D & E)



B. 6540-577, Cup Holder Wall Fitting

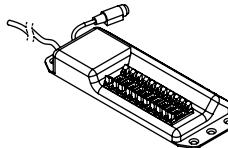
C. 6540-578, Cup Holder Gasket

D. 6540-579, Nut, Cup Holder

E. 6560-578, Light: LED w/Cable

Note: You must order the complete assembly #6560-577 to get the LED light.

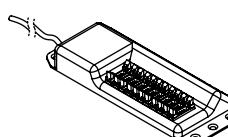
6560-134, Light DCU (Blue), used in all 2009 models (replaces 2560-131 if no external light or status display is used).



6560-337, 2010-2012 Adapter: DCU Expansion with DSMT plug



6000-345, Light DCU (Blue), used for all pre-2009 models. (DO NOT order unless customer uses exterior lights or status display - Limited Stock).



6560-332, Adapter: DCU Expansion (2009 models only)



20242-001, Light: DCU (Black) used in 2006 models only. Note: Replaced by DCUs 6560-134 and 6000-345 above.

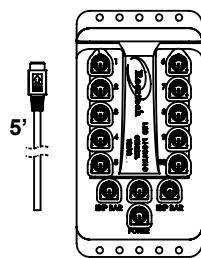


20263-001, Harness: Waterfall Feature, 2 into 1



J-300 LED Series (2013+)

6560-189, Light DCU
Mini-DIN, 10 output 2013+
with 5' power cable
Note: includes cable "hold down" clips on all DCUs shipped after 2/15/14.



6000-362, Adapter: Mini-DIN to Ribbon connector (adapts older 6560-134 & 6560-345 DCUs to 2013+ Light System Components with Mini-Din connectors)

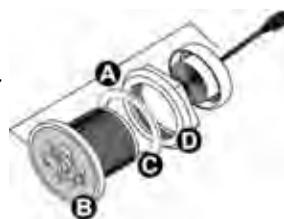


Cupholder Light Assembly (2014+ Models)

6560-214, Cupholder Light Assembly complete (Not Shown); *Note: This item is sold only as a kit which includes all necessary seals and mounting hardware.*

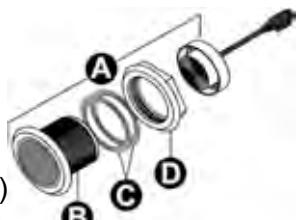
Cupholder Light Assembly (2013 Models)

- A. **6560-211**, Light: LED Cup Holder Assembly w/Mini-DIN connector (Includes B, C, D & E)
- B. **6540-577**, Cup Holder Wall Fitting
- C. **6540-578**, Cup Holder Gasket
- D. **6540-579**, Nut, Cup Holder
- E. **6560-574**, Light: LED w/CBL Cupholder 14'
Note: You must order the complete assembly #6560-211 to get the LED light.



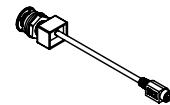
Footwell Light Assembly (2013 Models)

- A. **6560-139**, Light: LED Footwell Assembly w/Mini-DIN connector (Includes A, B & D; gaskets "C" purchased separately)
- B. **6541-136**, Wall Fitting, LED Footwell Light
- C. **6540-527**, O-Ring, 2.67" I.D. x 0.163", Double (2-Required)
- D. **6541-139**, Nut, LED Footwell Light
Note: You must order the complete assembly #6560-139 to get the LED light.



J-300 LED Series (2013+)

6560-209, Light: Pillow J300 2013+



6560-125, 2014+ Waterfall with Mini-DIN Connector (Cover Included); *Note: Replaces older 6560-130 waterfall below.*

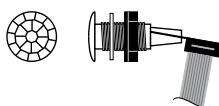


6541-068, 2014+ Waterfall Cover
Note: Fits 6560-125 Waterfall above.



6560-130, 2013 Waterfall with Mini-DIN Connector; *Note: Replaced by 6560-125 Waterfall above.*



J-300 LED Series (2007-2012)**2560-908**, Light: Pillow

6560-125, 2014+ Waterfall with Mini-DIN Connector (Cover Included); *Note: Replaced older 2540-904 waterfall assembly below. Requires one 6000-362 Mini-DIN to Ribbon Adapter Cable below.*



6541-068, 2014+ Waterfall Cover; *Note: Fits 6560-125 Waterfall above.*



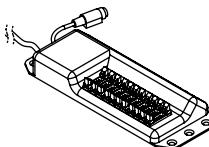
6000-362, Adapter: Mini-DIN to Ribbon Connector (adapts components with mini-DIN connectors to older Light DCUs with ribbon connectors).



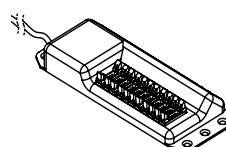
2540-904, Waterfall: JHT with lights; *Note: Replaced by 6560-125 Waterfall and 6000-362 Cable above.*



6560-134, Light DCU (Blue), used in all 2009-2012 models (replaces 2560-131 when no external light or status display is used).



6000-345, Light DCU (Blue), used for all pre-2009 models. DO NOT order unless customer has exterior lights or status display - Limited Stock.

**Cupholder Light Assembly (2013 Models)**

A. 6560-577, Light: LED Cup Holder Assembly (Includes B, C, D & E)



B. 6540-577, Cup Holder Wall Fitting

C. 6540-578, Cup Holder Gasket

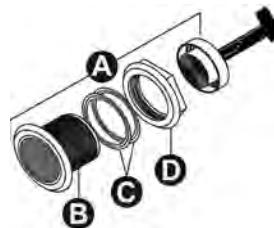
D. 6540-579, Nut, Cup Holder

E. 6560-578, Light: LED w/Cable

Note: You must order the complete assembly #6560-577 to get the LED light.

J-300 LED Series (2007-2012)

A. 6560-136, Light: LED Footwell Assembly with Ribbon connector (includes A, B & D; gaskets "C" purchased separately)



B. 6541-136, Wall Fitting, LED Footwell Light

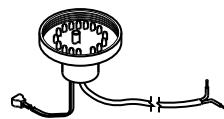
C. 6540-527, O-Ring, 2.67" I.D. x 0.163", Double (2-Required)

D. 6541-139, Nut, LED Footwell Light

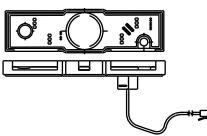
Note: You must order the complete assembly #6560-136 to get the LED light.

J-300 Series (2002-2006)**J-300 LED Series (2005-2006) And J-300 LCD Series (2002-2006)**

6560-420, Light: LED Multi-color (Phone Jack Connector), Used on All 2002-2006 Models



6560-422, Light: LED Multi-color Waterfall (Phone jack Connector)



6000-445, Splitter: Phone Jack, 2 into 1

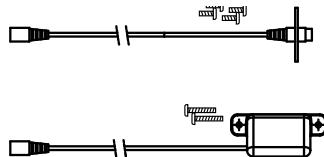


Note: All Components listed in this category must be used together.

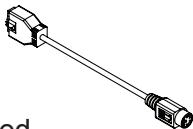
Step Light Accessory

Fits 2010+ J-LX Series, 2009+ J-400 Series And 2009+ J-300 Series

6473-005, LED Step Light Kit (Connector And Mounting Hardware Included)

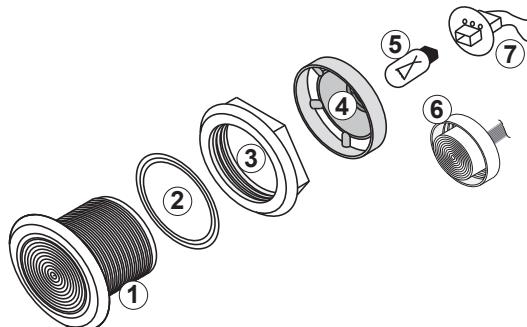


6560-081, Cord: DSMT
J-400 Controller to Step Light
(Used on 5/31/11-1/25/12
J-400 models with factory installed
step lights. Also used on 2010-5/30/11 J-400
models with the optional step light feature)



J-200 Series (2007+)

2012+ J-280, J-275, J-270, J-245,
J-235, J-230 Models
All 2008-2011 J-230 Models
All 2007-2011 J-270, J-280 Models



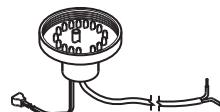
Incandescent Footwell Light Assembly

1. **309002**, Light Body
2. **6541-088**, O-Ring: Light Body
3. **309003**, Light Nut
4. **6541-553**, Housing: LED 3"
5. **6560-246**, Incandescent Bulb: 12V
6. **6560-553**, Light: LED 3" Daisy (For all 2007-2011 models with the standard LED light system, page 53).
7. **6560-144**, Harness: Light 12V 2007.5

Refer to page 61 for Light Assembly details for all 2005-2011 J-210/J-220 models. Additional LED Light System Components are listed on Page 60.

2007+ J-210 Models Only

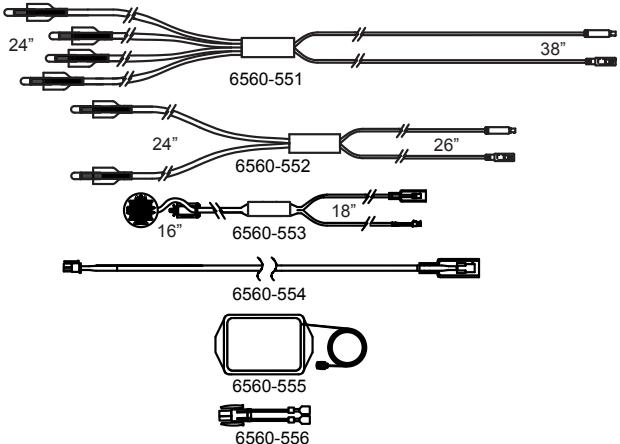
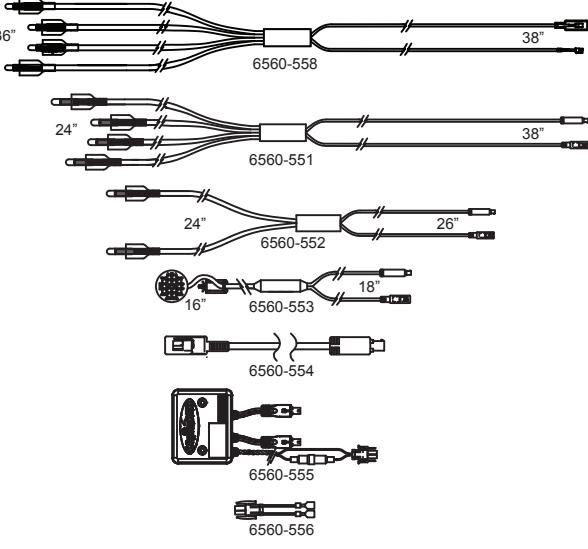
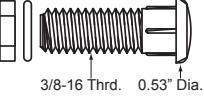
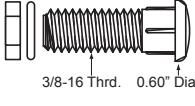
6560-420, Light: LED Multi-color (Phone Jack Connector)



J-200 Series LED Perimeter Lights

**Standard System for All 2012+ J-280, J-275, J-270, J-245, J-235, J-230 Models
Optional System for 2008-2011 J-230 Models And 2007-2011 J-280, J-270 Models**

The Optional LED light assembly has changed from 2007 to 2008, however component part numbers have remained the same as outlined below. Our 2008+ DCU offers a completely enclosed chassis and accepts over-mold light strand connectors for improved moisture resistance. It also retrofits 2007 systems. To retrofit a 2007 DCU to accept our 2008+ LED light strands, simply cut the sleeve off their plug and connect. *Note: All new part orders will be shipped with 2008+ components.*

2007 LED Light System Components	2008+ LED Light System Components
6560-551, Light: LED Quad, 24" x 38" Daisy	6560-558, Light: LED Quad 36" x 38" Daisy (2012+ J-280, J-275, J-270, J-245, J-235 Models Only)
6560-552, Light: LED Dual, 24" x 26" Daisy	6560-551, Light: LED Quad 24" x 38" Daisy
6560-553, Light: LED 3", 16" x 18" Daisy	6560-552, Light: LED Dual 24" x 26" Daisy
6560-554, Jumper: 5ft Extension Daisy	6560-553, Light: LED 3", 16" x 18" Daisy
6560-555, DCU: LED Daisy	6560-554, Jumper: 5ft Extension Daisy
6560-556, Connector: Female Spade to Daisy	6560-555, DCU: LED Daisy
See page 59 for Footwell Light Fitting Details	6560-556, Connector: Female Spade to Daisy
	
2007 LED Perimeter Pin Light Lens (Replaced by Model Right - Limited Stock)	2008-2011 J-280, J-270, J-230 And 2012+ J-280, J-270 LED Perimeter Pin Light Lens (Replaces Models Left)
6540-383 , Lens: Pin Light 6540-384 , Nut: 3/8-16 Hex 6540-385 , O-Ring: Pin Light (Use 6541-648 as replacement)	
	6541-647 , Lens: Pin Light with Nut 6540-384 , Nut: 3/8-16 Hex 6541-648 , O-Ring: 70D Daisy
	
	2012+ J-275, J-245, J-235 Pin Light Lens
	6560-581 , Lens, Bullet 1" 6540-368 , Washer: 0.9" O.D. x 0.40" I.D. x 0.75" (Silicone Rubber) 6540-384 , Nut: 3/8-16 Hex 6541-688 , O-Ring: 5/16" O.D. 6541-689 , Nut: Compress Hex Dome

Incandescent Lighting Systems

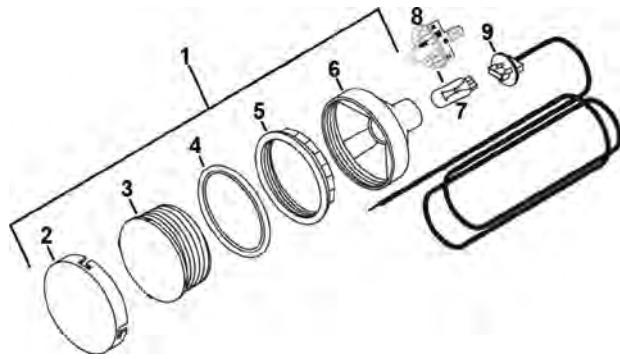
J-300 LED Series (2002-2005),

All J-230 Models (\leq 2007),

All J-220 Models (2005-2011)

All J-210 Models (See Note1) And All Del Sol Models

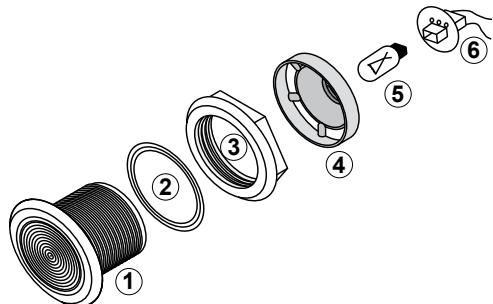
Item	Description	JHT#
1	Assembly: Light Wall LED 2002	6540-998
2a	Lens: Clear Serviceable Light	6540-446
2b	Lens: Blue Serviceable Light	6540-452
2c	Lens: Red Serviceable Light	6540-453
2d	Lens: Green Serviceable Light	6540-454
3	Fitting: Wall Serviceable Light	6540-442
4	O-Ring	6540-520
5	Nut: Serviceable Light	6540-443
6	Housing: Bulb Serviceable Light	6540-444
7	Bulb: Spa Light 12 VAC (Plug-In)	6560-246
8a	Light: LED Multi-Color (Plug-In)	6472-676
8b	Light: LED Blue (Plug-In)	6472-677
9	Harness: Serviceable Light LED	6560-247



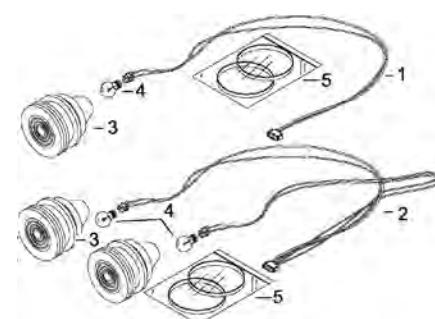
Note1: The light used in all 2007+ J-210 models was changed from a plug-in type (Items 8a & 8b) to a screw-on, multi-colored LED type 6560-420 listed on page 59. This change eliminated the use of components 6, 7, 8a, 8b, and 9 in these models.

Older Spa Models (\leq 2001)

Item	Description	JHT#	JWB#
1	Light Body	309002	
2	O-Ring: Light Body	6541-088	
3	Light Nut	309003	
4	Housing: LED 3"	6541-553	
5	Bulb: 12V	6560-244	
6	Harness: Light 12V 2007.5	6560-144	
7	Filter: Blue	-	
	Filter: Red (Limited Stock)	309004	



1	Harness: Light Single	2560-020	J222000
2a	Harness: Light Dual Triton & Pinnacle	2560-021	K289000
2b	Harness: Light Dual Quantum	2560-023	K999000
3	Light: OEM Kit (Can retrofit using items 1-7 above)	5040-016	8018000
4	Bulb: Spa Light 7W	6560-244	K467000
5	Filter: Blue and Red Lens	6560-264	S664000



Note: The parts in this table replaced discontinued Light Assembly 5040-016

Lights —————

Lights

Literature Matrix

Owners Manuals (2014)

Part No.	Description
2530-442A	2014 J-400 Series Owner's Manual
2530-398A	2014 J-300 Series Owner's Manual
2530-277A	2014 J-200 Series Owner's Manual
6530-542A	2014 J-LX Series Owner's Manual

Digital Owners Manual Files

Visit our dealer web site at: <http://www.jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=1640>

Owners Manuals (2013)

Part No.	Description
2530-442Z	2013 J-400 Series Owner's Manual (Limited Stock)
2530-398Z	2013 J-300 Series Owner's Manual (Limited Stock)
2530-277Z	2013 J-200 Series Owner's Manual (Limited Stock)
6530-542Z	2013 J-LX/J-LXL Series Owner's Manual (Limited Stock)

Digital Owners Manual Files

Visit our dealer web site at: <http://www.jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=1507>

Parts Catalog (2014)

Part No.	Description
2530-180A	2014 Illustrated Parts Catalog (Hard Copy)

Digital Parts Catalog Files

Visit our dealer web site at: <http://www.jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=1562>

Pre-Delivery Guides (2014)

Part No.	Description
2530-180A	2014 Illustrated Parts Catalog (Hard Copy)

Digital Pre-Delivery Guide Files

Visit our dealer web site at: <http://www.jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=283>

Warranty Documents (2014)

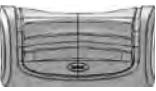
Part No.	Description
6530-490	RGA Tags
6000-800	ARS Labels

Digital Warranty Statement Files

Visit our dealer web site at: <http://www.jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=91>

Pillows Matrix

J-LX / J-LXL Series

Pillow Image And Number:	Pillow Only 6455-485 	
Usage:	J-LXL Models (3 Used)	J-LX Models (4 Used)
Hardware:	Mounting Hardware Purchased Separately (Page 68)	

J-400 Series

Pillow Image And Number:	Pillow And Insert 2472-820 (Bagged) Pillow And Insert 2455-263*	Pillow 2472-822 (Bagged) Pillow 20152-001*
Model:	Mid 2009+ Models	2006-Mid 2009 Models
J-495	(4 Used, Mid 2012+)	-
J-480	(4 Used, Mid 2009+)	(4 Used, 2006-Mid 2009)
J-470	(4 Used, Mid 2009+)	(4 Used, 2006-Mid 2009)
J-465	(4 Used, Mid 2009+)	(4 Used, 2006-Mid 2009)
J-460	(4 Used, Mid 2009-2012)	(4 Used, 2006-Mid 2009)
J-425	(4 Used, 2012+)	-
J-415	(2 Used, 2012+)	-
Hardware:	Mounting Hardware Purchased Separately (Page 68)	

J-300 Series

Pillow Image And Number	Pillow And Insert 2472-824 (Bagged) Pillow Only 2455-105* Insert Only 6455-488		Pillow Only 2455-105* Insert Only 6455-007	
Model:	2014+ Models	2007-2013 Models	2004-2006 Models	2002-2003 Models
J-385/J-380	J-385, 4 Each	-	J-385, 5 Each	J-380, 5 Each
J-375/J-370	J-375, 4 Each	J-375, 4 Each	J-375, 4 Each	J-370, 4 Each
J-365/J-360	J-365, 3 Each	J-365, 4 Each	J-365, 4 Each	J-360, 3 Each
J-355/J-350	J-355, 3 Each	J-355, 3 Each	J-355, 3 Each	J-350, 4 Each
J-345/J-340	J-345, 3 Each	J-345, 4 Each	J-345, 4 Each	J-340, 4 Each
J-335/J-330	J-335, 3 Each	J-335, 4 Each	J-335, 4 Each	J-330, 4 Each
J-325/J-320	J-325, 4 Each	J-325, 4 Each	J-325, 4 Each	J-320, 4 Each
J-315/J-310	J-315, 3 Each	J-315, 3 Each	J-315, 3 Each	J-310, 3 Each
Hardware:	Mounting Hardware Purchased Separately (Page 69-70)			

*Limited Stock

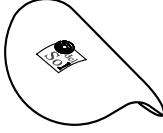
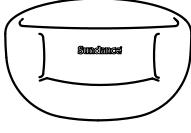
Note: "Bagged" Pillows are factory sealed in a plastic bag for in-store display use.

Pillows Matrix

J-200 Series

Pillow Image And Number:	Pillow 2472-828 (Bagged) Pillow Only 6455-457*	 6455-468 Pillow
Model:	Various Years	2005-2007 Models
J-280	4 Used (All Years)	-
J-275	3 Used (2012+)	-
J-270	3 Used (All Years)	-
J-245	4 Used (2012+)	-
J-235	3 Used (2012+)	-
J-230	3 Used (2008+)	3 Used (2005-2007)
J-220	-	2 Used (2005-2007)
Hardware:	Mounting Hardware Purchased Separately (Page 70)	

Del Sol Series

Pillow Image And Number:	6455-463 Pillow (Use 6455-474* Pillow as Replacement) 	6455-474 Pillow Only* (Replaces 6455-463 Pillow Left) 
Spa Model:	Hermosa (3 Used All Years)	
Hardware:	Mounting Hardware Purchased Separately (Page 70)	

*Limited Stock

Note: "Bagged" Pillows are factory sealed in a plastic bag for in-store display use.

Pillows Matrix

Older Spa Models

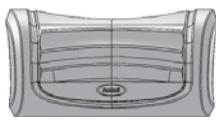
Pillow Image And Number:				
Spa Model:	Quantity	Quantity	Quantity	Quantity
R270 Laser	5 Used (See Notes)	-	-	-
R300 Pinnacle	-	1	2	1
R280 Quantum				
R290 Santina		4 Used (See Notes)		
R30 Triton				
M450 Aero Select				
K010 Alexa Select	3 Used (See Notes)			
R275 Laser Select	5 Used (See Notes)			
R295 Santina Select		4 Used (See Notes)		
J140 Solaris Select				
N800 Laser Plus	5 Used (See Notes)			
H890 Laser Select		4 Used (See Notes)		
N825 Laser Select				
K770 Palio Select				
K100 Pinnacle Plus	-	1	2	1
K780 Quantum Plus	4 Used (See Notes)			
H860 Santina Plus	2 Used (See Notes)	-	-	-
N750 Santina Plus	4 Used (See Notes)			
P700 Pinnacle Plus	-	1	2	1
P725 Quantum Plus		4 Used (See Notes)		
Z255 Echo Series				
Hardware:	Mounting Hardware Purchased Separately (Page 71)			

Note:

1. If your spa model is not listed above, it either did not have pillows or those pillows are no longer available.
2. Part number 2455-100 retrofits (replaces) older/discontinued 2455-110/2455-111 pillows (Page 71).

J-LX/J-LXL Series (2011+)

6455-485, Pillow:
JHT 2011, Snap-In



6560-271, Light: Dome
Wash JHT 2013 with
Mini-DIN connector
(Pillow Accent Lights)



6560-010, Light: Dome
Wash JHT 2011-2012 with
Ribbon connector (Pillow
Accent Lights)



6455-005, Receptacle:
Pillow Socket, Snap-in



J-400 Series (Mid 2009+)

2472-820, Sliding Pillow
with Insert (Bagged for
in-store display use)



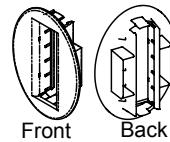
2455-263, Sliding Pillow with
Insert; Note: *Top & bottom
holes removed May 2011+*
for increased durability.



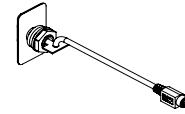
2000-263 (Limited Stock),
Oval Pillow Insert, J-400 Series



2570-401, Slider:
J-400 Series Pillow Level



6560-205, Slider: Lens,
J-400 2013+ with mini-DIN
connector (Pillow Light)

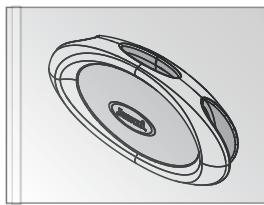


2540-701, Slider: Lens,
2009-2012 J-400 Models
(Pillow Light)

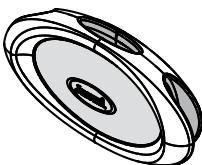


J-400 Series (2006-Mid 2009)

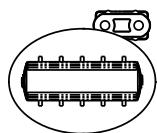
2472-822 Pillow: Sliding Pillow (Bagged for in-store display use)



20152-001 (Limited Stock), Pillow: Sliding Pillow



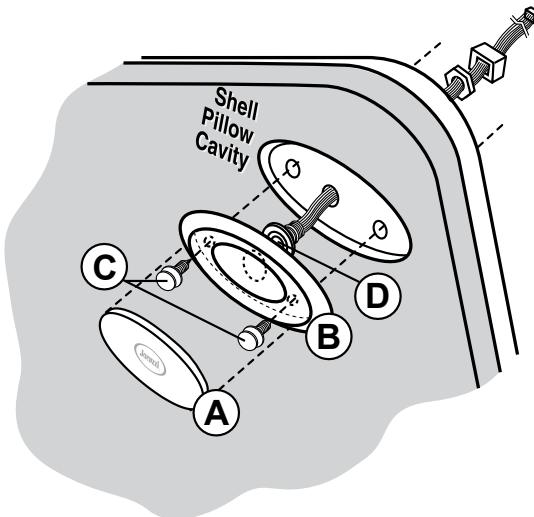
20163-001, Receptacle: J-400 Series Pillow Slider (Requires two 20165-001 screws and #10 Anchors #20164-001 listed below); Replaced by 2570-401 Slider Above



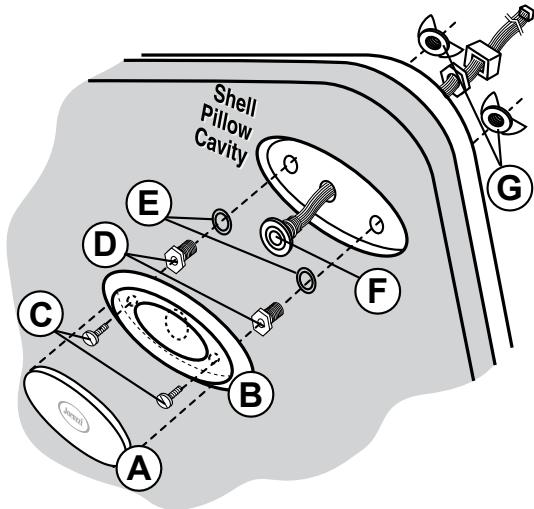
20165-001, Screw: #10 x 3/4", 316SS



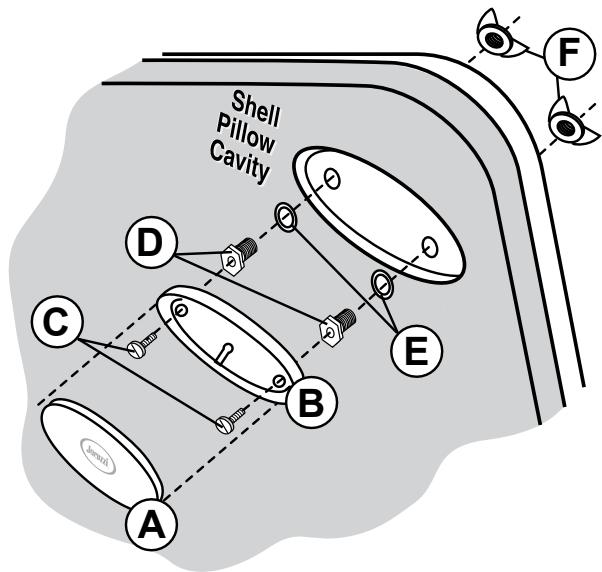
20164-001, Anchor: #10 Blind with O-Ring

**J-300 Series (2014+)**

- A. **6455-488**, Insert: Pillow J300 2014
- B. **2472-824**, Pillow And Insert (Bagged for in-store display use), or
2455-105, Pillow: Oval 2007 (Limited Stock)
- C. **6455-486**, Fastner: Pillow, Push-in (2 req'd)
- D. **6560-209**, Light: Pillow 2013+ Models

J-300 Series (2007-2013)

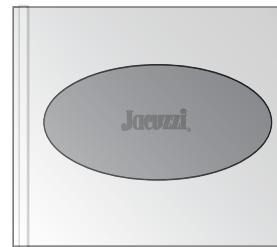
- A. **2455-104**, Insert: Pillow Oval
- B. **2472-826**, Pillow And Insert (Bagged for in-store display use), or
2455-105, Pillow: Oval 2007 (Limited Stock)
- C. **6570-231**, Screw: Pillow Attachment (2 req'd)
- D. **6570-233**, Bushing: Pillow Attach. (2 req'd)
- E. **6540-282**, Gasket: Pillow Attach. (2 req'd)
- F. **6560-209**, Light: Pillow 2013+ Models
2560-908, Light: Pillow 2007-2012 Models
- G. **6570-234**, Nut, Pillow Attach. (2 req'd)

J-300 Series (2002-2006)

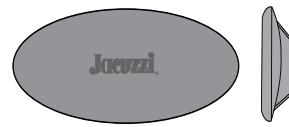
- A. 6455-007, Insert Oval
- B. 2455-105, Pillow: Oval 2007 (Limited Stock)
Note: Replaced older 6455-006 Pillow
- C. 6570-231, Screw: Pillow Attachment (2 req'd)
- D. 6570-233, Bushing: Pillow Attach. (2 req'd)
- E. 6540-282, Gasket: Pillow Attach. (2 req'd)
- F. 6570-234, Nut: Pillow Attach. (2 req'd)

J-200 Series (2005+)

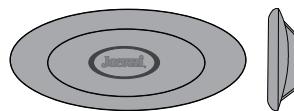
2472-828, Pillow: Oval Silver, Snap-in fits 2008+ J-230, 2005+ J-270/J-280 Models Only (Bagged for in-store display use)



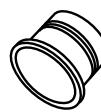
6455-457 (Limited Stock), Pillow: Oval Silver, Snap-in (2008+ J-230, 2005+ J-270/J-280 Models Only)



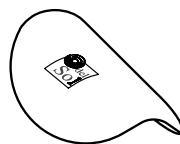
6455-468, Pillow: 2005+ Oval, Snap-in (J-200 Series)



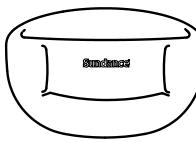
6455-005, Receptacle: Pillow Socket, Snap-in JWB# K450000

**Del Sol Series (All Years)**

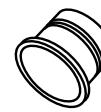
6455-463, Pillow: Hermosa (All Years), Snap-in (Use 6455-474 Pillow as Replacement)



6455-474, Pillow: SD 680-2007 (Replacement for 6455-463 Pillow)



6455-005, Receptacle: Pillow Socket, Snap-in JWB# K450000

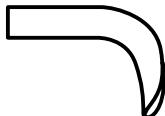


All Models (\leq 2001)

2455-100, Pillow:
Snap-in (Limited Stock)
JWB# R501945



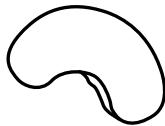
2455-101, Pillow:
11" Radius, Snap-in
JWB# K068945



2455-102, Pillow:
17" Radius, Snap-in
JWB# K067945



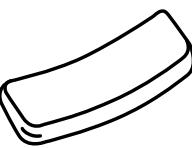
2455-103, Pillow:
7" Radius, Snap-in
JWB# K069945



2455-110, Pillow:
Straight, Snap-in
JWB# K793945
(Discontinued, Use
2455-100 Above As
Replacement)



2455-111, Pillow:
Curved, Snap-in
JWB# K793945
(Discontinued, Use
2455-100 Above As
Replacement)



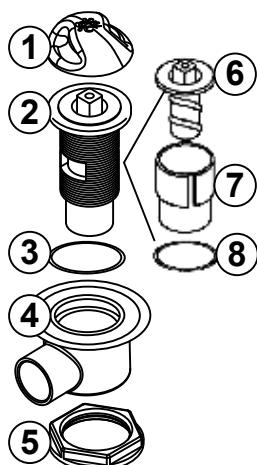
6455-005, Receptacle:
Pillow Socket, Snap-in
JWB# K450000



J-400 Series Air Components (2006+)

Air Control Valve

1. 20101-001, Knob: Air Valve
2. 6540-377, Control: Air Body And Stem
3. 6540-522, O-Ring: EPDM, 1.64" ID x 0.163" Ø
4. 6540-375, Manifold: Air Control Jacket
5. 6540-376, Nut: Air Control
6. 6000-179, Knob Stem
7. 6000-016, Cup (Long)
8. 6000-029, O-Ring



Filter/Skimmer Air Bleed Line

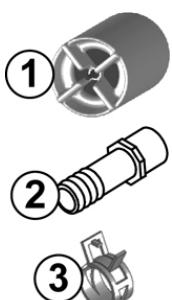
1. 20216-001, Check Valve 3/4" Air
2. 6540-024, Adapter: 1/2" Spigot x 3/8" Barb
3. 6570-491, Clamp: Metal Hose, Black
- ns. 6540-747, Hose: Clear, 9/16" x 72" (Not Shown)



Note: Assembly Attaches To Filter Cartridge Canister 20178-001

IX Jet Air Bleed Check Valve

1. 20216-001, Check Valve, 3/4" Air
2. 6540-065, Adapter: 1" Spigot x 3/4" Barb
3. 6570-033, Clamp: 27mm
- ns. 6540-744, Clear PVC Hose: 3/4" x 100" (Not Shown)



Note: Assembly Attaches To IX Jet Venturi Tee 20178-001 (Page 82)

J-LX Series (2011+) And J-300 Series (2002+) Air Components

J-LX/L-LXL Air Control Valve (2011+) J-300 Air Control Valve (2007+)

1. 6541-142, Control: Air Toggle Switch
2. 6541-143, Gasket: Toggle Outer Shell
3. 6541-144, O-Ring: Toggle Inner Shell
4. 6540-375, Manifold: Air Control Jacket
5. 6540-911, Nut: Push Button Air Control
6. 6540-910, Elbow: Push Button Air Control



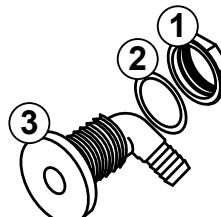
J-300 Air Control Valve (2002-2006)

1. 6540-914, Control: Air Push Button
2. 6540-913, Gasket: Push Button Air Control
3. 6540-522, O-Ring: Push Button Air Control
4. 6540-912, Manifold: Push Button Air Control
5. 6540-911, Nut, Push Button Air Control
6. 6540-910, Elbow: Push Button Air Control



J-LX/J-LXL Air Bleed Line Fitting (2011+) J-400 Air Bleed Line (2009+) J-300 Air Bleed Line Fitting (2005+)

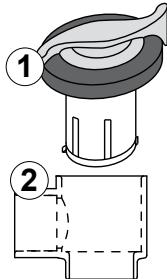
1. 6540-252, Nut: Air Injector
2. 6540-228, O-Ring: EPDM 0.662" ID x 0.210" Ø
3. 6541-263, Injector: Air PVC Gray



J-200 Air Components (2005+)

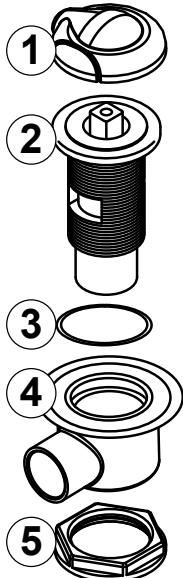
J-270/J-280 Air Control Assm. (2007+)
J-230 Air Control Assm. (2008+)

1. **2540-281**, Control: Air with Knob
2. **6541-284**, Manifold: Air Control Jacket
3. **6541-282**, Nut: Air Control (Not Shown)
4. **6541-283**, Gasket: Air Control (Not Shown)



J-210 Air Control Assm. (2005-4/15/12)
J-230 Air Control Assm. (2005-1/12/07)

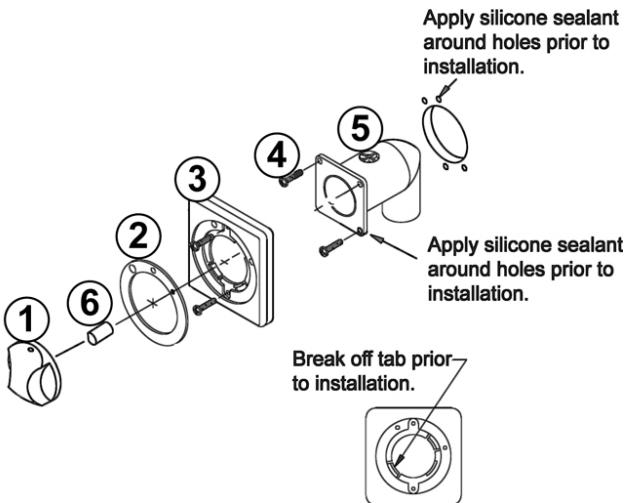
1. **6540-361**, Knob, Gray
2. **6450-377**, Single Air Control Assm. (Complete), Gray; [Assembly Includes Knob (1), Body, Stem (6) and Cup (7)]
3. **6540-522**, O-Ring, EDPM 1.64" ID x 0.163" Ø
4. **6540-375**, Air Control Jacket, 0.75" Slip
5. **6540-376**, Air Control Body Nut



309487, Complete Air Control Assembly; Note: This air control assembly was replaced by the air control assemblies illustrated above. For spas using this assembly, You will need to adapt the air manifold hose to fit the new 6540-377 air control. You also need a 1" hose, coupling and slip x slip elbow.

Air Control (\leq 2001 Models)

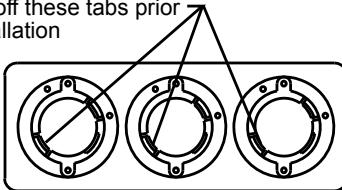
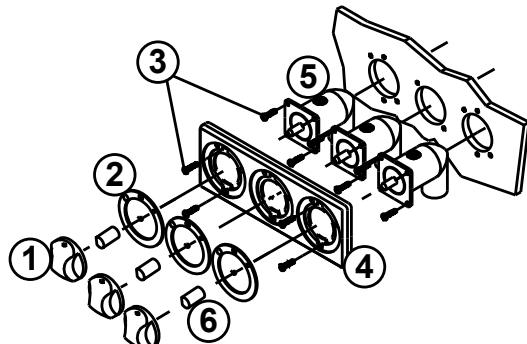
Single Air Control (\leq 2001 Models)



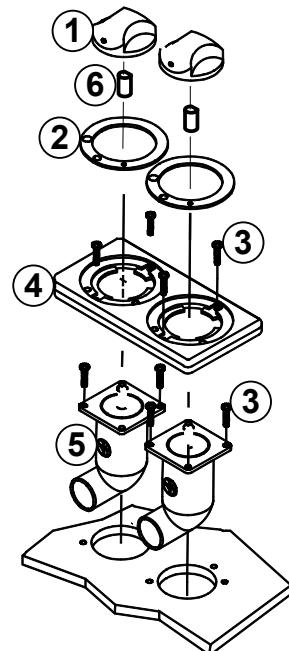
1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2540-201**, Panel Bezel: Air 1 Position (JWB# D851945)
4. **2570-085**, Screw: Air Control (JWB# 9724000)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve - Not Shown (JWB# 8399000)

Air Control (\leq 2001 Models)**Triple Air Control
(\leq 2001 Models)**

Break off these tabs prior to installation

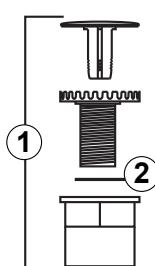
1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2570-085**, Screw: Air Control (JWB# 9724000)
4. **2000-220**, Panel Bezel: Air 3 Position (JWB# 9224945)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve, Not Shown (JWB# 8399000)

Air Control / Air Injector Assemblies (\leq 2001 Models)**Double Air Control
(\leq 2001 Models)**

1. **2540-203**, Knob: Air Control (JWB# 8267945)
2. **2530-150**, Overlay: Air Control (JWB# 8263000)
3. **2570-085**, Screw: Air Control (JWB# 9724000)
4. **2540-202**, Panel Bezel: Air 2 Position (JWB# 8241945)
5. **2540-200**, Control: Air Open (JWB# 7510000)
6. **2570-020**, Spring: Knob Air Control (JWB# 2198000)
- ns. **2000-250**, O-Ring: Air Control Valve, Not Shown (JWB# 839900)

**Single Air Injector Assembly
(\leq 2001 Models)**

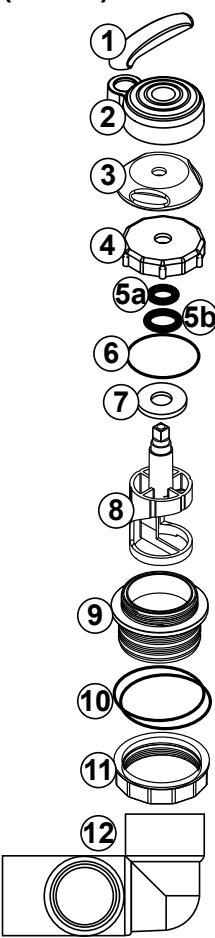
1. **2540-360**, Injector: Air High Output (JWB# K363945)
2. **2540-410**, Gasket: EP70 (Limited Stock)



Diverter Valves (J-LX Series)

J-LX/J-LXL Series (2011+)

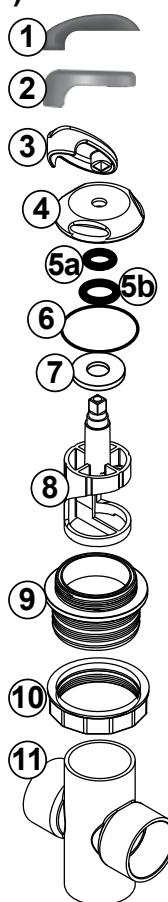
1. **2540-533**, Knob: T-Valve JHT 2007
2. **6541-359**, Knob: Side Valve 2011
3. **6540-729**, Cap: T-Valve (Oval)
4. **6540-876**, Cap: T-Valve Phoenix
- 5a. **6540-868**, O-Ring: Diverter Stem, 0.591" I.D. (1 Ea.)
- 5b. **6540-359**, O-Ring: Diverter Stem, 0.709" I.D. (1 Ea.)
6. **6540-865**, O-Ring: Diverter Cap
7. **6570-248**, Washer: Nylon Diverter 2002+
8. **6540-966**, Gate: Diverter 2004+
9. **6541-969**, Fitting: Wall Diverter
10. **6540-511**, O-Ring: 2.85" I.D. x 0.21" Ø (2 Required)
11. **6540-968**, Nut: Diverter
12. **6541-358**, Body: Side Valve JHT 2011



Diverter Valves (J-400/J-300 Series)

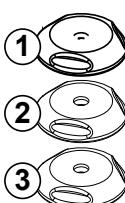
J-400 Series (2006+) J-300 Series (2004+)

1. **2540-533**, Knob: Diverter (2007+ J-400/J-300 Series)
2. **20090-001**, Knob: Diverter (2006 J-400 Series)
3. **6540-728**, Knob: Diverter (2002-2006 J-300 Series)
4. **6540-729**, Cap: Diverter (All 2002+ Models)
- 5a. **6540-868**, O-Ring: Diverter Stem, 0.591" I.D. (1 Ea.)
- 5b. **6540-359**, O-Ring: Diverter Stem, 0.709" I.D. (1 Ea.)
6. **6540-865**, O-Ring: Diverter Cap
7. **6570-248**, Washer: Nylon Diverter 2002+
8. **6540-966**, Gate: Diverter 2004+
9. **6541-969**, Fitting: Wall Diverter
10. **6540-968**, Nut: Diverter
11. **6540-967**, Body: Diverter



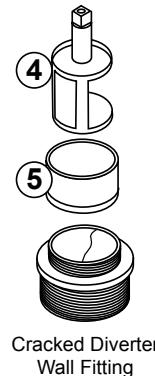
Diverter Repair Parts (All Models)

Our special purpose Caps offer undersized threads to fix caps that pop off in excessively hot weather. We recommend ordering all 3 to ensure best fit:



1. **6000-618**, Cap (-0.025")
2. **6000-620**, Cap (-0.05")
3. **6000-622**, Cap (-0.075")

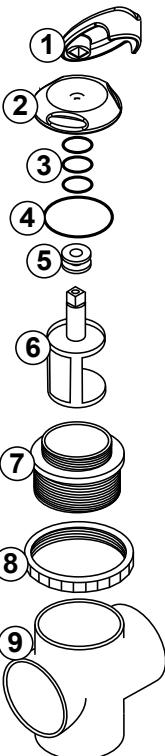
Our special Glue-In Repair Sleeve And Gate Valve combo fixes all cracked Wall Fittings on standard Diverter Valves:



4. **6000-104**, Repair Gate (Required with 6000-165 Repair Sleeve Below)
5. **6000-165**, Repair Sleeve (Glue-in)

J-300 Series (2002-2003)

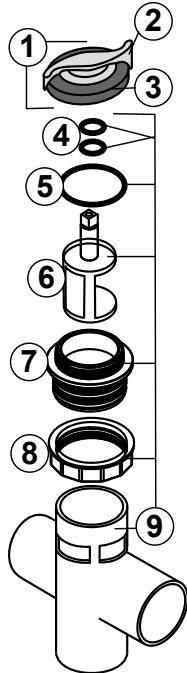
1. **6540-728**, Knob: Diverter
2. **6540-729**, Cap: Diverter
3. **6540-868**, O-Ring: Diverter Stem, 0.591" I.D. (3 Required)
4. **6540-865**, O-Ring: Diverter Cap
5. **6570-248**, Washer: Nylon Diverter
6. **6540-966**, Gate: Diverter
7. **6541-220**, Fitting: Wall Diverter
8. **6540-861**, Nut: Diverter
9. **6540-862**, Body: Diverter



Diverter Valves (J-200 Series)

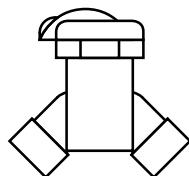
J-230 Model (2008+) J-270/J-280 Models (2007+)

1. 2540-239, T-Valve Cap And Knob
2. 2540-274, T-Valve Knob
3. 2540-273, T-Valve Cap
4. 6541-241, O-Ring Stem (2 required)
5. 6541-240, O-Ring Body
6. 6541-242, Gate Valve (T-Valve)
7. 2540-275, Fitting: Wall T-Valve (6541-238 Nut included)
8. 6541-238, Nut Diverter
9. 6541-236, Body Assembly: T-Valve (Items 4-8 above included)



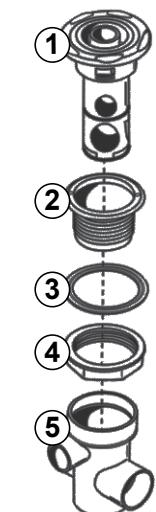
J-220 Models (2005+)

- 309193, Lid Kit: Knob, Cap and Gate
 309192, Gasket: Valve Top Access (Not Shown)
 309191, Body: Top Access Valve White
 309190, Snap Ring: Top Access Valve (Not Shown)



J-210 (2005+) Redondo (2003-2004)

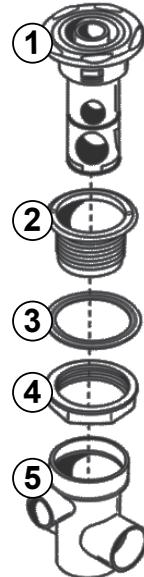
- 1A. 6541-800, Jet Face: Divert-A-Jet (Graphite Color for 2012+ J-210 Models)
- 1B. 6540-800, Jet Face: Divert-A-Jet (Gray ≤2011)
2. 6540-797, Wall Fitting: Divert-A-Jet
3. 6540-511, O-Ring: Divert-A-Jet
4. 6540-798, Nut: Divert-A-Jet
5. 6540-796, Jet Back: Divert-A-Jet



Diverter Valves (Del Sol Series)

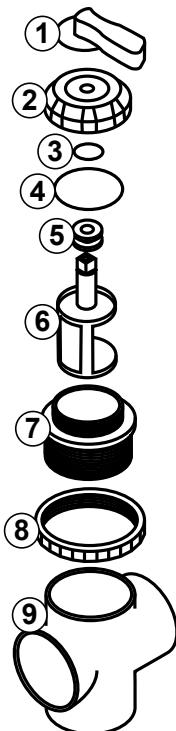
Redondo Models (All Years)

- 1A. 6541-800, Jet Face: Divert-A-Jet (Graphite Color for 2012+ J-210 Models)
- 1B. 6540-800, Jet Face: Divert-A-Jet (Gray ≤2011)
2. 6540-797, Wall Fitting: Divert-A-Jet
3. 6540-511, O-Ring: Divert-A-Jet
4. 6540-798, Nut: Divert-A-Jet
5. 6540-796, Jet Back: Divert-A-Jet



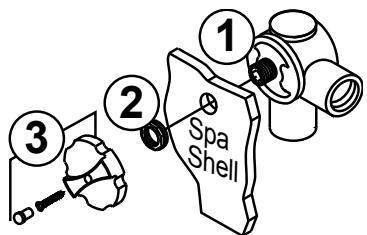
Hermosa Models (All Years)

1. 6541-224, Knob: Diverter Hermosa
2. 6541-223, Cap: Hermosa
3. 6540-359, O-Ring: Diverter Stem Hermosa
4. 6540-865, O-Ring: Diverter Cap Hermosa
5. 6570-248, Spacer: Nylon Diverter Hermosa
6. 6540-863, Gate: Diverter Hermosa
Use 6540-966 (page 72) as a replacement.
7. 6541-220, Fitting: Wall Diverter Hermosa
8. 6540-861, Nut: Diverter Hermosa
9. 6540-862, Body: Diverter Hermosa



Diverter Valves (Miscellaneous)

Older Hot Tubs (≤2001)



1. **2540-306**, Valve: Diverter Body; (JWB# K410000)
2. **2540-307**, Fitting: Wall Diverter; (JWB# K412000)
- 3a. **2540-308**, Handle Kit: Raised Valve; (JWB# K413945)
- 3b. **2000-308**, Handle Kit: Raised Valve White; (JWB# K413902)
4. **2540-305**, Valve: 3-Way, 2" (JWB# R399000)

Heater Return Assemblies

J-LX/J-LXL (2011+), J-400/J-200 Series (2005+) And J-300 Series (2004+)

1. **6540-979**, Gravity Drain with Cover
2. **6540-682**, Gravity Drain O-Ring (2 Required)
3. **6540-685**, Gravity Drain Fitting Locknut



J-300 Series (2002-2003)

1. **6540-294**, Fitting: Wall Heater Return
2. **6540-682**, O-Ring: 1.22" ID
3. **6540-685**, Nut: Heater Return
4. **6540-827**, Adapter: 3/4" Slip x 3/4" Barb; use fitting 6540-065 (page 97) as replacement.



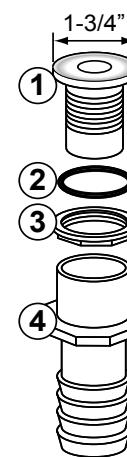
J-310 Models (Early Production Models Only)

1. **6540-947**, Fitting: Gravity Drain Wall Fitting (Limited Stock)
2. **6540-942**, O-Ring: Gravity Drain O-Ring
3. **6540-946**, Nut: Gravity Drain Fitting Locknut (Limited Stock)



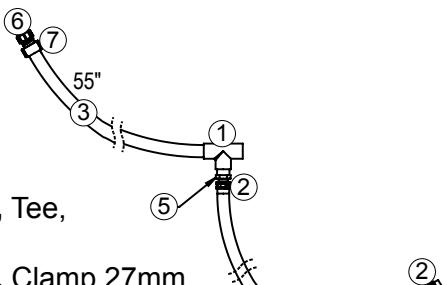
Del Sol Series (All Years)

1. **6541-695**, Fitting: Wall Heater Return
2. **6540-682**, O-Ring: 1.22" ID
3. **6540-685**, Nut: Heater Return
- 4a. **6540-604**, Jet Back: Redondo
- 4b. **6540-601**, Jet Back: Hermosa



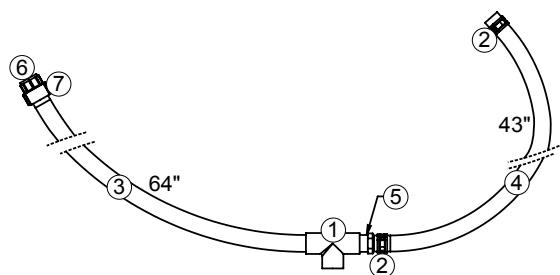
Heater Return Assemblies

2012+ J-285 Models



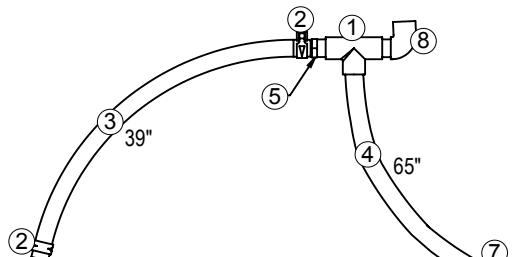
1. **6540-096**, Tee, 3/4" Slip
2. **6570-033**, Clamp 27mm
3. **6540-397***, Pipe: Flex 3/4"
4. **6540-744***, Hose: 3/4" Clear
5. **6540-262**, Adapter: 3/4" Barb x Spigot
6. **6540-039**, Cap: FHT, 3/4"
7. **6540-637**, Adapter: 3/4" Slip x 3/4" MHT

2012+ J-275 Models



1. **6540-096**, Tee, 3/4" Slip
2. **6570-033**, Clamp 27mm
3. **6540-397***, Pipe: Flex 3/4"
4. **6540-744***, Hose: 3/4" Clear
5. **6540-262**, Adapter: 3/4" Barb x Spigot
6. **6540-039**, Cap: FHT, 3/4"
7. **6540-637**, Adapter: 3/4" Slip x 3/4" MHT

2012+ J-245 Models



1. **6540-096**, Tee, 3/4" Slip
2. **6570-033**, Clamp 27mm
3. **6540-744***, Hose: 3/4" Clear
4. **6540-397***, Pipe: Flex 3/4"
5. **6540-262**, Adapter: 3/4" Barb x Spigot
6. **6540-039**, Cap: FHT, 3/4"
7. **6540-637**, Adapter: 3/4" Slip x 3/4" MHT
8. **6540-040**, 90° Elbow, 3/4" Slip x Spigot

*Purchased by the foot.

Jet Assemblies

BX Jet

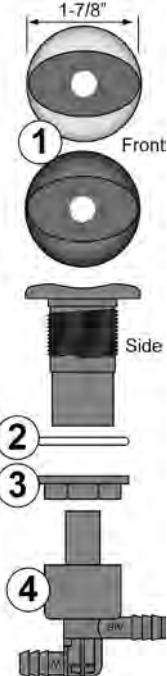
1a. 6541-231, Fitting: Wall PowerPro BX with Stainless Steel Escutcheon

1b. 6541-230, Fitting: Wall PowerPro BX without Stainless Steel Escutcheon

2. 6540-682, O-Ring: EPDM, 1.22" ID x 0.158" Ø

3. 6540-685, Nut: Accu-Pressure

4. 6541-232, Jet Back: BX Jet with Check Valve



BMH Jet (≤4/11/01)

1. 2000-110, Jet: Completed BMH Jet Assembly without Nut (JWB# 8489945)

2. 2570-083, Screw: 4-20, BMH Jet, 2 Required (JWB# 8397000); Limited Stock

3. 2000-102, Retainer, BMH Jet (JWB# 8412945)

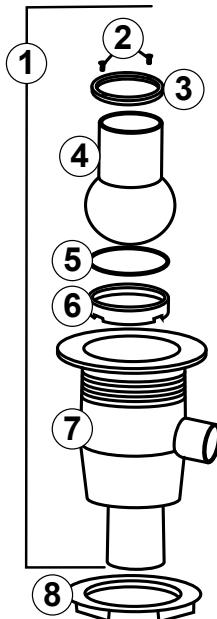
4. 2000-103, Nozzle: BMH Jet (JWB# 8413945)

5. 2000-105, O-Ring BMH Jet (JWB# 8488000)

6. 2000-104, O-Ring: BMH Jet (JWB# 8487945)

7. 2000-101, Body: BMH Jet (JWB# 8411945)

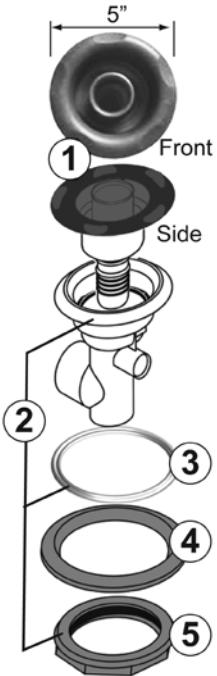
8. 2000-100, Nut: BMH Jet (JWB# 8415000)



Jet Assemblies

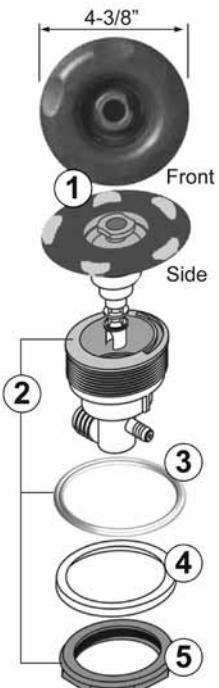
Classic Whirl - 500s Jet (ST Jet)

- 1a. **2540-529**, Jet Face:
500s Whirlpool (ST Jet,
Stainless Steel)
- 1b. **2540-527**, Jet Face:
500s Whirlpool (ST Jet,
Grey)
2. **6541-642**, Jet Back:
500s (Nut And O-Ring
Included)
3. **6541-645**, O-Ring:
500s
4. **6541-644**, Washer/Nut:
500s Self Leveling
5. **6541-643**, Nut: 500s
Jet Back



Classic Luxury - 400s Jet (DVX Jet)

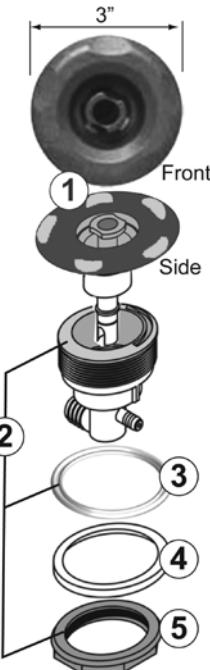
- 1a. **2540-431**, Jet Face:
400s Directional (DVX
Jet, Grey)
- 1b. **2540-433**, Jet Face:
400s Directional (DVX
Jet, Stainless Steel)
- 1c. **2472-610**, Jet Face:
400s Rotating - Not
Shown (DVX Jet,
Stainless Steel); This
Is An Aftermarket
Accessory.
2. **6541-632**, Jet Back:
400s (Nut And O-Ring
Included)
3. **6541-635**, O-Ring:
400s
4. **6541-634**, Washer/Nut:
Self Leveling 400s
5. **6541-633**, Nut: 400s Jet
Back



Jet Assemblies

Classic Mini - 300s Jet (DXL Jet)

- 1a. **2540-317**, Jet Face:
300s Mini (Grey)
- 1b. **2540-319**, Jet Face:
300s Mini (Stainless
Steel)
2. **6541-622**, Jet Back:
300s (Nut And
O-Ring Included)
3. **6541-625**, O-Ring:
300s
4. **6541-624**, Washer/
Nut: 300s (Self
Leveling)
5. **6541-623**, Nut: 300s
Jet Back



1. **Classic Direct - 200s Jet (DX Jet)**
2. **Classic Euro - 200s Jet (DL Jet)**
3. **Classic Pulsator - 200s Jet (DV Jet)**

- 1a. **2540-261**, Jet
Face: 200s Micro
(DX Jet, Grey)
- 1b. **2540-265**, Jet
Face: 200s
Micro (DX Jet,
Stainless Steel)
- 2a. **2540-251**, Jet
Face: 200s Accu
Pressure (DL Jet,
Grey)
- 2b. **2540-255**, Jet
Face: 200s Accu
Pressure (DL Jet,
Stainless Steel)
- 3a. **2540-241**, Jet
Face: 200s
Pulsator (DV Jet,
Grey)
- 3b. **2540-245**, Jet
Face: 200s Pulsator (DV, Stainless Steel)
4. **6541-612**, Jet Back: 200s (Nut And O-Ring
Included)
5. **6541-645**, O-Ring: 200s
6. **6541-614**, Washer/Nut: 200s (Self Leveling)
7. **T.B.D.**, Nut: 200s Jet Back

Jet Assemblies

Divert-A-Jet For J-210 Models (2005+) And Redondo Models (2003-2004)

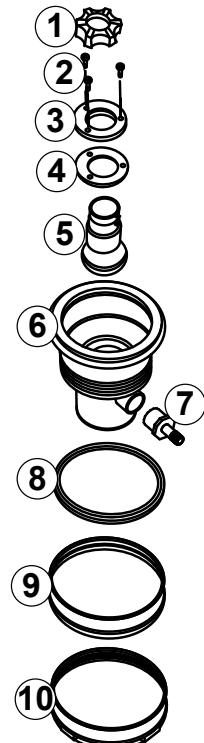
- 1A. 6541-800**, Jet Face:
Divert-A-Jet (Graphite Color for 2012+ J-210 Models)
- 1B. 6540-800**, Jet Face:
Divert-A-Jet (Gray ≤2011)
- 2. 6540-797**, Wall Fitting:
Divert-A-Jet
- 3. 6540-511**, O-Ring:
Divert-A-Jet
- 4. 6540-798**, Nut:
Divert-A-Jet
- 5. 6540-796**, Jet Back:
Divert-A-Jet



Jet Assemblies

HTA Jet (≤2001)

- 1. 2540-235**, Handle: Venturi (JWB# 7277945)
- 2. 6570-055**, Screw: HTA Jet, 3 Required (JWB# 3967000); Replaced by 397036
- 3. 2000-153**, Ring: Clamping HTA (JWB# 7758945)
- 4. 2000-152**, Gasket: Clamping Ring HTA (JWB# 1928000)
- 5. 2000-154**, Swivel: HTA Jet (JWB# 4887945)
- 6. 2000-151**, Body: HTA Jet (JWB# 1644945)
- 7. 6540-024**, Adapter: 1/2" Spigot x 3/8" Barb (See Note)
- 8. 6540-524**, O-Ring HTA Jet
- 9. 2540-332**, Ring: Backup HTA (JWB# 1925000)
- 10. 2540-331**, Nut: HTA Jet (JWB# 645000)

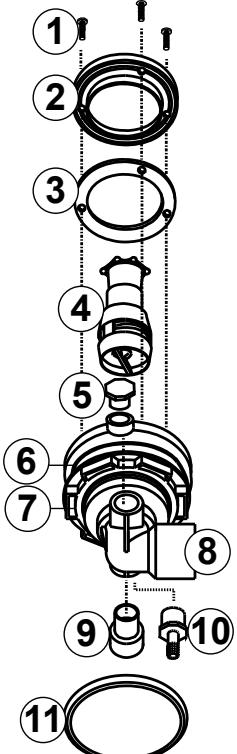


Note: Item 7 was used on spas manufactured after 4/1/2001.

Jet Assemblies

HTC Jet (\leq 2001)

1. **6570-079**, Screw, HTC Jet, 3 Required
2. **2000-163**, Ring: Clamping Ring HTC (JWB# B788945)
3. **2000-161**, Gasket: Clamping Ring HTC (1840000)
4. **2000-164**, Swivel: HTC Jet (JWB# B786945)
5. **6540-786**, Plug, 1/2" Spigot (JWB# B777000)
6. **2540-352**, Ring: Back-Up HTC (JWB# 1835000)
7. **2540-351**, Nut, Locking HTC (JWB# 1835000)
8. **2000-162**, Body HTC Jet (JWB# A320945)
9. **2000-020**, Adapter 1/2" Slip x Spigot (JWB# C279000)
10. **6540-024**, Adapter 1/2" Spigot x 3/8" Barb (See Note)
11. **6540-520**, O-Ring: HTC Jet



Note: Item 10 was used on spas manufactured after 4/1/2001.

Jet Assemblies

IX Jet (2013+ J-400 Series)

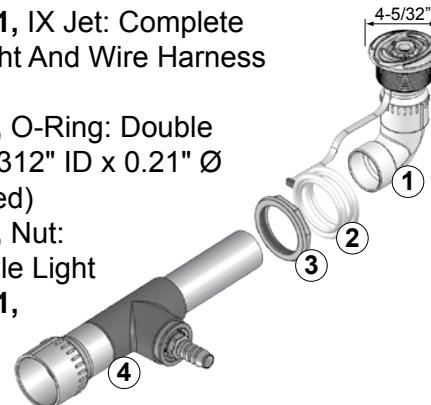
- 6560-103**, 2013+ Jet Face: Assembly IX Jet with multi-color LED light and mini-DIN connector (nut and gaskets purchased separately below)



- 6540-520**, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 required)
6540-443, Nut: Serviceable Light

IX Jet (2006-2012 J-400 Series)

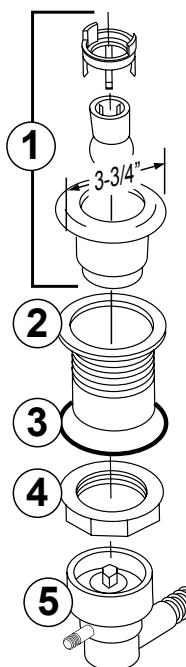
1. **20094-001**, IX Jet: Complete Assy. (Light And Wire Harness Included)
2. **6540-520**, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 Required)
3. **6540-443**, Nut: Serviceable Light
4. **20178-001**, Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb



Magna II Jet

(4/8/03 - 8/5/03 Redondo Only)

1. **6540-164**, Jet: Face Magna II Directional (Replaced by 6541-556)
2. **6540-138**, Wall Fitting: Magna II
3. **6540-527**, O-Ring: Magna II
4. **6540-137**, Nut: Magna II (Limited Stock)
5. **6540-203**, Jet Back: 3/4" Barb

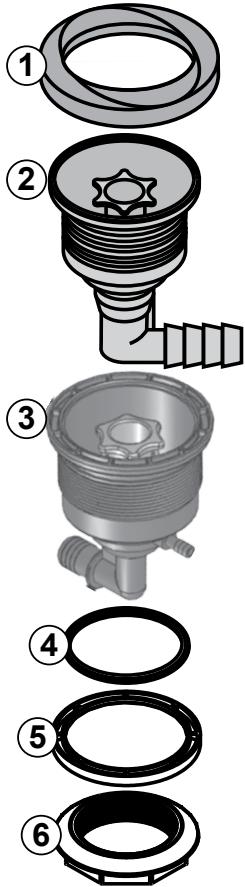


Jet Assemblies

Maxx PowerPro MX Jet (2002+)

1a. 2540-367, Jet Face:

MX with Stainless Steel Escutcheon (2007+)



1b. 6540-736, Jet Face:

MX without Escutcheon (2002-2006)

2. 6540-733, Jet Back:

MX, 1" Barb (2002-2005)

3. 6540-743, Jet Back:

MX, 1" Barb With 0.44" Orifice (2006+, See Notes 1 And 2)

4a. 6541-073, O-Ring:

Double, 4.25" (07/2005+)

4b. 6540-826, O-Ring:

L Style, Limited Stock (2002-2005, See Note 3)

5. 6540-740, Washer:

Self Leveling

6. 6540-739, Nut

Note:

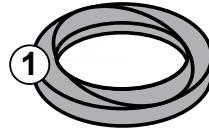
- April 2003 introduced a removable 1" bayonet eyeball, barb style Jet Back 6540-743 above. We recommend replacing all older 1-1/2" slip style Jet Backs with this component. The current 6540-743 jets back can be identified by three red ink dots; one next to the barb fitting and two on the outer Jet Back lip.
- Order 3 Each To Replace Old Style Slip Jet Backs in J-340, J-345, J-350, J-355 J-360, J-365, J-370, J-375, J-380, J-385 Models.
- Spas manufactured before July 25, 2005 require O-Ring 6540-826. This component is not interchangeable and must be used on these models.
- Replaced older PowerPro MX2 Jet (right) in in J495/J480/J470/J465/J425/JLX/JLXL models manufactured between 8/5/13-11/2013.

Jet Assemblies

Maxx PowerPro MX3 Jet (12/2013+)

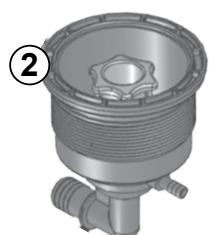
1. 2540-367, Jet Face:

MX with Stainless Steel Escutcheon



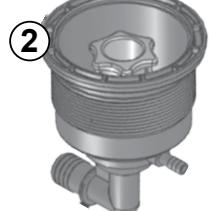
2. 6541-133, Jet Back:

MX3, 1" Barb



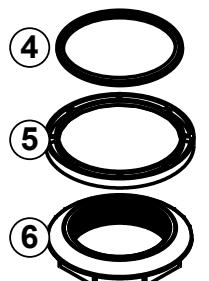
3. 6541-073, O-Ring:

Double, 4.28"



4. 6540-740, Washer:

Self Leveling



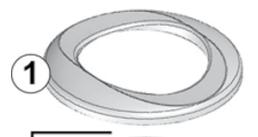
5. 6540-739, Nut

Note: Can retrofit (replace) the PowerPro MX Jet (left) and PowerPro MX2 Jet below.

Maxx PowerPro MX2 Jet (2007-11/2013)

1. 6541-056 (Limited Stock), Jet Face:

2007+ MX2 with Stainless Steel Escutcheon



2. 6541-192 (Limited Stock), Jet Back:

2006+ MX2 without Jet Face (2 6541-073 O-Rings Included)



3. 6541-073 (Limited Stock), O-Ring:

Double, 4.25" (2 Required)



4. 6541-491 (Limited Stock), Washer:

Self Leveling Maxx PowerPro



5. 6541-492 (Limited Stock), Nut: Maxx PowerPro MX2

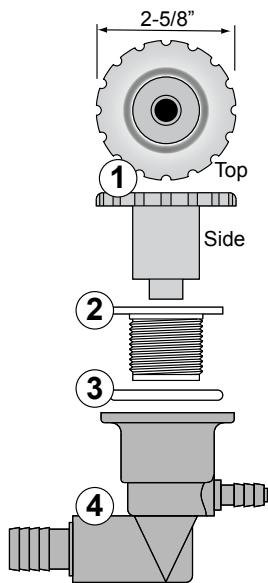
Note: Replaced with Maxx PowerPro MX Jet (left) in J495/J480/J470/J465/J425/JLX/JLXL models manufactured between 8/5/13-11/2013.

Jet Assemblies

Micro Magna Jet

1. **6540-072**, Jet Face: Directional Micro Magna
2. **6540-107**, Fitting: Wall Micro Magna
3. **6540-522**, O-Ring: Micro Magna
4. **6540-211**, Jet Back: Micro Magna
- ns. **6540-352**, Nut: Micro Magna

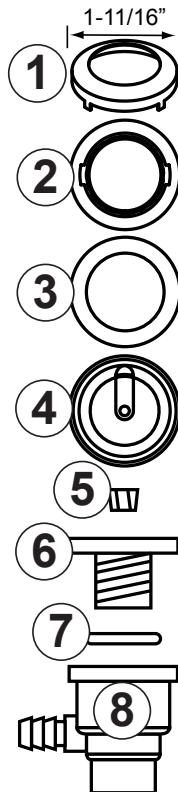
Note: Micro Magna Jet replaced the BMH Jet (Page 75) between 4/12/01 and 6/15/01.



Jet Assemblies

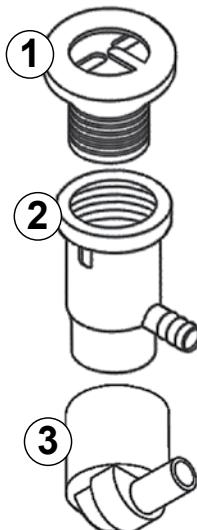
Micro PowerPro SX Jet (2002+)

1. **6540-309**, Escutcheon: Pulsator (2006+ J-480, J-460 Models)
2. **6540-348**, Jet Face: JHT Pulsator (2006-2007 J-300 Series)
3. **6540-336**, Jet Face: Micro PowerPro, Limited Stock (2006-2007 J-480, J-460 And 2002-2005 J-300 Series)
- 4a. **6540-343**, Retainer: Micro PowerPro, Limited Stock (2002-2005 J-300 Series)
- 4b. **6540-350**, Retainer: JHT Pulsator (2006-2007 J-480, J-460 And J-300 Series)
5. **6540-330**, Nozzle: Micro PowerPro (Limited Stock)
6. **6540-338**, Fitting: Wall Micro PowerPro (Limited Stock)
7. **6660-002**, O-Ring: Micro PowerPro
8. **6540-274**, Jet Back: Micro PowerPro (Limited Stock)
- ns. **2000-050**, Elbow: Barb 3/4" x 3/4" x 1", Limited Stock (Not Shown)



Micro Pulse Jet (\leq 2001)

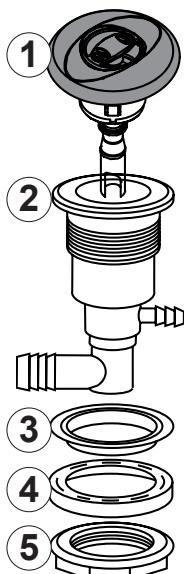
1. **2540-310**, Jet Face: Micro Pulse (JWB# K359945)
2. **2540-311**, Body: Micro Pulse, Limited Stock (JWB# K360000)
3. **2000-021**, Elbow: Micro Pulse (JWB# K399000)



Jet Assemblies

Mini PowerPro DX Jet (8/2003 - 1/2004)

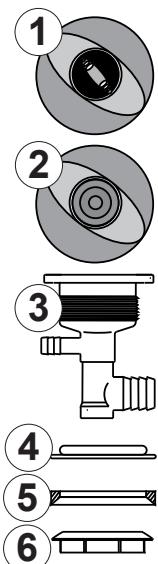
- 1a. **6540-829**, Jet Face: Mini PowerPro DX, Limited Stock (Rotational)
- 1b. **6540-830**, Jet Face: Mini PowerPro DX, Limited Stock (Directional)
2. **6540-341**, Jet Back: Mini PowerPro DX
3. **6541-098**, O-Ring: "L" Style (Replaced Part 6540-333)
4. **6540-332**, Washer: Self Leveling Mini PowerPro DX
5. **6540-334**, Nut: Mini PowerPro DX



Note: Jets manufactured 8/03 - 1/04 reintroduced the adjustable flow rate feature.

Mini PowerPro DX Jet (1/2002 - 7/2003)

1. **6540-766**, Jet Face: Mini PowerPro DX (Rotational)
2. **6540-765**, Jet Face: Mini PowerPro DX (Directional)
3. **6540-768**, Jet Back: Mini PowerPro DX (Limited Stock)
4. **6540-824**, O-Ring: "L" Style, Limited Stock (Replaced Part 6540-333)
5. **6540-767**, Washer: Self Leveling Mini PowerPro DX (Limited Stock)
6. **6540-769**, Nut: Mini PowerPro DX (Limited Stock)



Note: Jets manufactured 1/02 - 9/02 were adjustable. Jets manufactured between 10/02 - 7/03 were not adjustable.

Jet Assemblies

Mini PowerPro FX-M Jet (2014+)

1. **6541-117**, Jet Face: PowerPro FX-M With Stainless Steel Escutcheon
3. **6540-962**, Jet Back: SMT Micro Jet
4. **6540-854**, O-Ring: Fluidix Euro Jet Back
5. **6540-964**, Washer: SMT Micro Jet, Self Leveling
6. **6540-965**, Nut: SMT Micro Jet



Note: Used in 2014+ J325, J345, J365, J385, J470, J480, J495 models.

Mini PowerPro FX Jet (2/2004+)

1. **20285-001**, Jet Face: Mini PowerPro FX With Stainless Steel Escutcheon
2. **6540-555**, Jet Face: Mini PowerPro FX Without Stainless Steel Escutcheon (See Note)
3. **6540-556**, Jet Back: Mini PowerPro FX
4. **6541-098**, O-Ring: EDPM 1.98" I.D. x 0.163", Double
5. **6540-639**, Washer: Self Leveling Mini PowerPro FX
6. **6540-557**, Nut: Mini PowerPro FX (2004+)



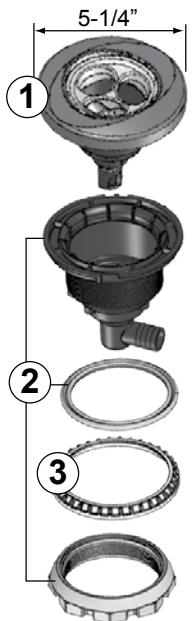
Note: Part 6540-555 was introduced in 2/04 and replaced the Mini PowerPro DX Jets (left).

<h3>Jet Assemblies</h3> <h4>Mini Swirl Jet</h4> <ol style="list-style-type: none"> 1. 2540-365, Jet: Face Mini Swirl 2. 6540-341, Jet Back: Mini Swirl 3. 6541-098, O-Ring: Mini Swirl 4. 6540-332, Washer: Self Leveling Mini Swirl 5. 6540-334, Nut: Mini Swirl <p><i>Note: Replaced Micro Magna Jet 6/18/01+ (Page 80)</i></p>	<h3>Jet Assemblies</h3> <h4>PowerPro FX2 Jet (2008-2009)</h4> <ol style="list-style-type: none"> 1a. 2540-192 (Ltd. Stock), Jet Face: PowerPro FX2 with Raised Stainless Steel Escutcheon 1b. 6541-185 (Ltd. Stock), Jet Face: 2006+ PowerPro FX2 without Stainless Steel Escutcheon 2. 6541-194 (Ltd. Stock), Jet Back: PowerPro FX2 3. 6541-394, Triple O-Ring, 3.4" ID x 0.163" 4. 6541-187 (Ltd. Stock), Washer: Self Leveling PowerPro FX2 5. 6541-195 (Ltd. Stock), Nut: PowerPro FX2
<h4>PowerPro FX2 Jet (2014+)</h4> <ol style="list-style-type: none"> 1. 6541-118, Jet Face: PowerPro FX2 with Raised Stainless Steel Escutcheon 2. 6541-110, Jet Back: Vortex III Jet 2013 3. 6541-088, Double O-Ring, EPDM, 2.38" I.D. x 0.163" 4. 6540-758, Washer: Self Leveling 5. 6540-759, Nut: SMT Jet <p><i>Note: Used in all 2014 J300 Models (except J315)</i></p>	<h4>PowerPro FX2 Jet (2006-2007)</h4> <ol style="list-style-type: none"> 1a. 6000-253, Jet Face: 2006+ PowerPro FX2 with Stainless Steel Escutcheon (<i>Use Jet Face 2540-192 above as replacement</i>) 1b. 6541-185 (Ltd. Stock), Jet Face: 2006+ PowerPro FX2 without Stainless Steel Escutcheon 2. 6541-194 (Ltd. Stock), Jet Back: PowerPro FX2 3. 6541-394, Triple O-Ring, 3.4" ID x 0.163" 4. 6541-187 (Ltd. Stock), Washer: Self Leveling PowerPro FX2 5. 6541-195 (Ltd. Stock), Nut: PowerPro FX2 Jet Assemblies

Jet Assemblies

PowerPro FX2-S Spinner Jet (2/2014+)

1. **6541-132**, Jet Face: PowerPro FX2-S Spinner with Stainless Steel Escutcheon
2. **6541-567**, Jet Back: PowerPro FX2-S (O-Ring and Nut Included)
3. **6541-644**, Washer: 500s (Self Leveling)



PowerPro FX2 Spinner Jet (8/5/13-1/14)

1. **6541-568**, Jet Face: PowerPro FX2S with Stainless Steel Escutcheon
2. **6541-567**, Jet Back: PowerPro FX2-S (O-Ring and Nut Included)
3. **6541-644**, Washer: 500s Self Leveling



Jet Assemblies

PowerPro FX2 Spinner Jet (2008-8/4/13)

- 1a. 6541-181 (Ltd. Stock)**, Jet Face: PowerPro FX2 V3 with Stainless Steel Escutcheon
- 1b. 6541-184**, Jet Face: PowerPro FX2 V3 without Stainless Steel Escutcheon
2. **6541-194**, Jet Back: PowerPro FX2
3. **6541-394**, Triple O-Ring, 3.4" ID x 0.163"
4. **6541-187 (Ltd. Stock)**, Washer: Self Leveling PowerPro FX2
5. **6541-195 (Ltd. Stock)**, Nut: PowerPro FX2



PowerPro FXS Spinner Jet (10/2013+)

1. **6541-031**, Jet Face: PowerPro FX2-S Spinner with Stainless Steel Escutcheon
2. **6541-565**, Jet Back: PowerPro FXS Spinner (O-Ring and Nut Included)
3. **6541-624**, Washer: (Self Leveling)

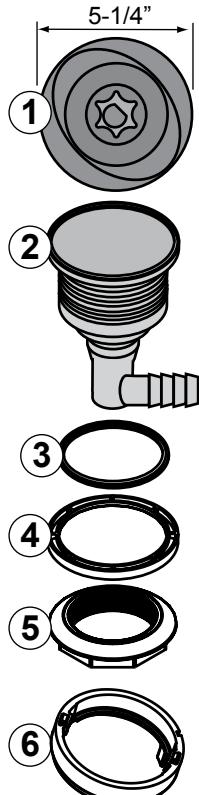


Note: Used in all 2014+ J300/J400 models.

Jet Assemblies

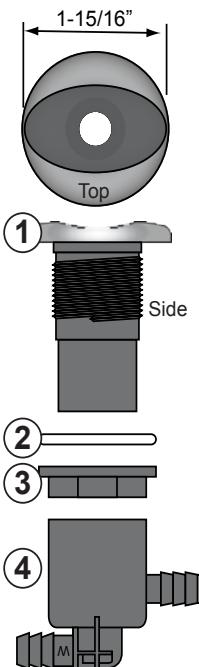
PowerPro LX Jet

- 1a. 2540-366**, Jet Face:
PowerPro LX w/316SS Escutcheon (2007+)
- 1b. 6541-470**, Jet Face:
PowerPro LX w/o 316SS Escutcheon (2007+)
- 1c. 6540-760**, Jet Face:
PowerPro LX (2002-06)
- 1d. 6000-363**, LX Jet Face Conversion Kit (Not Shown)
- 2a. 6541-472**, Jet Back:
Power Pro LX (2007+)
- 2b. 6540-761**, Jet Back:
PowerPro LX (2002-06)
- 3. 6541-394**, O-Ring: Triple 3.42 I.D (Replaced **6541-083 & 6540-875**)
- 4. 6540-763**, Washer: Self Leveling PowerPro LX
- 5. 6540-762**, Nut:
PowerPro LX (2002+)
- 6. 6541-471**, Ring:
PowerPro Jet Back Adapter (Adapts older 2006 Jet Backs 6540-760 and 6540-761 above to accept current 2007+ Jet Faces 2540-336 and 6541-470).



PowerPro NX Jet (2006+)

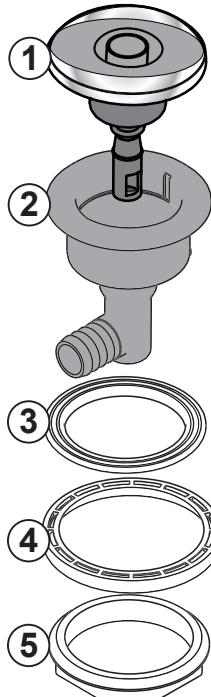
- 1. 20284-001**, Jet Face:
NX with Stainless Steel Escutcheon
- 2. 6540-682**, O-Ring: NX Jet
- 3. 6540-685**, Nut: NX Jet
- 4. 6540-604**, Jet Back:
Accu-Pressure, 3/4" Barb



Jet Assemblies

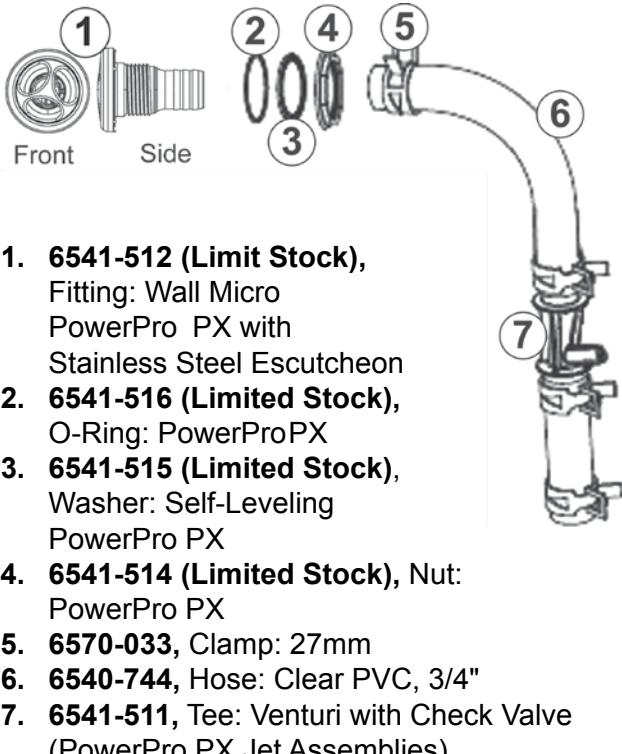
PowerPro NX2 Jet (2007+)

- 1a. 6540-815**, Jet Face:
NX2 with Stainless Steel Escutcheon
- 1b. 2541-820**, Jet Face:
NX2 without Stainless Steel Escutcheon (Limited Stock)
- 2. 6540-962**, Jet Back: SMT Micro
- 3. 6540-854**, O-Ring: SMT Micro
- 4. 6540-964**, Washer: Self Leveling SMT Micro
- 5. 6540-965**, Nut: SMT Micro



Jet Assemblies

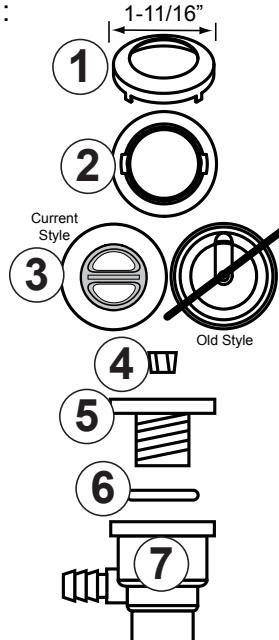
PowerPro PX Jet (2008-8/11/13)



Jet Assemblies

Pulsator Jet (8/12/13+)

- 6541-561,** Escutcheon: JHT/SD Pulsator
- 6541-562,** Jet Face: JHT/SD Pulsator
- 6541-287,** Retainer: JHT Pulsator (Replaces old style)
- 6540-330,** Nozzle: Pulsator Jet (limited stock)
- 6540-338,** Fitting: Wall Pulsator
- 6660-002,** O-Ring: EPDM, 0.859" I.D. x 0.139" C/S
- 6540-274,** Jet Back: Pulsator Gray (limited stock)



Note: Used in 2014+ J480/J465 Models .

Jet Assemblies

PowerPro RX3 Jet (2/2014+)

1. **6541-288**, Power Pro RX3 Jet Assembly with Stainless Steel Escutcheon [Includes Jetface, Jetback, O-Ring and Nut]
2. **6541-634**, Washer (Self-Leveling); Note: *This jet assembly can retrofit the 20093-001 jet assembly listed below but does not retrofit the 6541-566 jet assembly listed below.*



PowerPro RX Jet (8/19/13-1/2014)

1. **6541-566**, Power Pro RX Jet Face (Swirl Center) with Stainless Steel Escutcheon
2. **6541-565**, Jet Back: PowerPro FXS Spinner (O-Ring And Nut Included)
3. **6541-624**, Washer (Self-Leveling); Note: *This jet replaced the 20093-001 PowerPro RX Jet Assembly listed below and was used in all 2013 J480/J470/J465/J425/J415/JLXL/JLX spas manufactured from 8/19/13-1/2014.*



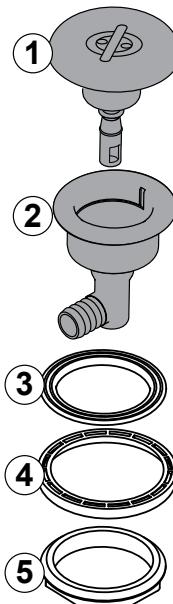
PowerPro RX Jet (2007-8/18/13)

20093-001 (Limited Stock), Complete Power Pro RX Jet Assembly with Stainless Steel Escutcheon [Includes Jetface, Jetback, O-Ring, Washer and Nut]; Note: *Replaced by PowerPro RX Jet Assembly 6541-566 above in all 2013 J480/J470/J465/J425/J415/JLXL/JLX spas manufactured from 8/19/13-1/2014.*

Jet Assemblies

Pulsator Jet (2005-2007 J-230 Only)

1. **6540-776**, Jet Face: Rotational Euro Textured Gray
2. **6540-962**, Jet Back: SMT Micro
3. **6540-963**, O-Ring: SMT Micro; Use O-Ring 6540-854 As Replacement.
4. **6540-964**, Washer: Self Leveling SMT Micro
5. **6540-965**, Nut: SMT Micro



SMT Jet (2005+ J-200 Series And All Del Sol Series)

1. **6540-820**, Jet Face: SMT Textured Directional
2. **6540-756**, Jet Back: 3/4" Barb, SMT
3. **6541-088**, O-Ring: SMT
4. **6540-758**, Washer: Self Leveling SMT
5. **6540-759**, Nut: SMT Jet Assemblies



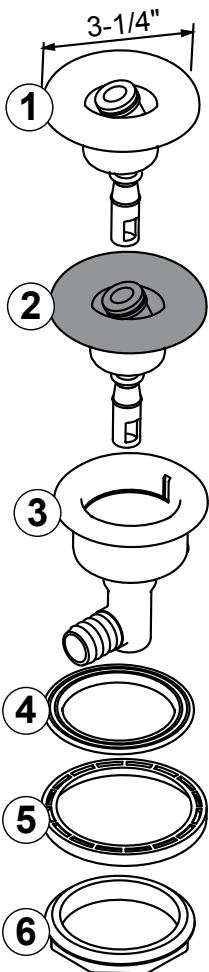
Jet Assemblies

SMT Mini Jet (2005+ J-200 Series And All Del Sol Series)

1. **6540-816**, Jet: Face SMT Mini Smooth Directional, Limited Stock (See Note 1)
2. **6540-818**, Jet: Face SMT Mini Textured Directional (See Note 2)
3. **6540-341**, Jet Back: SMT Mini
4. **6540-333**, O-Ring: SMT Mini - Limited Stock (Can also use Alternate O-Ring 6541-098).
5. **6540-332**, Washer: Self Leveling SMT Mini
6. **6540-334**, Nut: SMT Mini

Note:

1. *Smooth Jet Face 6540-816 above was used on Redondo models only between 4/8/03 - 8/5/03.*
2. *Textured Jet Face 6540-818 above was used on all Hermosa models and 8/6/03+ Redondo models; currently unavailable, use 6540-816 jet face as a replacement.*



Jet Assemblies

SMT Micro Jet (2005+ J-200 Series And All Del Sol Series)

1. **6540-783**, Jet: Face SMT Micro Smooth Directional, Limited Stock (See Note 1)
2. **6540-787**, Jet: Face SMT Micro Textured Directional (See Note 2); Use smooth Jet Face 6540-783 above as replacement
3. **6540-962**, Jet Back: SMT Micro
4. **6540-963**, O-Ring: SMT Micro; Use O-Ring 6540-854 As Replacement.
5. **6540-964**, Washer: Self Leveling SMT Micro
6. **6540-965**, Nut: SMT Micro

Note:

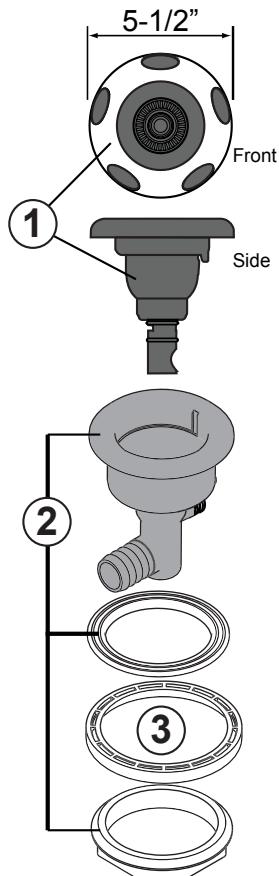
1. *Smooth Jet Face 6540-783 above was used on Redondo models only between 4/8/03 - 8/5/03.*
2. *Textured Jet Face 6540-787 above was used on all Hermosa models and 8/6/03+ Redondo models; currently unavailable, use 6540-783 jet face as a replacement.*



Jet Assemblies

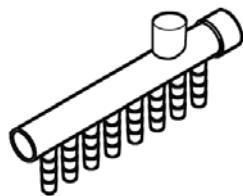
500S Jet (Classic Turbo Jet) (2012+ J-275, J-245, J-235 Models)

1. **6541-652**, Jet Face:
500S Jet, Directional
w/Stainless Steel
Escutcheon (Dark
Gray)
2. **6541-650**, Jet Back:
500S with Check
valve (Double
O-Ring And
Compression Nut
Included)
3. **6541-644**, Washer:
500S Self Leveling

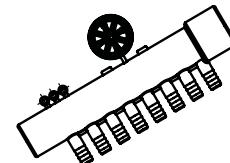


Manifolds (Air)

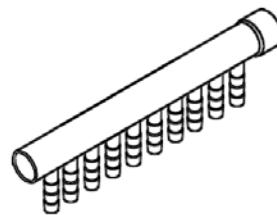
2540-090, Manifold: Air
8 3/8" Barb x 1" Slip
(JWB# H199000); use
#6540-780 below as
replacement



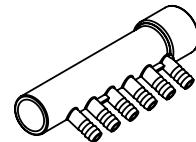
6540-780, Manifold: Air 8
3/8" Barb x 1" Slip
(End cap and 3 air port
plugs included)



6540-781, Manifold:
Air 10 3/8" Barb x 1.5"
Slip (Blind End)



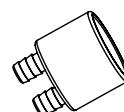
6540-349, Manifold: Air
6 3/8" Barb x 1" Slip



6540-077, Manifold: Air
4 3/8" Barb x 1" Slip
(2 air port plugs
included, JWB#
#H200000)



6540-130, Manifold: Air 2 3/8"
Barb x 1" Slip

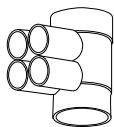


6540-101, Plug: Spigot 1/4"
(Air Manifold)

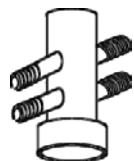


Manifolds (Water)

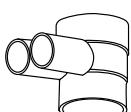
2540-050, Manifold: Water
4 Port Side 1" Slip (Limited Stock) JWB# #R395000



2540-051, Manifold: Water 4 Port 3/4" Barb x 1-1/2"
(JWB# H198000)



6540-127, Manifold: Water 2 Port Side 3/4" Slip
(Limited Stock)



6540-314, Manifold: Water 4 Port 3/4" Barb (JWB# R393000)



6540-312, Manifold: Water 2 Port 3/4" Barb x 1-1/2"



6540-315, Manifold: Water 4 Port 3/4" Barb (Blind End)



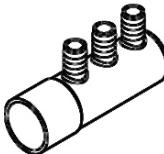
6540-316, Manifold: Water 2 Port 3/4" Barb (Blind End)



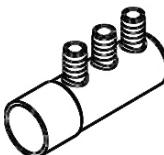
6540-788, Manifold: Water 6 Port 3/4" Barb (JWB# R396000)



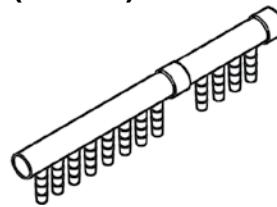
6541-058, Manifold: Water 3 Port 1" Barb (Blind End)



6541-131, Manifold: Water 3 Port 1" Barb

**Manifolds (Water)**

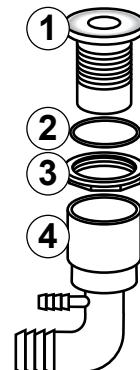
6540-782, Manifold: Water 14 3/8" Barb x 1.5" Slip x Blind End



6541-511, Tee: Venturi w/Check Valve SX (Used in 6/2012+ J-480 And 10/2012+ J-465 Lounge Jets)

**Ozone Fittings (≤ 2001)**

1. **6540-731**, Fitting: Wall Ozone Jet (Limited Stock)
2. **6540-682**, O-Ring: Ozone Jet
3. **6540-685**, Nut: Ozone Jet
4. **6540-732**, Jet Back: Ozone Jet (Limited Stock)



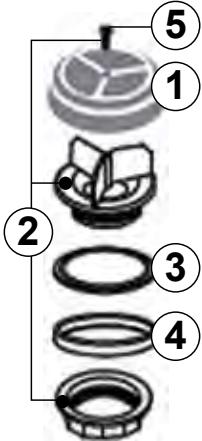
5. **2540-335**, Body: Ozone Jet Assembly with Nut (Limited Stock)



Suction Fittings (J-LX Series)

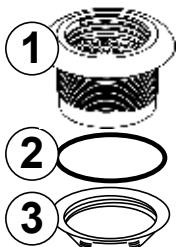
J-LX/J-LXL Wall Suction (2011+)

1. **6540-564**, Grate: Suction
2. **6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw, Included)
3. **6540-620**, O-Ring: Compression, 2" (Replaced 6540-520)
4. **6540-619**, Washer: Self Leveling Suction Assy.
5. **6000-564**, Screw: 8-32 x 12mm, 316SS



J-LX/J-LXL Series Skimmer/Filter Wall Fitting (2011+)

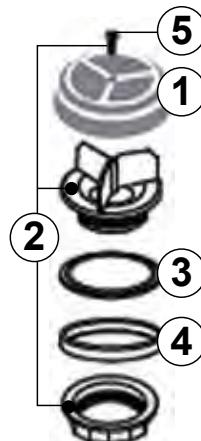
1. **6540-126**, Fitting: Wall with Strainer (Circ. Pump)
2. **6540-511**, O-Ring: 2.85"
3. **6540-791**, Nut: 2"



Suction Fittings (J-400 Series)

J-400 Wall Suction Fitting (2006+)

1. **6540-564**, Grate: Suction
2. **6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw, Included)
3. **6540-620**, O-Ring: Compression, 2" (Replaced 6540-520)
4. **6540-619**, Washer: Self Leveling Suction Assy.
5. **6000-564**, Screw: 8-32 x 12mm, 316SS



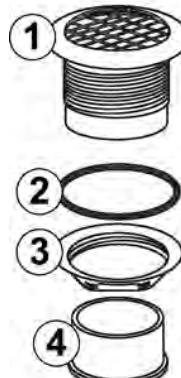
J-400 Floor Suction Fitting (2006-2008)

1. **20210-004**, Grate: Suction Gray with Screws (See Note 1)
2. **20209-004**, Fitting: Wall Suction, 1.5"
3. **20212-004**, Gasket: Suction, 67 GPM
4. **6540-552**, Nut: Suction Fitting, 1.5" (Limited Stock)
5. **6540-070**, Elbow: Adapter, 1.5" Spigot x Slip

Note: Suction Grate 20210-004 above is sold in Canada only due US regulations. This component is Not VGB compliant.

J-400 Waterfall Return Fitting (2006+)

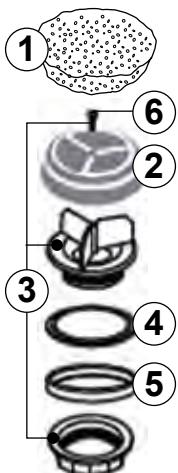
1. **6540-167**, Fitting: Wall with Strainer
2. **6540-511**, O-Ring: EPDM 2.85" ID
3. **6540-791**, Nut: 2" Filter Bucket
4. **6540-230**, Reducer: 2" Spigot x 1.5" Slip



Suction Fittings (J-300 Series)

J-300 Wall Suction Fitting (2004+)

- 6540-213**, Filter: Spa Drain Cover (Not Used After June 2008)
- 6540-564**, Grate: Suction
- 6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw Included)
- 6540-620**, O-Ring: Compression (Replaced by Part 6540-520)
- 6540-619**, Washer: Self Leveling Suction Assy.
- 6000-564**, Screw: 8-32 x 12mm, 316SS



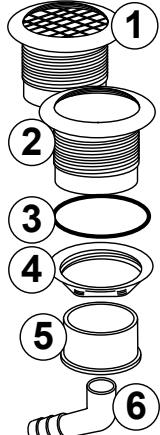
J-300 Series Wall Suction (2002-2003)

- 6540-113**, Filter: Spa Drain Cover
- 6540-553**, Cover: Suction/ Drain
- 6540-567**, Fitting: Wall Suction
- 6540-509**, O-Ring: EPDM 2.35" ID x 0.210" Ø
- 6540-552**, Nut: Suction Fitting



J-300 Series Skimmer/ Filter Wall Fitting (2002+)

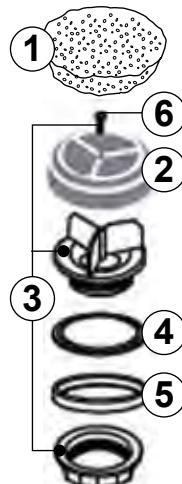
- 6540-751**, Fitting: Wall with Strainer (Circ. Pump)
- 6540-753**, Fitting: Wall w/o Strainer (Jets Pump 1)
- 6540-511**, O-Ring: 2.85" ID
- 6540-791**, Nut: 2"
- 6540-241**, Reducer: 2" Spigot x 1/2" Slip (Circ. Pump Side Only)
- 6540-085**, Elbow: 1/2" Spigot x 3/4" Barb (Circ. Pump Side Only)



Suction Fittings (J-200 Series)

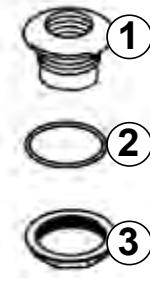
J-200 Wall Suction Fitting (2005+)

- 6540-213**, Filter: Spa Drain Cover (Not Used After June 2008)
- 6540-564**, Grate: Suction
- 6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw Included)
- 6540-620**, O-Ring: Compression (Replaced by Part 6540-520)
- 6540-619**, Washer: Self Leveling Suction Assy.
- 6000-564**, Screw: 8-32 x 12mm, 316SS



J-200 Filter Wall Fitting (2007+ J-280, J-270, J-230 Models)

- 6540-102**, 2" Wall Fitting (Gray)
- 6540-511**, O-Ring: EDPM, 2.85" ID x 0.210" Ø
- 6540-791**, Nut, 2"



J-300 Filter Fill Fitting

- 6540-329**, Filter: Fill Fitting (Reduces Air Locks During Fill ups).



Suction Fittings (\leq 2001 Models)

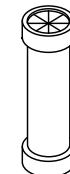
1. **2570-066**, Screw: #10-24 x 2"; (JWB# 3959000)
 2. **2540-324**, Cover: Suction/Gasket (JWB# 6651945)
 3. **2540-325**, Fitting: Wall Suction Assembly (JWB# 1958000)
 4. **2540-320**, Ring: Backup Suction; Limited Stock (JWB# 2136000)
 5. **2540-323**, Nut: Locking Suction (JWB# 1643000)
- n.s. **2000-685**, Suction Fitting Repair Kit; (JWB# T075000)

Valves (Check)

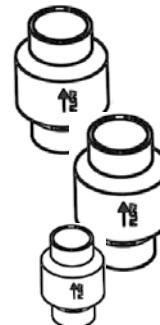
20216-001, Valve: Check Air, 3/4" (2006+ J-400 Series Only)



2000-030, Valve: Check 1/2", 3lb Spring, Limited Stock (JWB# 4330000)



2540-301, Valve: Check 2" Slip x Slip, 1/4 lb. Spring (JWB# 6913000)



6540-176, Valve: Swing Check 2" Slip x Slip (JWB# 5901000)

6540-828, Valve: Check, 1" Slip x Slip



6541-386, Valve: Check 2" Slip x Spigot (Magnetic)



2540-302, Valve: Check 1-1/2"; Limited Stock (JWB# K176000)



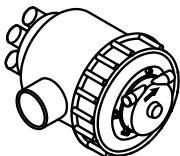
6540-036, Valve: Check 1/4" Barb x Barb (For Ozone)

Valves (Cycle)

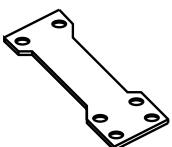
Pinnacle, Quantum And Triton Models Only ($\leq 3/30/01$)

2000-120, Valve: Cycle
6 Port (JWB# K098000)

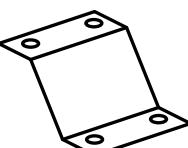
Note: This valve has a 1" fitting. Older models had a 1-1/2" fitting. It also has a top plumbing connection while older models had a side connection. Therefore, additional plumbing may require alteration to retrofit.



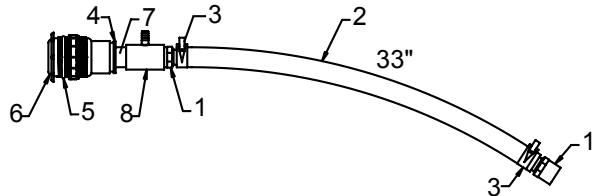
2000-124, Plate: Cycle Valve,
(JWB# K072000)



2000-122, Bracket: Cycle Valve
(JWB# K071000)



Valves (J-400 Quick Drain 2013+)



1. **2540-030**, Adapter: Spigot x Insert, 1"
2. **2540-740**, Hose: Clear Vinyl 1" (sold by the foot)
3. **2540-005**, Clamp: 35mm (2 Req'd.)
4. **6540-170**, Reducer 1-1/2" Spigot x 1" Slip
5. **6540-509**, O-Ring: EDPM, 2.35 I.D.
6. **6540-597**, Valve: Drain Check, 1-1/2"
7. **6540-016**, Slip Coupling, 3/4"
8. **PFT0003**, Tee: 1" Slip x 1" Slip x 3/8" Barb

Note: The PFT0003 Tee was added to all 2013+ J400 Quick Drain assemblies to prevent freezing in excessively cold weather. This component allows warm water from the Circulation Pump to enter the Quick Drain assembly to prevent freezing.

A procedure for adding the PFT0003 Tee to pre-2013 models is available on the Jacuzzi Dealer Community Web Site E-Tech News Center at: <http://www.jacuzzipartners.com>.

Valves (Miscellaneous)

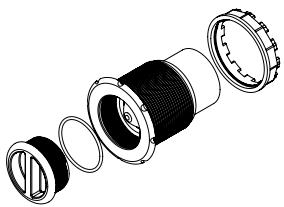
6540-622, Valve: Slice



Valves (Drain)

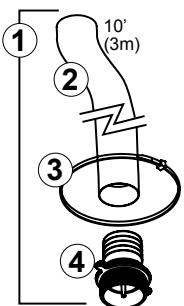
J-400 Series (2012+ Quick-Drain)

6540-597, Quick-Drain Assy. with Check Valve (Complete), 1-1/2" Slip



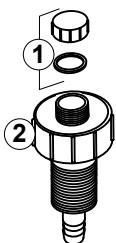
J-400 Series (2012 Quick-Drain Kit)

1. **9304-058**, Quick-Drain Hose Kit (Includes Items 2-4; Fits 2012+ J-400 Models)
2. **6472-246**, Drain Hose, Clear, 1-1/2" x 10' (Sold by The Foot)
3. **6560-470**, Cable Tie, 11"
4. **6540-438**, Fitting: Drain Barb 1-1/2"



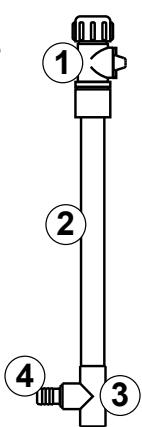
J-LX/J-400/J-300 Series (Standard Drain)

1. **6540-039**, Cap: Spa Drain with Gasket, 3/4" FHT
2. **2540-303**, Valve: Spa Drain (JWB# R745000)
- ns. **2540-250**, Nut: Drain Valve (JWB# R748000)
- ns. **2000-035**, Fitting: Spa Drain For Older Spas (JWB# H999000)



J-200/Del Sol Series

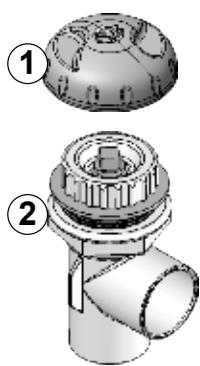
1. **317049**, Valve: Drain
2. **6540-397**, Pipe: Flex 3/4" (Sold by the Foot)
3. **6540-096**, Tee: 3/4" Slip
4. **6540-262**, Adapter: 3/4" Barb x Spigot 2" Slip x Slip (JWB# H833000)



Valves & Waterfalls (J-400)

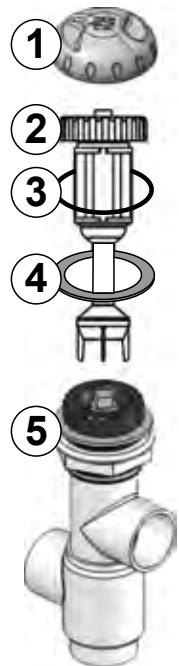
IX Jet Valve (2006+ J-400 Series)

- 20150-001**, Knob: 2006+ J-400 Waterfall
- 20241-001**, Valve: 90°, 2-Way, 1-1/2" Slip

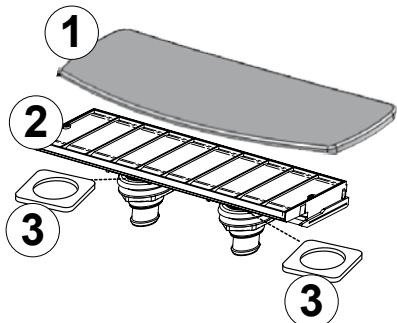


Waterfall Valve (2006+ J-400 Series)

- 20150-001**, Knob: 2006+ J-400 Waterfall
- 6000-298**, Valve: Replacement 3-Way Waterfall Valve Stem Assembly
- 6000-506**, O-Ring for 3-Way waterfall valve
- 6541-069**, "T" Gasket for 3-Way waterfall valve
- 20172-001**, Valve: 90°, 3-Way, 1-1/2" Slip (Complete); knob purchased separately.



Waterfall (2006+ J-400 Series)

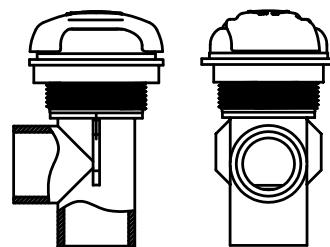


- 20095-001**, Cover: Waterfall J-400 Series
- 6541-063**, Fill Spout: Waterfall "Niagra" J-400 Series (Includes 2 Nuts and 2 Self-Leveling Washers)
- 6540-935**, Gasket: 1.25" ID "Niagra" J-400 (2 Required)

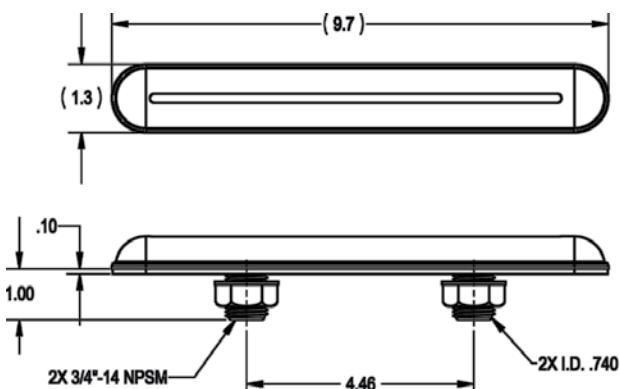
Valves & Waterfalls (J-LX/J-LXL)

Waterfall Valve (2012+ J-LX/J-LXL Series)

- 6540-948**, Waterfall Flow Control Valve Complete, 1" Ports



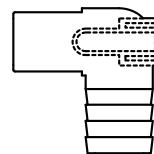
J-LX/J-LXL Waterfall (2011+)



6540-082, Waterfall, 8" Stainless Steel 2011

J-LX/J-LXL Waterfall Light Fitting (2011+)

- 6540-000**, Elbow: 90° 3/4" Barb x Spigot (Glues into each waterfall port and holds LED pin lights)



Waterfalls (J-300 Series)

6560-125, 2014+ Waterfall with Mini-DIN Connector (Cover Included)



Note: Can retrofit (replace) older 6560-130 waterfall below.

6541-068, 2014+ Waterfall Cover

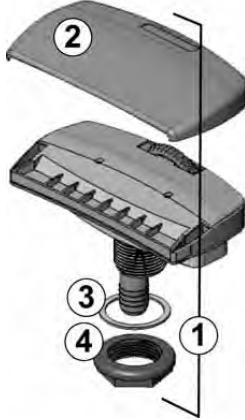


Note: Fits 6560-125 Waterfall above.

6560-130, 2013 Waterfall with Mini-DIN Connector; (*Limited Stock*); Note: Replaced by 6560-125 Waterfall above.

**J-300 Series (2007-2012)**

1. **2540-904**, Waterfall Complete Kit; *Note: Includes LED Light ribbon cable (not shown).*
2. **2540-905**, Cover: Waterfall
3. **2540-906**, Gasket: Waterfall
4. **2560-904**, Nut: Waterfall



Note: Replaced by 6560-130 above. Not Used on 2007 J-315/J-325 Models

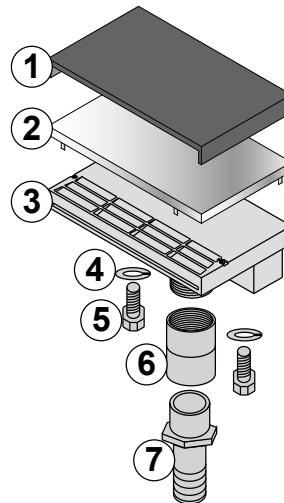
Waterfalls (J-300/J-200 Series)

2012+ J-275, J-245, J-235 Models

2007+ J-325/J-315/J-280/J-270 Models

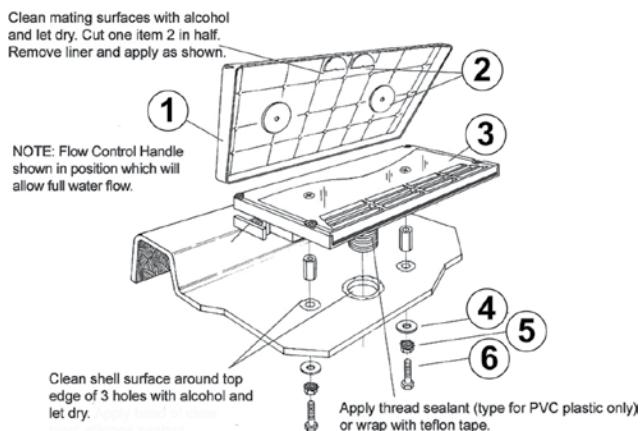
2002-2006 J-300 Series

1. **6540-925**, Cover: Waterfall Gray (Plastic)
2. **6000-530**, Cover: Waterfall (Stainless Steel)
3. **6540-921**, Fill Spout: Waterfall (Clear Plastic)
4. **6570-121**, Washer: Split Lock, 5/16" Stainless Steel (2 Required)
5. **6570-120**, Bolt: Hex 1/4-20 x 1", Stainless Steel (2 Required)
6. **2540-004**, Adapter: 3/4" Slip x FPT
7. **6540-262**, Adapter: 3/4" Spigot x 3/4" Barb



Waterfalls

Older Models (≤2001)



1. **2540-220**, Cover: Water Rainbow (JWB# 7537945)
2. **2720-100**, Pad: Adhesive Cap; Limited Stock (JWB# 5409000)
3. **2540-221**, Fill Spout: Water Rainbow with Handle (JWB# 5999000)
4. **6570-036**, Washer: 1/4" - 2 Required; Limited Stock (JWB# 3983832)
5. **2570-065**, Nut: Locking Water Rainbow - 2 Required; Limited Stock (JWB# 4034832)
6. **6570-120**, Bolt: Hex, 1/4-20 x 1" Stainless Steel - 2 Required
- ns. **2000-255**, Handle: Water Rainbow Repair - Not Shown (JWB# 8676000)

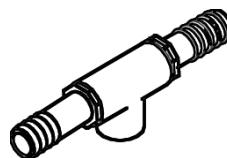
Fittings

Barbed Fittings

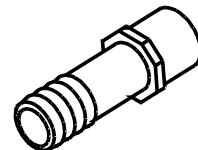
6540-093, Tee: 3/4" Barb



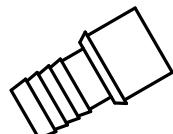
2000-054, Tee: 3/4" Barb x 3/4" Slip or 1" Spigot (JWB# P601000)



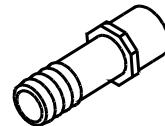
2540-030, Adapter: 1" Barb x 1" Spigot; Limited Stock (JWB# R397000)



6540-262, Adapter: 3/4" Barb x 3/4" Spigot (JWB# H203000)



6540-065, Adapter: 3/4" Barb x 1" Spigot



Fittings

Barbed Fitting

6540-171, Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel; Used on various J-200, J-300, J-400, J-LX series spa pump heads); O-Ring #6540-263 required, Teflon Tape Not Used (**Replaced** 6540-030 Below)

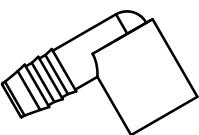


6540-030, Adapter, 3/8" Barb x 1/4-18 NPSM; Used on various J-200, J-300, J-400, J-LX series spa pump heads); O-Ring #6540-263 required, Teflon Tape Not Used.

Note: Fitting appearance may vary from illustration.



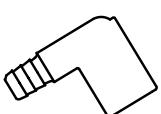
2000-050, Elbow: 3/4" Barb x 3/4" Slip or 1" Spigot; Limited Stock (JWB# P600000)



2000-026, Elbow: 3/8" Barb x 1/2" Slip or 3/4" Spigot (JWB# H207000)



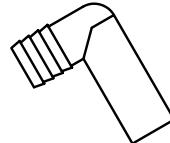
2540-025, Elbow: 3/8" Barb x 1/2" Spigot (JWB# H210000)



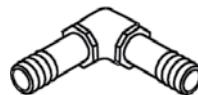
Fittings

Barbed Fitting

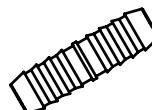
6540-085, Elbow: 3/4" Barb x 1/2" Spigot (JWB# H205000)



6540-118, Elbow: 3/4" Barb x 3/4" Barb



6541-075, Adapter: 3/4" Barb x 3/4" Barb

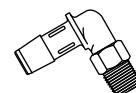


6540-441, Coupling: Barb x Barb (Air Hose)



6540-053, Adapter, 1/8" MPT x 3/8" barb, 90°

Note: Fitting appearance may vary from illustration.

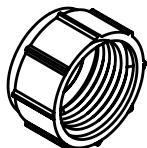


Fittings

Adapters

Type	Description	JHT#	JWB#	
PVC	Adapter: 3/4" Slip x 3/4" MHT	6540-637	-	
	Adapter: 1/2" FPT x 3/4" Slip	6541-655	-	

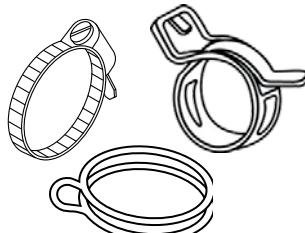
Caps

Type	Description	JHT#	JWB#	
PVC	Cap: 1/2" Slip	2540-037	F827000	
	Cap: 3/4" Slip	2540-039	F382000	
	Cap: 1" Slip	6540-055	H214000	
	Cap: 2" Slip	6540-184	-	
	Cap: with Gasket, 3/4" FHT (For Drain Valve)	6540-039	-	

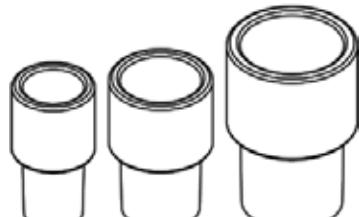
Couplings

Type	Description	JHT#	JWB#	
PVC	Coupling: 2" Slip x Slip	6540-210	-	
	Coupling: 1-1/2" Slip x Slip	6540-150	838000	
	Coupling: 1" Slip x Slip	6540-010	K934000	
	Coupling: 1/2" Slip x Slip	6540-015	647000	
	Coupling: 3/4" Slip x Slip	6540-016	F356000	
Rubber	Coupling: No Hub 2" (Rubber Union)	6540-250	2634000	

Clamps

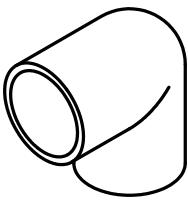
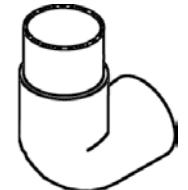
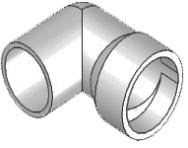
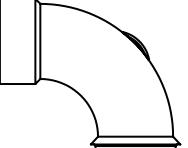
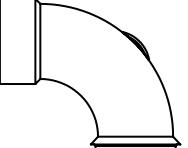
Type	Description	JHT#	JWB#	
ANSI	Clamp: 3" Stainless	6570-489	438000	
	Clamp: 3/4" Stainless	6570-099	9666000	
	Clamp: 3/8"	6570-491	J975000	
Metric	Clamp: 35mm	2540-005	R326000	
	Clamp: 27mm	6570-033	J974000	

Pipe Extenders

Type	Description	JHT#	JWB#	
PVC	Pipe Extender, 0.5"	6000-412	-	
	Pipe Extender, 0.75"	6000-414	-	
	Pipe Extender, 1"	6000-416	-	

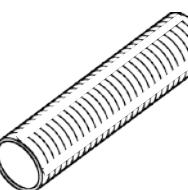
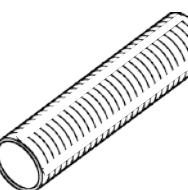
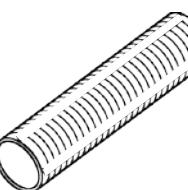
Fittings

Elbows (PVC)

Type	Description	JHT#	JWB#	
Slip 90°	Elbow: 90° 2" Slip x Slip	6540-271	0426000	
	Elbow: 90° 1-1/2" Slip x Slip	6540-090	0239000	
	Elbow: 90° 1" Slip x Slip	6540-020	0507000	
	Elbow: 90° 3/4" Slip x Slip	6540-046	D221000	
	Elbow: 90° 1/2" Slip x Slip	6540-029*	0436000	
Slip 45°	Elbow: 45° 2" Slip x Slip	6540-265	0522000	
	Elbow: 45° 1-1/2" Slip x Slip	6540-160	0157000	
	Elbow: 45° 1" Slip x Slip	6540-023	0670000	
	Elbow: 45° 1" Spigot x Slip (Used on 2011+ J-LX/J-LXL Air Systems)	6540-173	-	
Street 90°	Elbow: 90° 2" Street, Spigot x Slip	6540-190	1592000	
	Elbow: 90° 1-1/2" Street, Spigot x Slip	6540-070	0955000	
	Elbow: 90° 1" Street, Spigot x Slip	6540-922	-	
	Elbow: 90° Street, 1" Slip x 3/4" Spigot	2540-035*	8537000	
	Elbow: 90° 1/2" Street, Spigot x Slip	6540-017*	7164000	
Street 45°	Elbow: 45° 2" Street, Spigot x Slip	6540-194	-	
	Elbow: 45° 1-1/2" Street, Spigot x Slip	6540-195		
Barb 90°	Elbow: 90° 3/4" Barb x Slip	6540-042	7298000	
	Elbow: 90° 3/4" Barb x 1/2" Slip	6540-061	-	
Special 90°	Elbow: 90° 3/4" Slip x Female Pipe Thrd.	2540-036*	6380000	
	Elbow: 90° 1/4" Compression	2000-023*	3044000	
	Elbow Adapter: 1-1/2" Spigot x Slip	20213-001		
Sweep 90°	Elbow: 90° 2" Sweep, Spigot x Slip	6540-928		
	Elbow: 90° 1-1/2" Sweep, Spigot x Slip	6540-930		
	Elbow: 90° 1-1/2" Sweep, Slip x Slip	6540-929		

* = Limited Stock

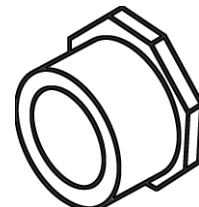
Hose / Pipe (Ordered in 1 Foot Lengths)

Type	Description	JHT#	JWB#	
Braided	Hose: Braided 1"	2540-740		
Clear Hose	Hose: Clear 1-1/2" (Water)	6472-246		
	Hose: Clear 3/4" (Water)	6540-744		
	Hose: Clear 9/16" (Air Line)	6540-747		
	Hose: Clear 1/4" (Ozone)	6540-741	R772000	
Flex Pipe	Pipe: Flex 2"	6540-420		
	Pipe: Flex 1-1/2"	6540-410		
	Pipe: Flex 1"	6540-400		
	Pipe: Flex 3/4"	6540-397		
	Pipe: Flex 1/2"	6540-395		
Rigid	Pipe: Rigid 2"	6540-390		
	Pipe: Rigid 1-1/2"	6540-380		

Fittings

Pipe Plugs

Type	Description	JHT#	JWB#	
Barb	Plug: 3/4" Barb (PVC)	2540-045	H202000	
NPT	Plug: 1/8" NPT (PVC)	2540-010*	0538000	
	Plug: 1/8-27 NPT, 315SS (Used on 2011+ J-230, J-270, J-380, J-335, J-345, J-355, J-365, J-375, J-LX, J-LXL Heaters)	6000-124	-	
Spigot	Plug: 2" Spigot (PVC)	6540-270	-	
	Plug: 1" Spigot (PVC)	6540-060		
	Plug: 3/4" Spigot (PVC)	6540-033	R905000	
	Plug: 1/4" Spigot (PVC)	6540-101	-	
Rubber	Plug: 3/4" (Rubber)	6560-395		



Reducers (PVC)

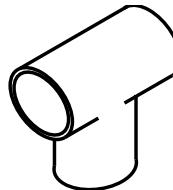
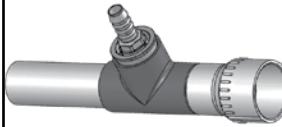
Type	Description	JHT#	JWB#	
Spigot x Slip	Reducer: 2" Spigot x 1-1/2" Slip	6540-230	0473000	
	Reducer: 2" Spigot x 1" Slip	2540-020	0826000	
	Reducer: 2" Spigot x 3/4" Slip	6540-279	7299000	
	Reducer: 2" Spigot x 1/2" Slip	6540-241	-	
	Reducer: 1-1/2" Spigot x 1" Slip	6540-170	0508000	
	Reducer: 1-1/2" Spigot x 3/4" Slip	6540-261	7355000	
	Reducer: 1" Spigot x 3/4" Slip	6540-296	J996000	
	Reducer: 1" Spigot x 1/2" Slip	6540-062*	0825000	
	Reducer: 3/4" Spigot x 1/2" Slip	2540-040	F380000	
FIPT	Reducer: 1/2" Spigot x 1/8" FIPT	2000-027	-	



Strainer Assemblies

Description	JHT#	JWB#	
Strainer: Cone for Laser, Quantum And Santina	2540-230	S046000	
Strainer Assembly, 1-1/2" Used on Pinnacle and Quantum (Limited Stock)	2000-015*	K596000,	
Strainer Assembly, 1-1/2" Used on Triton	2000-031	R765000	
Strainer Assembly, 2" Used on Laser, Quantum and Santina	2000-033	R828000	
Strainer: Disc For Pinnacle, Quantum and Triton	2000-032	R770000	

* = Limited Stock

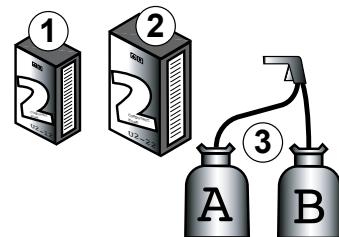
Fittings				
Tees (PVC)				
Type	Description	JHT#	JWB#	
Slip	Tee: Slip 2" x 2" x 2"	6540-200	0828000	
	Tee: Slip 2" x 2" x 1-1/2"	6540-132	2488000	
	Tee: Slip 2" x 2" x 1"	2540-130	2901000	
	Tee: Slip 2" x 2" x 3/4"	6540-087	-	
	Tee: Slip 1-1/2" x 1-1/2" X 1"	2540-110*	7731000	
	Tee: Slip 1-1/2" x 1-1/2" X 2"	2000-022	2949000	
	Tee: Slip 1-1/2" x 1-1/2" X 3/4"	6540-088	D189000	
	Tee: Slip 1-1/2" x 1-1/2" X 1-1/2"	6540-080	0167000	
	Tee: Slip 1" x 1" x 3/4"	2540-120	8536000	
	Tee: Slip 1" x 1" x 1"	6540-050	0827000	
	Tee: Slip 1" x 3/4" x 1"	317156	-	
	Tee: Slip 1/2" x 1/2" x 1/2"	6540-006*	0455000	
	Tee: Slip 3/4" x 3/4" x 3/4"	6540-096	D360000	
Barb	Tee: Barb 3/4" x 3/4" x 3/4"	6540-093	-	
	Tee: Barb 3/8" x 3/8" x 3/8"	6540-097	-	
Compression	Tee: Compression 1/4"	2000-024	3053000	
Special	Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb (Used As Air Venturi For 2006+J-400 IX Jet, Page 82)	20178-001	-	

* = Limited Stock

Miscellaneous

Replacement Foam

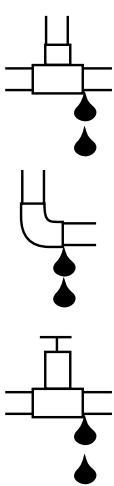
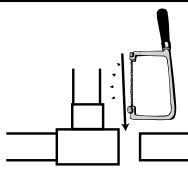
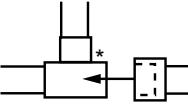
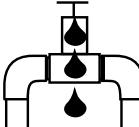
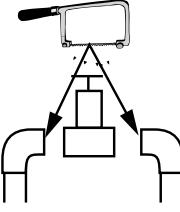
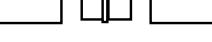
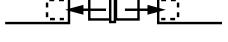
1. **6472-950**, Foam: Kit 12 Board Feet
2. **6472-952**, Foam: Kit 22 Board Feet
3. **6472-954**, Foam: Kit 200 Board Feet



Plumbing Components

Description	JHT#	JWB#	Description	JHT#	JWB#
Hose Adapter: 90° Air Line	2000-052	1464000	Suction Fitting Repair Kit	2000-685	F075000
Nut: 2-Part Black	2000-107	F804000	Restrictor: Flow 1" ID	2540-060	5933000
Retainer: E-Ring 0.025" Diameter	2000-109	7082000	Adapter: 0.75" Slip x Female Pipe Thread (2002 Waterfall)	2540-004	6933000
Air Control Knob: Sub Assembly (Chrome)	2000-111	5132827	Restrictor: Flow 0.31" ID x 0.81" OD	2540-061	F830000
Knob: Air Control (Silver)	2000-114*	8611945	Manifold: Air 8 3/4" Barbs x 1-1/2" Slip	2540-091	H197000
Air Control: Knob (Brown)	2000-119	8611908	U-Bend: 1-1/2" Slip x Slip	2540-100	K449000
Panel: Air Control (Silver)	2000-127	9108945	O-Ring: Inner	2540-309	
Plenum/Fitting: Assembly	2000-140	K601000	Tailpiece: Plenum	2540-315	-
Ring: Graphic Accessory	2000-156	C239000	Ring: Suction Strainer	2540-324	
Ring: Graphic Accessory (Quantum, Corsica, Tirage, Venterra, Razza)	2000-157	AC238000	Strainer: Suction	2540-322*	4902000
Ring: Graphic Heater	2000-158	B934000	Body: With Nut Silver	2540-335*	F402000
Ring: Graphic System	2000-159	B933000	Drain Fitting	2540-390*	3058000
Ring: Graphic Accessory (Aero Plus, Palio, Vectra II)	2000-160	B932000	Ring: Push-On 0.097" Diameter	2570-010	6666000
O-Ring: Air Control Valve	2000-250	8399000	Plate: Plenum	2570-105	
Jet: Grill/Bumper (Vertassage)	2000-646	S144945	Adapter: F x S 1/2"	6540-004	
Jet: Flow Path Assembly (Vertassage)	2000-647*	S145945	Reducer: 3/4" Spigot x 1/2" Slip	6540-014	3344000
Jet: Canister (Vertassage)	2000-648	S146945	Adapter: 1/2" Spigot x 3/8" Barb	6540-024	
Jet: Gasket (Vertassage)	2000-649	S147000	Adapter: 3/4" Spigot x 3/8" Barb	6540-063	
Jet: Backing Plate (Vertassage)	2000-650	S148000	Adapter: 3/4" Spigot x 3/4" Barb	6540-262	
Jet: Body (Vertassage)	2000-651	S149000	Adapter: 1" Spigot x 3/4" Barb	6540-065	
Jet: Therapy Option (Magnassage)	2000-652	S151945	Cross: 1.5" Slip x Slip x Slip	6540-187*	
Jet: Wall Fitting (Magnassage)	2000-653	S152000	Tailpiece: 1-1/2" Pump Union	6540-196	P978000
Jet: Gasket (Magnassage)	2000-654	S153000	O-Ring: EPDM	6540-228	
Jet: Nozzle (Magnassage)	2000-655	S154000	Cross: 2" Slip x Slip x Slip	6540-255	
Jet: Manifold Body (Air Up, Magnassage)	2000-656	S155000	Fitting: Wall Heater Return	6540-291	
Jet: Flex Nozzle (Flex Jet)	2000-657	S157945	Manifold: Water 2-Port, 3/4" Barb	6540-312	
Jet: Gasket (Flex Jet)	2000-658*	S158000	O-Ring: Silicone 2.85" OD	6540-511	
Jet: Fitting (Flex Jet)	2000-659*	S159945	Adapter: 3/4" Slip x 3/4" Barb	6540-827	
Jet: Body (Flex Jet)	2000-660	S160000	Valve: Check 1" Slip x Slip (1/2 lb.)	6540-828	
Jet: Barb 3/4" Fitting (Flex Jet)	2000-661	S161000	Connector: Liquid Tight, 1/4"	6560-406	
Jet: Manifold Body (Air Magnassage)	2000-667	S230000	Connector: Liquid Tight, 1/2" (Temp Sensor - 4/20/01+)	6560-410	
* = Limited Stock					

Special Repair Fittings

Repair Fittings	Fixes	Installation Procedure	
<p><i>Slips Over Fitting O.D.</i>  Street or Spigot End</p> <p>#6000-355, 1.5" lines #6000-356, 2.0" lines</p> <p>Fitting fixes leaky glue joints between leaky slice valves, tees, or elbows and mating Sch 40 PVC pipes.</p> <p>Fittings glue over outer diameter (O.D.) of leaking fittings to bypass leak in pipe connection.</p>		 <p>1. Cut leaky pipe at end of fitting as shown.</p>	 <p>2. Test repair fitting fit over mating fitting body (*light sanding may be required to facilitate fit.) Clean both fittings, then glue repair fitting over mating fitting end as shown following glue manufacturer instructions.</p>
<p><i>To Sch 40 Pipe I.D.</i>  Street or Spigot End</p> <p>#6000-357, 1.5" lines #6000-358, 2.0" lines</p> <p>Fittings permit replacement of leaky slice valve without replacing mating fittings. They glue directly into mating fittings after leaky valve is cut out, using their remaining rigid pipe I.D. as a sealing surface. They then provide new pipe ends for the replacement slice valve.</p>		 <p>1. Cut out leaky slice valve, tee, or elbow from mating fittings as shown.</p>	 <p>2. Clean repair and mating fitting ends. Glue repair fitting ends into mating fittings following glue manufacturer instructions.</p>
Repair Couplings	Joins	Installation Procedure	
<p><i>To Sch 40 Pipe I.D.</i>  To Sch 40 Pipe I.D.</p> <p>#6000-350, 1.5" lines #6000-351, 2.0" lines</p> <p>Couplings join two Sch 40 PVC pipes together in locations where there is insufficient space for an outside fitting.</p>	 <p>Joins 2 Sch 40 PVC Pipe Ends</p>	 <p>1. Clean coupling ends and inner surface of mating pipes.</p>	 <p>2. Glue coupling into mating pipe ends following glue manufacturer instructions.</p>
			 <p>3. Allow glue to dry BEFORE applying pressure!</p>

2002+ Jet Pump History Matrix (North America 60Hz)

This matrix lists all pump changes that have occurred over the past few years and outlines their transition from fixed bracket to our current universal bracket mounting design. All fixed bracket mount pumps have a specific head rotation. Our current universal pumps however are fully adjustable to many head angles by rotating the entire pump assembly in the mounting bracket. It is important to note that current universal pumps require a special mounting bracket (purchased separately below).

48 Frame Pumps

Pump Description	Current Pump Head Angle	Original Fixed Bracket TheraMax/TheraFlo Pumps	Recent Fixed Bracket TheraMax/TheraFlo Pumps	Current Universal Bracket Style Pumps	Current Universal Mounting Bracket Assemblies (Purchased Separately)
2.5HP 2-Speed 240VAC 60Hz	12:00		6500-253	6500-753	 6500-343 (Page 121)
	3:00		6500-254	6500-754	
	1:30		6500-264	6500-764	
2.5HP 1-Speed 240VAC 60Hz	9:00		6500-263	6500-763	 6500-341 (Page 121)
	12:00		6500-307	6500-707	
2.0HP 1-Speed 240VAC, 60Hz	3:00		6500-269	6500-769	6500-349 (Page 121)
1.5HP 2-Speed 120VAC 60Hz	3:00		6500-258	6500-758	 6500-345 (Page 121)
	12:00		6500-259	6500-759	

56 Frame Pumps

2.5HP 1-Speed 240VAC 60Hz	9:00		-	-	6500-363 Emerson or LX (Page 119)
	12:00		-	6500-903	6500-352 Emerson or LX (Page 119)
	3:00		-	6500-904	6500-365 Emerson or LX (Page 119)
	9:00		-	6500-902	6500-352 Emerson or LX (Page 119)
2.5HP 2-Speed 240VAC, 60Hz	12:00		-	-	6500-367 Emerson or LX (Page 119)

Complete North American 60Hz Bracketless Jet Pumps (2012+)

Hot Tub Year	Hot Tub Model							
		2.5HP / 240V	2.5HP / 240V	2.5HP / 240V	2.5HP / 240V	2.5HP / 240V	2.5HP / 240V	1.5HP / 120V
		1-Speed	2-Speed	1-Speed	1-Speed	2-Speed	1-Speed	2-Speed
		48 Frame	48 Frame	56 Frame	56 Frame	56 Frame	56 Frame	48 Frame
		(Note 1)	(Note 1)	(Note 1)	(Note 1)	(Note 1)	(Note 1)	(Note 1)
		6500-341	6500-343	6500-352	6500-363	6500-367	6500-365	6500-345
2014+	J-LX / J-LXL	-	-	P2	-	P1	-	-
	J-495	-	-	P1 & P2	P3	-	-	-
	J-480	-	-	P2	-	-	P1	-
	J-470	-	-	P1	-	-	P2	-
	J-465	-	-	P2	-	-	P1	-
	J-425	-	-	P1 & P2	-	-	-	-
	J-415	-	-	-	P1	-	-	-
	J-385	-	-	P1 & P2	-	-	-	-
	J-375	-	-	P1 & P2	-	-	-	-
	J-365	-	-	P1 & P2	-	-	-	-
	J-355	-	-	P1 & P2	-	-	-	-
	J-345	-	-	P1 & P2	-	-	-	-
	J-335	-	-	P1 & P2	-	-	-	-
	J-325	-	-	-	-	-	-	P1
	J-315	-	-	-	-	-	-	P1
	J-280	-	-	P2	-	P1	-	-
	J-275	-	-	P2	-	P1	-	-
	J-245	-	-	P2	-	P1	-	-
	J-235	-	-	P2	-	P1	-	-
	J-210	-	-	-	-	-	-	P1
2012- 2013	J-LX / J-LXL	-	-	P2	-	P1	-	-
	J-495	-	-	P1 & P2	P3	-	-	-
	J-480	-	-	P2	-	-	P1	-
	J-470	-	-	P1	-	-	P2	-
	J-465	-	-	P2	-	-	P1	-
	J-460	-	-	-	-	-	P1 & P2	-
	J-425	-	-	P1 & P2	-	-	-	-
	J-415	-	-	-	P1	-	-	-
	J-375	-	-	P2	-	P1	-	-
	J-365	-	-	P2	-	P1	-	-
	J-355	-	-	P2	-	P1	-	-
	J-345	-	-	-	-	P1	P2	-
	J-335	-	-	P2	-	P1	-	-
	J-325	-	-	-	-	-	-	P1
	J-315	-	-	-	-	-	-	P1
	J-280	-	-	P2	-	P1	-	-
	J-275	-	-	P2	-	P1	-	-
	J-270	-	-	P2	-	P1	-	-
	J-245	-	-	P2	-	P1	-	-
	J-235	-	-	P2	-	P1	-	-
	J-230	-	-	-	-	P1	-	-
	J-210	-	-	-	-	-	-	P1

Refer to page 118, 119 & 121 for replacement parts for all models.

Note 1: All pumps can be rotated to the necessary angle with universal Mounting Bracket (purchased separately). See page 113 for details.

Note 2: Replaced fixed bracket pump 6500-902 in 2007-7/10 Models .

Note 3: Replaced fixed bracket pump 6500-901 in 2007-7/10 Models .

Complete North American 60Hz Bracketless Jet Pumps (2007-2011)

Hot Tub Year	Hot Tub Model							
		2.5HP / 240V	1.5HP / 120V					
		1-Speed	2-Speed	1-Speed	1-Speed	2-Speed	1-Speed	2-Speed
		48 Frame	48 Frame	56 Frame	56 Frame	56 Frame	56 Frame	48 Frame
		(Note 1)						
		6500-341	6500-343	6500-352	6500-363	6500-367	6500-365	6500-345
8/2010- 2011	J-LX / J-LXL	-	-	P2	-	P1	-	-
	J-480	-	-	P2	-	-	P1	-
	J-470	-	-	P2	-	-	P1	-
	J-465	-	-	P2	-	-	P1	-
	J-460	-	-	P2	-	-	P1	-
	J-375	-	-	P2	-	P1	-	-
	J-365	-	-	P2	-	P1	-	-
	J-355	-	-	P2	-	P1	-	-
	J-345	-	-	-	-	P1	P2	-
	J-335	-	-	-	-	P1	P2	-
	J-325	-	-	-	-	-	-	P1
	J-315	-	-	-	-	-	-	P1
	J-280	-	-	P2	-	P1	-	-
	J-270	-	-	P2	-	P1	-	-
	J-230	-	-	-	-	P1	-	-
	J-210	-	-	-	-	-	-	P1
2007- 7/10	J-480	-	-	P2 (Note 2)	-	-	P1 (Note 3)	-
	J-470	-	-	P2 (Note 2)	-	-	P1 (Note 3)	-
	J-465	-	-	P2 (Note 2)	-	-	P1 (Note 3)	-
	J-460	-	-	P2 (Note 2)	-	-	P1 (Note 3)	-
	J-375	P2	P1	-	-	-	-	-
	J-365	P2	P1	-	-	-	-	-
	J-355	P2	P1	-	-	-	-	-
	J-345	P2	P1	-	-	-	-	-
	J-335	P2	P1	-	-	-	-	-
	J-325	-	P1 (2007)	-	-	-	-	P1 (2008+)
	J-315	-	-	-	-	-	-	P1
	J-280	P2	P1	-	-	-	-	-
	J-270	P2	P1	-	-	-	-	-
	J-230	-	P1	-	-	-	-	-
	J-220	-	-	-	-	-	-	P1
	J-210	-	-	-	-	-	-	P1

Refer to page 118, 119 & 121 for replacement parts for all models.

Note 1: All pumps can be rotated to the necessary angle with universal Mounting Bracket (purchased separately). See page 113 for details.

Note 2: Replaced fixed bracket pump 6500-902 in 2007-7/10 Models .

Note 3: Replaced fixed bracket pump 6500-901 in 2007-7/10 Models.

Complete North American 60Hz Bracketless Jet Pumps (2002-2006)							
Hot Tub Year	Hot Tub Model						
		2.5HP / 240V	2.5HP / 240V	2.0HP / 240V	2.5HP / 240V	2.5HP / 240V	1.5HP / 120V
		1-Speed	2-Speed	1-Speed	1-Speed	1-Speed	2-Speed
		48 Frame	48 Frame	48 Frame	56 Frame	56 Frame	48 Frame
		(Note 1)					
		6500-341	6500-343	6500-349	6500-352	6500-365	6500-345
2005-2006	J-480	-	-	-	P2 (Note 5)	P1 (Note 6)	-
	J-470	-	-	-	P2 (Note 5)	P1 (Note 5)	-
	J-465	-	-	-	P2 (Note 5)	P1 (Note 5)	-
	J-460	-	-	-	P2 (Note 5)	P1 (Note 5)	-
	J-385	P2 (Note 2)	P1 (Note 3)	P3 (Note 4)	-	-	-
	J-375	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-365	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-355	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-345	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-335	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-325	-	P1 (Note 3)	-	-	-	-
	J-315	-	-	-	-	-	P1 (Note 7)
	J-230	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-220	-	-	-	-	-	P1 (Note 7)
	J-210	-	-	-	-	-	P1 (Note 7)
2002-2004	J-385	P2 (Note 2)	P1 (Note 3)	P3 (Note 4)	-	-	-
	J-380	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-375	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-370	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-365	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-360	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-355	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-350	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-345	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-340	P2 (Note 2)	P1 (Note 3)	-	-	-	-
	J-335	-	P1 (Note 3)	-	-	-	-
	J-330	-	P1 (Note 3)	-	-	-	-
	J-325	-	-	-	-	-	P1 (Note 7)
	J-320	-	P1 (Note 3)	-	-	-	-
	J-315	-	-	-	-	-	P1 (Note 7)
	J-310	-	-	-	-	-	P1 (Note 7)
All Years	Del Sol Redondo	-	-	-	-	-	P1 (Note 7)
	Del Sol Hermosa	-	-	-	-	-	P1 (Note 7)

Refer to page 118, 119 & 121 for replacement parts for all models.

Note 1: All pumps can be rotated to the necessary angle with universal Mounting Bracket (purchased separately). See page 113 for details.

Note 2: Replaced fixed bracket pumps 6500-753, 6500-754 and 6500-761 in 2002-2006 models.

Note 3: Replaced fixed bracket pumps 6500-707 and 6500-763 in 2002-2006 models.

Note 4: Replaced fixed bracket pump 6500-769 in 2002-2006 models.

Note 5: Replaced fixed bracket pump 6500-902 in 2005-2006 models.

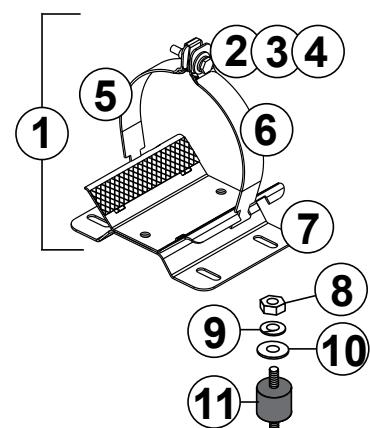
Note 6: Replaced fixed bracket pump 6500-901 in 2005-2006 models.

Note 7: Replaced fixed bracket pumps 6500-758 and 6500-759 in 2002-2006 models.

Pump Mounting Brackets (For Bracketless North American Jet Pumps)

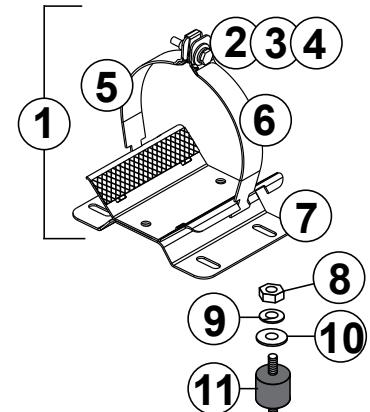
Universal 56 Frame Pump Bracket Kit (2007+)

Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-535
2	Bolt: 5/16-18 x 1-1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 56 Frame, Half Band	6500-837
6	Bracket: 56 Frame, Half Band (Captive Nut)	6500-838
7	Base: Universal Cradle Bracket	6500-834
8	Nut, 5/16-18 Thread	6570-126
9	Washer, Split-Lock, 5/16"	6570-127
10	Washer, Flat 3/8"	6570-509
11A	Pump Insulator: 1" Diameter x 3/8" Long (Rubber)	6570-202
11B	Pump Insulator: 1" Diameter x 3/4" Long (Rubber)	6570-023
11C	Pump Insulator: 1-1/4" Diameter x 1" Long (Rubber)	6570-011
11D	Pump Insulator: 1-3/8" Dia. x 1-1/2" Long (Rubber)	6570-006



Universal 48 Frame Pump Bracket Kit (2007+)

Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-532
2	Bolt: 5/16-18 x 1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 48 Frame, Half Band	6500-832
6	Bracket: 48 Frame, Half Band (Captive Nut)	6500-833
7	Base: Universal Cradle Bracket	6500-834
8	Nut, 5/16-18 Thread	6570-126
9	Washer, Split-Lock, 5/16"	6570-127
10	Washer, Flat 3/8"	6570-509
11A	Pump Insulator: 1" Diameter x 3/8" Long (Rubber)	6570-202
11B	Pump Insulator: 1" Diameter x 3/4" Long (Rubber)	6570-023
11C	Pump Insulator: 1-1/4" Diameter x 1" Long (Rubber)	6570-011
11D	Pump Insulator: 1-3/8" Dia. x 1-1/2" Long (Rubber)	6570-006



Pump Cords (For 2010+ J400/J-1000 Controllers Only)

Part Number	Description
6560-161	Cord, Pump 1, 36" with DSMT Plug
6560-169	Cord, Pump 2, 32" with DSMT Plug
6560-151	Cord, Pump 3, 48" with DSMT Plug for North American 60Hz Hot Tubs
6560-153	Cord, Pump 3, 48" with DSMT Plug for Export 50Hz Hot Tubs
6560-165	Cord, Circulation Pump with DSMT Plug

Jet Pump Matrix For Older Hot Tubs Manufactured Prior to 2001

Miscellaneous Hot Tub Models

Hot Tub Model	Jet Pump 1	Jet Pump 2	Circulation Pump
Laser, R270	2500-250	2500-201	2500-260 (Note 1)
Pinnacle, R300	2500-201		
Quantum, R280	2500-250		
Santina, R290	2500-250		
Triton, R310	2500-205 (Replaced by 2500-201)	2500-205 (Replaced by 2500-201)	
Triton Without Stereo, S125			
Aero, M450	2500-250	2500-250	-
Alexa, K010	2500-255	-	
Laser Select, R275	2500-250	2500-251	
Palio, R400	2500-255	-	
Santina Select, R295	2500-250	2500-251	
Solaris Select, J140	2500-250	2500-250	
Aero Plus, C460 & E790	2500-255	-	
Alexa, D600			
Laser Plus, N800 & H880	2500-250	2500-251	
Laser Select, N825 & H890			
Lexus Plus, F290			
Lexus, F291	2500-250	2500-250	
Lexus L.C., F292			
Palio Select, K770	2500-255	-	
Pinnacle Plus, K100 & P700	2500-201	2500-201	2600-110 (Note 2)
Quantum Plus, K780, P725			
Quantum Plus, F160	2500-250	2500-251	-
Santina Plus, H860 & N750	2500-250	2500-201	
Santina Select, H870	2500-250	2500-251	
Santina, F300	2500-250	2500-250	
Solaris Plus, E800			
Tirage Plus, F280	2500-250	2500-251	
Vectra, N925	2500-255	-	

Echo Hot Tub Models

Hot Tub Model	Jet Pump 1	Jet Pump 2	Circulation Pump	
Z112 Digital S710	2500-255	-	-	
Z112 Analog, S710				
Z135, S260				
Z235, S270		2500-250		
Z240, S280		2500-250		
Z255, R560		2500-251		
Z110, F511		-		
M310/Z110 Analog, H490				
M310/Z110 Digital, H490				
Z120, E920				
M320/Z120, H500				
Z130, F296	2500-250	2500-250	-	
Z140, H850				
M340/Z140 Analog, H850				
M340/Z140 Digital, H850				
M345/Z145 Analog, H240				
H345/Z145 Digital, H240	2500-255	-	-	
M350/Z150 Analog, H250	2500-250	2500-250		
M350/Z150 Digital, H250				
M300/Z100, J200	2500-255	-		
M315/Z115, H230				
M301/Z101, R335				

Note 1: Pump 2500-260 has been obsoleted and replaced by pump 6000-125.

Note 2: This is a retrofit motor kit. If the hot tub's Tiny Mite Pump has been previously replaced, you only need to order our Aquaflo replacement pump 2500-259.

Complete Export 50Hz Fixed Bracket Jet Pumps (2013+)

Hot Tub Year	Hot Tub Model					
		2.0 HP / 230V				
		1-Speed	1-Speed	1-Speed	2-Speed	2-Speed
		Fixed Bracket				
2014+	6500-124	6500-239	6500-294	6500-891	6500-899	
	J-LX	-	-	P2	P1	-
	J-LXL	P2	-	-	-	P1
	J-495	P1 & P2	P3	-	-	-
	J-480	P2	-	P1	-	-
	J-470	-	P1	P2	-	-
	J-465	P2	-	P1	-	-
	J-425	P1 & P2	-	-	-	-
	J-415	-	P1	-	-	-
	J-385	P2	-	P1	-	-
	J-375	P2	-	P1	-	-
	J-365	P1 & P2	-	-	-	-
	J-355	P1 & P2	-	-	-	-
	J-345	P1 & P2	-	-	-	-
	J-335	P1 & P2	-	-	-	-
	J-325	P1	-	-	-	-
	J-315	-	-	-	P1	-
2013	J-280	-	P2	-	-	P1
	J-275	-	P2	-	-	P1
	J-245	P2	-	-	-	P1
	J-235	-	P2	-	-	P1
	J-210	-	-	-	P1	-
	J-LX	-	-	P2	P1	-
	J-LXL	P2	-	-	-	P1
	J-495	P1 & P2	P3	-	-	-
	J-480	P2	-	P1	-	-
	J-470	-	P1	P2	-	-
	J-465	P2	-	P1	-	-
	J-425	P1 & P2	-	-	-	-
	J-415	-	P1	-	-	-
	J-375	P2	-	-	-	P1
	J-365	P2	-	-	-	P1
	J-355	P2	-	-	-	P1
	J-345	P2	-	-	-	P1
	J-335	P2	-	-	-	P1
	J-325	-	-	-	P1	-
	J-315	-	-	-	P1	-

Refer to page 123-124 for replacement parts for all models.

Complete Export 50Hz Fixed Bracket Jet Pumps (2012)

Hot Tub Year	Hot Tub Model					
		2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V
		1-Speed	1-Speed	1-Speed	2-Speed	2-Speed
		Fixed Bracket	Fixed Bracket	Fixed Bracket	Fixed Bracket	Fixed Bracket
2012	6500-124	6500-239	6500-294	6500-891	6500-899	
	J-LX	P2	-	-	-	P1
	J-LXL	P2	-	-	-	P1
	J-495	P1 & P2	P3	-	-	-
	J-480	-	P2	P1	-	-
	J-470	-	P2	P1	-	-
	J-465	P2	-	P1	-	-
	J-460	P1	-	P2	-	-
	J-425	P1 & P2	-	-	-	-
	J-415	-	P1	-	-	-
	J-375	P2	-	-	-	P1
	J-365	P2	-	-	-	P1
	J-355	P2	-	-	-	P1
	J-345	P2	-	-	-	P1
	J-335	P2	-	-	-	P1
	J-325	-	-	-	P1	-
	J-315	-	-	-	P1	-
	J-280	-	P2	-	-	P1
	J-275	-	P2	-	-	P1
	J-270	-	-	P2	-	P1
	J-245	P2	-	-	-	P1
	J-235	-	P2	-	-	P1
	J-230	-	-	-	-	P1
	J-210	-	-	-	P1	-

Refer to page 123-124 for replacement parts for all models.

Complete Export 50Hz Fixed Bracket Jet Pumps (2002-2011)

Hot Tub Year	Hot Tub Model							
		2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V				
		1-Speed	1-Speed	1-Speed	1-Speed	2-Speed	2-Speed	2-Speed
		Fixed Bracket	Fixed Bracket	Fixed Bracket				
2002-2011	6500-124	6500-239	6500-240	6500-294	6500-319	6500-291 2002-3/19/11 or 6500-891 3/20/11+ (Note 1)	6500-299 2002-3/19/11 or 6500-899 3/20/11+ (Note 2)	
	J-LX	-	-	-	P2	-	P1	-
	J-LXL	-	-	-	P2	-	P1	-
	J-480	-	P2	-	P1	-	-	-
	J-470	-	P2	-	P1	-	-	-
	J-465	P2	-	-	P1	-	-	-
	J-460	P2	-	-	P1	-	-	-
	J-385	P2	-	P3	-	-	-	P1
	J-380	P2	-	-	P3	-	-	P1
	J-375	P2 (2004)	P2 (2005)	-	-	-	-	P1
	J-370	P2	-	-	-	-	-	P1
	J-365	-	P2	-	-	-	-	P1
	J-360	P2	-	-	-	-	-	P1
	J-355	P2	-	-	-	-	-	P1
	J-350	-	P2	-	-	-	-	P1
	J-345	-	P2	-	-	-	-	P1
	J-340	-	P2	-	-	-	-	P1
	J-335	P2 (2007+)	P2 (2005-06)	-	-	-	-	P1
	J-325	-	-	-	-	-	P1	-
	J-320	-	-	-	-	-	-	P1
	J-315	-	-	-	-	-	-	P1
	J-310	-	-	-	-	-	-	P1
	J-280	-	P2	-	-	-	-	P1
	J-270	-	-	-	P2	-	-	P1
	J-230	-	-	P2 (2005+)	-	P1 (2007-08)	-	P1 (2009+)
	J-220	-	-	-	-	-	-	P1
	J-210	-	-	-	-	-	-	P1
All Years	Del Sol Hermosa	-	-	-	-	-	-	P1
	Del Sol Redondo	-	-	-	-	-	-	P1

Note 1: Pump 6500-291 was used in these models from 2002-2011. It was then replaced by 6500-891 in these models built after 3/20/11.

These pumps are not interchangeable. We recommend replacing like model pumps for direct replacement.

Note 2: Pump 6500-299 was used in these models from 2002-2011. It was then replaced by 6500-899 in these models built after 3/20/11.

These pumps are not interchangeable. We recommend replacing like model pumps for direct replacement.

Refer to page 123-125 for replacement parts for all models.

J-LX/J-LXL/J-400/J-300 North America 60Hz Bracketless Emerson 56 Frame Pump Parts (5/2009+)

Compatible 60Hz

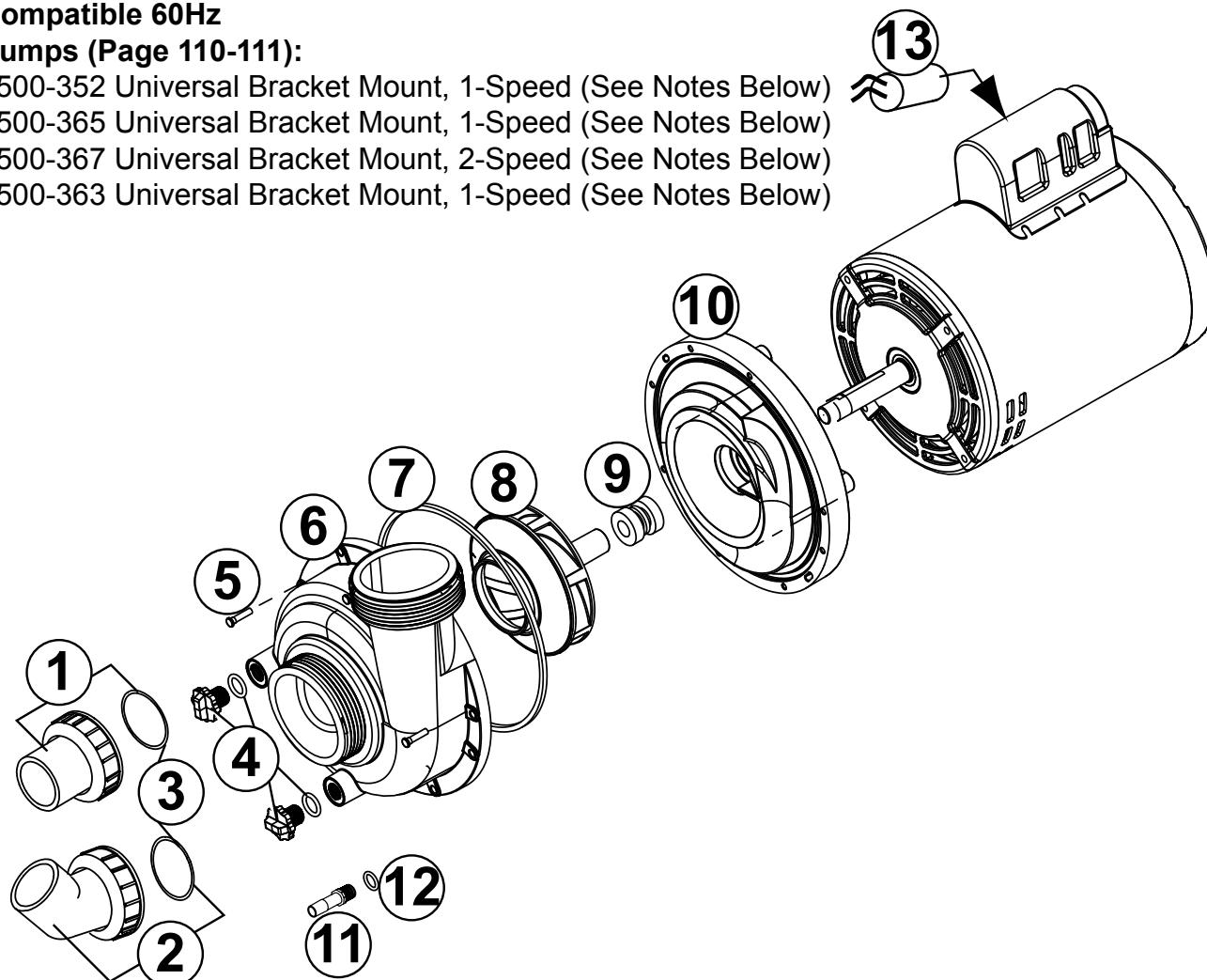
Pumps (Page 110-111):

6500-352 Universal Bracket Mount, 1-Speed (See Notes Below)

6500-365 Universal Bracket Mount, 1-Speed (See Notes Below)

6500-367 Universal Bracket Mount, 2-Speed (See Notes Below)

6500-363 Universal Bracket Mount, 1-Speed (See Notes Below)



Item	Description	JHT#
1	Union Assmembly, Straight (O-Ring Included)	6500-232
2	Union Assembly, 45° (O-Ring Included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Drain Plug with O-Ring (1 ea.)	6500-547
5	Screw, Self-Tapping (1 ea.)	6500-548
6	Housing, Front (Volute)	6500-546
7	Housing O-Ring	6500-545
8	Impeller, 2.5hp	6500-549
9	Seal- Stationary for North American 60Hz pumps	6500-543

Item	Description	JHT#
10	Housing, Rear	6500-544
11a	Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel (Replaced 6540-030 Below)	6540-171*
11b	Adapter, 0.25" MIPT x 0.375" Barb, Glass Filled Polypropylene - Noryl	6540-030
12	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263*
13	Run Capacitor 2.5hp (1&2 speed Emerson motors only)	6000-163

Note:

1. All J-LX/J-LXL/J-400/J-300 Series pump housings are universal and can be rotated to any configuration listed on page 110-111.
2. *When replacing the 6540-171 Adapter, you must also replace the O-ring 6540-263 at the same time.

J-LX/J-LXL/J-400/J-300 North America 60Hz Bracketless LX 56 Frame Pump Parts (5/2009+)

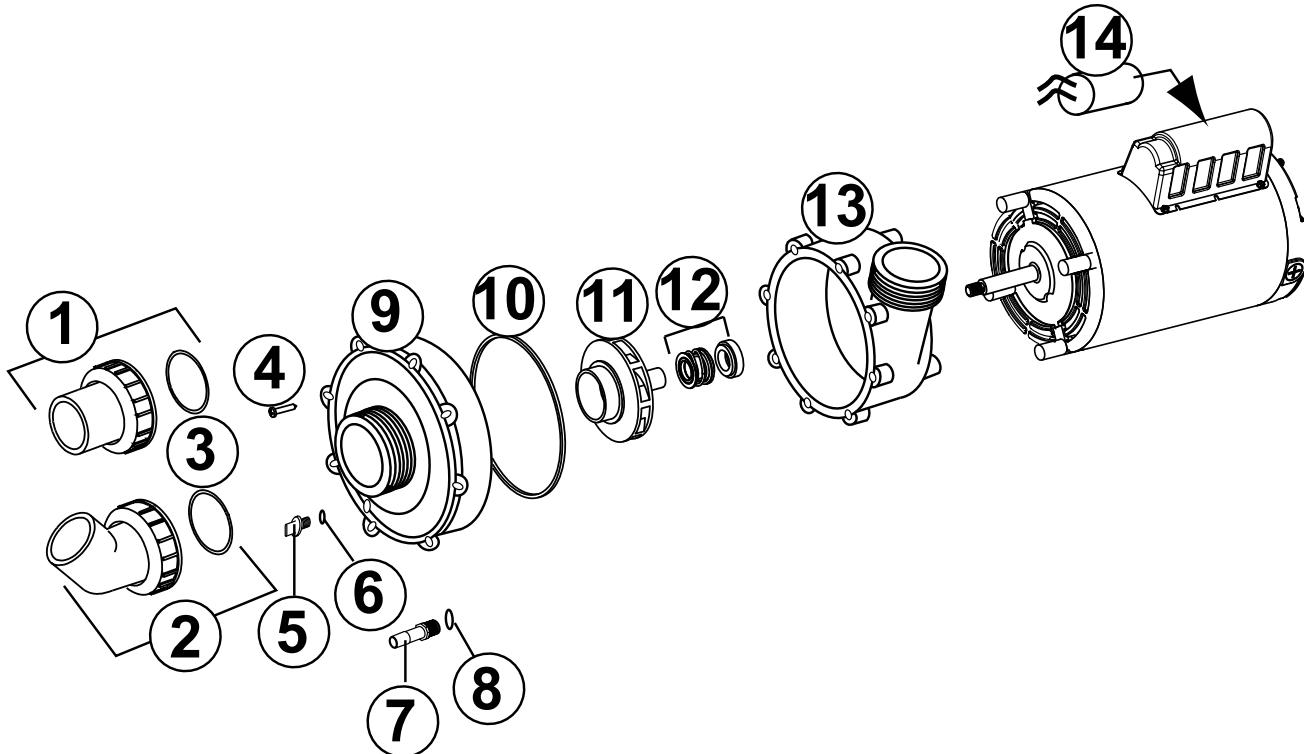
Compatible 60Hz**Pumps (Page 110-111):**

6500-352 Universal Bracket Mount, 1-Speed (See Notes Below)

6500-365 Universal Bracket Mount, 1-Speed (See Notes Below)

6500-367 Universal Bracket Mount, 2-Speed (See Notes Below)

6500-363 Universal Bracket Mount, 1-Speed (See Notes Below)



Item	Description	JHT#
1	Union Assembly, Straight (O-Ring Included)	6500-232
2	Union Assembly, 45° (O-Ring Included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Screw, Self-Tapping (1 ea.)	6500-601
5	Drain Plug	6500-602
6	Drain Plug O-Ring	6500-603
7a	Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel (Replaced 6540-030 Below)	6540-171*
7b	Adapter, 0.25" MIPT x 0.375" Barb, Glass Filled Polypropylene - Noryl	6540-030

Item	Description	JHT#
8	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263*
9	Housing, Front (Volute)	6500-604
10	Housing O-Ring	6500-605
11	Impeller, 2.5hp (used on 1 & 2 speed motors)	6500-612
12	Seal-Stationary ASM (PS200)	6500-281
13	Housing Rear	6500-606
14	Run Capacitor 2.5hp (1&2 speed LX motors only)	6500-613

Note:

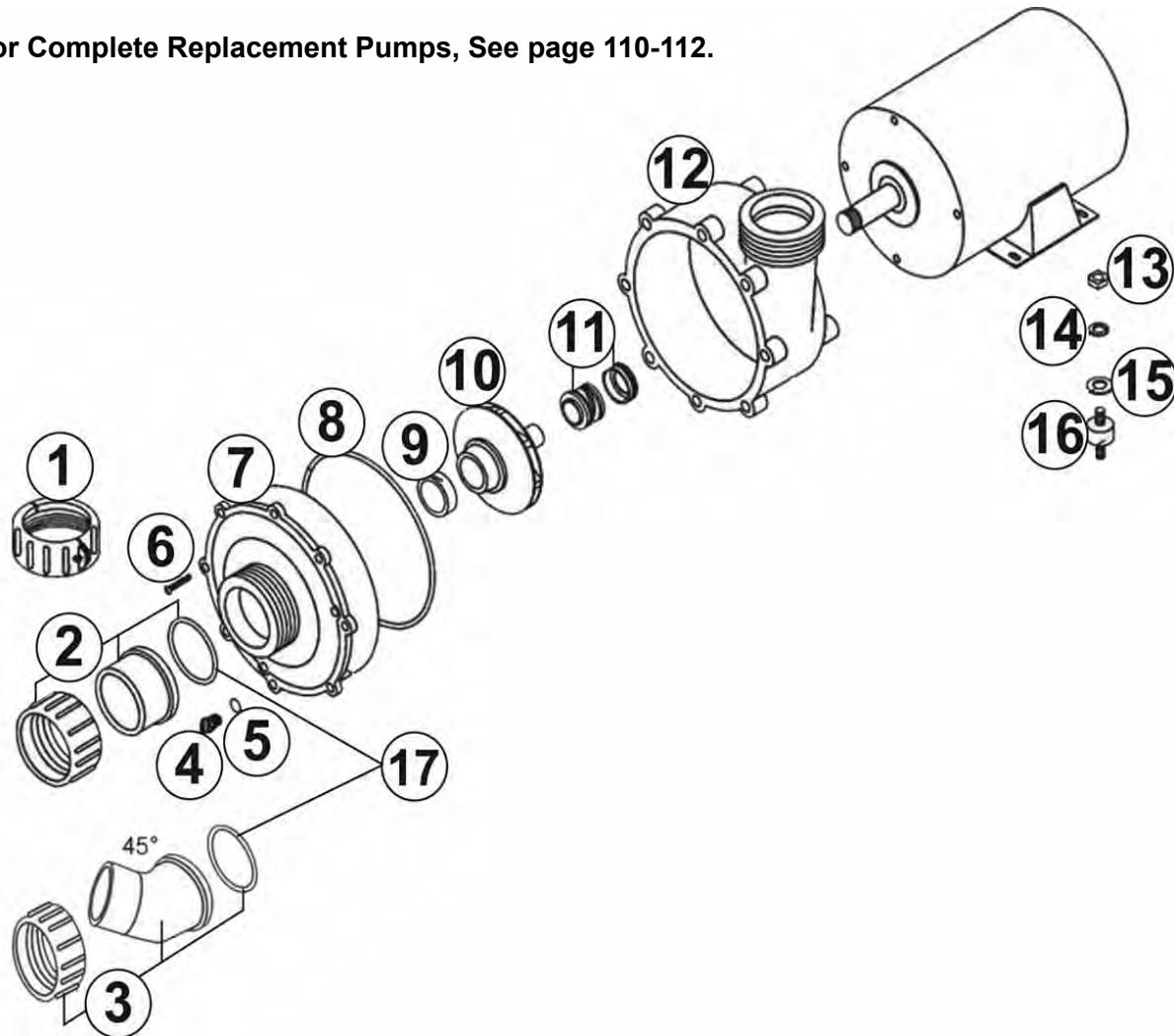
1. All J-LX/J-LXL/J-400/J-300 Series pump housings are universal and can be rotated to any configuration listed on page 110-111.

*2. When replacing the 6540-171 Adapter, you must also replace the O-ring 6540-263 at the same time.

J-400 North America 60Hz Fixed Bracket AquaFlo 56 Frame Pump Parts (2006-4/2009)

The parts on this page are for the following 56 frame fixed bracket pumps that are no longer available: 6500-901 (3:00 Rotation, 1-Speed), 6500-902 (9:00 Rotation, 1-Speed)

For Complete Replacement Pumps, See page 110-112.



Item	Description	JHT#
1	Replacement Split Nut 2"	6000-031
2	Union Assembly (Straight)	6500-232
3	Union Assembly (45°)	6500-037
4	Drain Plug	6000-047
5	Drain Plug: O-Ring	6000-204
6	Screw: Mach., 8-32 x 5/8 SS	6500-822
7	Housing Front (Volute)	6500-829
8	Housing O-Ring	6000-154
9	Wear Ring	6500-825

Item	Description	JHT#
10	Impeller (USA/Canada)	6500-823
11	Seal: Assembly, PS200 (5/8") (USA/Canada)	6500-447
12	Housing Back: Aquaflo	6500-828
13	Nut	6570-126
14	Washer (Split Lock)	6570-127
15	Washer	6570-509
16	Motor Insulator (USA/Canada)	6570-023
17	O-Ring, 2" Union	6000-645

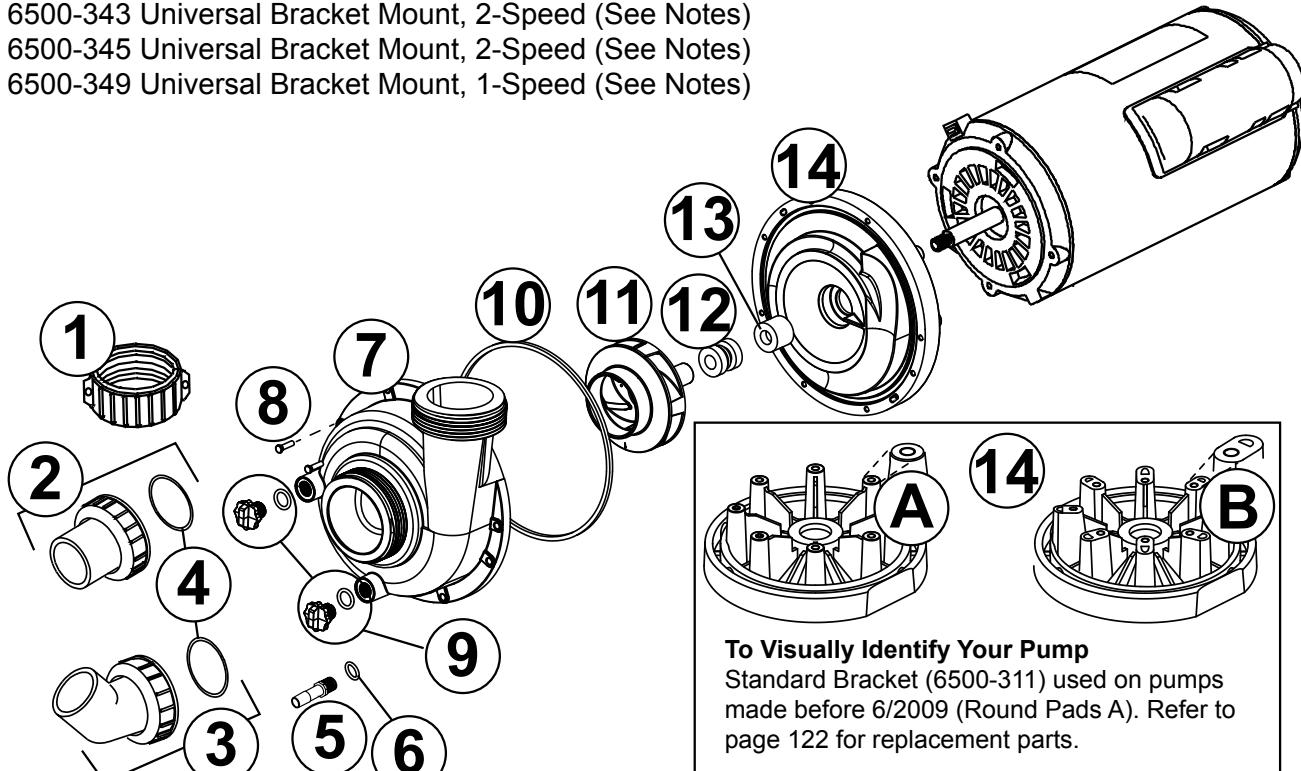
Note:

All J-400 Series pump housings are universal and can be rotated to any configuration listed on page 110-112.

J-300/J-200 North America 60Hz Bracketless 48 Frame Pump Parts (6/2009+)

Compatible Universal Pumps (Page 110-112):

- 6500-341 Universal Bracket Mount, 1-Speed (See Notes)
- 6500-343 Universal Bracket Mount, 2-Speed (See Notes)
- 6500-345 Universal Bracket Mount, 2-Speed (See Notes)
- 6500-349 Universal Bracket Mount, 1-Speed (See Notes)


To Visually Identify Your Pump

Standard Bracket (6500-311) used on pumps made before 6/2009 (Round Pads A). Refer to page 122 for replacement parts.

Elongated Bracket (6500-540) Used on pumps made after 6/2009 (Elongated Pads B). Refer to this diagram for replacement parts.

Item	Description	JHT#
1	Nut: Split Replacement 2"	6000-031
2	Union: Assembly 2" (Straight)	6500-232
3	Union: Assembly 2" (45°)	6500-037
4	O-Ring: 2"	6000-645
5a	Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel (Replaced 6540-030 Below)	6540-171*
5b	Adapter: 1/4" MIPT x 3/8" Barb, Glass Filled Polypropylene - Noryl	6540-030
6	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263
7	Housing: Front	6500-546
8	Screw: Self-Tapping	6500-548
9	Plug: Drain And O-Ring	6500-547

Item	Description	JHT#
10	O-Ring: Front Housing	6500-545
11a	Impeller North America, 2.5hp	6500-549
11b	Impeller North America, 2.0hp	6500-550
11c	Impeller North America, 1.5hp	6500-551
12	Seal (Stationary) ASM-PS200	6500-543
13	Seal (Rotating) ASM-PS200	6500-544
14	Housing: Rear Bracket	6500-540
15A	Start Capacitor, 240V (Not Shown) For 6500-341/-343/-349 Pumps	6500-449
15B	Start Capacitor, 120V (Not Shown) Used For 6500-345 Pumps Only	6500-448

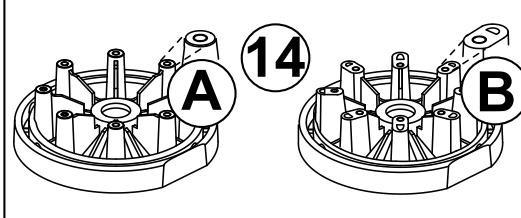
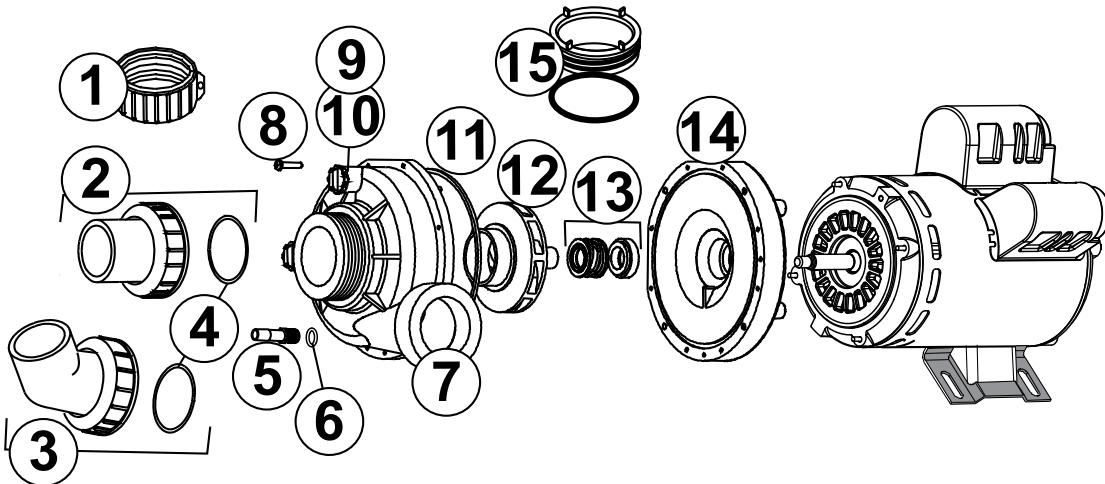
* = Limited Stock

Notes:

1. Wet end parts listed above are for pumps manufactured 6/2009+. To visually identify these pumps, examine the rear housing bracket (14) for elongated hole "platforms" (See Details Above).
2. All J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 110-112.
- *3. When replacing the 6540-171 Adapter, you must also replace the O-ring 6540-263 at the same time.

J-300/J-200 North America 60Hz Fixed Bracket 48 Frame Pump Parts (Prior to 6/2009)

The parts on this page are for the following 48 frame fixed bracket pumps that are no longer available: 6500-707 (2-Speed), 6500-753 (2-Speed), 6500-754 (2-Speed), 6500-758 (2-Speed), 6500-759 (2-Speed), 6500-761 (2-Speed), 6500-769 (1-Speed), 6500-763 (1-Speed)
For Complete Replacement Pumps, See page 112.



To Visually Identify Your Pump

Standard Bracket (6500-311) used on pumps made before 6/2009 (Round Pads A). Refer to this diagram for replacement parts.

Elongated Bracket (6500-540) Used on pumps made after 6/2009 (Elongated Pads B). Refer to page 121 for replacement parts.

Item	Description	JHT#
1	Nut: Split Replacement 2"	6000-031
2	Union: Assembly 2" (Straight)	6500-232
3	Union: Assembly 2" (45°)	6500-037
4	O-Ring: 2"	6000-645
5a	Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel (Replaced 6540-030 Below)	6540-171*
5b	Adapter: 1/4" MIPT x 3/8" Barb, Glass Filled Polypropylene - Noryl	6540-030
6	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263
7A	Housing: Front 2.0hp (07/2003+) Housing: Front 2.5hp (All)	6500-288
7B	Housing: Front, 2.0HP (1999-6/03)	6500-287
8	Screw: Self-Tapping	6570-070
9	Plug: Drain 0.25" NPSM	6500-255

Item	Description	JHT#
10	O-Ring: Drain Plug 0.487" ID	6500-256
11	O-Ring: Front Housing	6500-290
12a	Impeller 2.5hp (4.129" Diameter)	6500-295
12b	Impeller 2.0hp (3.875" Diameter)	6500-296
12c	Impeller 2.0hp (4.025" Diameter)	6500-309
12d	Impeller 1.5hp (3.65" Diameter)	6500-308
13a	Seal: Assembly, 2.0hp, 0.625" Shaft, PS200 (2002-06/2006)	6500-281
13b	Seal: Assembly, 2.5hp, 0.75" Shaft, PS201 (All Years)	6500-805
14a	Housing: Rear Bkt. 2.0hp (1999-06/2003)	6500-286
14b	Housing: Rear Bkt. 2.0hp (07/03+) Housing: Rear Bkt. 2.5hp (All)	6500-311
15	Plug: Jacuzzi Filter	6000-285

* = Limited Stock

Notes:

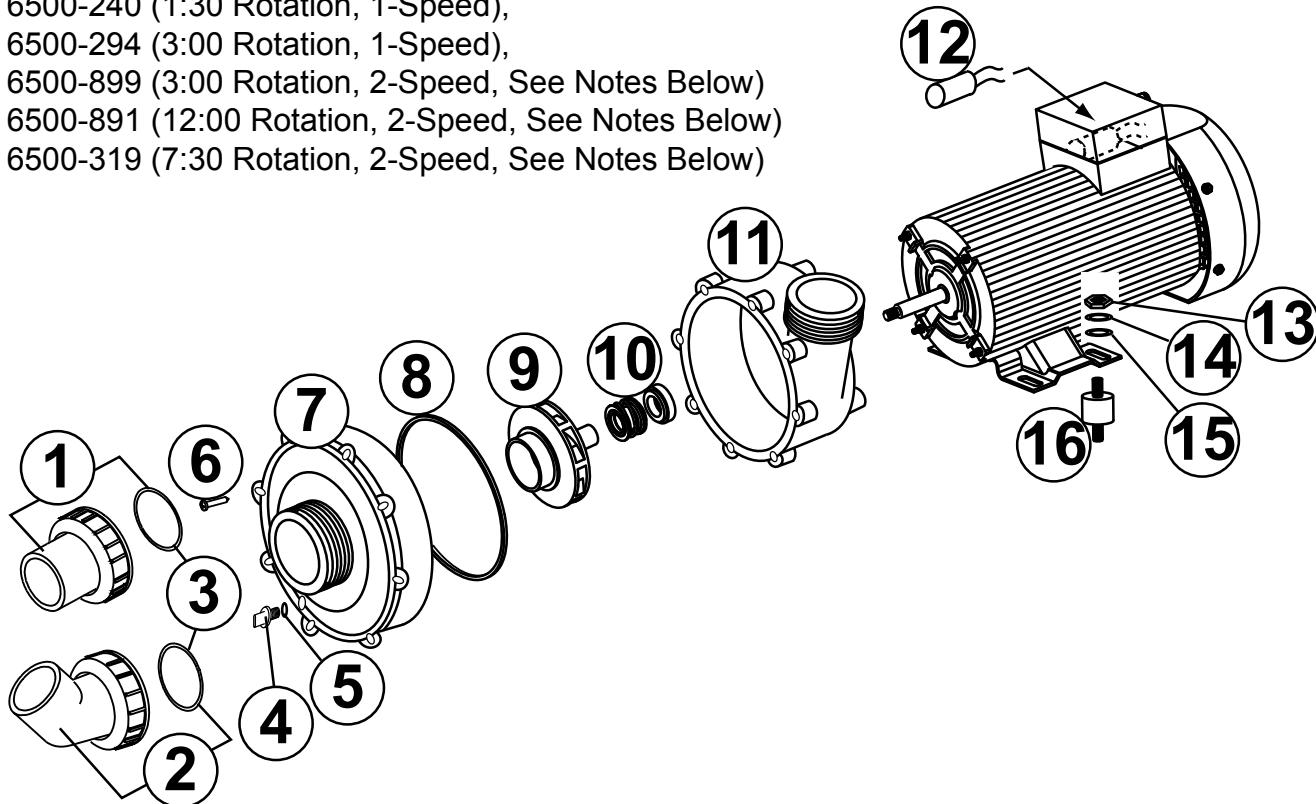
1. Wet end parts listed above are for pumps manufactured prior to 6/2009. To visually identify these pumps, examine the rear housing bracket (14) for round hole "platforms" (See Details Above).
2. Pump 6500-341 (48F) replaced by P/N 6500-352 (56F) in July 2010+ for J-300/J-200 Series.
Pump 6500-343 (48F) replaced by P/N 6500-367 (56F) in August 2010+ for J-300/J-200 Series.
3. When replacing the 6540-171 Adapter, you must also replace the O-ring 6540-263 at the same time.

J-LX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket LX Pump Parts (5/2009+)

Compatible 50Hz

Pumps (Page 116-117):

6500-124 (12:00 Rotation, 1-Speed),
 6500-239 (9:00 Rotation, 1-Speed),
 6500-240 (1:30 Rotation, 1-Speed),
 6500-294 (3:00 Rotation, 1-Speed),
 6500-899 (3:00 Rotation, 2-Speed, See Notes Below)
 6500-891 (12:00 Rotation, 2-Speed, See Notes Below)
 6500-319 (7:30 Rotation, 2-Speed, See Notes Below)



Item	Description	JHT#
1	Union Assembly, Straight (O-Ring Included)	6500-232
2	Union Assembly, 45° (O-Ring Included)	6500-037
3	Union O-Ring (1 ea.)	6000-645
4	Drain Plug	6500-602
5	Drain Plug O-Ring	6500-603
6	Bolt, Pump Housing	6500-601
7	Housing, Front (Volute)	6500-604
8	Housing, O-Ring	6500-605
9A	Impeller, 2.0hp (1-Speed)	6500-608

Item	Description	JHT#
9B	Impeller, 2.0hp (2-Speed)	6500-610
10	Seal Assembly, 0.625" Viton	6500-281
11	Housing, Back	6500-606
12A	Capacitor, 2.0hp (1-Speed)	6500-609
12B	Capacitor, 2.0hp (2-Speed)	6500-611
13	Nut, 5/16" - 18, Hex	6570-126
14	Washer, 5/16" Split-Lock	6570-127
15	Flat Washer, 3/8" SAE	6570-509
16	Motor Mount Insulator, 1.5"	6570-006

Notes:

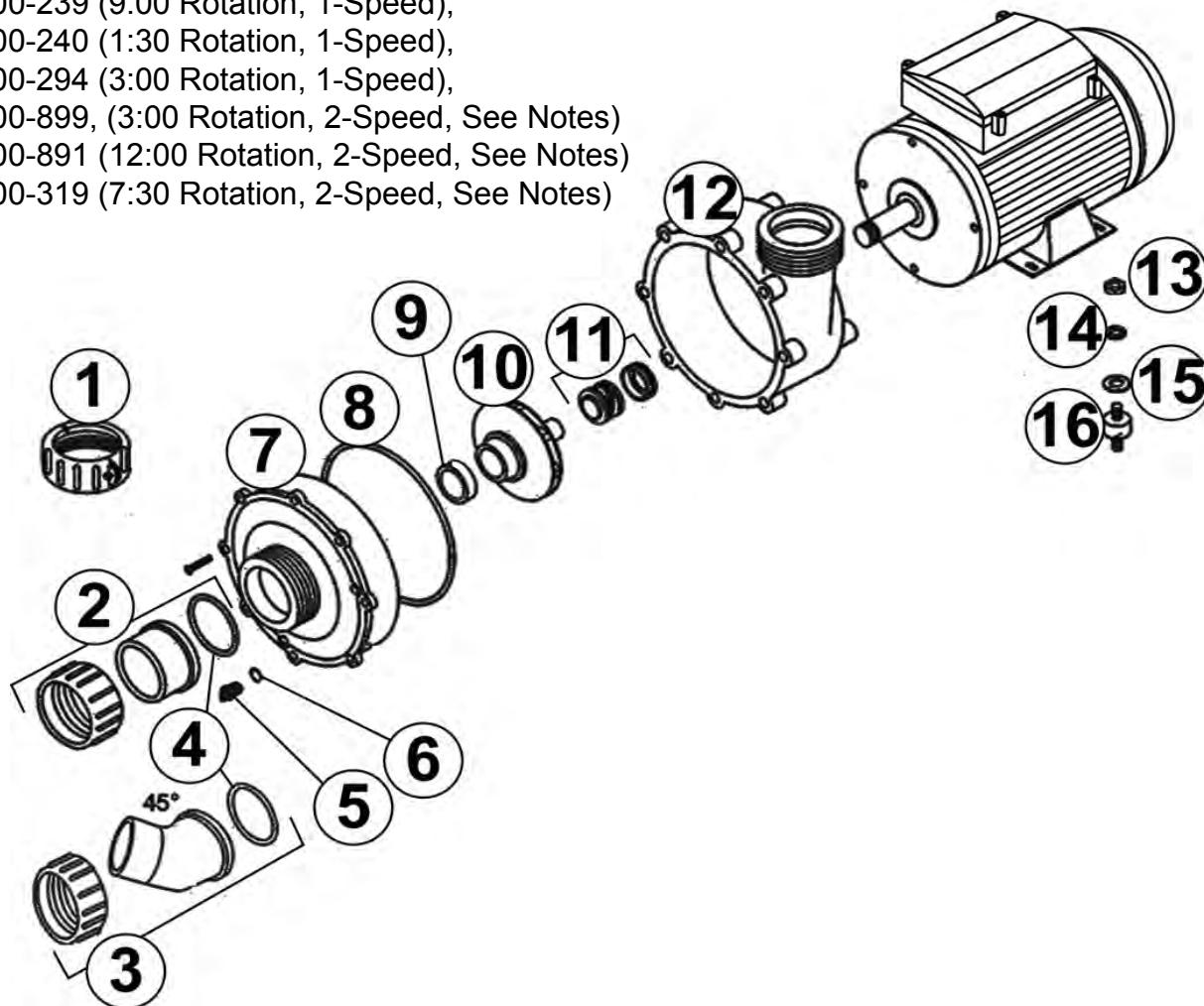
1. Refer to page 116-117 for 6500-899 and 6500-891 Aquaflo pump parts.
2. These components are NOT interchangeable with Aqua-Flo pumps, however, complete pump assemblies ARE interchangeable with the Aqua-Flo pumps listed on page 124.

J-LX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket Aquaflo Pump Parts (2002+)

Compatible 50Hz

Pumps (Page 116-117):

6500-124 (12:00 Rotation, 1-Speed),
 6500-239 (9:00 Rotation, 1-Speed),
 6500-240 (1:30 Rotation, 1-Speed),
 6500-294 (3:00 Rotation, 1-Speed),
 6500-899, (3:00 Rotation, 2-Speed, See Notes)
 6500-891 (12:00 Rotation, 2-Speed, See Notes)
 6500-319 (7:30 Rotation, 2-Speed, See Notes)



Item	Description	JHT#
1	Replacement Split Nut 2"	6000-031
2	Union Assembly, Straight	6500-232
3	Union Assembly, 45° (O-Ring Included)	6500-037
4	O-Ring 2"	6000-645
5	Drain Plug	6000-047
6	Drain Plug O-Ring	6000-204
7	Housing Front (Volute)	6000-151
8	Housing O-Ring	6000-154
9	Wear Ring	6000-205

Item	Description	JHT#
10	Impeller: Export 50Hz	6000-220
11	Seal: Assembly, PS200 (5/8") Export	6500-446
12	Housing Back, Theramax, 56	6000-152
13	Nut	6570-126
14	Washer, Split Lock	6570-127
15	Washer	6570-509
16	Motor Mount Insulator, 1.5"	6570-006
ns	Start Capacitor Export	6000-116

Notes:

- Refer to page 116-117 for 6500-899 and 6500-891 LX pump details.

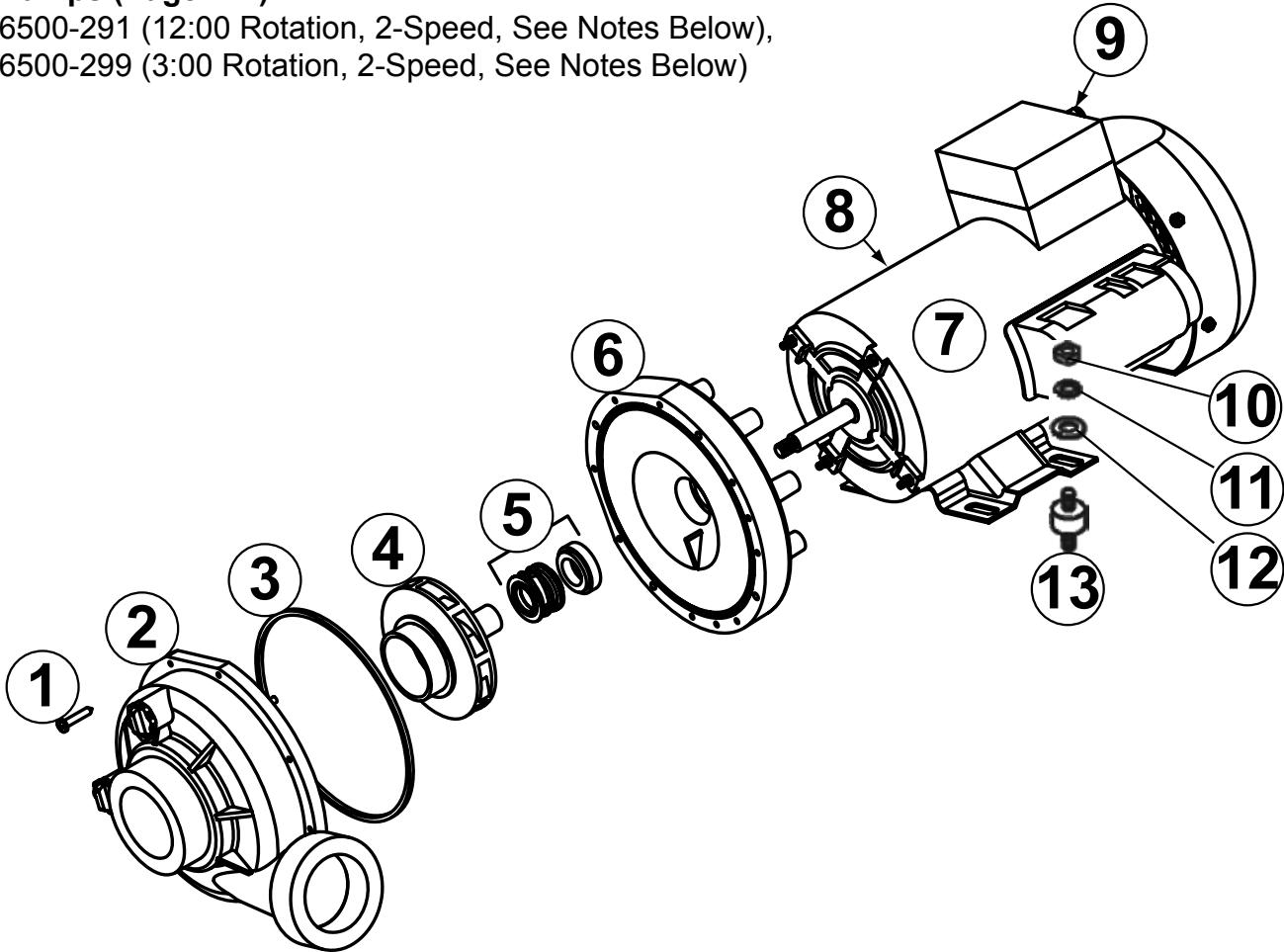
J-400/J-300/J-200 Export 50Hz Fixed Bracket Pump Parts (2002+)

Compatible 50Hz

Pumps (Page 117):

6500-291 (12:00 Rotation, 2-Speed, See Notes Below),

6500-299 (3:00 Rotation, 2-Speed, See Notes Below)



Item	Description	JHT#
1	Screw: #10-12 x 1", Type A (8 Required)	6570-070
2	Pump: Housing Case S45	6500-288
3	Square Ring: 6" ID x 0.125"Ø	6500-290
4	Impeller: 4.2" Diameter Export	6500-298
5	Pump: Seal Assembly, PS201 (3/4")	6500-805
6	Bracket: Pump Universal	6500-311
7	Motor: 2HP 2-Speed, 230V 50Hz TUV	6500-278

Item	Description	JHT#
8	Label: Pump Universal	6530-134
9	Connector: Liquid Tight, 1/2" #3231	6560-410
10	Nut	6570-126
11	Washer, Split Lock	6570-127
12	Washer	6570-509
13	Motor Mount Insulator, 1.5"	6570-006

Note:

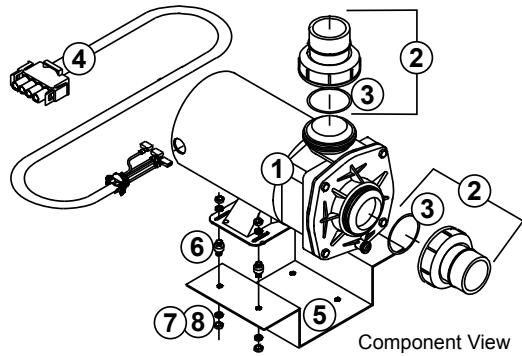
All J-400/J-300/J-200 Series pump housings are universal and can be rotated to any configuration listed on page 117.

Older 240V J And K Jet Pump Assemblies

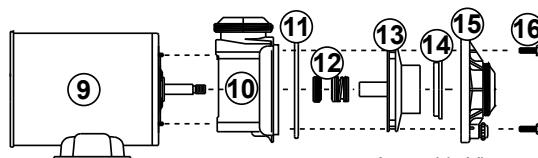
240V K-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 240V, 1-Spd. K Pump (Complete); No Power Cable	2500-251	C182000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 76"L Snap-in	2560-036	F121000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065*	4034832
9	Motor: 240V 60Hz (K Pump)	2500-203	C185000
10	Bracket: J Pump (Rear Housing)	2570-201	9247000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: K Pump	2500-212	B913000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: K Pump	2500-221	F189000
16	Screw: Housing K Pump	2570-068	7939000

* = Limited Stock



Component View

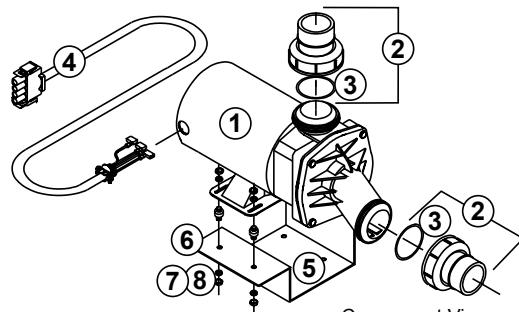


Assembly View

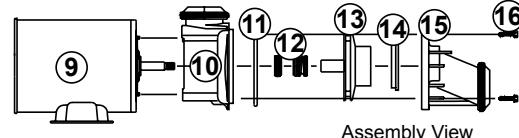
240V J-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 240V, 1-Spd. J Pump (Complete); No Power Cable	2500-250	F569000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: Assembly 42"L Snap-in	2560-035*	R730000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065*	4034832
9	Motor: 240V 60Hz (J Pump)	2500-200	C175000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: J Pump	2500-210	9221000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000

* = Limited Stock



Component View

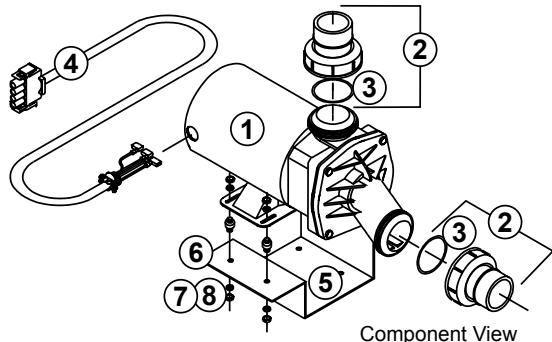


Assembly View

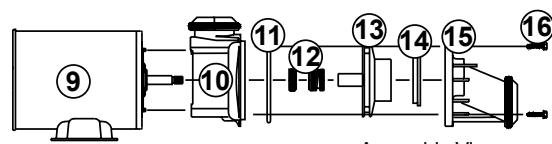
Older 120V J Pump Assemblies

120V J-Pump/Motor Assembly

Item	Description	JHT#	JWB#
1	Pump: 120V, 2-Spd. J Pump (Complete); No Power Cable	2500-255	F570000
2	Union: Repair Kit	2000-170	9250000
3	O-Ring: Union	2540-294	9231000
4	Cable: 2-Speed 42"L Snap-in	2560-038	F036000
5	Bracket: Motor 1" High	2570-030	4477000
6	Insulator: 1/2"	2570-090	3689000
7	Washer: 3/8"	6570-509	3982000
8	Nut: Locking 1/4-20	2570-065*	4034832
9	Motor: 120V 60Hz (J Pump)	2500-204	C180000
10	Bracket: J Pump (Rear Housing)	2570-200	F156000
11	O-Ring: Pump Housing (J Pump, K Pump)	2500-230	9246000
12	Seal: Mechanical Shaft	6500-281	9245000
13	Impeller: 120V J Pump	2500-211	C145000
14	Seal: Eye J Pump	2500-240	9243000
15	Volute: J Pump	2500-220	F157000
16	Screw: Housing J Pump	2570-077	F158000



Component View



Assembly View

* = Limited Stock

North American Circulation Pump Matrix (60Hz)

Spa Model	Circulation Pump Number And Application					Page
	6000-907	6500-907	6500-913	6000-125 (Note 1)	6500-460 (Note 1)	
J-LX / J-LXL		2011+	-	-	-	
J-495						
J-480						
J-470						
J-465						
J-460						
J-425						
J-415	-	-	2012+	-	-	
J-375	-	2012+	-	2008-2011	-	
J-365	-	2012+	-	2007-2011	-	
J-355	-	2012+	-	2007-2011	-	
J-345	-	2012+	-	2007-2011	-	
J-335	-	2012+	-	2007-2011	-	
J-325	-	-	-	-	2012+	
J-320	-	-	-	2002-2004	-	
J-315	-	-	-	-	2012+	
J-310	-	-	-	2002-2004	-	
J-280	-	-	-	2007-2011 (Optional)	-	
J-275	-	N/A	N/A	N/A	N/A	
J-270	-	-	-	2007-2011 (Optional)	-	
J-245	-	N/A	N/A	N/A	N/A	
J-235	-	N/A	N/A	N/A	N/A	
J-230	-	-	-	2005-2011	-	
J-220	-	-	-	-	2005-2007	
J-210	-	-	-	-	2005+	

Export Circulation Pump Matrix (50Hz)

Spa Model	Circulation Pump Number And Application					Page
	-	6500-920	6500-911	6000-125	6500-023 (Note 2)	
J-LX / J-LXL	-	11/5/2012+	2011-11/4/12	-	-	
J-495						
J-480						
J-470						
J-465						
J-460						
J-425						
J-415	-	2012+	-	-	-	
J-375						
J-365						
J-355						
J-345						
J-335						
J-325	-	-	-	2012+	-	
J-320	-	-	-	2002-2004	-	
J-315	-	-	-	2012+	-	
J-310	-	-	-	2002-2004	-	
J-280	-	-	-	2007-2011 (Optional)	-	
J-275	-	N/A	N/A	N/A	N/A	
J-270	-	-	-	2007-2011 (Optional)	-	
J-245	-	N/A	N/A	N/A	N/A	
J-235	-	N/A	N/A	N/A	N/A	
J-230	-	-	-	2005-2011	-	
J-220	-	-	-	2005-2007	-	
J-210	-	-	-	2005+	-	

Note 1: Aluminum head 6000-125 & 6500-460 pumps were introduced 9/9/12+ under the same part number as our older plastic head versions. These new pumps have a ground lug, internal regulating circuit, run cooler and replace older plastic head models used prior to 9/9/12.

Note 2: Pump replaced by 6000-125 model.

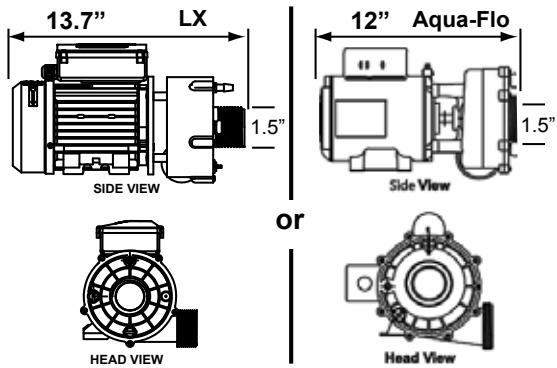
129

130

North American 60Hz Circulation Pumps

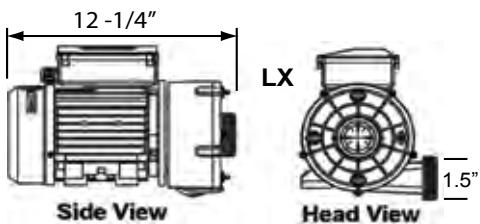
All 1/26/12+ J-400 Models Except J-415
10/2/13+ J415 Models Only
All J-375/65/55/45/35 Models (2012+)
All J-LX/J-LXL Models (2011+)

6500-907 (Note 1), Pump: 240V 60Hz, 48 Frame (1.5" Unions)



J-415 Models (2012-10/1/13)
All J-400 Models (5/5/11-1/25/12)

6500-913, Pump: 240V 60Hz, 48 Frame (1.5" Unions)



Fittings (All Models)

6540-196, Union: 1.5" Straight with Nut

6500-452, Union: O-Ring

Mounting Hardware (All Models)

6570-011, Insulator: 1" x 1.5" Rubber (4 Required)

6570-126, Nut: Hex 5/16-18 (4 Required)

6570-127, Washer, Split-Lock 5/16 (4 Required)

Replacement Parts (Aqua-Flo Models Only)

6000-264, Housing O-Ring

6000-262, Impeller

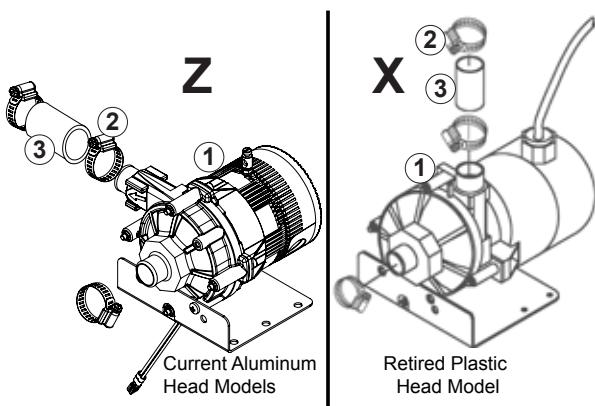
6000-194, Run Capacitor

Note 1: 6500-907 pumps used for these models may be LX or Aqua-Flo brand pumps. LX brand pumps may not fit some older J-400 models. For this reason, we will offer the Aqua-Flo model exclusively under the following new part number (6000-907).

North American 60Hz Circulation Pumps

J-315/J-325 Models (2012+)
J-300 Series (All 2002-2011 Models)
J-280/J-270/J-230 Models (2002+)

Aluminum Head models "Z" used 9/9/12+.
Plastic Head models "X" used pre-9/8/12.
(See Note 1)



- 1A.** **6000-125**, Pump: Aluminum Head Circulation: E10, 240V 50/60Hz with Cord (for 240V, non-convertible spas; replaces older 6500-035 models)
- 1B.** **6500-460**, Pump: Aluminum Head Circulation: E10, 115V 60Hz with Cord (for 120/240V convertible spas; replaces older 6500-038 models)
- 1C.** **2500-260**, Pump: Circulation, 240V 60Hz with Cord (Replaced by 6000-125 above)
- 2.** **6570-099**, Clamp: 3/4" Stainless Steel (JWB# 9666000)
- 3.** **6540-744**, Hose: Clear PVC, 3/4" x 1'
- 4.** **2500-259**, Aquaflo Pump: Circulation Replacement; Not Shown (JWB# P974000)
- 5.** **2600-110**, Retrofit Kit (See Note 2)

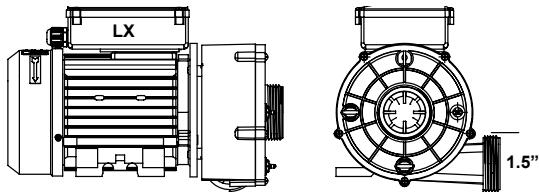
Note 1: Aluminum head 6000-125 & 6500-460 pumps used 9/9/12+ under the same part number as our older plastic head versions. These models have a ground lug, internal regulating circuit, run cooler and replace older plastic head models.

Note 2: This is a retrofit motor kit. If the hot tub's Tiny Mite pump has been previously replaced, you only need to order our Aqua-Flo replacement pump 2500-259. Complete pump included for K100, P700, K780, P725 (JWB# R018000); Not Shown.

Export 50Hz Circulation Pumps

All J-400 Models (11/5/2012+)
 All J-375/65/55/45/35 Models (11/5/2012+)
 All JLX/J-LXL Models (11/5/2012+)

6500-920, Pump: LX, 230V 50Hz (1.5" Unions)



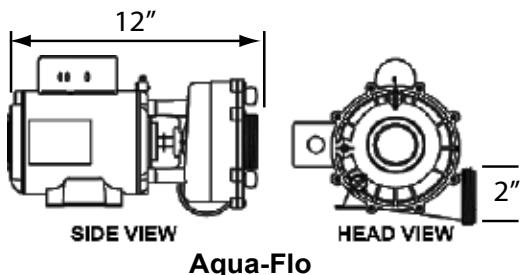
LX Fittings

6540-196, Union: 1.5" Straight with Nut

6500-452, Union: O-Ring

J-400 Series (2006-11/4/2012)
J-375/65/55/45/35 Models (1/12-11/4/12)
JLX/J-LXL Series (2011-11/4/12)

6500-911, Pump: Flow Master, 230V 50Hz, 48 Frame (2" Unions)



Aqua-Flo Fittings

6500-232, Union: 2" Straight with Nut

6560-044, Union: O-Ring

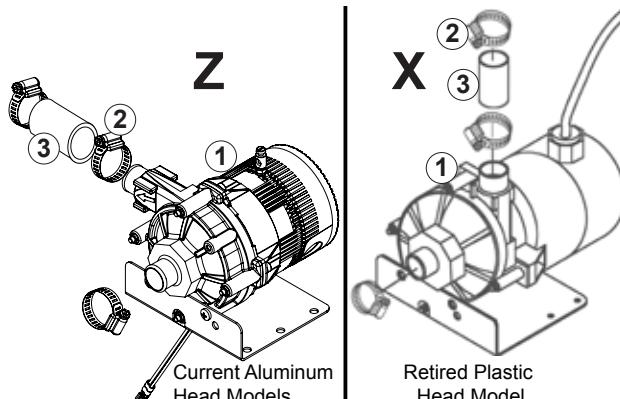
Mounting Hardware (All Models)

6570-011, Insulator: 1" x 1.5" Rubber (4 Req'd.)
 6570-126, Nut: Hex 5/16-18 (4 Req'd.)
 6570-127, Washer, Split-Lock 5/16 (4 Req'd.)

Export 50Hz Circulation Pumps

J-315/J-325 Models (2012+)
 All J-300 Models (2002-2011)
 All J-280/J-270/J-230 Models (2002+)

Aluminum Head models "Z" used 9/9/12+.
 Plastic Head models "X" used pre-9/8/12.
 (See Note 1)



- 1A. **6000-125**, Pump: Aluminum Head Circulation: E10, 230V 50/60Hz with Cord (for 230V non-convertible spas; replaces older 6500-023 models)
- 1B. **6500-023**, Pump: Circulation, 230V 50Hz with Cord (Replaced by 6000-125)
2. **6570-099**, Clamp: 3/4" Stainless Steel (JWB# 9666000)
3. **6540-744**, Hose: Clear PVC, 3/4" x 1'

Note 1: Aluminum head 6000-125 pumps used 9/9/12+ under the same part number as our older plastic head versions. These models have a ground lug, internal regulating circuit, run cooler and replace older plastic head models.

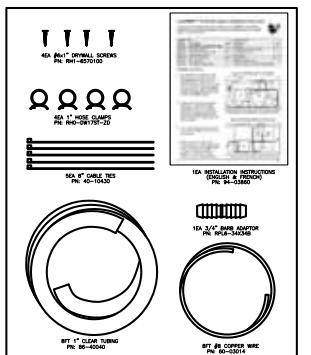
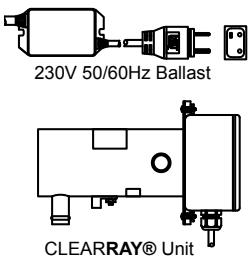
CLEARRAY® Water Purification System

Complete CLEARRAY® Units

- 6472-853**, 230V 50/60Hz with Ballast (Complete), for North American and Export Models
- 6472-855**, 120V/60Hz with Ballast (Complete), for North American Convertible Spa Models

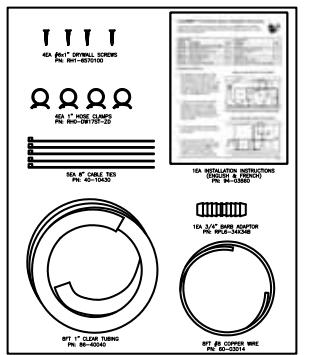
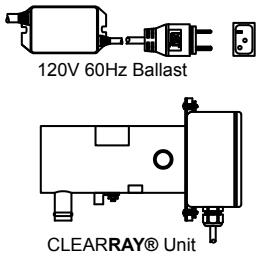


Aftermarket CLEARRAY® Kits



Installation Hardware And Instructions

6473-087, Kit: Aftermarket CLEARRAY® Right (Complete), 230VAC 50/60Hz (Fits North America 60Hz And Export 50Hz Spas)



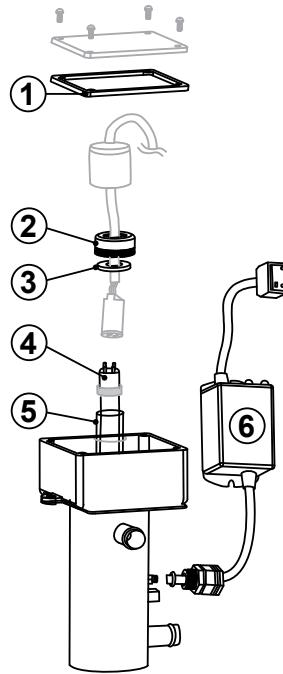
Installation Hardware And Instructions

6473-088, Kit: Aftermarket CLEARRAY® Right (Complete), 120VAC 60Hz (Fits North America Convertible Spas)

CLEARRAY® Water Purification System

Replacement CLEARRAY® Parts

- 6000-375**, Square Gasket for UV Electronic Enclosure
- 6000-373**, Compression Nut for Quartz Seal
- 6000-374**, Compression Washer for Quartz Seal Nut
- 6472-857**, Replacement UV Sanitizer Bulb (Yearly Replacement is Required)
- 6472-859**, Replacement UV Sanitizer Quartz Tube
- 6A. 6000-372**, Replacement UV Sanitizer Ballast, 240V
- 6B. 6000-382**, Replacement UV Sanitizer Ballast, 120V

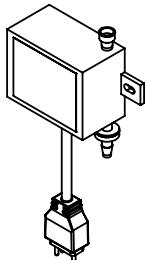


CLEARRAY® Water Purification System

Aftermarket CLEARZONE™ Kits

6472-515, CLEARZONE™

Ozone Generator,
230V 50/60Hz

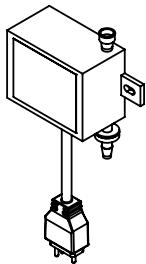


6472-683, CLEARZONE™

Ozone Generator Kit, 230V
50/60Hz (Complete), 25MG
Output; Kit is offered for
customers that want to add an
ozone generator to their existing CLEARRAY®
system. The kit includes all necessary
components, hardware and instructions for
installation (not shown).

6472-696, CLEARZONE™

Ozone Generator, 120V
50/60Hz 25MG Output



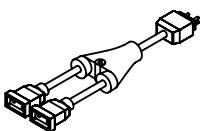
6472-686, CLEARZONE™

Ozone Generator Kit, 120V
50/60Hz (Complete), 25MG
Output; Kit is offered for
customers that want to add an
ozone generator to their existing CLEARRAY®
system. The kit includes all necessary
components, hardware and instructions for
installation (not shown).

CLEARRAY® J-400/J-1000 Adapters

6473-554, Cord: "Y" UV/Ozone

DSMT 240V; Adapts
CLEARRAY® And Backup CD
Ozone Generator to J-1000
Spa Controller)



6473-556, Cord: "Y" UV/Ozone

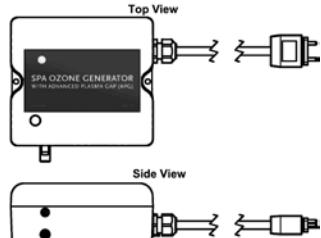
DSMT 120V; Adapts
CLEARRAY® And Backup CD
Ozone Generator to 120V Spa
Systems)

CD Ozone Generators

240V 50/60Hz Models (2002-2011)

6473-150, Ozone:

220V APG; Note:
240V Generators
Also Fit Older 240V
Spas (6000-953
Adapter Required)



6473-126, Ozone:

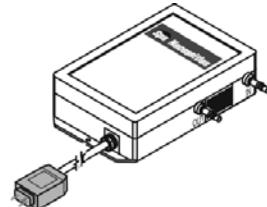
Standard Model,

6473-124A, Ozone:

Premium Model
(Replaced 6473-124)

6473-125A, Ozone:

Maximum Model
(Replaced 6473-125)

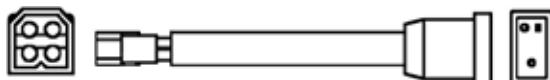


*Note: These 240V Ozone Generators were replaced by the 6473-150 model listed above.
The 6473-150 models also fits older 240V Spas (6000-953 Adapter Required).*

Adapter Cables

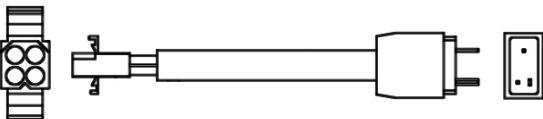
6000-953, Adapter: Ozone/Molex 240V

(Adapts 2005+ 240V Ozone Generators to all
2002-2004 Spas)



6000-131, Adapter: Ozone/Molex 240V,

Limited Stock (Adapts 2002-2004 240V Ozone
Generators to all 2005+ Spas)

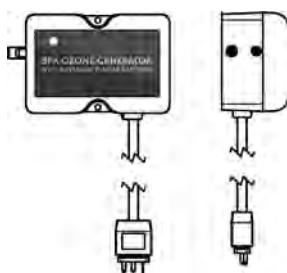


CD Ozone Generators

120V 60Hz Models (2002-2011)

6473-104, Ozone:

120V APG; Note:
120V Generators Also
Fit Older 120V Spas
(6000-952 Adapter
Required)



6473-122, Ozone:

Premium Model,

6473-123, Ozone:

Maximum Model

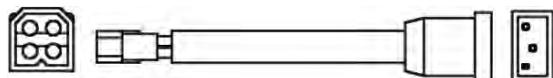
Note: 120V Generators Also Fit Older 120V Spas (6000-952 Adapter Required)

2000-125, Replacement Chip: CD Ozone, 120V/240V, For 6473-122/6473-123 Ozone Generators Above (Not Shown)

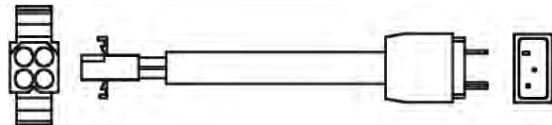


Adapter Cables

6000-952, Adapter: Ozone/Molex 120V (Adapts 2005+ 120V Ozone Generators to all 2002-2004 Spas)



6000-130, Adapter: Ozone/Molex 120V, Limited Stock (Adapts 2002-2004 120V Ozone Generators to all 2005+ Spas)

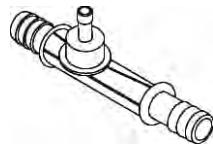


Ozone Injectors

(All 2002-2011 Models)

6540-859, Injector:

Bowles, Ozone (Fits All 2005+ Models)



6472-486, Injector: Kit

Ozone, Includes 2 #10-12 Hose Clamps (Fits All 2002-2004 Models)



6540-202, Injector:

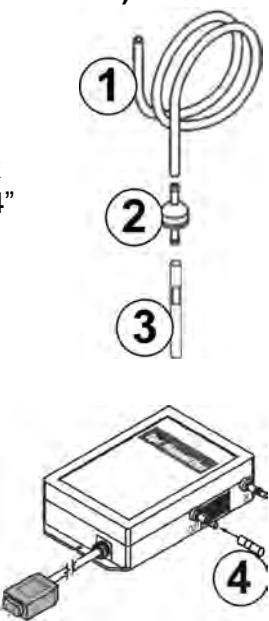
Ozone, Two 6570-099 Clamps Required (Fits All ≤2001 Models); (JWB# F353000)



General Ozone Plumbing

(All 2002-2011 Models)

1. **6540-741**, Hose: Clear (Ozone), 1/4" I.D.
2. **6540-036**, Valve: Check (Ozone), 1/4" Barb x 1/4" Barb
3. **6541-065**, Restrictor: Ozone Line
4. **6000-199**, Restrictor: Ozone Line (Installs on Either Ozone Generator Air Intake Port)



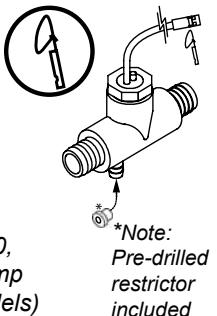
Technical tip for all 2005-2011 models:

All 2005-2011 spas include a factory installed Ozone Injector (6540-859), Ozone Line (6540-741) and Valve (6540-036). All 2010-2011 models also include an air flow restrictor on the Ozone Generator air intake port (ports are interchangeable).

Flow Switch (J-LX/J-400 Series)

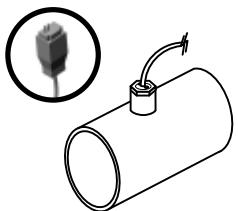
J-LX/J-LX Series (2011+)

2560-040, Switch: Flow Assembly J-LX/J-LXL LED with Curled Finger Connectors
(Also Used In: 2002-2003 J-320, J-330, J-340 Models; 2007+ J-355, J-365, J-375 Models; 2004+ J-335, J-345; 2007 J-325; 2007+ J-230, J-270, J-280 Models with The Circulation Pump Option And All 2011+ J-LX, J-LXL Models)



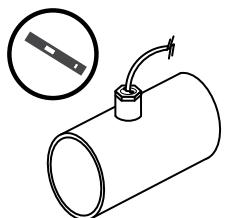
J-400 Series (2010+)

6560-651, Switch: Flow Switch Assembly with 5' (1.5m) Cable, DSMT (for J-400/J-1000 Systems Only)



J-400 Series (2006-2009)

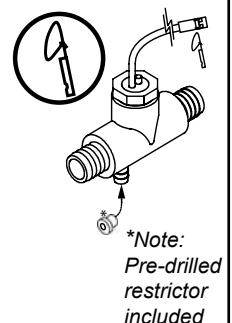
6560-646, Switch: Flow Switch Assembly with 5' (1.5m) Cable And Box End Connectors (Limited Stock)



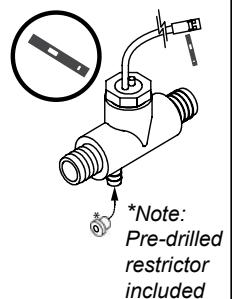
Flow Switch (J-300/J-200 Series)

J-300/J-200 Series (2002+) with Circulation Pumps

2560-040, Switch: Flow Assembly J-300/J-200 LED Series with Curled Finger Connectors
(Also Used In: 2002-2003 J-320, J-330, J-340 Models; 2007+ J-355, J-365, J-375 Models; 2004+ J-335, J-345; 2007+ J-230, J-270, J-280 Models with The Circulation Pump Option And All 2011+ J-LX, J-LXL Models)



6560-860, Switch: Flow Assembly J-300 LCD Series with Box End Connectors
(Usage History: 2002-2003 J-350, J-360, J-370, J-380 LCD Models And 2004-2006 J-355, J-365, J-375, J-385 LCD Models)



J-310 (2002-2003), J-315 (2004+) And J-325 (2004 And 2007+)

6560-852, Switch: Flow Assembly



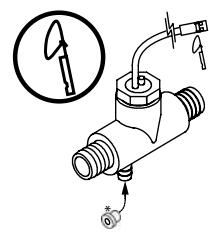
6540-262, Adapter: 3/4" Barb x 3/4" Spigot (2 Required For Replacement)



6600-069, Harness: Pressure/Flow Switch (All Models), 90" (229cm) Cable

J-280/J-270/J-230 Models with Circulation Pump Option (2008+)

2560-040, Switch: Flow Assembly LED with Curled Finger Connectors. *Note: Pre-drilled restrictor included.



Pressure Switches (J-200/J-300/Del Sol Series)

All J-200 And Del Sol Models without Circulation Pumps

6560-869, Pressure Switch
(Also Used In: All Del Sol Models; 2005+ J-210, J-220 Models; 2005-2007 J-230 Models And 2007+ J-270, J-280 without The Circulation Pump Option, 2012+ J-275, J-245, J-235, J-230 Models And 2005-2006 J-325 Models (No Circ. Pump Option))

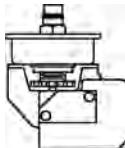


For Older Hot Tubs

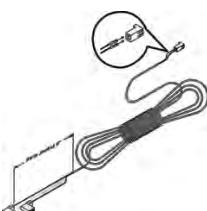
2000-064, Switch: Pressure 1 PSI, 1997-1999, (JWB# G323000)

2000-065, Switch: Pressure 2 PSI (JWB# F800000)

2000-067, Switch: 2" Flow Assembly with Snap-In



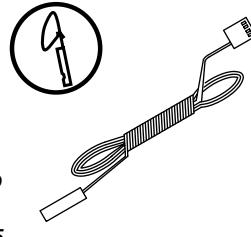
6600-069, Harness: Pressure/Flow Switch, for All Models, 90" (229cm) Cable



Hi-Limit Sensor (J-LX/J-LXL/J-400 Series)

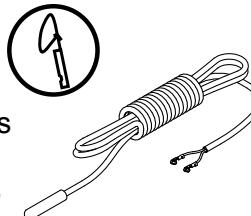
J-LX/J-LXL Series (2011+)

6600-140, Sensor: Hi-limit J-LX LED Series with Connector; Includes Curled Finger Contacts And 32" (81cm) Cable (Also Used In: 2013+ J-315, J-325, J-335, J-345, J-355, J-365, J-375 Models; 2012+ J-210, J-230, J-235, J-245, J-270, J-275, J-280 Models; can also use 6600-144 version below).



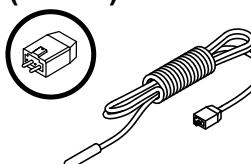
J-LX/J-LXL Series (2011+)

6600-144, Sensor: Hi-limit J-LX LED Series without Connector; Includes Curled Finger Connectors And 32" (81cm) Cable (Also Used In: 2002-2003 J-310, J-320, J-330, J-340 Models; 2004+ J-315, J-325, J-335, J-345 Models; 2007+ J-355, J-365, J-375 Models; 2007+ J-270, J-280 Models; 2005+ J-210, J-220, J-230 Models And All Del Sol Models; can also use 6600-140 version above).



J-400 Series (2010+)

6600-179, Sensor: Hi-limit J-400 Series (DSMT Connector), 37" (94cm) Cable



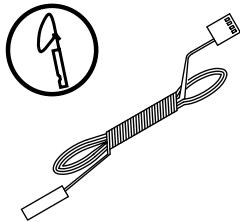
J-400 Series (2006-2009)

6600-110, Sensor: Hi-limit J-400 Series with Box End Connectors, 90" (229cm) Cable (Also Used In: 2002-2003 J-350, J-360, J-370, J-380 Models; 2004-2006 J-355, J-365, J-375, J-385 Models And All 2006-2009 J-400 Models)

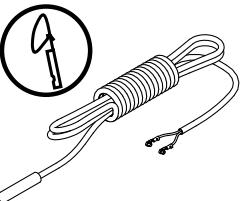


Hi-Limit Sensors**(J-300/J-200/Del Sol Series)****J-300 LED Display Series (2002+)**
J-200 Series (2005+)

6600-140, Sensor: Hi-limit J-300/J-200/Del Sol LED Series with Connector; Includes Curled Finger Contacts And 32" (81cm) Cable (*Also Used In: 2013+ J-LX/J-LXL Models; 2013+ J-315, J-325, J-335, J-345, J-355, J-365, J-375 Models; 2012+ J-210, J-230, J-235, J-245, J-270, J-275, J-280 Models; can also use 6600-144 version below.*)

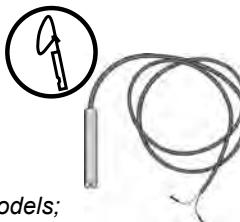
**J-300 LED Display Series (2002+)**
J-200 Series (2005+)
Del Sol Series (All Years)

6600-144, Sensor: Hi-limit J-300/J-200 LED Series without Connector; Includes Curled Finger Connectors And 32" (81cm) Cable (*Also Used In: 2002-2003 J-320, J-330, J-340 Models; 2004+ J-335, J-345 Models; 2005-2007 J-325 Models; 2007+ J-355, J-365, J-375 Models; 2004+ J-335, J-345; 2007 J-325; 2005+ J-210, J-220, J-230; 2007+ J-270, J-280; 2012+ J-275, J-245, J-235 Models And All Del Sol Models; Wire Length Changed from 2" 3/4" (24.75") to 2' 8" in (32") in March 2010 to Accommodate ALL Models.; can also use 6600-140 version above)*



6600-129, Sensor:

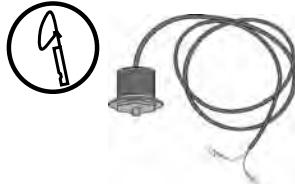
Hi-Limit J-300/J-200 LED with Curled Finger Connectors, 90" (229cm) Cable, Limited Stock (*Also Used In: 2002-2003 J-310 Models; 2004 & 2008 J-325; 2004+ J-315 And 2012+ J-325 Models; Can Replace With 6600-144 Above*)

**J-300 LCD Display Series (2002+)**

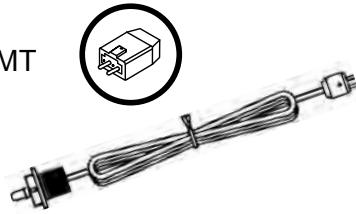
6600-168, Sensor: Hi-limit J-300 LCD with Box End Connectors (*Also Used In: 2002-2003 J-350, J-360, J-370, J-380 Models; 2004-2006 J-355, J-365, J-375, J-385 Models And All 2006-2009 J-400 Models*)

**Temperature Sensors****(J-LX/J-400 Series)****J-LX/J-LXL Series (2011+)**

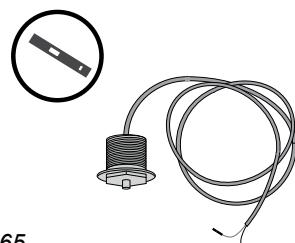
6600-166, Sensor: Temp Sensors (Curled Finger Connectors), 12' (3.7m) Cable

**J-400 Series (2010+)**

6600-181, Sensor: Temp Sensors (DSMT Connector), 8' (2.4m) Cable

**J-400 Series (2006-2009)**

6600-167, Sensor: Temp Sensors with Box End Connectors, 12' (3.7m) Cable (*Also Used In: 2002-2003 J-350, J-360, J-370, J-380 Models; 2004-2006 J-355, J-365, J-375, J-385 Models And All 2006-2009 J-400 Models*)



6540-228, O-Ring:

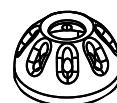
Fits all temperature sensors in this column.



6660-215, Guard:

Sensor Cover for J-400 series spas;

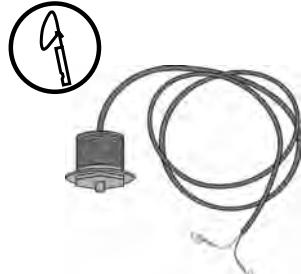
Note: Discontinued for all J400 models manufactured after 6/17/13+.



Temperature Sensors (J-300/J-200/Del Sol Series)

J-300 LED Display Models (2002+)
J-200 Series (2005+)
Del Sol Series (All Years)

6600-166, Sensor:
 Temp Sensors
 with Curled Finger
 Connectors, 12' (3.7m)
 Cable
*(Also Used In: 2002-2003
 J-310, J-320, J-330, J-340
 Models; 2004+ J-315, J-325,
 J-335, J-345 Models; 2007+ J-365, J-375, J-355 Models;
 2005+ J-210, J-220, J-230 Models And 2007+ J-270, J-280
 And 2012+ J-280, J-275, J-245, J-235 Models)*

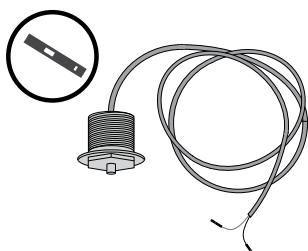


2000-637, Sensor:
 Temp Repair with 96"
 Cable (JWB# S092000)



J-300 LCD Display Models (2002+)

6600-167, Sensor:
 Temp Sensors with
 Box End Connectors,
 12' (3.7m) Cable
*(Also Used In: 2002-2003
 J-350, J-360, J-370, J-380
 Models; 2004-2006
 J-355, J-365, J-375, J-385
 Models And All 2006-2009 J-400 Models)*



6540-228, O-Ring:
 Fits all temperature
 sensors in this column.

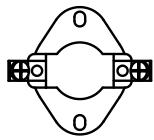


6660-215, Guard:
 Sensor cover for all
 J-200 series spas.



Hi-Limit Heater Disk (All Models)

6000-093, Sensor:
 Hi-limit Disc



Sensor Harness Connectors

6660-053, LED Series Sensor
 Harness Connector (All LED
 Models, All Years)



6660-057, LED Series Flow
 Sensor Harness Connector



6660-055, LCD Series
 Sensor Harness Connector
 (All LCD Models, 2010+
 J-400/J-1000 Series)



Thermostat Parts (\leq 2001 Models)

2000-076, Connector:
Sensor Mount,
Used on K100 Pinnacle
(JWB# J827000)



Description	JHT#	JWB#
Sensor: Temperature	2600-022	F807000
Sensor: Temp and Hi-limit w/Plug	2600-023	F805000
Repair Kit: Adjustable Thermostat	2000-084	M065000
Thermostat: Adjustable	2000-631	P520000
Harness: Freeze Protection	2560-010*	K599000

* = Limited Stock

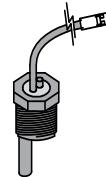
ProTemp Remote Sensor Kits

J-400 Series

6600-174, Sensor:
Temp Assembly 1.5"
Slip (Limited Stock),
4' (1.2m) Cable

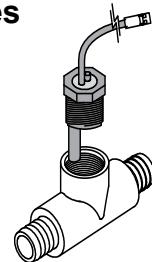


6472-840, Kit:
Sensor Status Display



J-300/J-200 Series

6472-844, Kit:
Sensor Status Display



J-400 Skimmer Assembly

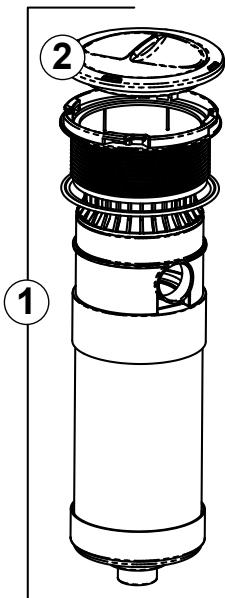
Skimmer Assembly Fits 2012 J-480, J-470, J-465, J-460 And All 2006-2011 J-400 Models

1. **6000-625**, Skimmer: Weir Long (All J-400 Models)
2. **6540-845**, Weir: Float J-400 (Attaches to Skimmer Weir)
3. **2540-049**, Basket: Skimmer J400
4. **6000-579**, Vent Ring, Hi-Flow Cartridge Filter
- 5a. **20069-001**, Long Canister: 23.5" with Nut (Fits J-480, J-470, And 5/07+ J-465 Models); Weir Purchased Separately Above
- 5b. **6541-189**, Short Canister: 18.5" with Floating Weir And Nut (Fits J-460 and 1/07-4/07 J-465 Models)



ProPolish Filter Bag Canister Fits 2012 J-480, J-470, J-465, J-460 Models And All 2006-2011 J-400 Models

- 1a. **20071-001**, Long Canister: 23.5" Assembly with Lid for ProPolish Filter Bag (Fits J-480, J-470 And 5/07+ J-465 Models)
- 1b. **6541-190**, Short Canister: 21.25" Assembly with Lid for ProPolish Filter Bag (Fits J-460 And 1/07-4/07 J-465 Models)
2. **6000-623**, Lid Only for ProPolish Canister
3. **6540-386**, Adapter, 1/4" MPT x 3/8" Barb For Bleeder Line (Not Shown)

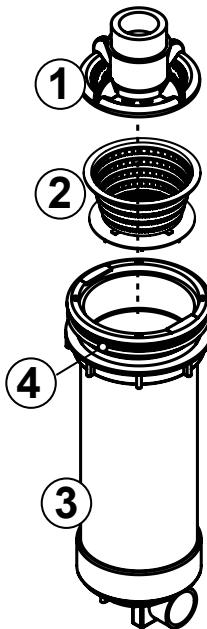


Note: Filter cartridges purchased separately (page 39)

J-200 Skimmer Assembly

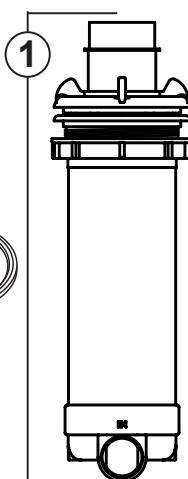
Skimmer Assembly Fits 3/13/13+ J-275, J-245, J-235, J-210 Models

1. **6000-741**, Weir: EL Filter Assembly
2. **6000-740**, Basket: EL Filter Assembly
3. **6541-157**, Canister: EL Assembly with O-Ring And Nut
4. **6000-128**, Double O-Ring, 6.77" I.D. EDPM



Skimmer Assembly Fits 2012 J-275/J-245/J-235 Models And 2009-3/12/13 J-210 Models

- 1a. **6541-154B**, Filter Canister Assembly Complete with O-Ring, Graphite Color, Fits All 4/16/12-3/12/13 J-275, J-245, J-235, J-210 Models
- 1b. **6541-150B**, Filter Canister Assm. Complete with O-Ring, Fits All 1/27/12-4/15/12 J-275, J-245, J-235 And 2009-4/15/12 J-210 Models
2. **6000-128**, O-Ring, Double 6.77" I.D., EDPM LG

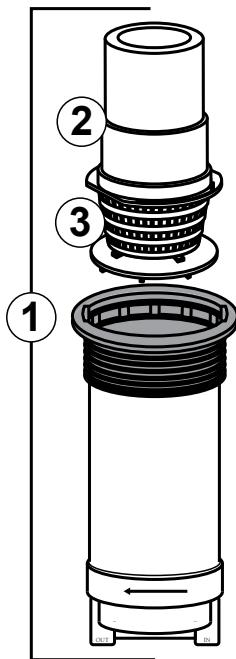


Note: Filter cartridges purchased separately (page 40)

J-200 Skimmer Assembly

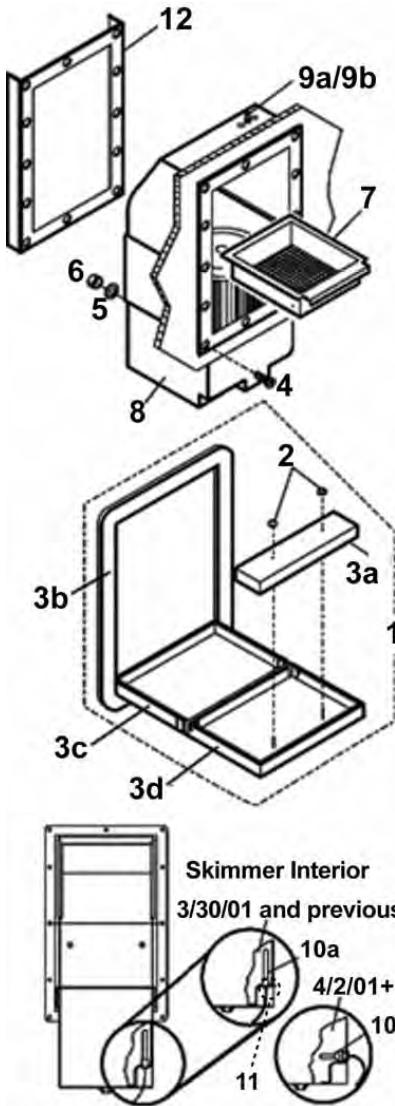
**Fits 2007 J-230 And
2007-2008 J-220, J-210 Models**

1. **373042**, Filter Canister Assembly Complete (See Note)
2. **6000-628**, Skimmer: Lily Pad, Floating Weir
3. **6000-719**, Basket: Standard Plate, R17

**Skimmer Assembly**

(≤2001 Models)

1. **2000-045**, Frame: Skimmer Front Load (JWB# 6639945)
 2. **2570-010**, Ring: Push-on (JWB# 6666000)
 - 3a. **2540-374**, Weir Float; Front Load (JWB# 6665000)
 - 3b. **2540-370**, Frame: Skimmer Front Load
 - 3c. **2540-371**, Door: Skimmer Front Load
 - 3d. **2540-372**, Weir: Skimmer Front Load
 4. **2570-060***, Screw: #10-24 x 7/8" PHP, Stainless Steel (12 Required)
 5. **6570-279***, Washer: #10 Flat, Stainless Steel (12 Required)
 6. **2570-061***, Nut: #10-24 Serrated with Flange, Stainless Steel (12 Required)
 7. **2540-375**, Basket: Skimmer Front Load (JWB# 6636000)
 8. **2540-385**, Body: Skimmer Front Load (JWB# 9912000)
 - 9a. **2000-201***, Seal: Valve 1" (JWB# 6171000)
 - 9b. **2540-390***, Drain Fitting: Alexa (JWB# 3058000)
 - 10a. **2000-200**, Sleeve: Temp Sensor; Used ≤3/30/01 JWB# 5659000)
 - 10b. **6560-410**, Connector: Liquit Tight 1/2"; Used After 4/2/01
 11. **2540-400**, Grommet: Sealing Sensor; Used ≤3/31/01 (JWB# 5660000)
 12. **2000-040**, Plate: Backing Skimmer (JWB# G894000)
- *= Limited Stock



Note: Filter cartridges purchased separately (page 40). See page 148 for replacement parts.

Skimmer Shields (J-LX/J-LXL Series)

Year	Model	Part No.	Color	Image (Note 1)
2013+	J-LX J-LXL	9802-744	Desert Sand (Sand II)	
		9802-733	Gypsum (Silver Pearl)	
		9802-736	Opal (Oyster)	
		9802-760	Monaco	
		9802-712	Platinum	
		9802-735	Sahara	
		9802-728	Sand	
		9802-706	Slate Green	
2011-2012	J-LX J-LXL	9802-744	Desert Sand (Sand II)	
		9802-733	Gypsum (Silver Pearl)	
		9802-736	Opal (Oyster)	
		9802-712	Platinum	
		9802-735	Sahara	
		9802-728	Sand	
		9802-706	Slate Green	

Note 1: Skimmer Shields are fully assembled as illustrated (underlying Skimmer Bag filter purchased separately). Refer to page 37 for replacement filters.

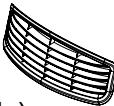
Note: See page 147 for replacement skimmer grill parts.

Skimmer Shields (J-400 Series)

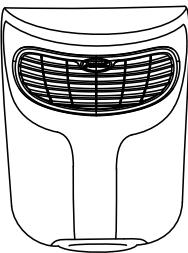
Year	Model	Part No.	Color	Image
2013+ (Note 1)	J-495	9802-444	Desert Sand (Sand 2)	
		9802-412	Platinum	
		9802-435	Sahara	
		9802-433	Silver Pearl (Gypsum)	
	J-480 J-470 J-465 J-425 J-415	9802-444	Desert Sand (Sand 2)	
		9802-436	Opal (Oyster)	
		9802-460	Monaco (Note 2)	
		9802-412	Platinum	
2012 (Note 1)	J-495 J-425 J-415	9802-435	Sahara	
		9802-428	Sand	
		9802-433	Silver Pearl (Gypsum)	
		9802-444	Desert Sand (Sand 2)	
	J-425 J-415	9802-412	Platinum	
		9802-433	Silver Pearl (Gypsum)	
		9802-435	Sahara	
	J-425 J-415	9802-436	Opal (Oyster)	
		9802-428	Sand	
		9802-406	Slate Green	

Note 1: See page 144 for replacement skimmer grill parts.

Note 2: Monaco color not offered on 2013+ J-415 models.

Skimmer Shield Parts (J-400 Series)	
6570-384 , Grill: Weir Assembly J-400 (Fits All 2013+ Models And 2012+ J-495, J-425 and J-415 Models)	
6570-397 , Hook: Shield Attachment (Fits All 2013+ Models And 2012+ J-495, J-425 and J-415 Models)	
6570-250 , Catch: Shield Attachment to Spa Shell(Fits All 2013+ Models And 2012+ J-495, J-425 and J-415 Models)	
6000-007 , Epoxy: Plastic Weld (25 ml), <i>Note: Epoxy used to attach 6570-384 Grill, 6570-397 Hook and 6570-250 Catch to shell or skimmer shield.</i>	
6570-398 , Trap: ProClarity Debris Attachment Bag: A. Used on All 2013+ Models And 2012+ J-495, J-425 and J-415 Models) B. Mesh bag material	
6570-391 , Clip: Debris Attachment (Fits All 2013+ Models And 2012+ J-495, J-425 and J-415 Models)	

Skimmer Shields (J-300 Series)

Year	Model	Standard Shield Part Number (Note 1)	Shield Color	Shield Image	
2014+	All Models (Note 5)	9802-206	Slate Green (Velour Green)		
		9802-212	Platinum		
		9802-228	Sand		
		9802-233	Silver Pearl (Gypsum)		
		9802-235	Sahara		
		9802-236	Opal (Oyster)		
		9802-244	Desert Sand (Sand II)		
		9802-260	Monaco		
		9802-262	Midnight		
		9802-263	Caribbean Surf		
2013	All Models (Note 5)	9802-144	Desert Sand (Sand II)		
		9802-160	Monaco (Note 4)		
		9802-136	Opal (Oyster)		
		9802-112	Platinum		
		9802-128	Sand		
		9802-135	Sahara		
		9802-133	Silver Pearl (Gypsum)		
Year	Model	Standard Shield Part No. (Note 1)	Notched Shield (Note 2)	Shield Color	Shield Image
2002-2012	All Models (Note 5)	(Note 3)	-	Azure	
		(Note 3)	-	Bluegrass	
		9802-143 (Note 3)	-	Champagne	
		9802-146	-	Cobalt (Azurite)	
		9802-144	-	Desert Sand (Sand II)	
		(Note 3)	-	Emerald	
		9802-151	-	Graphite (Repl. Onyx)	
		9802-133	-	Silver Pearl (Gypsum)	
		(Note 3)	-	Jade	
		(Note 3)	-	Marine	
		9802-137*	-	Onyx	
		9802-136	-	Opal (Oyster)	
		9802-112	-	Platinum	
		9802-135	-	Sahara	
		9802-128	-	Sand	
		(Note 3)	-	Sapphire	
		(Note 3)	-	Silver	
		9802-106	-	Slate Green	
		(Note 3)	-	Topaz	

Skimmers

Note 1: Standard Skimmer Shields were used 2002-2006 and Mid 2008+.

Note 2: Notched Bottom Skimmer Shields were used 2007-Mid 2008 models and most have been discontinued (use standard Skimmer Shields as replacements).

Note 3: Certain non-production colors are available only while supplies last. A Universal Gray Skimmer Shield #9802-199 is offered as a substitute for discontinued models.

Note 4: Monaco color not offered on 2013+ J-315 models.

Note 5: See page 148 for replacement skimmer grill parts.

* = Limited Stock

Skimmer Shields (2008+ J-280, J-230, J-270 Models Only)					
Year	Model	Standard Shield Part Number (Note 1)	Shield Color	Shield Image	
2013+	All Models (Note 5)	9802-144	Desert Sand (Sand II)		
		9802-160	Monaco (Note 4)		
		9802-136	Opal (Oyster)		
		9802-112	Platinum		
		9802-128	Sand		
		9802-135	Sahara		
		9802-133	Silver Pearl (Gypsum)		
Year	Model	Standard Shield Part No. (Note 1)	Notched Shield (Note 2)	Shield Color	Shield Image
2002-2012	All Models (Note 5)	(Note 3)	-	Azure	
		(Note 3)	-	Bluegrass	
		9802-146	9802-546	Cobalt (Azurite)	
		9802-144	9802-544	Desert Sand (Sand II)	
		9802-151	9802-554	Graphite (Repl. Onyx)	
		9802-133	9802-533	Silver Pearl (Gypsum)	
		9802-136	9802-536	Opal (Oyster)	
		9802-112	9802-512	Platinum	
		9802-135	9802-535	Sahara	
		9802-128	9802-528	Sand	
		(Note 3)	-	Silver	
		9802-106	9802-506	Slate Green	

Note 1: Standard Skimmer Shields were used 2002-2006 and Mid 2008+.

Note 2: Notched Bottom Skimmer Shields were used 2007-Mid 2008 models and most have been discontinued (use standard Skimmer Shields as replacements).

Note 3: Certain non-production colors are available only while supplies last. A Universal Gray Skimmer Shield #9802-199 is offered as a substitute for discontinued models.

Note 4: Monaco color not offered on 2013+ J-315 models.

Note 5: See page 148 for replacement skimmer grill parts.

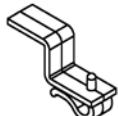
* = Limited Stock

J-LX/J-LXL Series Skimmer Shield Parts (2011+)

6570-381, Grill:
Jacuzzi 2011
(All Models)



6570-122, Clip:
Skimmer Weir Filter
(For 6570-381 Grill
Above), 2 Required

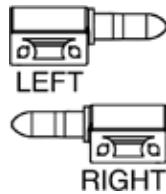


6540-188, Filter:
Skimmer Weir Filter,
Hinged (For 6570-381
Grill Above); Note: This
filter should be replaced
every 3 months.



J-LX/J-LXL Series Skimmer Shield Parts (2011+)

6570-119, Grill:
Left Lift Hinge (For
6570-381 Grill Above)

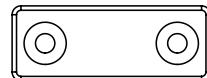


6570-071, Grill:
Right Lift Hinge (For
6570-381 Grill Above)

6570-218, Screw:
10-24 x 1/2" PHP,
316SS (4 Required)



6570-061, Latch: Magnetic
Sealed (For 6570-381 Grill
Above)



6570-220, Screw 8-32 x 3/8"
PHP Nylon (2 Required)



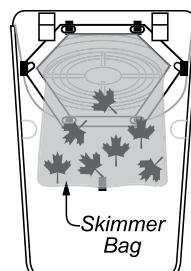
6570-219, Nut: 8-32 x 3/8"
Hex Nylon (2 Required)



6570-116, Latch: Strike
Plate (For 6570-381 Grill
Above)



6570-392, Trap:
Debri Attachment
(Mesh Skimmer Bag)



6570-391, Clip: Debri
Attachment (2006+)



J-300/J-200 Series Skimmer Shield Parts

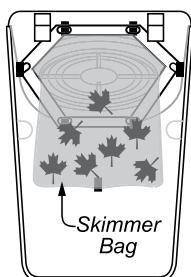
6570-388, Grill: JHT Filter, Oval (2014+)



6540-724, Grate: Filter Jac Oval (2007-2012)



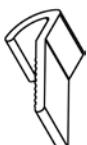
6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



6570-391, Clip: Debris Attachment (2006+)



6570-251, Hook: Shield Attachment (2006+); Attaches to Skim Shield



6570-250, Catch: Shield Attachment (2006+) (Attaches to Spa Shell)



6570-242, Anchor: Shield Attachment (2007)



Note: The skimmer lid anchor above was used briefly in 2007 and is no longer offered. If you need to replace this part, we recommend replacing it with our new Hook (6570-251) above. You must also remove old anchor clip (6570-242).

6000-007, Epoxy: Plastic Weld (25 ml)

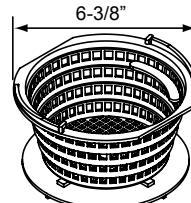


Note: Epoxy used to attach 6540-724 Grate, 6570-391 Clip, 6570-251 Hook and 6570-250 Catch to shell or filter lid.

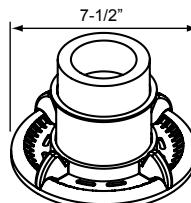
J-200 Series Skimmer Parts (J-275, J-245, J-235, J-210 Models)

All 4/16/12+
J-275, J-245, J-235, J-210 Models

6000-740, Basket: EL Filter Assembly, Graphite Color

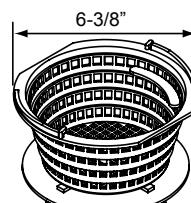


6000-741, Weir, EL Filter Assembly, Graphite Color

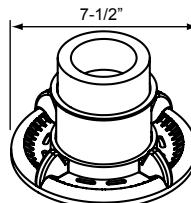


All 1/27/12-4/15/12
J-275, J-245, J-235 Models And 2009-4/15/12 J-210 Models

6000-736, Basket: Elite Filter Assembly

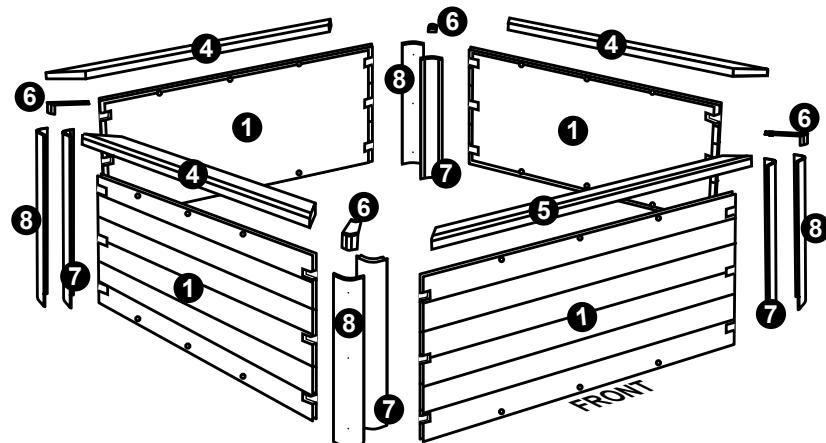


6000-735, Weir: Elite Filter Assembly



J-LX/J-LXL Synthetic Skirt Panels (2014+)

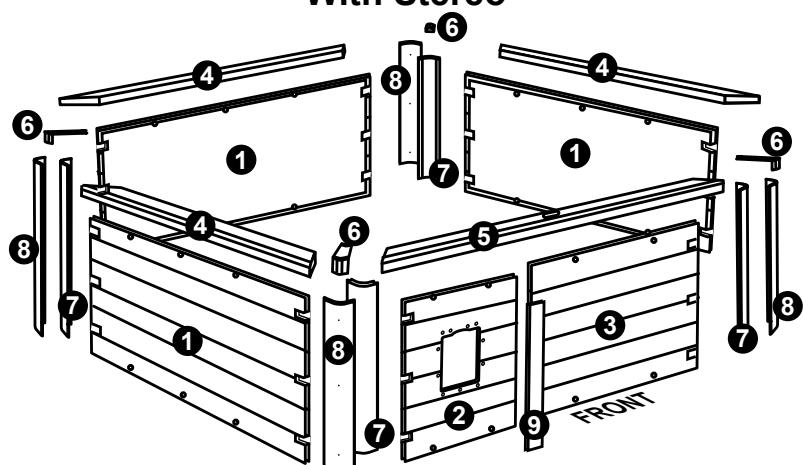
Without Stereo



Hardware



With Stereo



Hardware

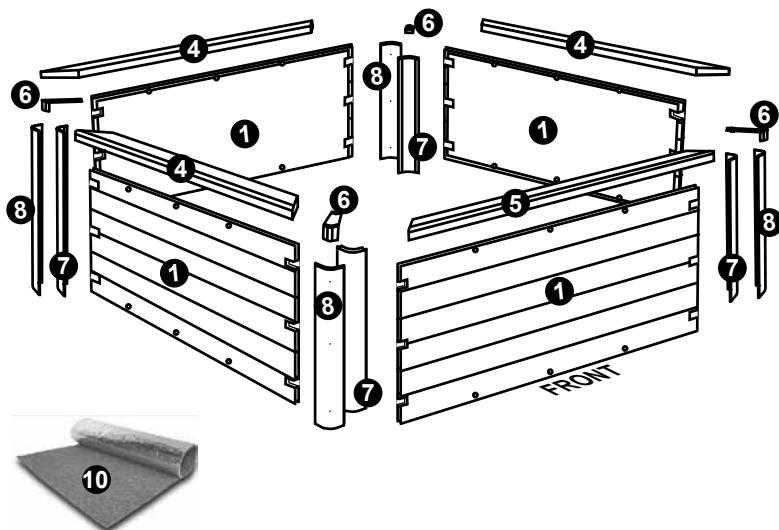


Synthetic Panels (Side/Back/Front)	Synthetic Panels (Stereo Models Only)		Top Rail (L/R/B)	Top Rail (Front)	Top Rail Bracket	Synthetic Corner	Corner SS Trim Piece	
Color	1	2	3	4	5	6	7	8
Teak	8105-817K	8105-818K	8105-819K	6551-051K	6551-052K	6551-053K	6551-060M	6570-000
Chestnut	8105-817M	8105-818M	8105-819M	6551-051M	6551-052M	6551-053M		

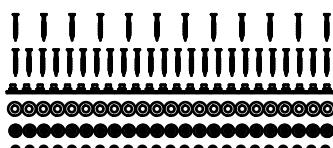
Front Trim Piece (Stereo Models Only)		Corner Trim Screw 316SS (#8 x 1.625")	Panel Screw 305SS (#8 x 1.625")	Rear Panel Spacer	Rear Spacer O-Ring	Front Washer (0.75" OD)
Color	9	10	10	12	13	14
Teak	6551-593K	6570-313	6570-309	6570-167	6541-690	6570-694K
Chestnut	6551-593M	6570-313	6570-303	6570-167	6541-690	6570-694M
Covers Gap Between Door And Front Left Panel		3 Used At Each Corner		6 Used For Each Non-Stereo Panel 4 Used For Each Stereo Panel		

J-LX/J-LXL Synthetic Skirt Panels (2011-2013)

Without Stereo

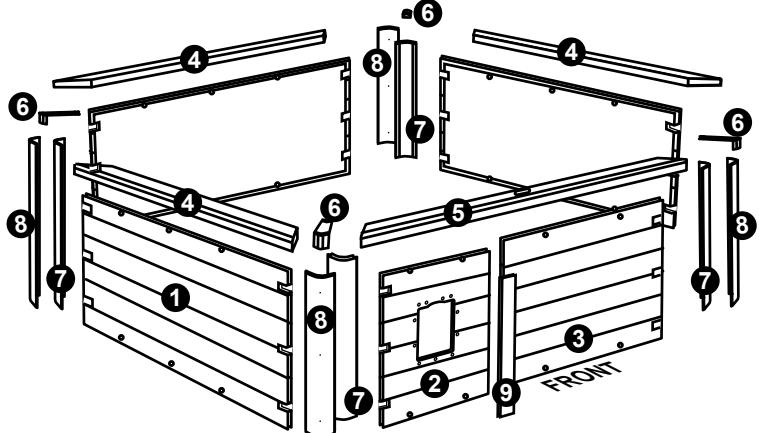


Four Panel Hardware Kit

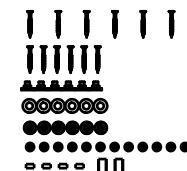


Instructions

With Stereo

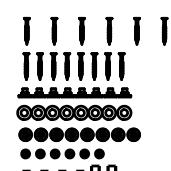


Single Panel Hardware Kit



Instructions

Front Stereo Panel Hardware Kit



Instructions

Complete Skirt Panel Kits

Four Panel Skirt Kit (No Stereo):

- Four #1 Skirt Panels
- Four #8 Metal Corners Trim Pieces
- One Four Panel Hardware Kit

Single Side/Back Panel Skirt Kit:

- One #1 Skirt Panel
- Two #8 Metal Corner Trim Pieces
- One Single Panel Hardware Kit

Front Stereo Panel Skirt Kit:

- One #2 And One #3 Skirt Panel
- Two #8 Metal Corners Trim Pieces
- One Front Stereo Panel Hardware Kit

Color

Part No.

Part No.

2013 Models

2011-2012 Models

Teak

6000-564K

6000-563K

6000-563KS

6000-562KS

Chestnut

6000-564M

6000-563M

6000-563MS

6000-562MS

Top Rail (Left/Back/Right)

Top Rail (Front)

Top Rail Bracket

Synthetic Corner

Corner SS Trim Piece

Color

4

5

6

7

8

Teak

6551-051K

6551-052K

6551-053K

6551-060M

6570-000

Chestnut

6551-051M

6551-052M

6551-053M

Front Trim Piece (Stereo Models Only)

Panel Screw (Each)

Corner Trim Screw (Each)

SmartSeal™ Insulation**

Color

9

Part No.

Part No.

10

Teak

6551-593K

6570-309

6570-313

6720-132
(Sold by the foot)

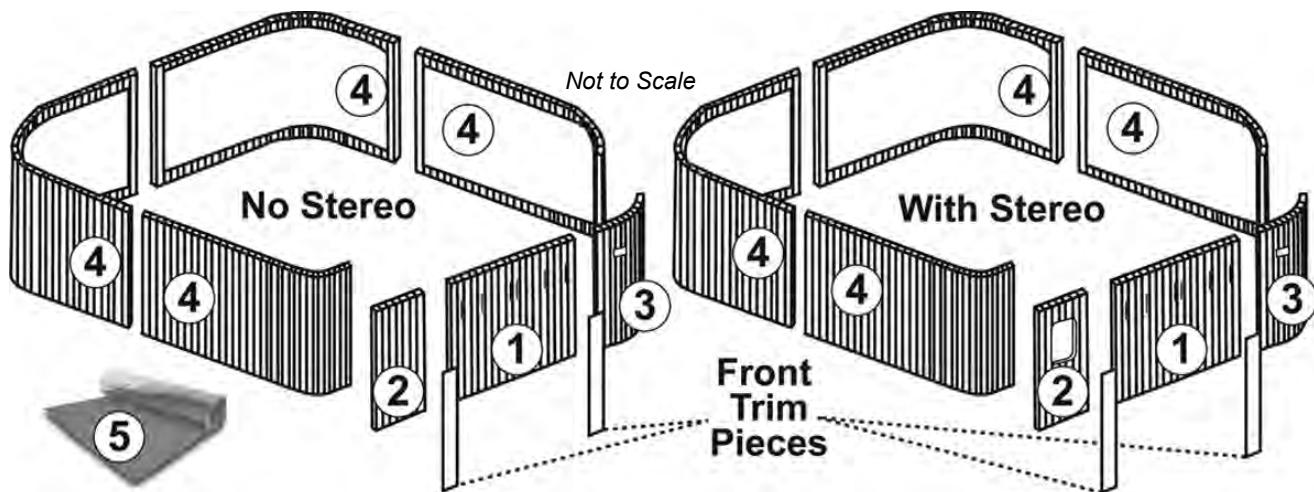
Chestnut

6551-593M

6570-303

Covers Gap Between Door
And Front Left Panel6 Used For Each Non-Stereo Panel
4 Used For Each Stereo Panel3 Used At Each
Corner14 Feet
Required

J-495 Synthetic Skirt Panels (2012+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood
M = Roasted Chestnut
K = Teak
<i>Order Example: 8105-202M = Chestnut Front Door Panel for Non-Stereo J-495 Spa (Item 1).</i>

Synthetic Panels (No Stereo Option)

Color	1	2	3	4
Silverwood	8105-202G	8105-206G	8105-205G	8105-204G
Chestnut	8105-202M	8105-206M	8105-205M	8105-204M
Teak	8105-202K	8105-206K	8105-205K	8105-204K

Synthetic Panels (With Stereo Option)

Color	1	2		3	4
		2012 Models	2013+ Models		
Silverwood	8105-202G	8105-207G	8105-839G	8105-205G	8105-204G
Chestnut	8105-202M	8105-207M	8105-839M	8105-205M	8105-204M
Teak	8105-202K	8105-207K	8105-839K	8105-205K	8105-204K

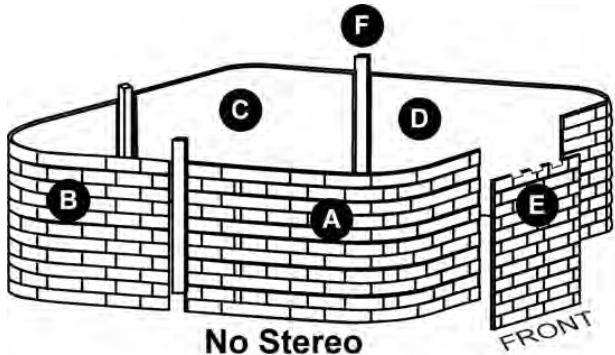
**Skirt
Panels**

Individual Slats		Front Trim Piece	Screws (Each)	SmartSeal™ Insulation*
Silverwood	20132-201	6551-593G	6570-302	5
Chestnut	20132-401	6551-593M	6570-303	6720-132 (4' Required)
Teak	20132-501	6551-593K	6570-309	

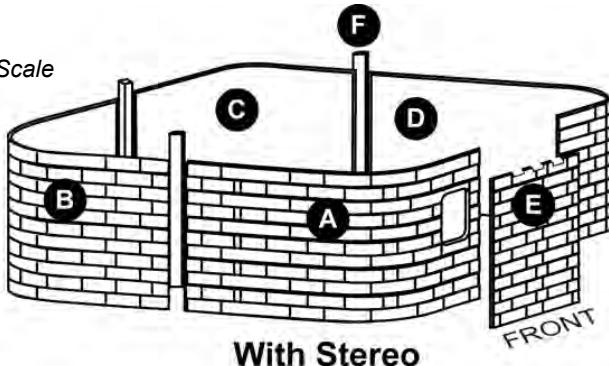
***Material Sold By The Foot (Fits All Models).*

J-480/J-470 Synthetic Stone Skirt Panels (2009-2012)

Notice: These Panels Are No Longer Offered by Jacuzzi® Hot Tubs.



Not to Scale

**Complete Synthetic Venetian Stone Panel Kits (2012 Models)***

Models	With Stereo Option	No Stereo Option
J-480	6000-475	6000-474
J-470	6000-477	6000-476

Complete Synthetic Venetian Stone Panel Kits (2009-2011 Models)*

Models	With Stereo Option	No Stereo Option
J-480	6000-365	6000-364
J-470	6000-367	6000-366

Complete Synthetic Tuscan Stone Panel Kts (2009-2010 Models Only)*

Models	With Stereo Option	No Stereo Option
J-480	6000-392	6000-394
J-470	6000-394	6000-393

*All panel kits listed above include the following items (panel screws purchased separately below):

- A. One Left Front Wrap Around Panel
- B. One Left Rear Wrap Around Panel
- C. One Right Rear Wrap Around Panel
- D. One Right Front Wrap Around Panel (2012 panels include the logo light cutout hole, not shown)
- E. One Front Door Panel
- F. Three Panel Trim Pieces

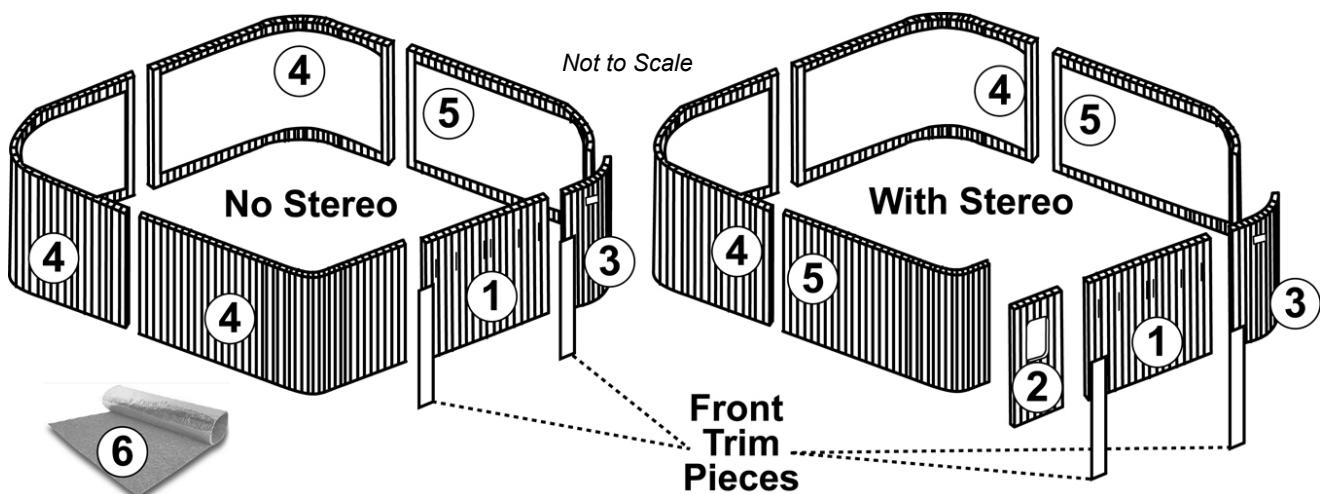
Venetian Stone Panel Screws (Each)

No Stereo (64 Required)	With Stereo (47 Required)
6570-306	6570-306

Tuscan Stone Panel Screws (Each)

No Stereo (70 Required)	With Stereo (47 Required)
6570-308	6570-308

J-480/J-470 Synthetic Skirt Panels (2012+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION					REQUIRED COLOR CODE	
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.					G = Coastal/Silverwood	
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>					M = Roasted Chestnut	
					K = Teak	
					Order Example: 8105-140M = Chestnut Front Door Panel for All J-480/J-470 Models (Item 1).	

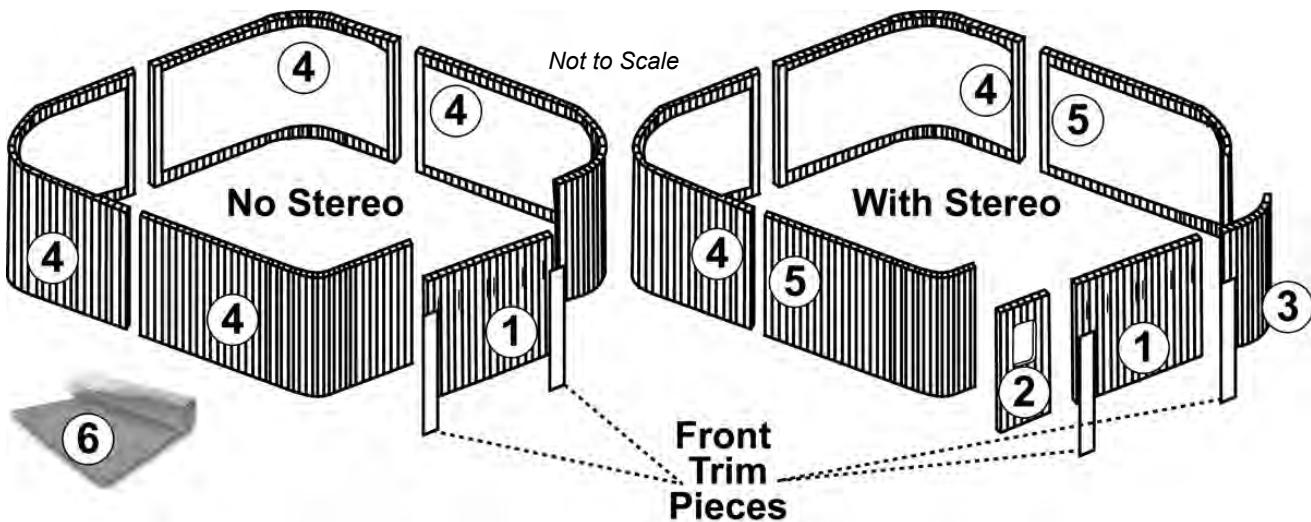
Color	Synthetic Panels (No Stereo Option)					SmartSeal™ Insulation*	
	1		3	4	5	6	
	J-480	J-470	All Models	All Models	All Models	J-480	J-470
Silverwood	8105-142G	8105-218G	8105-135G	8105-815G	8105-138G	8105-731G	
Chestnut	8105-140M	8105-218M	8105-131M	8105-815M	8105-132M	8105-732M	
Teak	8105-141K	8105-218K	8105-134K	8105-815K	8105-137K	8105-730K	

*Material Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)								
Color	1		2		3	4	5	
	J-480		J-470	2012 Models	2013+ Models	All Models	All Models	
	2012-6/15/14	6/16/14+	2012+			All Models	All Models	
Silverwood	8105-142G	8105-218G	8105-135G	8104-873G	8105-208G	8105-815G	8105-138G	8105-731G
Chestnut	8105-140M	8105-218M	8105-131M	8104-874M	8105-208M	8105-815M	8105-132M	8105-732M
Teak	8105-141K	8105-218K	8105-134K	8104-872K	8105-208K	8105-815K	8105-137K	8105-730K

Individual Slats		Front Trim Piece		Screws (Each)	
Silverwood	20132-201	6551-593G		6570-302	
Chestnut	20132-401	6551-593M		6570-303	
Teak	20132-501	6551-593K		6570-309	

J-480/J-470 Synthetic Skirt Panels (2011)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

M = Roasted Chestnut

K = Teak

Order Example: 8105-140M = Chestnut Front Door Panel for Non-Stereo J-480 Models (Item 1).

Synthetic Panels (No Stereo Option)

SmartSeal™ Insulation*

Color	1		4	6	
	J-480 Models	J-470 Models	All Models	J-480 Models	J-470 Models
Silverwood	8105-142G	8105-135G	8105-138G		
Chestnut	8105-140M	8105-131M	8105-132M	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Teak	8105-141K	8105-134K	8105-137K		

*Material Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)

Color	1		2	3	4	5
	J-480 Models	J-470 Models				
Silverwood	8105-142G	8105-135G	8104-873G	8104-878G	8105-138G	8105-146G
Chestnut	8105-140M	8105-131M	8104-874M	8104-879M	8105-132M	8105-144M
Teak	8105-141K	8105-134K	8104-872K	8104-877K	8105-137K	8105-730K

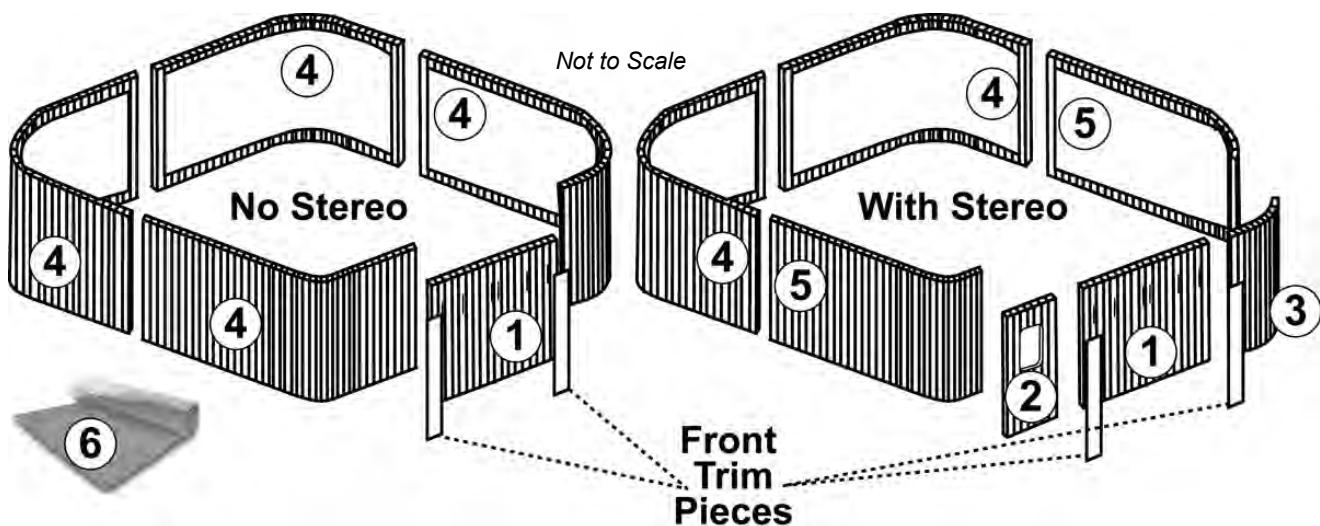
Individual Slats

Front Trim Piece

Screws (Each)

Silverwood	20132-201	6551-593G	6570-302
Chestnut	20132-401	6551-593M	6570-303
Teak	20132-501	6551-593K	6570-309

J-480/J-470 Synthetic Skirt Panels (2009-2010)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood
B = Harvest Wheat
R = Sierra/Autumn Red
M = Roasted Chestnut
<i>Order Example: 8105-143R = Autumn Red Front Door Panel for Non-Stereo J-480 Models (Item 1).</i>

Synthetic Panels (No Stereo Option)					SmartSeal™ Insulation*	
Color	Year	1		4	6	
		J-480 Models	J-470 Models	All Models	J-480 Models	J-470 Models
Harvest Wheat	2009	8105-141B	8105-134B	8105-137B		
Autumn Red	2009-2010	8105-143R	8105-136R	8105-139R		
Silverwood	2009-2010	8105-142G	8105-135G	8105-138G	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Chestnut	2009-2010	8105-140M	8105-131M	8105-132M		

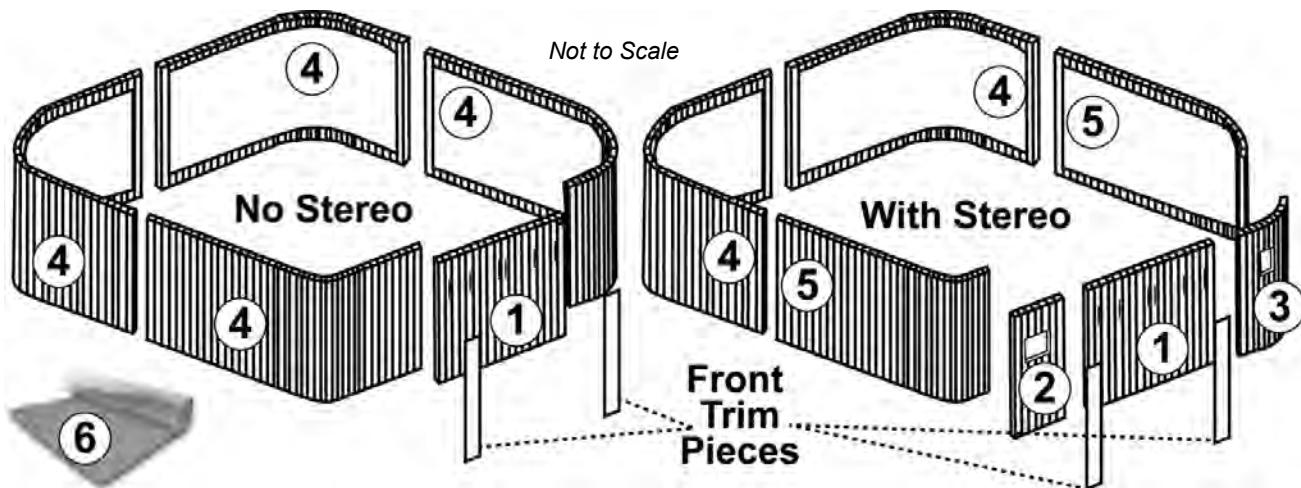
*Optional Accessory Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)							
Color	Year	1		2	3	4	5
		J-480 Models	J-470 Models				
Harvest Wheat	2009	8105-141B	8105-134B	8104-872B	8104-877B	8105-137B	8105-145B
Autumn Red	2009-2010	8105-143R	8105-136R	8104-875R	8104-880R	8105-139R	8105-147R
Silverwood	2009-2010	8105-142G	8105-135G	8104-873G	8104-878G	8105-138G	8105-146G
Chestnut	2009-2010	8105-140M	8105-131M	8104-874M	8104-879M	8105-132M	8105-144M

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101*	6551-593B		6570-300*	
Autumn Red	20132-301	6551-593R		6570-301	
Silverwood	20132-201	6551-593G		6570-302	
Chestnut	20132-401	6551-593M		6570-303	

*Limited Stock

J-480/J-470 Synthetic Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION			REQUIRED COLOR CODE	
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.			G = Coastal/Silverwood	
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>			B = Harvest Wheat	
			R = Sierra/Autumn Red	
			M = Roasted Chestnut	
			<i>Order Example: 8105-142G = Silverwood Front Door Panel for Non-Stereo J-480 Models (Item 1)</i>	

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation*		
Color	1	4	6		
	J-480 Models	J-470 Models	All Models	J-480 Models	J-470 Models
Harvest Wheat	8105-141B	8105-134B	8105-137B		
Autumn Red	8105-143R	8105-136R	8105-139R	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Silverwood	8105-142G	8105-135G	8105-138G		
Chestnut	8105-140M	8105-131M	8105-132M		

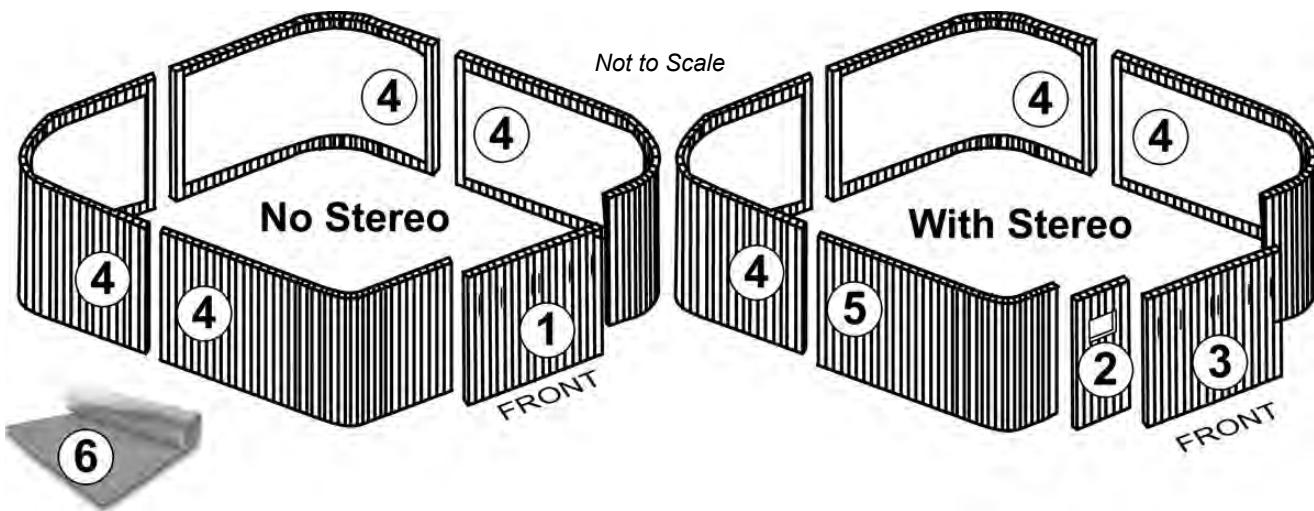
*Optional Accessory Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)						
Color	1		2	3	4	5
	J-480 Models	J-470 Models				
Harvest Wheat	8105-141B	8105-134B	8104-740B	8104-745B	8105-137B	8105-145B
Autumn Red	8105-143R	8105-136R	8104-743R	8104-748R	8105-139R	8105-147R
Silverwood	8105-142G	8105-135G	8104-741G	8104-746G	8105-138G	8105-146G
Chestnut	8105-140M	8105-131M	8104-742M	8104-747M	8105-132M	8105-144M

Individual Slats		Front Trim Piece		Screws (Each)	
Harvest Wheat	20132-101*		6551-593B		6570-300*
Autumn Red	20132-304		6551-593R		6570-301
Silverwood	20132-201		6551-593G		6570-302
Chestnut	20132-401		6551-593M		6570-303

*Limited Stock

J-480/J-470 Synthetic Skirt Panels (2006)



REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

Order Example: 8105-134B = Harvest Wheat Front Door Panel for Non-Stereo J-470 Models (Item 1)

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation*		
Color	1	4	6		
	J-470 Models	J-480 Models	All Models	J-480	J-470
Harvest Wheat	8105-134B	8105-141B	8105-137B	6720-132 (43 Feet Required)	6720-132 (42 Feet Required)
Autumn Red	8105-136R	8105-143R	8105-139R		
Silverwood	8105-135G	8105-142G	8105-138G		

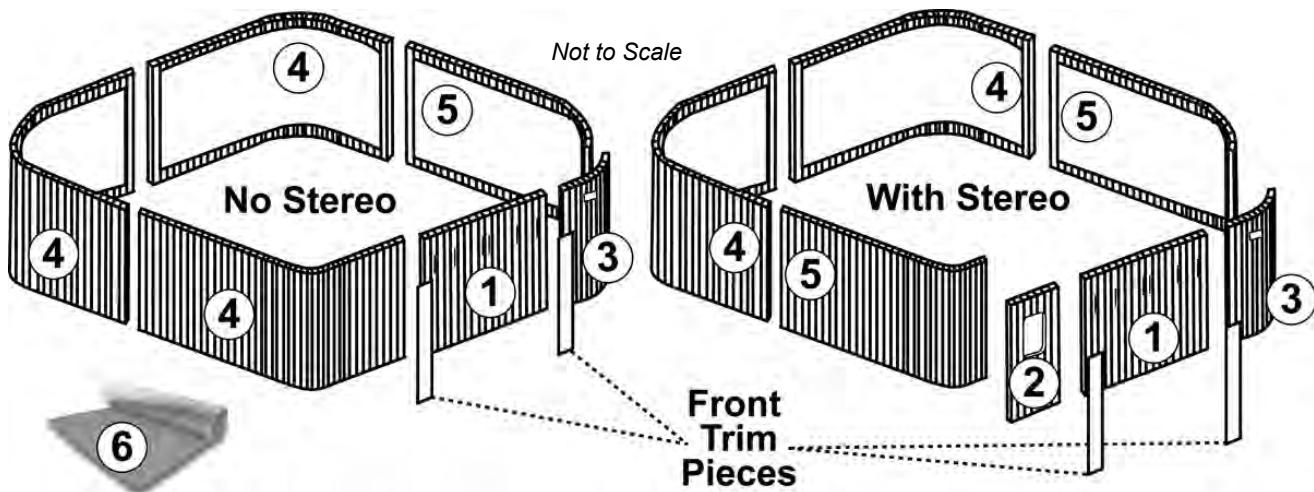
*Optional Accessory Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)					
Color	2	3		4	5
		J-470 Models	J-480 Models		
Harvest Wheat	8105-148B	8105-134B	8105-141B	8105-137B	8105-145B
Autumn Red	8105-150R	8105-136R	8105-143R	8105-139R	8105-147R
Silverwood	8105-149G	8105-135G	8105-142G	8105-138G	8105-146G

Individual Slats		Screws (Each)
Harvest Wheat	20132-101**	6570-300**
Autumn Red	20132-301	6570-301
Silverwood	20132-201	6570-302

**Limited Stock

J-465 Synthetic Skirt Panels (2012+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

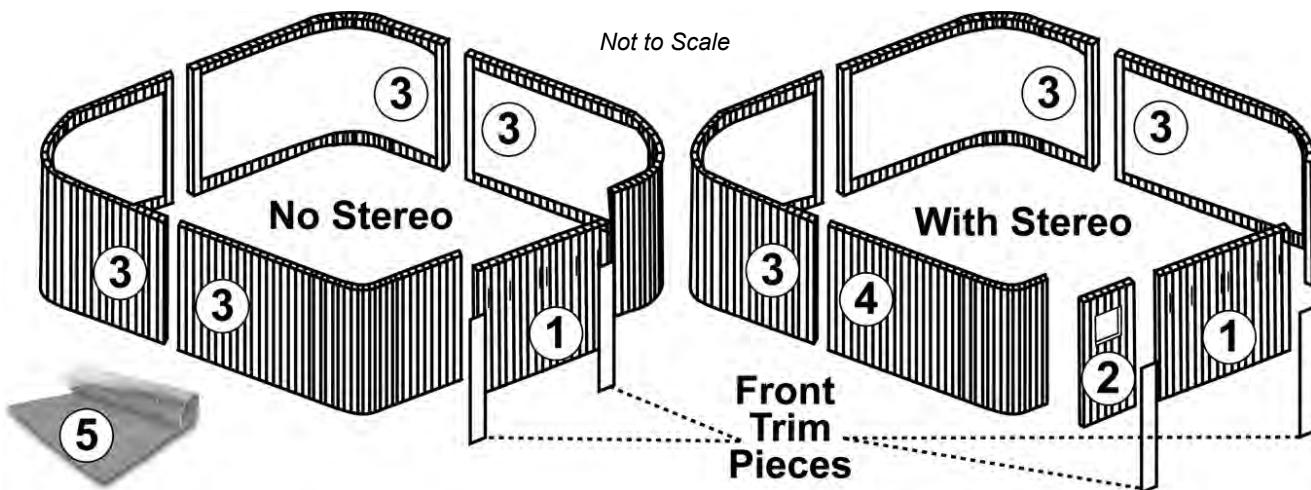
REQUIRED ORDERING INFORMATION				REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.				G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>				M = Roasted Chestnut
				K = Teak
				<i>Order Example: 8105-131M = Chestnut Front Door Panel for All J-465 Models (Item 1).</i>

Synthetic Panels (No Stereo Option)				SmartSeal™ Insulation*
Color	1	3	4	5
Silverwood	8105-135G	8105-970G	8105-736G	8105-731G
Chestnut	8105-131M	8105-970M	8105-737M	8105-732M
Teak	8105-134K	8105-970K	8105-735K	8105-730K

Synthetic Panels (With Stereo Option)						
Color	1	2		3	4	5
		2012	2013+			
Silverwood	8105-135G	8105-982G	8105-213G	8105-970G	8105-736G	8105-731G
Chestnut	8105-131M	8105-983M	8105-213M	8105-970M	8105-737M	8105-732M
Teak	8105-134K	8105-981K	8105-213K	8105-970K	8105-735K	8105-730K

Individual Slats		Front Trim Piece	Screws (Each)
Silverwood	20132-201	6551-593G	6570-302
Chestnut	20132-401	6551-593M	6570-303
Teak	20132-501	6551-593K	6570-309

J-465 Synthetic Skirt Panels (2009-2011)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

K = Teak

Synthetic Panels (No Stereo Option)

SmartSeal™ Insulation*

Color	Year	1	3	5
Harvest Wheat	2009	8105-134B	8105-735B	
Autumn Red	2009-2011	8105-136R	8105-738R	
Silverwood	2009-2011	8105-135G	8105-736G	
Chestnut	2009-2011	8105-131M	8105-737M	
Teak	2011	8105-134K	8105-735K	

*Optional Accessory Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)

Color	Year	1	2	3	4
Harvest Wheat	2009	8105-134B	8105-981B	8105-735B	8105-730B
Autumn Red	2009-2011	8105-136R	8105-984R	8105-738R	8105-733R
Silverwood	2009-2011	8105-135G	8105-982G	8105-736G	8105-731G
Chestnut	2009-2011	8105-131M	8105-983M	8105-737M	8105-732M
Teak	2011	8105-134K	8105-981K	8105-735K	8105-730K

Individual Slats

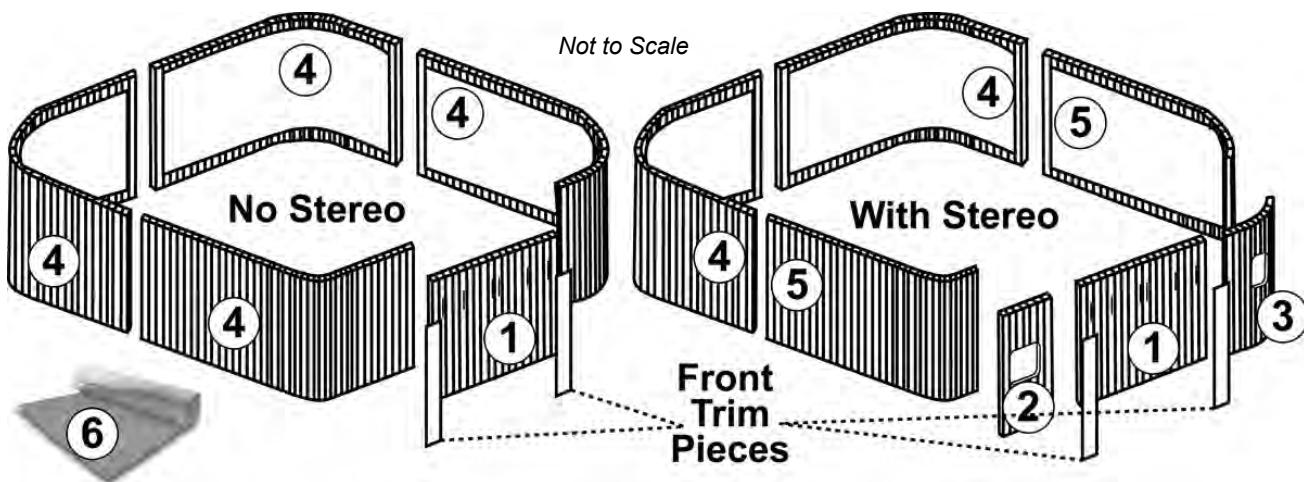
Front Trim Piece

Screws (Each)

Harvest Wheat	20132-101**	6551-593B	6570-300**
Autumn Red	20132-301	6551-593R	6570-301
Silverwood	20132-201	6551-593G	6570-302
Chestnut	20132-401	6551-593M	6570-303
Teak	20132-501	6551-593K	6570-309

**Limited Stock

J-465 Synthetic Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION		REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.		G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>		B = Harvest Wheat
		R = Sierra/Autumn Red
		M = Roasted Chestnut
		<i>Order Example: 8105-131M = Chestnut Front Door Panel for Non-Stereo J-465 Models (Item 1)</i>

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation*
Color	1	4	6
Harvest Wheat	8105-134B	8105-735B	
Autumn Red	8105-136R	8105-738R	
Silverwood	8105-135G	8105-736G	
Chestnut	8105-131M	8105-737M	

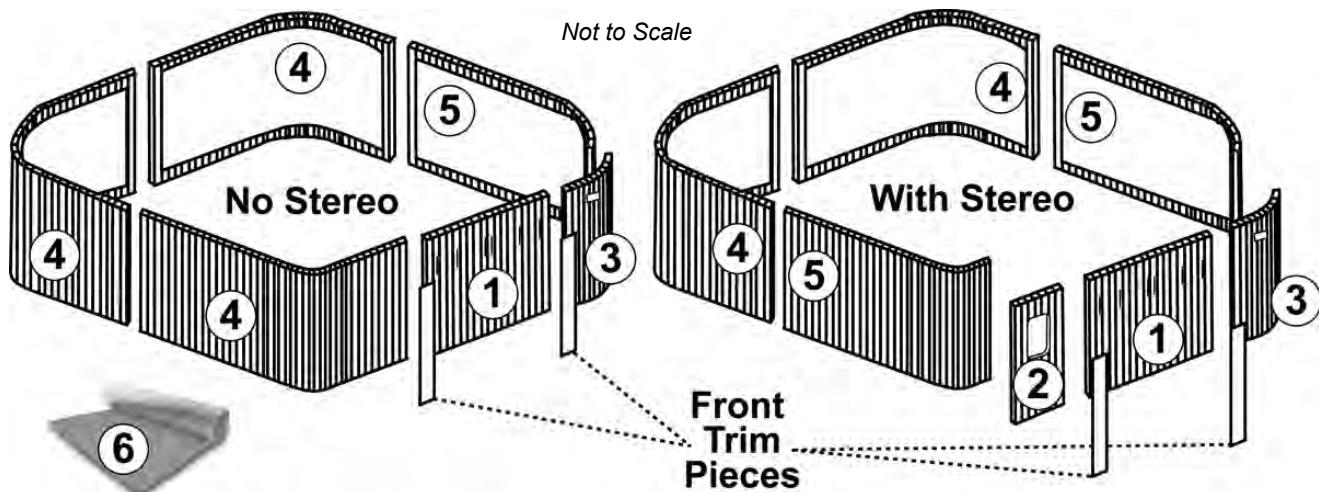
*Optional Accessory Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)					
Color	1	2	3	4	5
Harvest Wheat	8105-134B	8105-745B	8105-740B	8105-735B	8105-730B
Autumn Red	8105-136R	8105-748R	8105-743R	8105-738R	8105-733R
Silverwood	8105-135G	8105-746G	8105-741G	8105-736G	8105-731G
Chestnut	8105-131M	8105-747M	8105-742M	8105-737M	8105-732M

Individual Slats		Front Trim Piece	Screws (Each)
Harvest Wheat	20132-101**	6551-593B	6570-300**
Autumn Red	20132-304	6551-593R	6570-301
Silverwood	20132-201	6551-593G	6570-302
Chestnut	20132-401	6551-593M	6570-303

**Limited Stock

J-460 Synthetic Skirt Panels (2012)



REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

M = Roasted Chestnut

K = Teak

Order Example: 8105-151M = Chestnut Front Door Panel for All J-460 Models (Item 1).

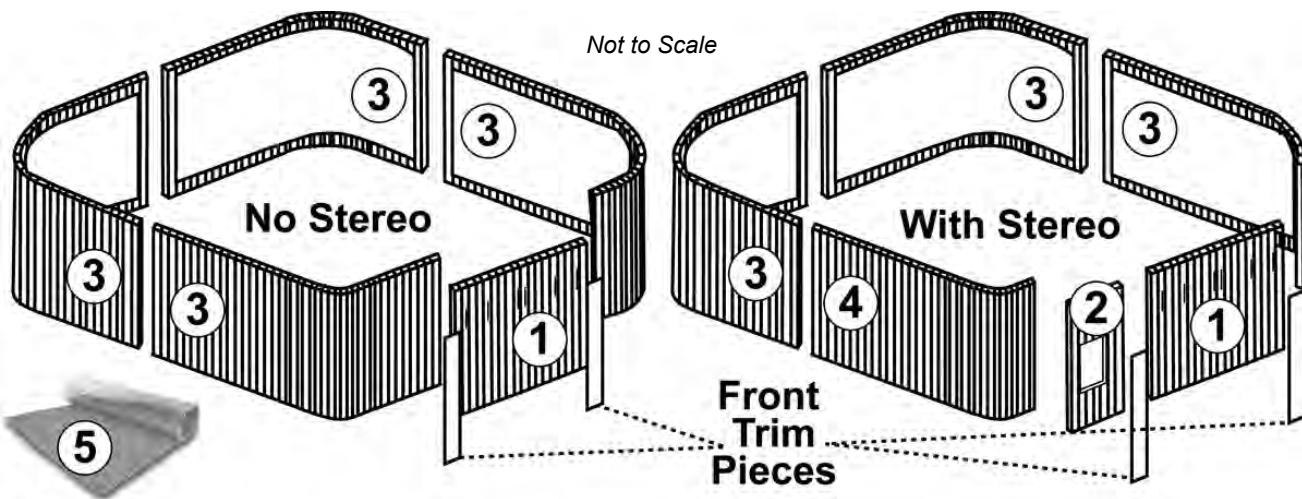
Synthetic Panels (No Stereo Option)					SmartSeal™ Insulation*
Color	1	3	4	5	6
Silverwood	8105-156G	8105-972G	8105-168G	8105-162G	6720-132 (41 Feet Required)
Chestnut	8105-151M	8105-972M	8105-154M	8105-153M	
Teak	8105-155K	8105-972K	8105-167K	8105-161K	

*Material Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)					
Color	1	2	3	4	5
Silverwood	8105-156G	8105-512G	8105-972G	8105-168G	8105-162G
Chestnut	8105-151M	8105-513M	8105-972M	8105-154M	8105-153M
Teak	8105-155K	8105-511K	8105-972K	8105-167K	8105-161K

Individual Slats		Front Trim Piece	Screws (Each)
Silverwood	20132-201	6551-593G	6570-302
Chestnut	20132-401	6551-593M	6570-303
Teak	20132-501	6551-593K	6570-309

J-460 Synthetic Skirt Panels (2011)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation*
Color	1	3	5
Silverwood	8105-156G	8105-168G	
Chestnut	8105-151M	8105-154M	
Teak	8105-155K	8105-167K	

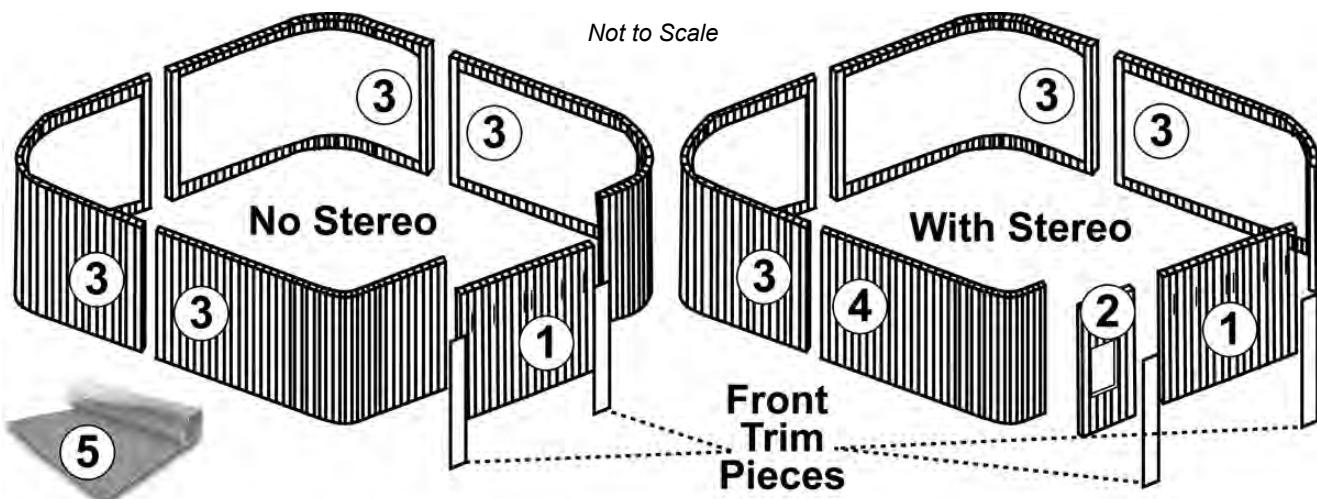
*Material Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)				
Color	1	2	3	4
Silverwood	8105-156G	8105-512G	8105-168G	8105-162G
Chestnut	8105-151M	8105-513M	8105-154M	8105-153M
Teak	8105-155K	8105-511K	8105-167K	8105-161K

Individual Slats		Front Trim Piece	Screws (Each)
Harvest Wheat	20132-101**	6551-605B**	6570-300**
Silverwood	20132-201	6551-605G	6570-302
Chestnut	20132-401	6551-605M	6570-303
Teak	20132-501	6551-593K	6570-309

**Limited Stock

J-460 Synthetic Skirt Panels (2009-2010)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

M = Roasted Chestnut

Order Example: 8105-157B = Harvest Wheat Front Door Panel for Non-Stereo J-460 Models (Item 1)

Synthetic Panels (No Stereo Option)				SmartSeal™ Insulation*
Color	Year	1	3	5
Harvest Wheat	2009	8105-157B	8105-169B	
Autumn Red	2009-2010	8105-155R	8105-167R	
Silverwood	2009-2010	8105-156G	8105-168G	
Chestnut	2009-2010	8105-151M	8105-154M	

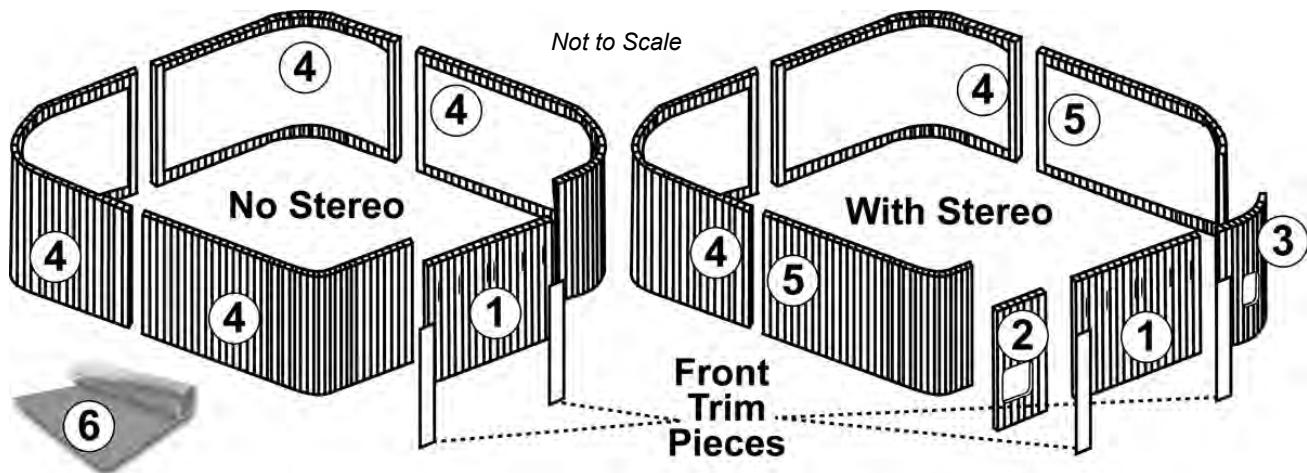
**Optional Accessory Sold By The Foot (Fits All Models).*

Synthetic Panels (With Stereo Option)					
Color	Year	1	2	3	4
Harvest Wheat	2009	8105-157B	8105-511B	8105-169B	8105-163B
Autumn Red	2009-2010	8105-155R	8105-514R	8105-167R	8105-161R
Silverwood	2009-2010	8105-156G	8105-512G	8105-168G	8105-162G
Chestnut	2009-2010	8105-151M	8105-513M	8105-154M	8105-153M

Individual Slats		Front Trim Piece	Screws (Each)
Harvest Wheat	20132-101**	6551-605B**	6570-300**
Autumn Red	20132-304	6551-605R**	6570-301
Silverwood	20132-201	6551-605G	6570-302
Chestnut	20132-401	6551-605M	6570-303

***Limited Stock*

J-460 Synthetic Skirt Panels (2007-2008)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION		REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.		G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>		B = Harvest Wheat
		R = Sierra/Autumn Red
		M = Roasted Chestnut
		<i>Order Example: 8105-157B = Harvest Wheat Front Door Panel for Non-Stereo J-460 Models (Item 1)</i>

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation*	
Color	1	4	6	
Harvest Wheat	8105-157B	8105-169B		
Autumn Red	8105-155R	8105-167R		
Silverwood	8105-156G	8105-168G		
Chestnut	8105-151M	8105-154M		

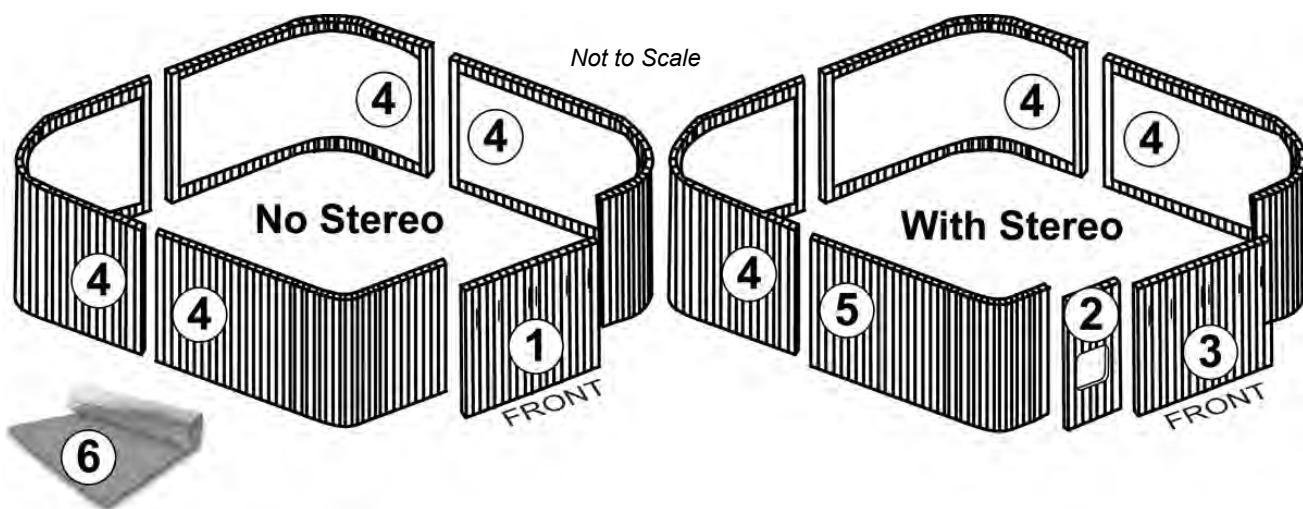
*Optional Accessory Sold By The Foot (Fits All Models).

Synthetic Panels (With Stereo Option)					
Color	1	2	3	4	5
Harvest Wheat	8105-157B	8105-401B	8105-411B	8105-169B	8105-163B
Autumn Red	8105-155R	8105-404R	8105-414R	8105-167R	8105-161R
Silverwood	8105-156G	8105-402G	8105-412G	8105-168G	8105-162G
Chestnut	8105-151M	8105-403M	8105-413M	8105-154M	8105-153M

Individual Slats		Front Trim Piece	Screws (Each)
Harvest Wheat	20132-101**	6551-605B**	6570-300**
Autumn Red	20132-304	6551-605R**	6570-301
Silverwood	20132-201	6551-605G	6570-302
Chestnut	20132-401	6551-605M	6570-303

**Limited Stock

J-460 Synthetic Skirt Panels (2006)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION

1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

B = Harvest Wheat

R = Sierra/Autumn Red

Order Example: 8105-156G = Silverwood Front Door Panel for Non-Stereo J-460 Models (Item 1)

Synthetic Panels (No Stereo Option)			SmartSeal™ Insulation**
Color	1	4 (See Note1)	6*
Harvest Wheat	8105-157B	8105-169B	6720-132 (41 Feet Required)
Autumn Red	8105-155R	8105-167R	
Silverwood	8105-156G	8105-168G	

**Optional Accessory Sold By The Foot (Fits All Models).*

Synthetic Panels (With Stereo Option)				
Color	2	3	4*	5
Harvest Wheat	8105-160B	8105-157B	8105-169B	8105-163B
Autumn Red	8105-158R	8105-155R	8105-167R	8105-161R
Silverwood	8105-159G	8105-156G	8105-168G	8105-162G

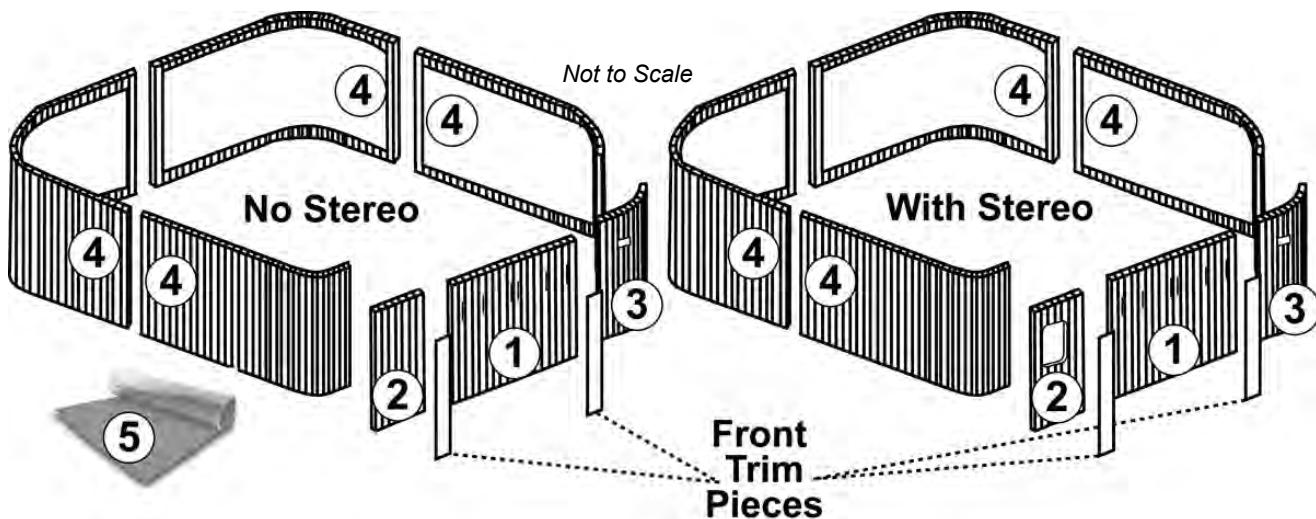
Individual Slats		Screws (Each)
Harvest Wheat	20132-101**	6570-300**
Autumn Red	20432-304	6570-301
Silverwood	20132-201	6570-302

***Limited Stock*

Note1:

J-460 models manufactured between 1/1/06 and 6/15/06 used the following panels: 8105-166B (Harvest Wheat), 8105-164R (Autumn Red) or 8105-165G (Silverwood). Please measure existing panel(s) and include their dimensions on your order to prevent delays.

J-425 Synthetic Skirt Panels (2012+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION		REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.		G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>		M = Roasted Chestnut
		K = Teak
		<i>Order Example: 8105-196M = Chestnut Front Door Panel for All J-425 Models (Item 1).</i>

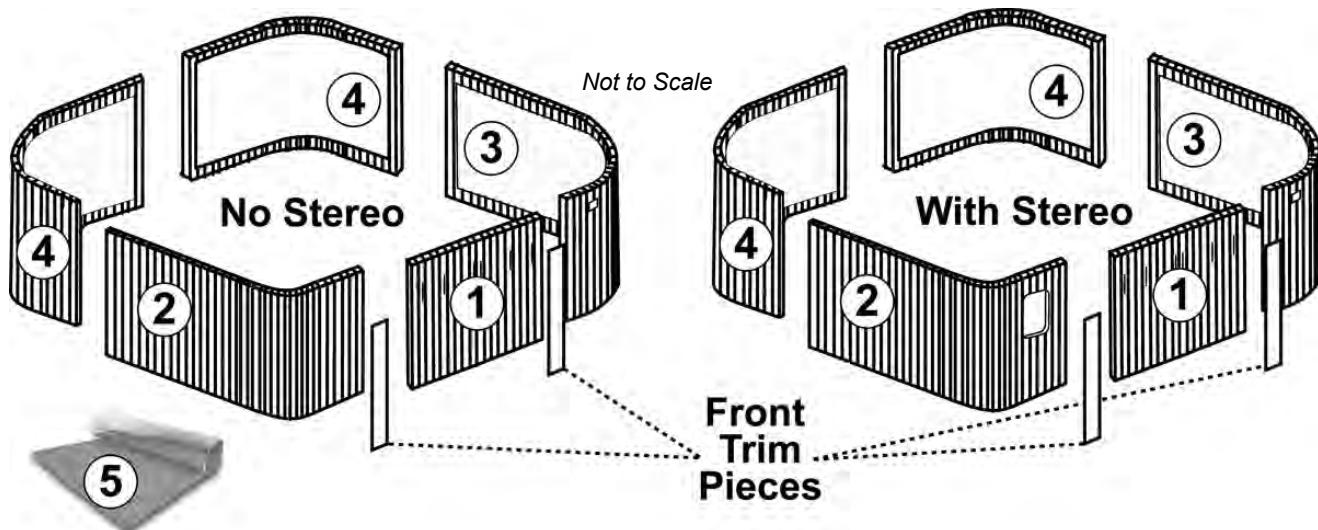
Synthetic Panels (No Stereo Option)				
Color	1	2	3	4
Silverwood	8105-196G	8105-198G	8105-200G	8105-197G
Chestnut	8105-196M	8105-198M	8105-200M	8105-197M
Teak	8105-196K	8105-198K	8105-200K	8105-197K

Synthetic Panels (With Stereo Option)					
Color	1	2		3	4
		2012	2013+		
Silverwood	8105-196G	8105-199G	8105-838G	8105-200G	8105-197G
Chestnut	8105-196M	8105-199M	8105-838M	8105-200M	8105-197M
Teak	8105-196K	8105-199K	8105-838K	8105-200K	8105-197K

Individual Slats		Front Trim Piece	Screws (Each)	SmartSeal™ Insulation*
Silverwood	20132-201	6551-593G	6570-302	5
Chestnut	20132-401	6551-593M	6570-303	6720-132 (39' Required)
Teak	20132-501	6551-593K	6570-309	

*Material Sold by The Foot (Fits All Models).

J-415 Synthetic Skirt Panels (2012+)



Note: Panels are shipped flat. They are designed to bend around corners when installed.

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.	G = Coastal/Silverwood
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order</u>	M = Roasted Chestnut
	K = Teak
	<i>Order Example: 8105-151M = Chestnut Front Door Panel for All J-480 Models (Item 1).</i>

Synthetic Panels (No Stereo Option)

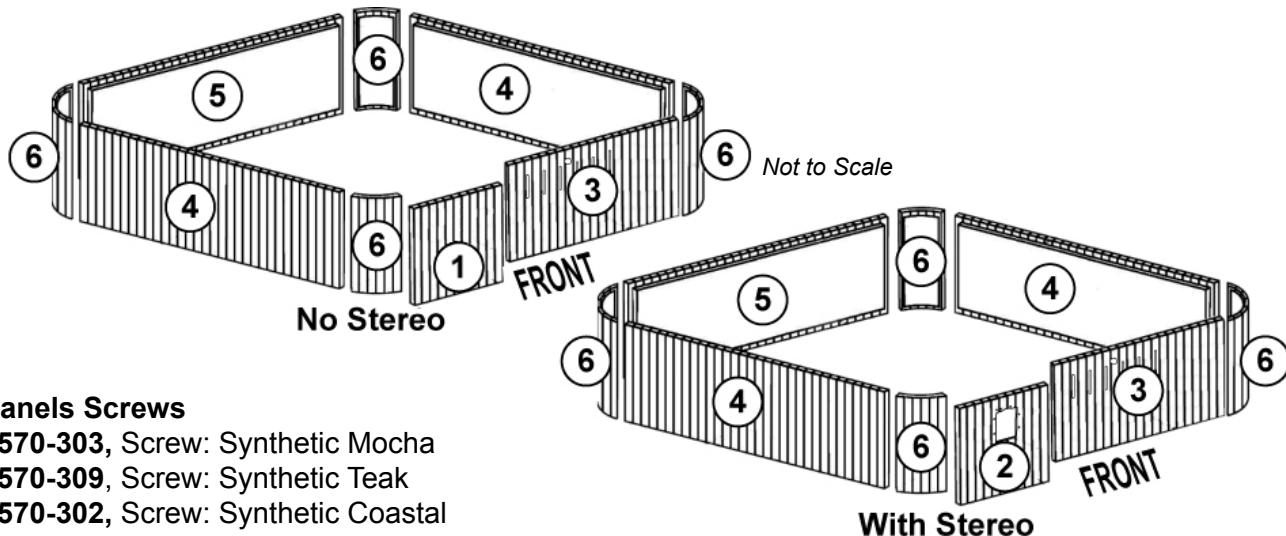
Color	1	2	3	4
Silverwood	8105-156G	8105-835G	8105-834G	8105-168G
Chestnut	8105-151M	8105-835M	8105-834M	8105-154M
Teak	8105-155K	8105-835K	8105-834K	8105-167K

Synthetic Panels (With Stereo Option)

Color	1	2		3	4
		2012	2013+		
Silverwood	8105-156G	8105-836G	8105-837G	8105-834G	8105-168G
Chestnut	8105-151M	8105-836M	8105-837M	8105-834M	8105-154M
Teak	8105-155K	8105-836K	8105-837K	8105-834K	8105-167K

Individual Slats		Front Trim Piece	Screws (Each)	SmartSeal™ Insulation*
Silverwood	20132-201	6551-593G	6570-302	5
Chestnut	20132-401	6551-593M	6570-303	6720-132 (35' Required)
Teak	20132-501	6551-593K	6570-309	

*Material Sold by The Foot (Fits All Models).

J-300 Synthetic Skirt Panels (2014+)**Bordeau/Roasted Chestnut / Coastal/Siverwood / Teak Colors****Panels Screws****6570-303**, Screw: Synthetic Mocha**6570-309**, Screw: Synthetic Teak**6570-302**, Screw: Synthetic Coastal**Complete Synthetic Bordeaux/Roasted Chestnut Panels**

Model	1	2	3	4	5	6
J-385	8105-449M	8105-444M	8105-445M	8105-448M	8105-450M	8105-443M
J-375						
J-365	8105-449M	8105-444M	8105-445M	8105-442M	8105-441M	8105-443M
J-355						
J-345	8105-568M	8105-565M	8105-566M	8105-563M	8105-563M	8105-567M
J-335						
J-325	8103-847M	8104-848M	8103-846M	8103-844M	8103-843M	8103-845M
J-315	8104-917M	8104-918M	8104-919M	8104-915M	8104-916M	8104-920M

Complete Synthetic Coastal/Silverwood Panels

Model	1	2	3	4	5	6
J-385	8105-449G	8105-444G	8105-445G	8105-448G	8105-450G	8105-443G
J-375						
J-365	8105-449G	8105-444G	8105-445G	8105-442G	8105-441G	8105-443G
J-355						
J-345	8105-568G	8105-565G	8105-566G	8105-563G	8105-563G	8105-567G
J-335						
J-325	8103-847G	8104-848G	8103-846G	8103-844G	8103-843G	8103-845G
J-315	8104-917G	8104-918G	8104-919G	8104-915G	8104-916G	8104-920G

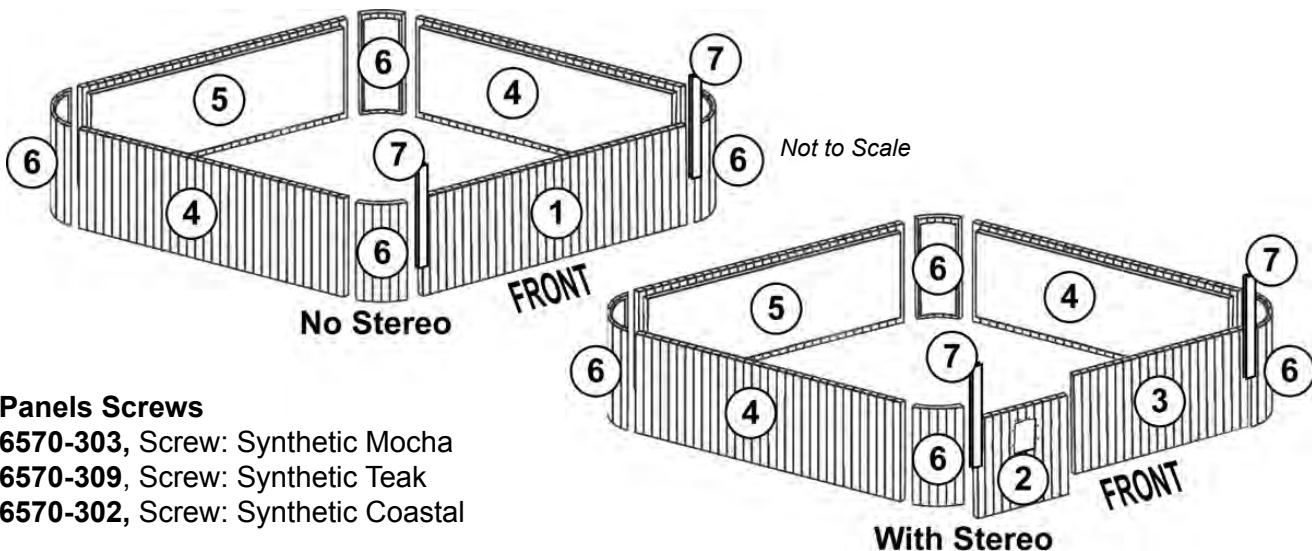
Complete Synthetic Teak Panels

Model	1	2	3	4	5	6
J-385	8105-449K	8105-444K	8105-445K	8105-448K	8105-450K	8105-443K
J-375						
J-365	8105-449K	8105-444K	8105-445K	8105-442K	8105-441K	8105-443K
J-355						
J-345	8105-568K	8105-565K	8105-566K	8105-563K	8105-563K	8105-567K
J-335						
J-325	8103-847K	8103-848K	8103-846K	8103-844K	8103-843K	8103-845K
J-315	8104-917K	8104-918K	8104-919K	8104-915K	8104-916K	8104-920K

Note: See page 192 for a listing of the Tool Free Access Door hardware for these models.

J-300 Synthetic Skirt Panels (2013)

Bordeau/Roasted Chestnut / Coastal/Siverwood / Teak Colors



Panel Screws

6570-303, Screw: Synthetic Mocha

6570-309, Screw: Synthetic Teak

6570-302, Screw: Synthetic Coastal

Complete Synthetic Bordeaux/Roasted Chestnut Panels

Model	1	2	3	4	5	6	7
J-375	8105-429M	8105-433M	8105-434M	8105-435M	8105-435M	8105-430M	6551-605M
J-365		8105-429M	8105-433M	8105-434M	8105-432M	8105-431M	8105-430M
J-355							6551-605M
J-345		8105-521M	8105-522M	8105-523M	8105-520M	8105-520M	8105-524M
J-335							6551-605M
J-325	8105-423M		Not Used	8105-421M	8105-420M	8105-422M	6551-605M
J-315	8104-846M		Not Used	8104-843M	8104-844M	8104-845M	6551-605M

Complete Synthetic Coastal/Silverwood Panels

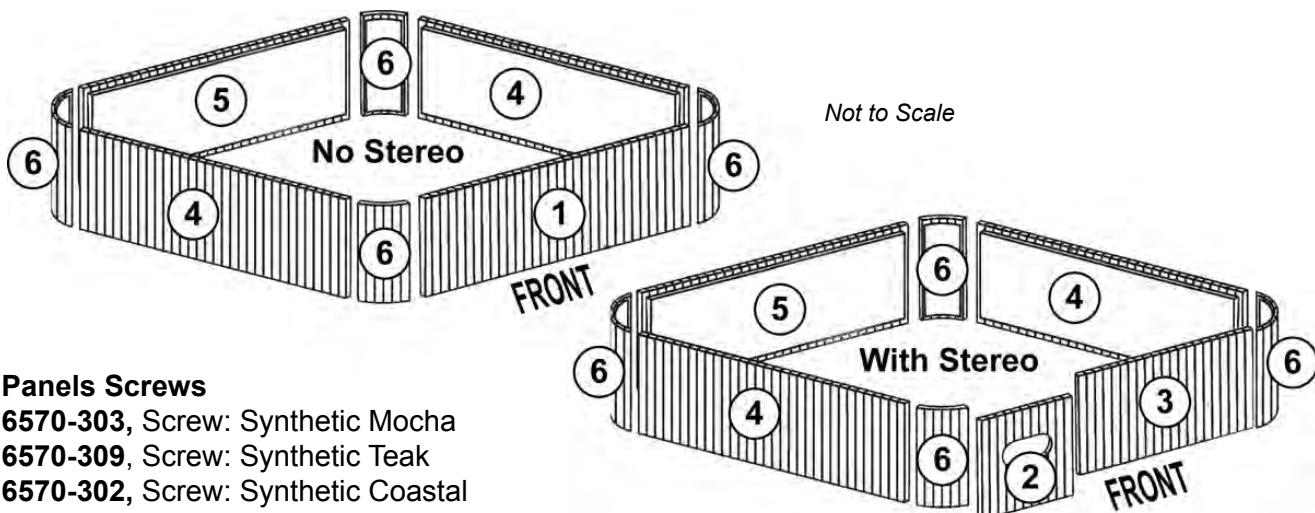
Model	1	2	3	4	5	6	7
J-375	8105-429G	8105-433G	8105-434G	8105-435G	8105-435G	8105-430G	6551-605G
J-365		8105-429G	8105-433G	8105-434G	8105-432G	8105-431G	8105-430G
J-355							6551-605G
J-345		8105-521G	8105-522G	8105-523G	8105-520G	8105-520G	8105-524G
J-335							6551-605G
J-325	8105-423G		Not Used	8105-421G	8105-420G	8105-422G	6551-605G
J-315	8104-846G		Not Used	8104-843G	8104-844G	8104-845G	6551-605G

Complete Synthetic Teak Panels

Model	1	2	3	4	5	6	7
J-375	8105-429K	8105-433K	8105-434K	8105-435K	8105-435K	8105-430K	6551-605K
J-365		8105-429K	8105-433K	8105-434K	8105-432K	8105-431K	8105-430K
J-355							6551-605K
J-345		8105-521K	8105-522K	8105-523K	8105-520K	8105-520K	8105-524K
J-335							6551-605K
J-325	8105-423K		Not Used	8105-421K	8105-420K	8105-422K	6551-605K
J-315	8104-846K		Not Used	8104-843K	8104-844K	8104-845K	6551-605K

J-300 Synthetic Skirt Panels (2011-2012)

Bordeau/Roasted Chestnut / Coastal/Siverwood / Teak Colors


Panels Screws

6570-303, Screw: Synthetic Mocha

6570-309, Screw: Synthetic Teak

6570-302, Screw: Synthetic Coastal

Complete Synthetic Bordeaux/Roasted Chestnut Panels

Model	1	2	3	4	5	6
J-375	8104-610M	8104-693M	8104-612M	8104-604M	8104-604M	8104-606M
J-365		8104-610M	8104-693M	8104-612M	8104-608M	8104-604M
J-355					8104-604M	8104-606M
J-345		8104-689M	8105-267M	8104-687M	8104-685M	8104-681M
J-335					8104-685M	
J-325	8104-717M		Not Used	8104-711M	8104-713M	8104-715M
J-315	8104-737M		Not Used	8104-731M	8104-733M	8104-735M

Complete Synthetic Coastal/Silverwood Panels

Model	1	2	3	4	5	6
J-375	8103-610G	8104-691G	8103-612G	8103-604G	8103-604G	8103-606G
J-365		8103-610G	8104-691G	8103-612G	8103-608G	8103-604G
J-355					8103-604G	8103-606G
J-345		8103-689G	8105-266G	8103-687G	8103-685G	8103-681G
J-335					8103-685G	
J-325	8103-717G		Not Used	8103-711G	8103-713G	8103-715G
J-315	8103-737G		Not Used	8103-731G	8103-733G	8103-735G

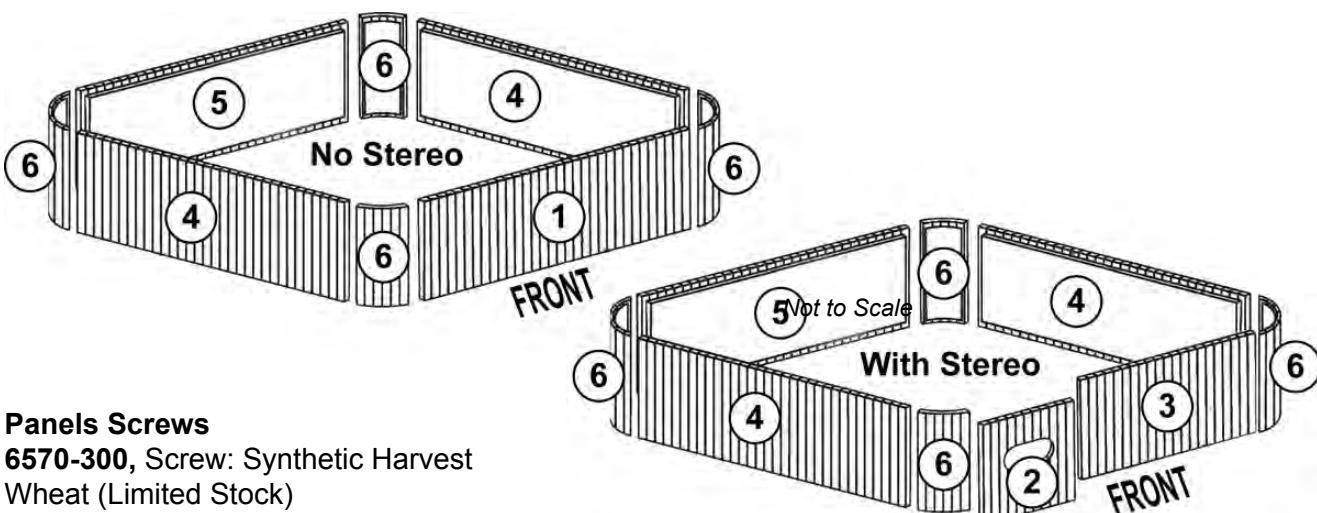
Complete Synthetic Teak Panels

Model	1	2	3	4	5	6
J-375	8104-609K	8104-690K	8104-611K	8104-603K	8104-603K	8104-605K
J-365		8104-609K	8104-690K	8104-611K	8104-607K	8104-603K
J-355					8104-603K	8104-605K
J-345		8104-688K	8105-265K	8104-686K	8104-684K	8104-680K
J-335					8104-684K	
J-325	8104-716K		Not Used	8104-710K	8104-712K	8104-714K
J-315	8104-736K		Not Used	8104-730K	8104-732K	8104-734K

* = Limited Stock

J-300 Synthetic Skirt Panels (2008-2010)

Bordeau/Roasted Chestnut And Harvest Wheat/Blonde Colors



Panels Screws

6570-300, Screw: Synthetic Harvest Wheat (Limited Stock)

6570-303, Screw: Synthetic Mocha

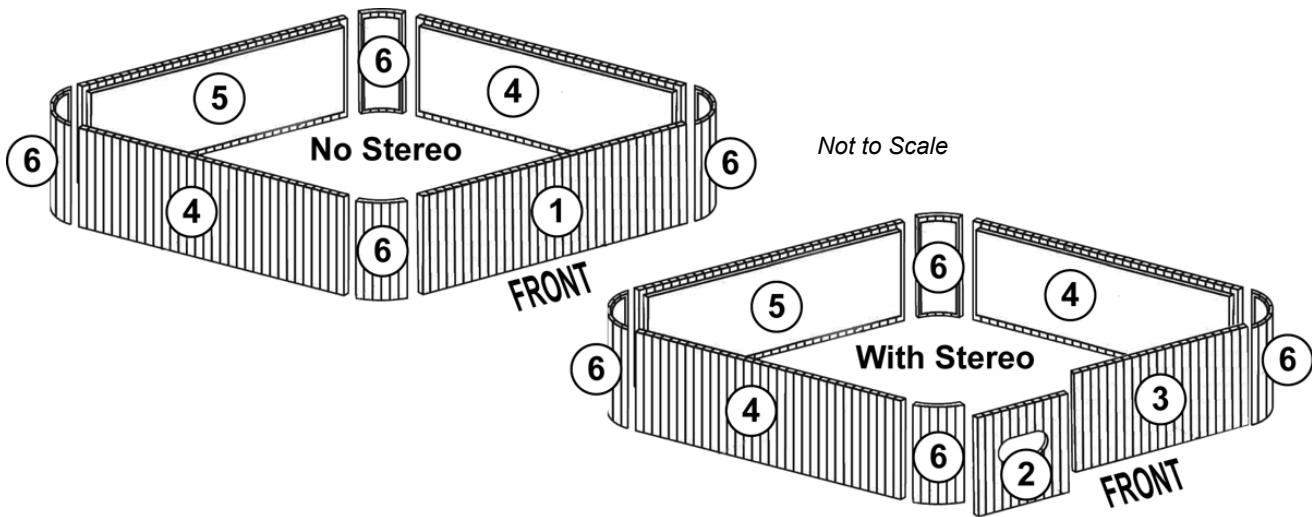
Complete Synthetic Bordeaux/Roasted Chestnut Panels (2008-2010)

Model	1	2	3	4	5	6
J-375	8104-610M	8104-693M	8104-612M	8104-604M	8104-604M	8104-606M
J-365		8104-610M	8104-693M	8104-612M	8104-608M	8104-604M
J-355					8104-604M	8104-606M
J-345		8104-689M	8105-267M	8104-687M	8104-685M	8104-681M
J-335					8104-685M	8104-681M
J-325	8104-717M	Not Used		8104-711M	8104-713M	8104-715M
J-315	8104-737M	Not Used		8104-731M	8104-733M	8104-735M

Complete Synthetic Harvest Wheat/Blonde Panels (2008-2009 Only)

Model	1	2	3	4	5	6
J-375	8104-609B	8104-690B	8104-611B	8104-603B	8104-603B	8104-605B
J-365		8104-609B	8104-690B	8104-611B	8104-607B	8104-603B
J-355					8104-603B	8104-605B
J-345		8104-688B	8105-265B	8104-686B	8104-684B	8104-680B
J-335					8104-684B	8104-680B
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B	Not Used		8104-730B	8104-732B	8104-734B

* = Limited Stock

J-300 Synthetic Skirt Panels (2008-2010)**Coastal/Silverwood And Sierra/Autumn Red Colors****Panels Screws**

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels (2008+)

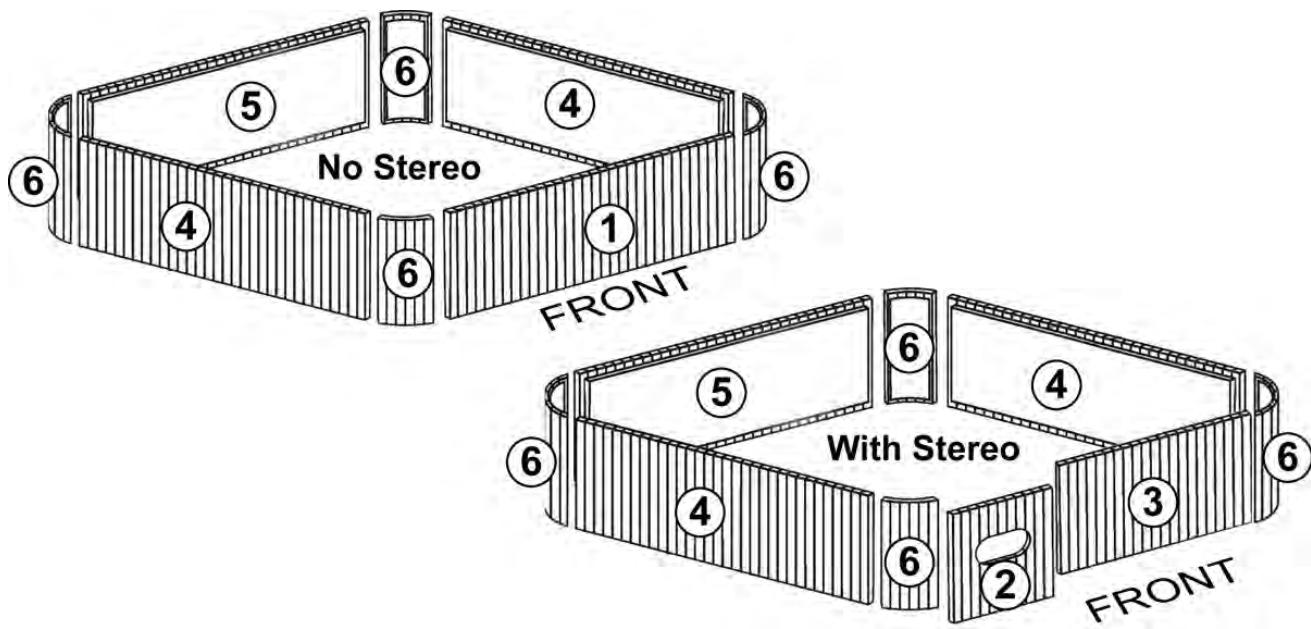
Model	1	2	3	4	5	6
J-375	8103-610G	8104-691G	8103-612G	8103-604G	8103-604G	8103-606G
J-365						
J-355	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-345						
J-335	8103-689G	8105-266G	8103-687G	8103-685G	8103-685G	8103-681G
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G	Not Used		8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels (2008+)

Model	1	2	3	4	5	6
J-375	8103-609R	8104-692R	8103-611R	8103-603R	8103-603R	8103-605R
J-365						
J-355	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-345						
J-335	8103-688R	8105-268R	8103-686R	8103-684R	8103-684R	8103-680R
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R	Not Used		8103-730R	8103-732R	8103-734R

J-300 Synthetic Skirt Panels (2007)

Bordeaux/Roasted Chestnut and Harvest Wheat/Blonde



Panels Screws

6570-302, Screw: Synthetic Coastal

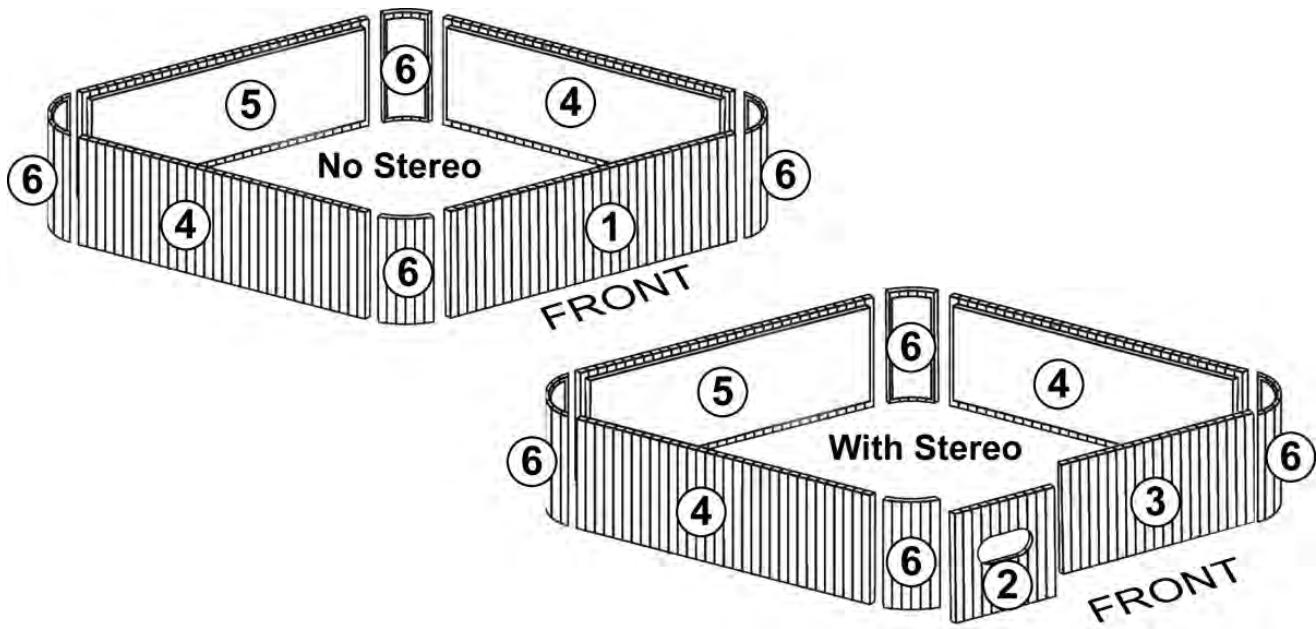
6570-301, Screw: Synthetic Sierra

Complete Synthetic Bordeaux/Roasted Chestnut Panels (2007)

Model	1	2	3	4	5	6
J-365	8104-610M	8104-693M	8104-612M	8104-608M	8104-604M	8104-606M
J-355						
J-345	8104-689M	8105-267M	8104-687M	8104-685M	8104-685M	8104-681M
J-335	8104-717M	Not Used		8104-711M	8104-713M	8104-715M
J-325	8104-737M	Not Used		8104-731M	8104-733M	8104-735M
J-315						

Complete Synthetic Harvest Wheat/Blonde Panels (2007)

Model	1	2	3	4	5	6
J-365	8104-609B	8104-690B	8104-611B	8104-607B	8104-603B	8104-605B
J-355						
J-345	8104-688B	8105-265B	8104-686B	8104-684B	8104-684B	8104-680B
J-335						
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B	Not Used		8104-730B	8104-732B	8104-734B

J-300 Synthetic Skirt Panels (2007)**Coastal/Silverwood And Sierra/Autumn Red Colors****Panels Screws**

6570-302, Screw: Synthetic Coastal

6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels (2007)

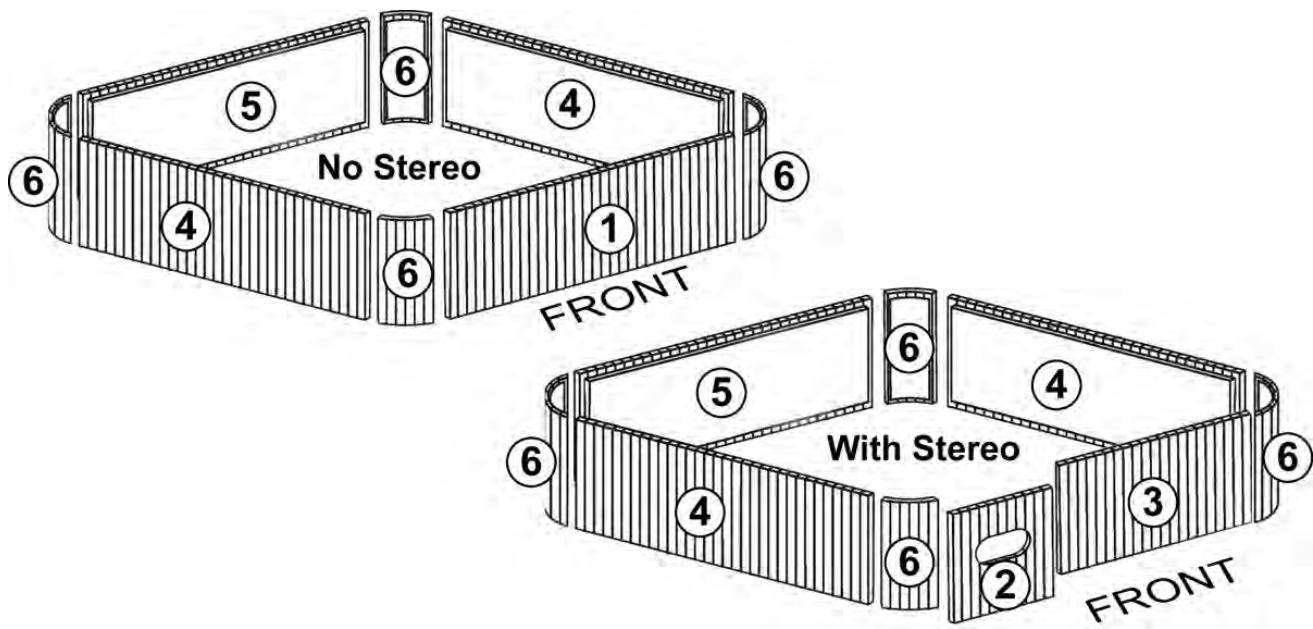
Model	1	2	3	4	5	6
J-365	8103-610G	8104-691G	8103-612G	8103-608G	8103-604G	8103-606G
J-355						
J-345	8103-689G	8105-266G	8103-687G	8103-685G	8103-685G	8103-681G
J-335						
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G	Not Used		8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels (2007)

Model	1	2	3	4	5	6
J-365	8103-609R	8104-692R	8103-611R	8103-607R	8103-603R	8103-605R
J-355						
J-345	8103-688R	8105-268R	8103-686R	8103-684R	8103-684R	8103-680R
J-335						
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R	Not Used		8103-730R	8103-732R	8103-734R

J-300 Synthetic Skirt Panels (2004-2006)

Coastal/Silverwood And Harvest Wheat/Blonde Colors



Panels Screws

6570-300, Screw: Synthetic Harvest Wheat

6570-302, Screw: Synthetic Coastal

Complete Synthetic Harvest Wheat/Blonde Panels (2005-2006)

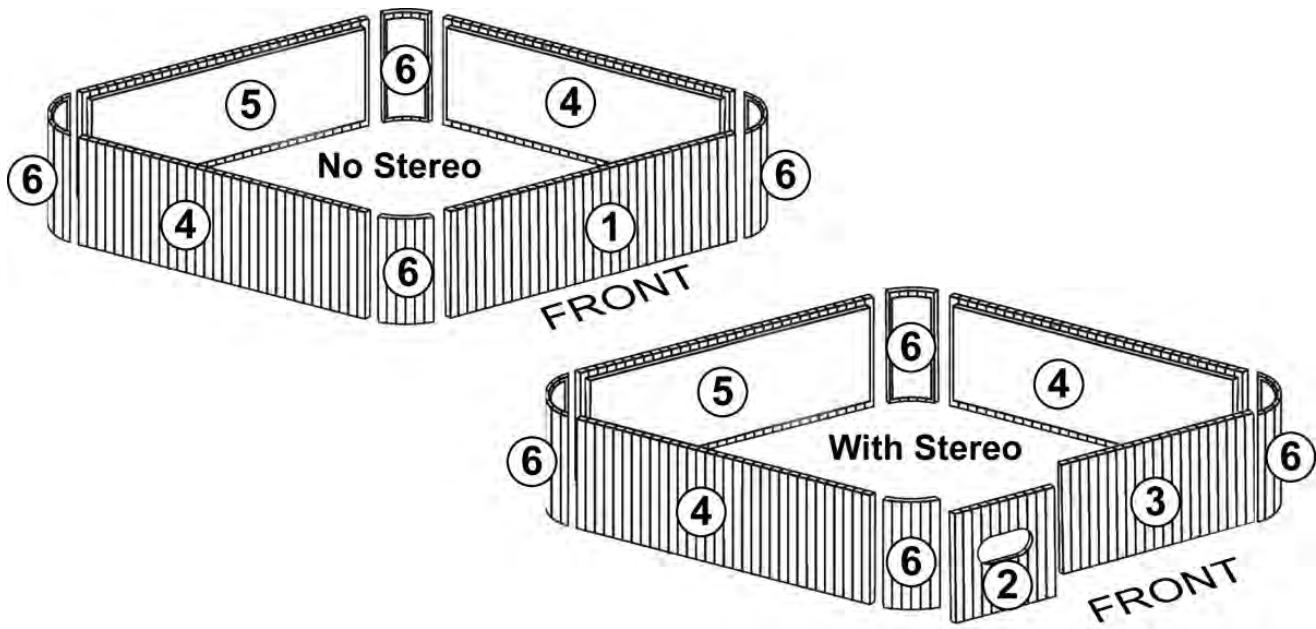
Model	1	2	3	4	5	6
J-385	8104-754B	8104-758B	8104-756B	8104-752B	8104-750B	8104-605B
J-375	8104-609B	8104-601B	8104-611B	8104-603B	8104-603B	8104-605B
J-365						
J-355	8104-609B	8104-601B	8104-611B	8104-607B	8104-603B	8104-605B
J-345						
J-335	8104-688B	8104-682B	8104-686B	8104-684B	8104-684B	8104-680B
J-325	8104-716B	Not Used		8104-710B	8104-712B	8104-714B
J-315	8104-736B	Not Used		8104-730B	8104-732B	8104-734B

Complete Synthetic Coastal/Silverwood Panels (2004-2006)

Model	1	2	3	4	5	6
J-385	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-375	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	8103-606G
J-365						
J-355	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-345						
J-335	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-325	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-315	8103-737G	Not Used		8103-731G	8103-733G	8103-735G

J-300 Synthetic And Real Wood Skirt Panels (2004-2006)

Sierra/Autumn Red And Natural Colors



Panels Screws

6570-301, Screw: Synthetic Sierra

6570-135, Screw: Wood #6 x 1.625", Natural (Limited Stock)

Complete Synthetic Sierra/Autumn Red Panels (2004-2006)

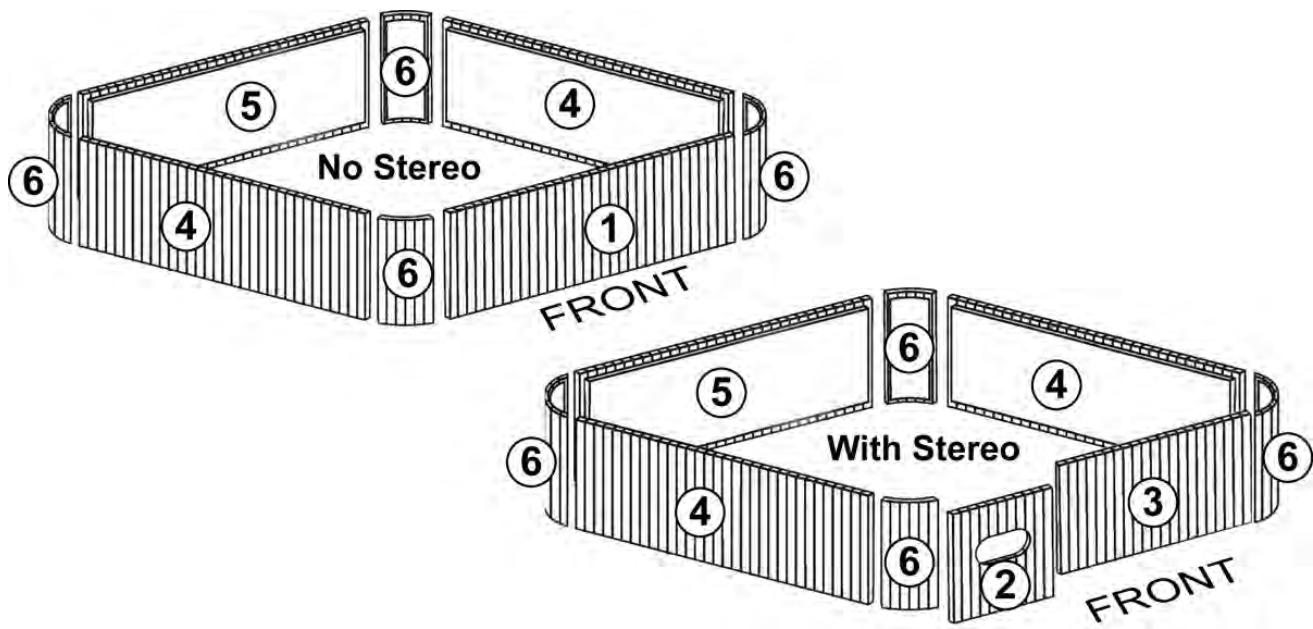
Model	1	2	3	4	5	6
J-385	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-375	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	8103-605R
J-365						
J-355	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-345						
J-335	8103-688R	8103-682R	8103-686R	8103-684R	8103-684R	8103-680R
J-325	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-315	8103-736R	Not Used		8103-730R	8103-732R	8103-734R

Complete Real Wood Natural Panels (2004 Only)

Model	1	2	3	4	5	6
J-385	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-375	8103-300N	8103-306N	8103-305N	8103-301N	8103-301N	8103-400N
J-365						
J-355	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-345						
J-335	8103-250N	8103-256N	8103-255N	8103-251N	8103-251N	8103-401N
J-325	8103-133N	Not Used		8103-130N	8103-131N	8103-132N
J-315	8103-153N	Not Used		8103-150N	8103-152N	8103-151N

J-300 Synthetic Skirt Panels (2002-2003)

Coastal/Silverwood And Sierra/Autumn Red Colors



Panels Screws

6570-302, Screw: Synthetic Coastal

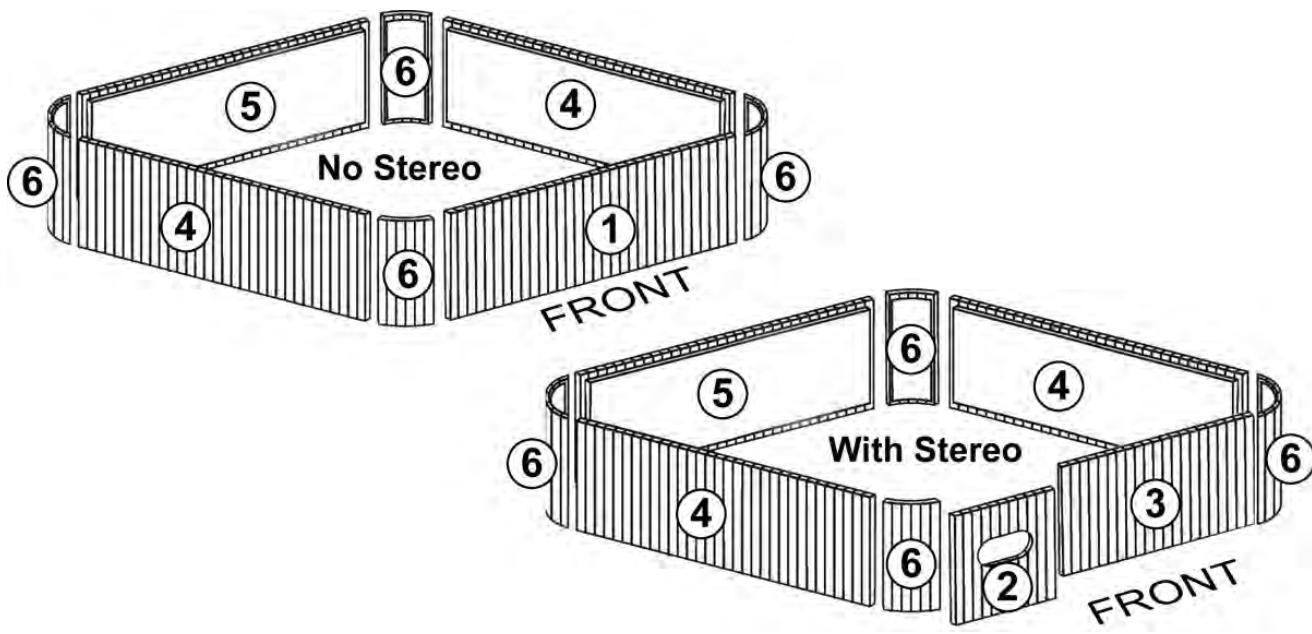
6570-301, Screw: Synthetic Sierra

Complete Synthetic Coastal/Silverwood Panels

Model	1	2	3	4	5	6
J-380	8103-755G	8103-759G	8103-757G	8103-753G	8103-751G	8103-606G
J-370	8103-610G	8103-602G	8103-612G	8103-604G	8103-604G	8103-606G
J-360	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-350	8103-689G	8103-683G	8103-687G	8103-685G	8103-685G	8103-681G
J-340	8103-610G	8103-602G	8103-612G	8103-608G	8103-604G	8103-606G
J-330	8103-689G	Not Used		8103-685G	8103-685G	8103-681G
J-320	8103-717G	Not Used		8103-711G	8103-713G	8103-715G
J-310	8103-737G	Not Used		8103-731G	8103-733G	8103-735G

Complete Synthetic Sierra/Autumn Red Panels

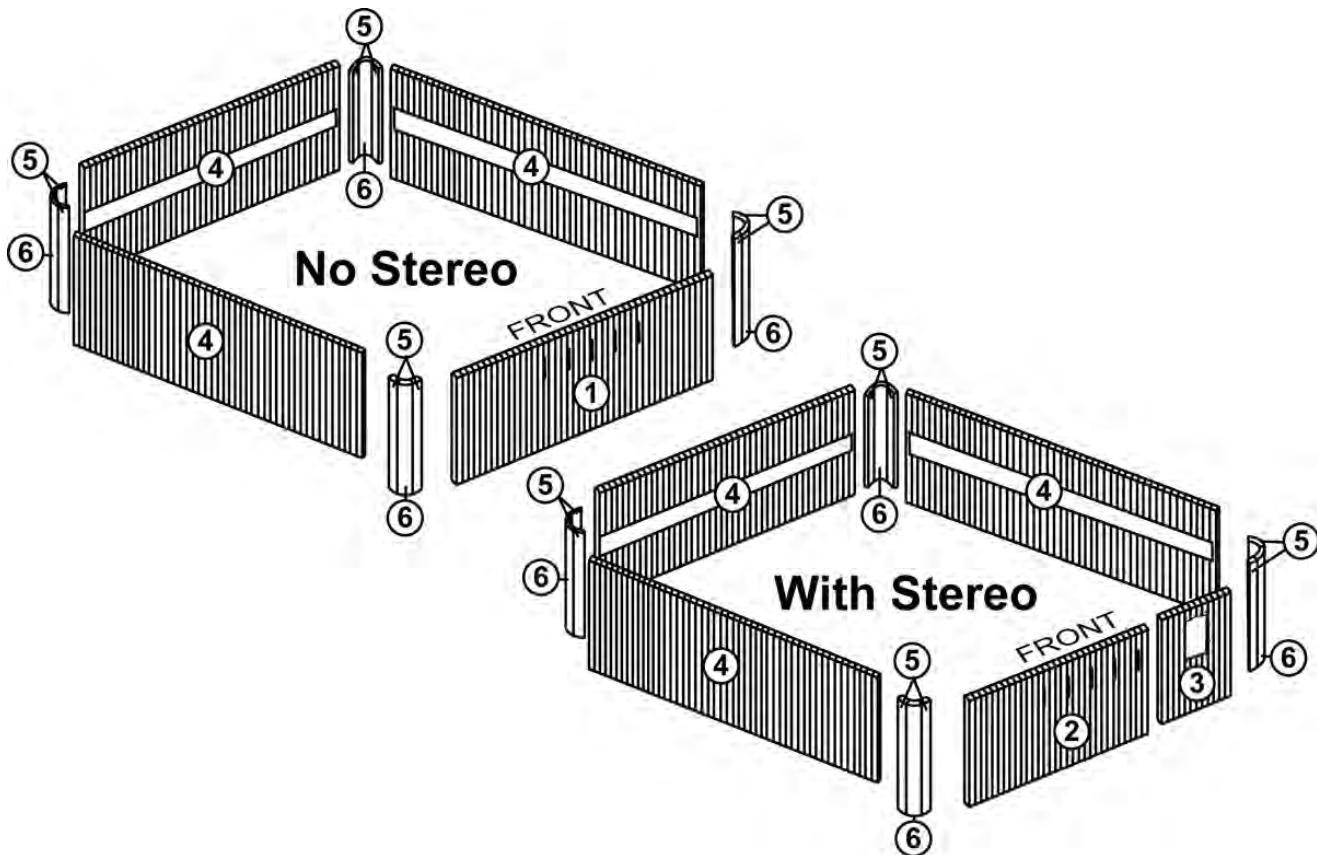
Model	1	2	3	4	5	6
J-380	8103-754R	8103-758R	8103-756R	8103-752R	8103-750R	8103-605R
J-370	8103-609R	8103-601R	8103-611R	8103-603R	8103-603R	8103-605R
J-360	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-350	8103-688R	8103-682R	8103-686R	8103-684R	8103-684R	8103-680R
J-340	8103-609R	8103-601R	8103-611R	8103-607R	8103-603R	8103-605R
J-330	8103-688R	Not Used		8103-684R	8103-684R	8103-680R
J-320	8103-716R	Not Used		8103-710R	8103-712R	8103-714R
J-310	8103-736R	Not Used		8103-730R	8103-732R	8103-734R

J-300 Real Wood Skirt Panels (2002-2003)**Real Wood Natural Color Panels****Panels Screws**

6570-135, Screw: Wood #6 x 1.625", Natural (Limited Stock)

Complete Real Wood Natural Color Panels

Model	1	2	3	4	5	6
J-380	8103-140N	8103-306N	8103-307N	8103-141N	8103-142N	8103-400N
J-370	8103-300N	8103-306N	8103-305N	8103-301N	8103-301N	8103-400N
J-360	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-350	8103-250N	8103-256N	8103-255N	8103-251N	8103-251N	8103-401N
J-340	8103-300N	8103-306N	8103-305N	8103-261N	8103-301N	8103-400N
J-330	8103-250N	Not Used		8103-251N	8103-251N	8103-401N
J-320	8103-133N	Not Used		8103-130N	8103-131N	8103-132N
J-310	8103-153N	Not Used		8103-150N	8103-152N	8103-151N

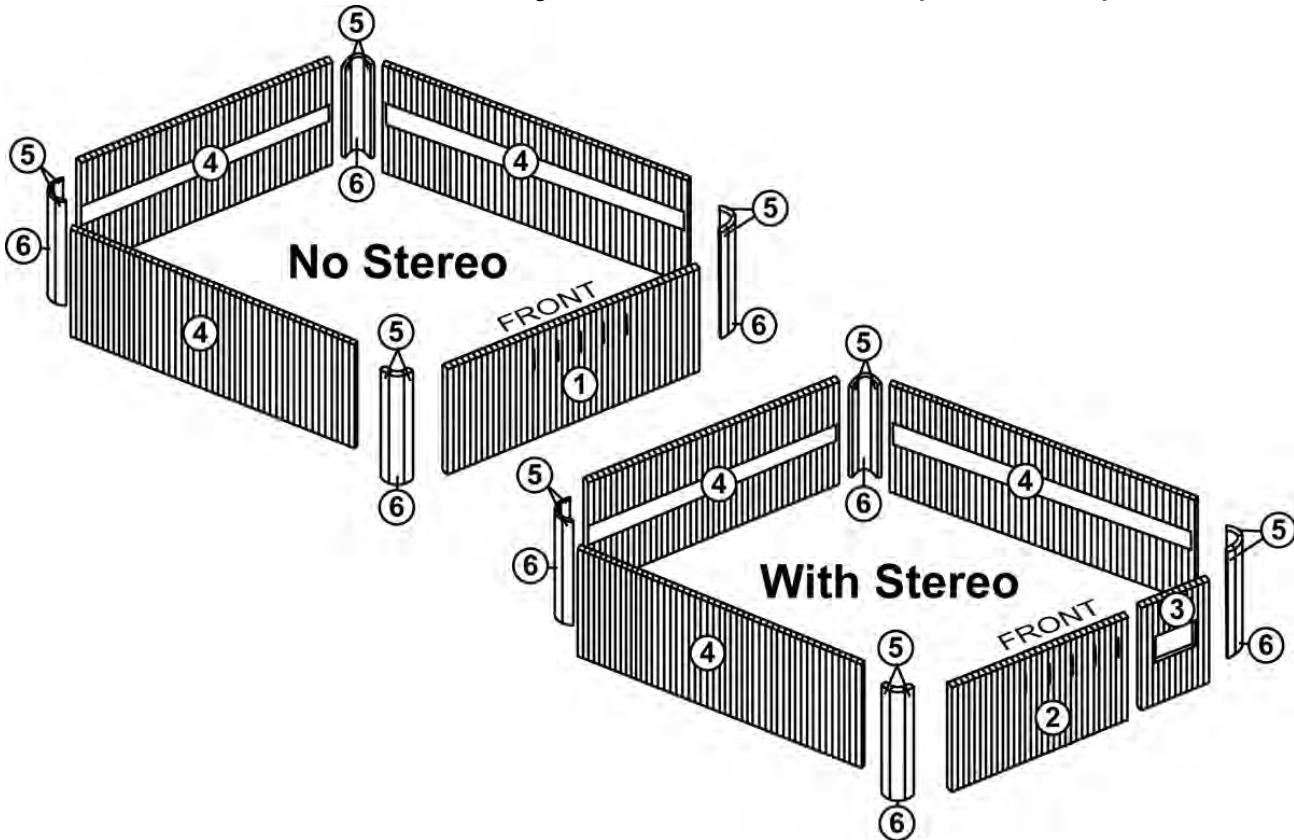
J-280/J-275/J-245/J-235 Synthetic Skirt Panels (2013+)

Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427G	8104-428G	8104-430G	8104-426G	6551-730G	6551-732G
J-275						
J-245	8104-402G	8104-400G	8104-407G	8104-406G	6551-730G	6551-732G
J-235						

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427M	8104-428M	8104-430M	8104-426M	6551-730M	6551-732M
J-275						
J-245	8104-402M	8104-400M	8104-407M	8104-406M	6551-730M	6551-732M
J-235						

Model	Teak Panels And Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427K	8104-428K	8104-430K	8104-426K	6551-730K	6551-732K
J-275						
J-245	8104-402K	8104-400K	8104-407K	8104-406K	6551-730K	6551-732K
J-235						

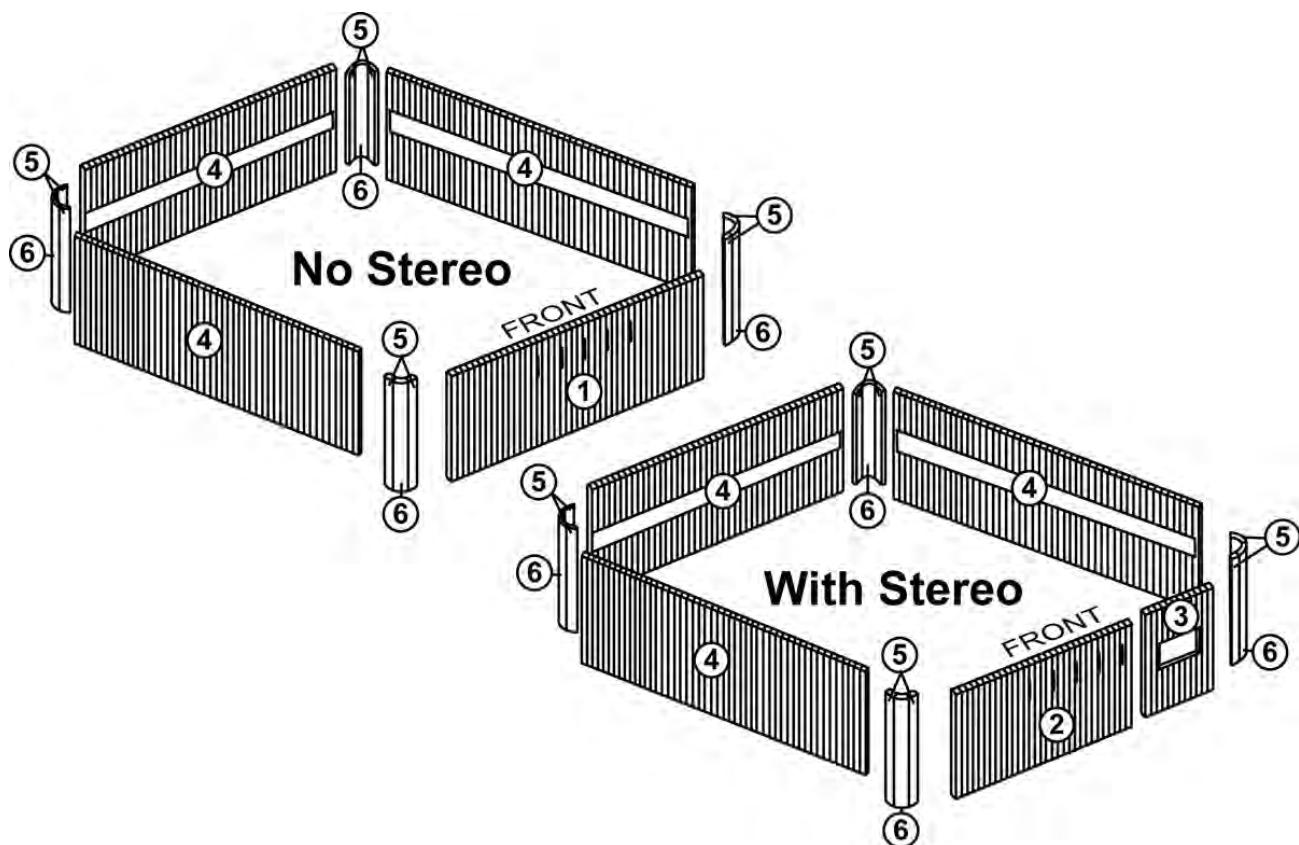
J-245/J-235 Synthetic Skirt Panels (2012)
J-280/J-270/J-230 Synthetic Skirt Panels (2011-2012)



Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280						
J-275	8104-427G	8104-428G	8104-429G	8104-426G	6551-730G	6551-732G
J-270						
J-245						
J-235	8104-402G	8104-400G	8104-404G	8104-406G	6551-730G	6551-732G
J-230						

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280						
J-275	8104-427M	8104-428M	8104-429M	8104-426M	6551-730M	6551-732M
J-270						
J-245						
J-235	8104-402M	8104-400M	8104-404M	8104-406M	6551-730M	6551-732M
J-230						

Model	Teak Panels And Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280						
J-270	8104-427K	8104-428K	8104-429K	8104-426K	6551-730K	6551-732K
J-230	8104-402K	8104-400K	8104-404K	8104-406K	6551-730K	6551-732K

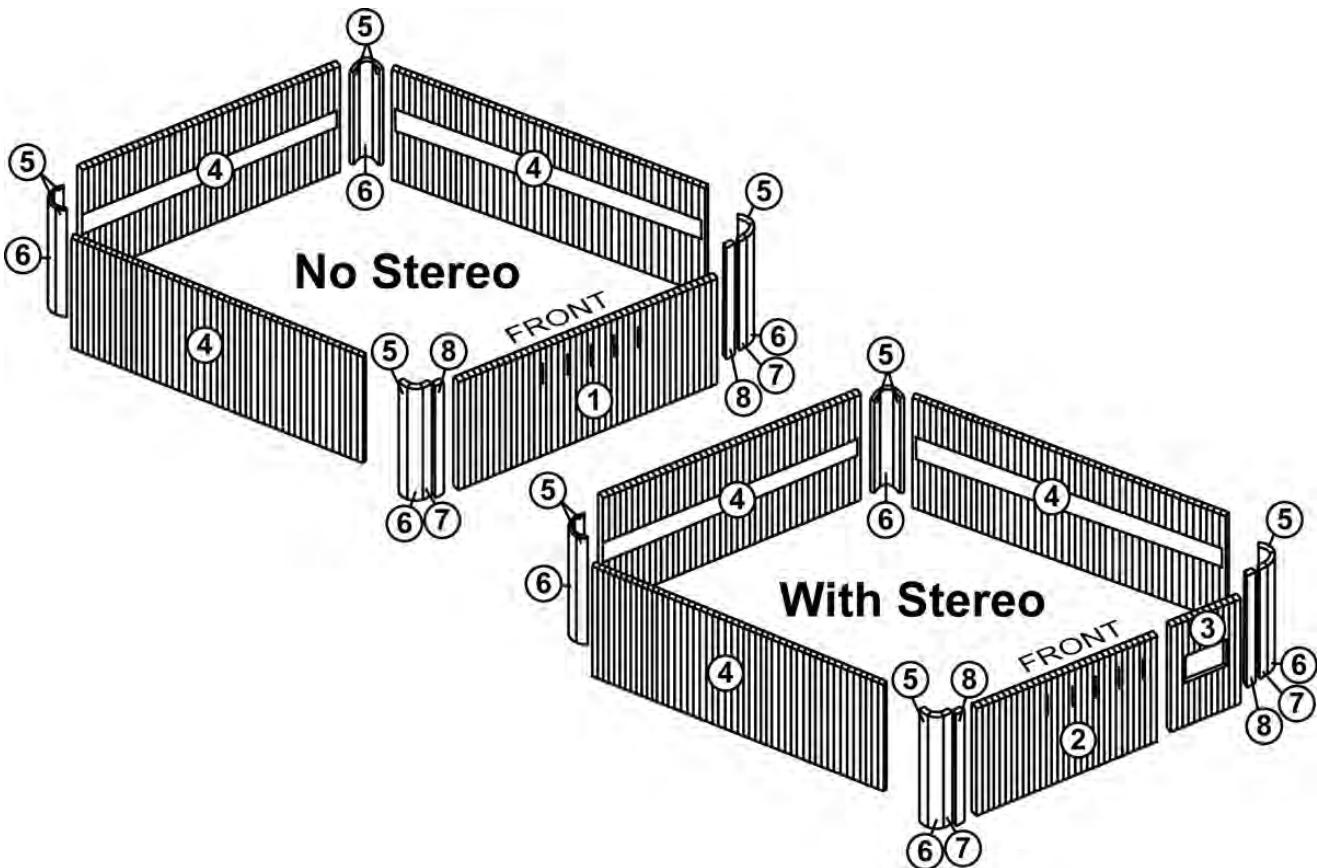
J-280/J-270/J-230 Synthetic Skirt Panels (6/2010-12/2010)

Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427G	8104-428G	8104-429G	8104-426G	6551-730G	6551-732G
J-270						
J-230	8104-402G	8104-400G	8104-404G	8104-406G	6551-730G	6551-732G

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427M	8104-428M	8104-429M	8104-426M	6551-730M	6551-732M
J-270						
J-230	8104-402M	8104-400M	8104-404M	8104-406M	6551-730M	6551-732M

Model	Sierra/Autumn Red Panels And Trim Pieces					
	No Stereo		With Stereo		All Models	
	1	2	3	4	5	6
J-280	8104-427R	8104-428R	8104-429R	8104-426R	6551-730R	6551-732R
J-270						
J-230	8104-402R	8104-400R	8104-404R	8104-406R	6551-730R	6551-732R

**J-230 Synthetic Skirt Panels (1/2010-5/2010) And
J-280/J-270 Synthetic Skirt Panels (1/2010-5/2010)**



Model	Coastal/Silverwood Panels and Trim Pieces							
	No Stereo		With Stereo		All Models			
	1	2	3	4	5	6	7	8
J-280	8104-422G	8104-420G	8104-424G	8104-426G	6551-730G (Note1)	6551-732G (Note2)	6551-733G (Note2)	6551-593G (Note2)
J-270								
J-230	8104-402G	8104-400G	8104-404G	8104-406G				

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces							
	No Stereo		With Stereo		All Models			
	1	2	3	4	5	6	7	8
J-280	8104-422M	8104-420M	8104-424M	8104-426M	6551-730M (Note1)	6551-732M (Note2)	6551-733M (Note2)	6551-593M (Note2)
J-270								
J-230	8104-402M	8104-400M	8104-404M	8104-406M				

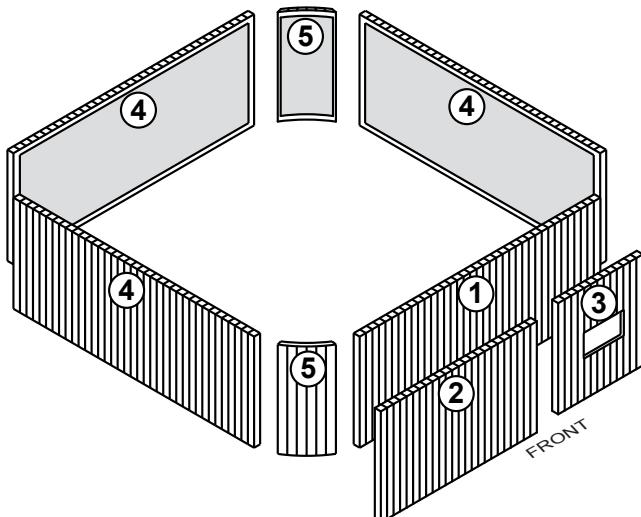
Model	Sierra/Autumn Red Panels And Trim Pieces							
	No Stereo		With Stereo		All Models			
	1	2	3	4	5	6	7	8
J-280	8104-422R	8104-420R	8104-424R	8104-426R	6551-730R (Note1)	6551-732R (Note2)	6551-733R (Note2)	6551-593R (Note2)
J-270								
J-230	8104-402R	8104-400R	8104-404R	8104-406R				

Note 1: 1 piece required for each front corner; 2 required for each back corner.

Note 2: 1 piece required for each front corner.

J-230 Synthetic Skirt Panels (2008-2009) And J-280/J-270 Synthetic Skirt Panels (2007-2009)

REQUIRED ORDERING INFORMATION	REQUIRED COLOR CODE
1. To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.	B = Harvest Wheat (Blonde)
	R = Sierra/Autumn (Red)
	G = Coastal/Silverwood (Gray)
2. When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXxB, you will receive an item in the Harvest Wheat color. <u>Failure to add the color code will delay your order.</u>	M = Roasted Chestnut (Mahogany)



J-230 Synthetic Panels (2008-2009)

Harvest Wheat (Blonde) Panels

1. 8105-766B, Panel: Front, Blonde
2. 8105-760B, Panel: Front Left Stereo, Blonde
3. 8105-757B, Panel: Front Right Stereo, Blonde
4. 8105-763B, Panel: Side/Back, Blonde
5. 8104-805B, Panel: Corner, Blonde

Sierra/Autumn (Red) Panels

1. 8105-768R, Panel: Front, Red
2. 8105-762R, Panel: Front Left Stereo, Red
3. 8105-759R, Panel: Front Right Stereo, Red
4. 8105-765R, Panel: Side/Back, Red
5. 8104-807R, Panel: Corner, Red

Coastal/Silverwood (Gray) Panels

1. 8105-767G, Panel: Front, Gray
2. 8105-761G, Panel: Front Left Stereo, Gray
3. 8105-758G, Panel: Front Right Stereo, Gray
4. 8105-764G, Panel: Side/Back, Gray
5. 8104-806G, Panel: Corner, Gray

Roasted Chestnut (Mahogany) Panels

1. 8105-753M, Panel: Front, Mahogany
2. 8105-751M, Panel: Front Left Stereo, Mahogany
3. 8105-750M, Panel: Front Right Stereo, Mahogany
4. 8105-752M, Panel: Side/Back, Mahogany
5. 8104-808M, Panel: Corner, Mahogany

Front Panel Trim Piece (Not Shown)

- 6551-593B, Slat Front Trim Piece, Blonde
 6551-593R, Slat: Front Trim Piece, Red
 6551-593G, Slat: Front Trim Piece, Gray
 6551-593M, Slat: Front Trim Piece, Mahogany

J-280/J-270 Synthetic Panels (2007-2009)

Harvest Wheat (Blonde) Panels

1. 8104-794B, Panel: Front, Blonde
2. 8104-798B, Panel: Front Left Stereo, Blonde
3. 8104-802B, Panel: Front Right Stereo, Blonde
4. 8104-790B, Panel: Side/Back, Blonde
5. 8104-805B, Panel: Corner, Blonde

Sierra/Autumn (Red) Panels

1. 8104-797R, Panel: Front, Red
2. 8104-801R, Panel: Front Left Stereo, Red
3. 8104-804R, Panel: Front Right Stereo, Red
4. 8104-793R, Panel: Side/Back, Red
5. 8104-807R, Panel: Corner, Red

Coastal/Silverwood (Gray) Panels

1. 8104-795G, Panel: Front, Gray
2. 8104-799G, Panel: Front Left Stereo, Gray
3. 8104-803G, Panel: Front Right Stereo, Gray
4. 8104-791G, Panel: Side/Back, Gray
5. 8104-806G, Panel: Corner, Gray

Roasted Chestnut (Mahogany) Panels

1. 8104-796M, Panel: Front, Mahogany
2. 8104-800M, Panel: Front Left Stereo, Mahogany
3. 8104-810M, Panel: Front Right Stereo, Mahogany
4. 8104-792M, Panel: Side/Back, Mahogany
5. 8104-808M, Panel: Corner, Mahogany

Front Panel Trim Piece (Not Shown)

- 6551-593B, Slat Front Trim Piece, Blonde
 6551-593R, Slat: Front Trim Piece, Red
 6551-593G, Slat: Front Trim Piece, Gray
 6551-593M, Slat: Front Trim Piece, Mahogany

J-210 Synthetic Skirt Panels (2011+)

J-210 Synthetic Panels (2011+)

Roasted Chestnut/Mahogany

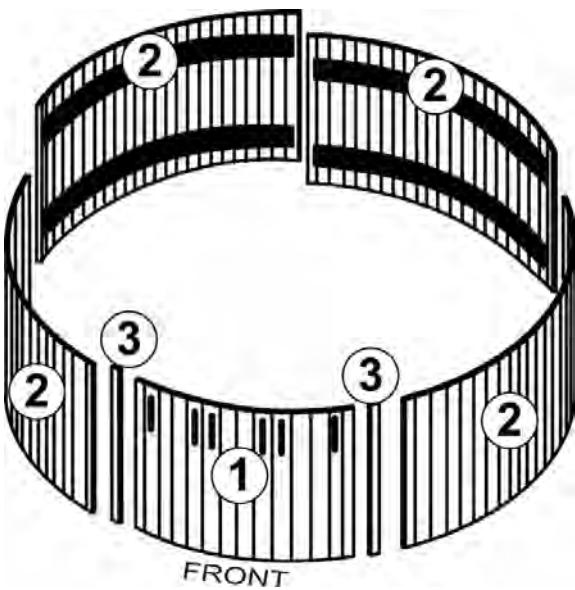
1. 8105-561M, Panel: Front, Mahogany
2. 8105-560M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Coastal/Silverwood/Gray

1. 8103-560G, Panel: Front, Gray
2. 8103-561G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"

Teak

1. 8105-559K, Panel: Front, Teak
2. 8105-558K, Panel: Side, Teak
- 3*. 6551-593K, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit

J-230 Synthetic Skirt Panels (2005-2007) And J-220 And J-210 Synthetic Skirt Panels (2005-2010)

J-230 Synthetic Panels (2005-2007)

Harvest Wheat./Blonde (2005-2007)

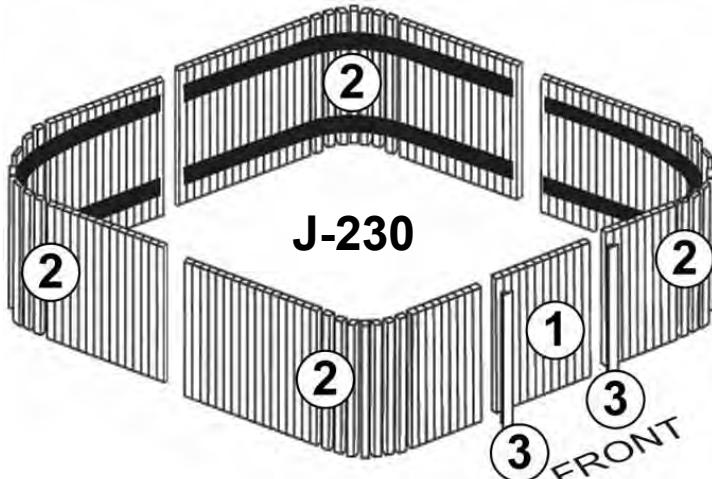
1. 8105-550B, Panel: Front, Blonde
2. 8105-557B, Panel: Side, Blonde
3. 6551-900B*, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005-2007)

1. 8103-555R, Panel: Front, Red
2. 8103-556R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwoo/Gray (2005-2007)

1. 8103-550G, Panel: Front, Gray
2. 8103-557G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit

J-220 Synthetic Panels (2005-2010)

Roasted Chestnut/Mahogany (2008+)

1. 8105-551M, Panel: Front, Mahogany
2. 8105-552M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Harvest Wheat/Blonde (2007+)

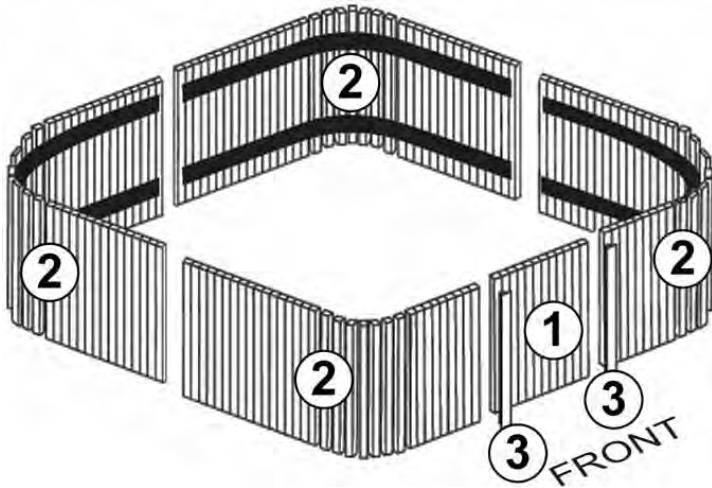
1. 8105-554B, Panel: Front, Blonde
2. 8105-553B, Panel: Side, Blonde
- 3*. 6551-900B, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005+)

1. 8103-551R, Panel: Front, Red
2. 8103-552R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwood/Gray (2005+)

1. 8103-554G, Panel: Front, Gray
2. 8103-553G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit

J-210 Synthetic Panels (2005-2010)

Roasted Chestnut/Mahogany (2008+)

1. 8105-561M, Panel: Front, Mahogany
2. 8105-560M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Harvest Wheat/Blonde (2007+)

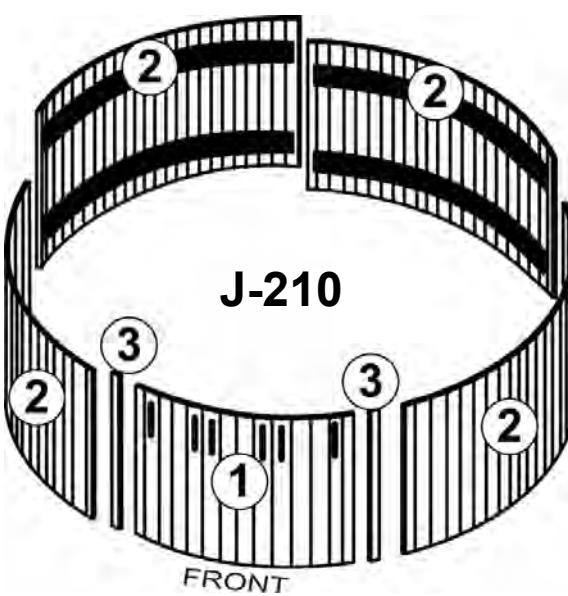
1. 8105-559B, Panel: Front, Blonde
2. 8105-558B, Panel: Side, Blonde
- 3*. 6551-900B, Syn: Flat 35 5/8 x 1-3/4"

Sierra/Autumn/Red (2005+)

1. 8103-558R, Panel: Front, Red
2. 8103-559R, Panel: Side, Red
3. 6551-898*, Syn: Mold Det 42 30-1/4"

Coastal/Silverwood/Gray (2005+)

1. 8103-560G, Panel: Front, Gray
2. 8103-561G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"



*Must trim part to fit

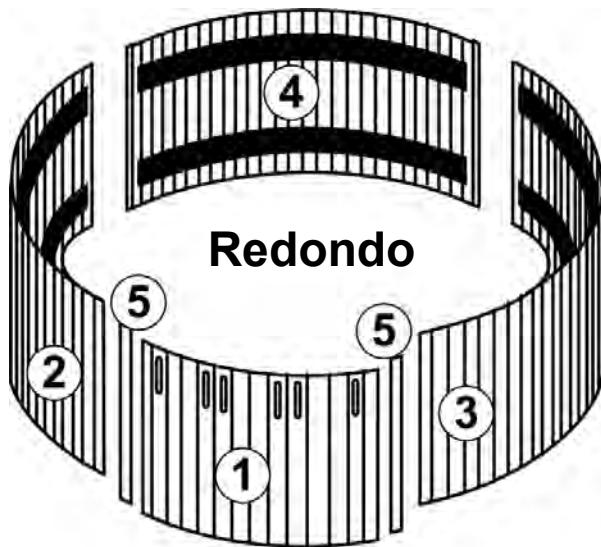
Del Sol Synthetic Skirt Panels (2003-2004)

Redondo Synthetic Panels (2004)

1. 8103-966R, Panel: Front
2. 8103-968R, Panel: Left
3. 8103-967R, Panel: Right
4. 8103-969R, Panel: Back
5. 6551-898, Moulding: Redondo Door
(Limited Stock)

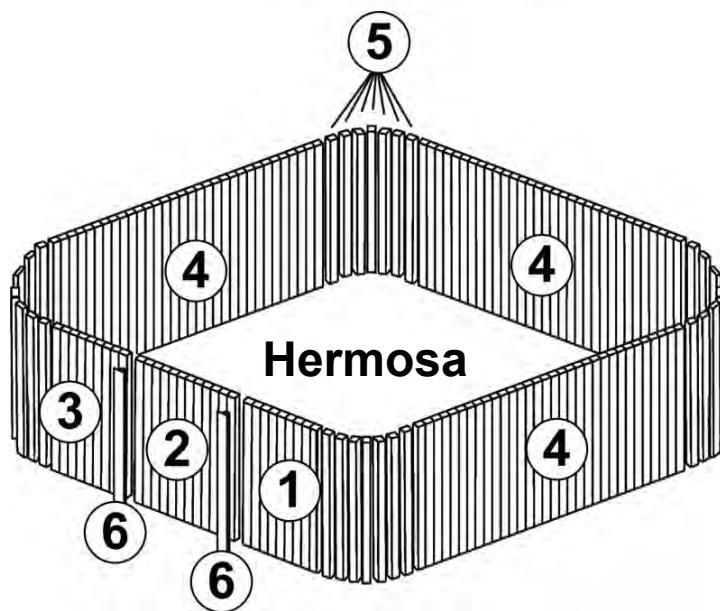
Redondo Synthetic Panels (2003)

1. 8103-961R, Panel: Front
2. 8103-962R, Panel: Left
3. 8103-964R, Panel: Right
4. 8103-963R, Panel: Back
5. 6551-596, Moulding: Redondo Door



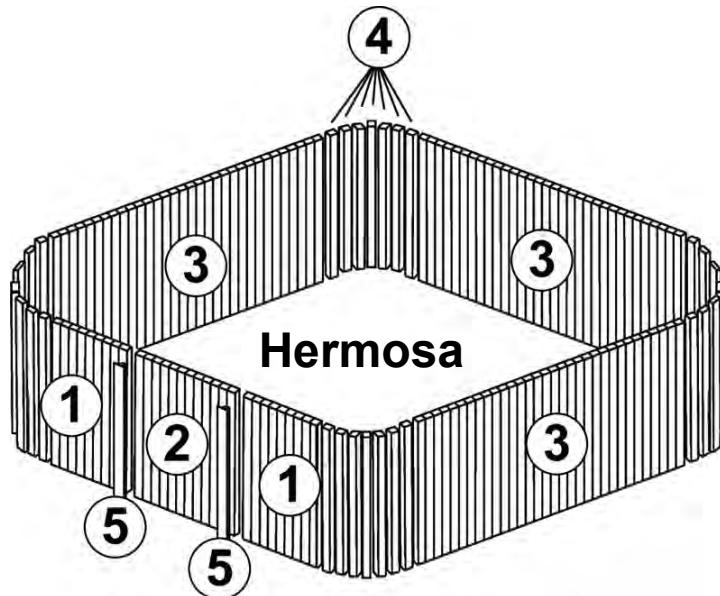
Hermosa Synthetic Panels (2004)

1. 8103-976R, Panel: Front Right
2. 8103-977R, Panel: Front Center
3. 8103-975R, Panel: Front Left
4. 8103-978R, Panel: Sides/Back
5. 6551-896, Slat: Corner (7 Required for Each Corner)
6. 6551-898, Moulding: Del Sol Door
(Limited Stock)



Hermosa Synthetic Panels (2003)

1. 8103-973R, Panel: Front Right/Left
2. 8103-971R, Panel: Front Center
3. 8103-972R, Panel: Sides/Back
4. 6000-440, Slat: Corner (7 Required for Each Corner)
5. 6551-596, Moulding: 2003 Del Sol Door

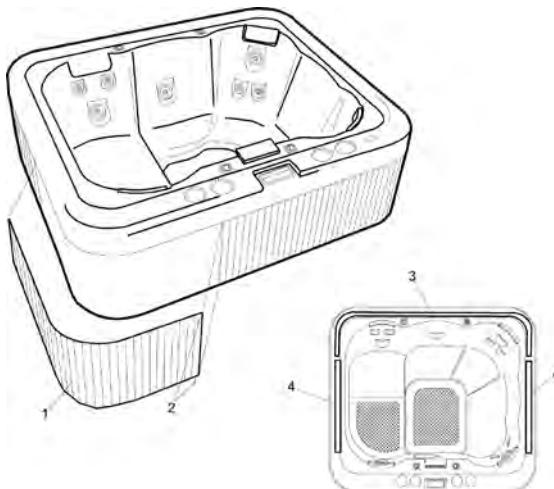


Aero And Alexa Real Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color

Aero Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 19"	6	2550-301N	7138000
2*	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
3	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419004
4	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002



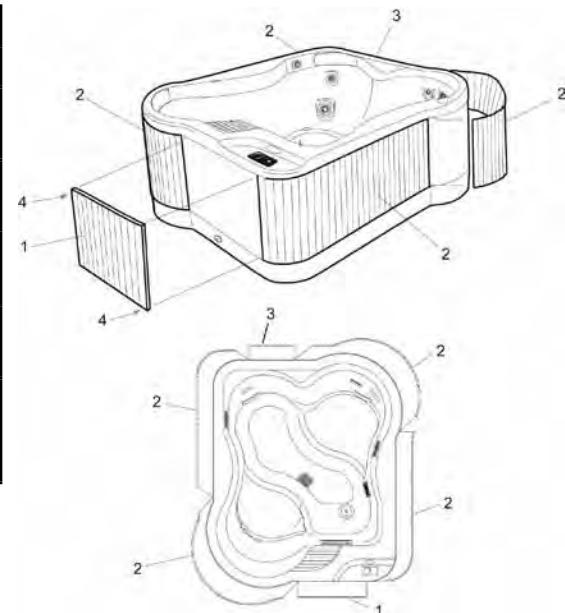
Alexa Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Skirt, 20.93" x 19"	1	2550-311*	K000000*
2	Panel: Flex Skirt 50" x 19"	4	2550-301N	7138000
3	Panel: Flex Skirt 9.66" x 19"	1	8807-411*	9474000*
4	Screw: Wood, #6 x 1.625"	58	6570-135	5303837

Note:

*Panels unavailable. Use part **2550-301N** and trim to fit.

These components are not longer offered by Jacuzzi®



Laser And Pinnacle Real Wood Skirt Panels (≤ 2001)

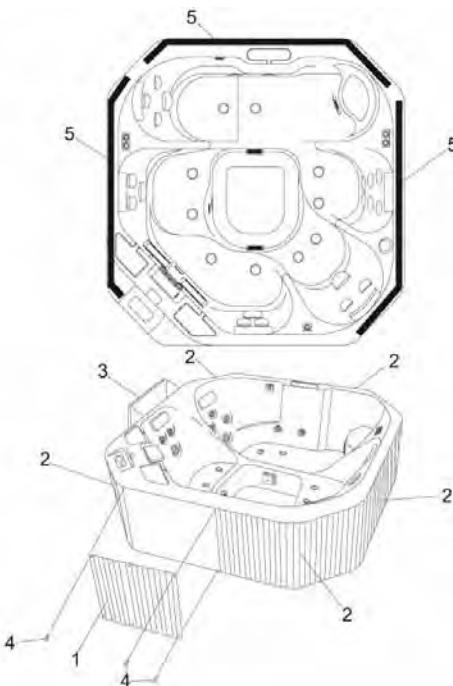
All Panels Are Natural Unstained Color

Laser Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	1	2550-310N*	891000*
2	Panel: Flex Skirt 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 16.13" x 26.63"	1	8807-100N*	8306000*
4	Screw: Wood #6 x 1.625"	64	6570-135	5303837
5	Insulation: Thermal 6" x 30" x 62"	4	2495-101	K419001

Notes:

*Panels Unavailable. Use part 2550-300 and trim to fit.



Pinnacle Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 19"	6	2550-301N	7138000*
2	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
3	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419001
4	Insulation: Thermal, 6" x 30" x 62"	5	2495-101	K419002
5a	Step: Pinnacle (Black)	4	8807-042N	-
5b	Step: Pinnacle (Brown)	4	8807-040N	K079000

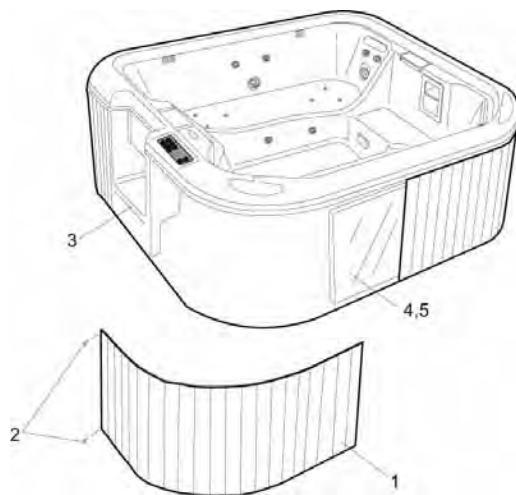


Quantum And Santina Real Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color

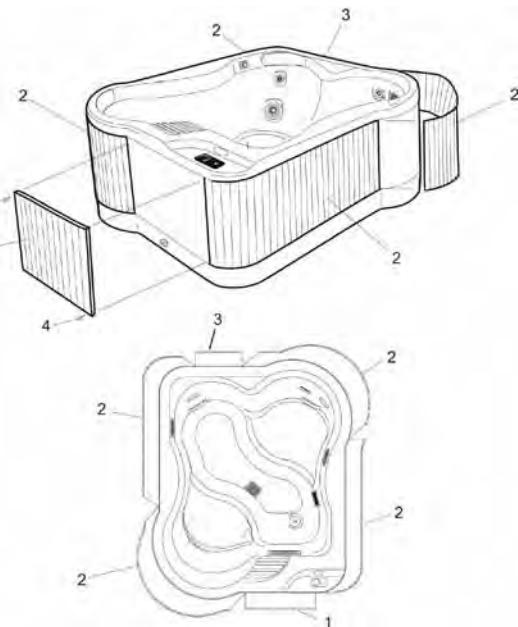
Quantum Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 50" x 26.63""	6	2550-300N	8050000
2	Screw: Wood, #6 x 1.625"	94	6570-135	5303837
3	Step: Quantum (Brown)	1	8807-041N	K986908
4	Insulation: Thermal, 6" x 30" x 94"	-	2495-100	K419004
5	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002



Santina Models (≤ 2001)

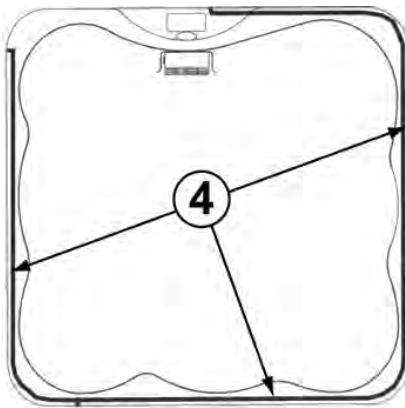
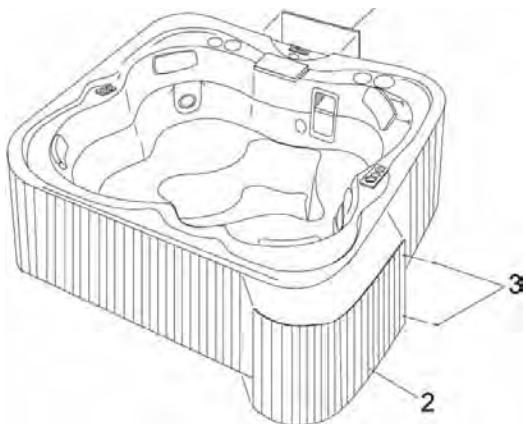
Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt 24.25" x 26.63"	4	2550-310N	H891000
2	Panel: Flex Skirt, 50" x 26.63"	5	2550-300N	8050000
3	Panel: Flex Skirt 16.13" x 26.63"	1	8807-110N	8306000
4	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
5	Insulation: Thermal, 6" x 30" x 62"	4	2495-101	K419001



Solaris Real Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color

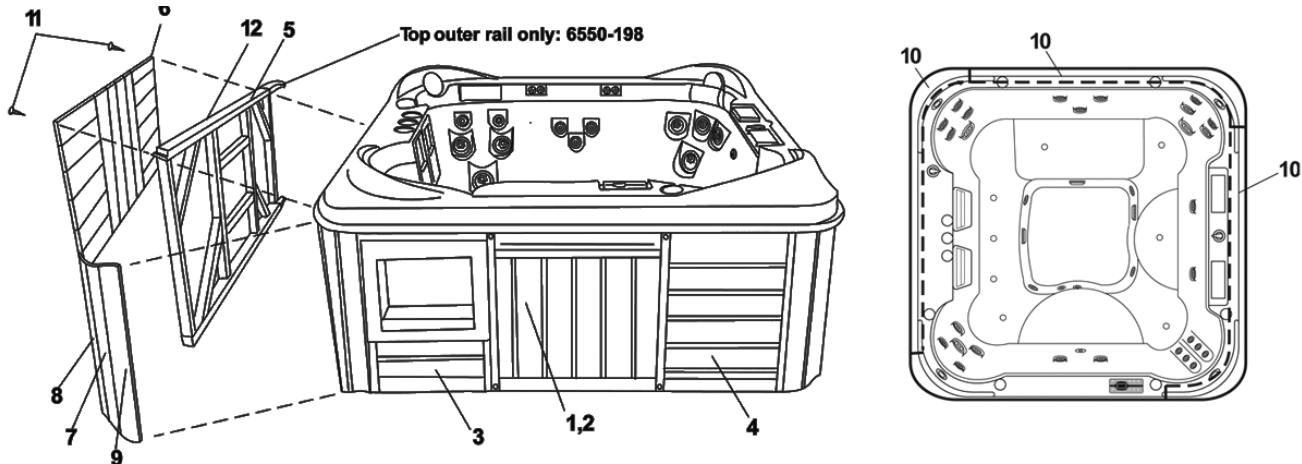
Solaris Models (≤ 2001)				
Item	Description	Qty	JHT#	JWB#
1	Panel: Flex Skirt, 24.25" x 26.63"	4	2550-310N	H894000
2	Panel: Flex Skirt, 50" x 26.63"	6	2550-300N	8050000
3	Screw: Wood, #6 x 1.625"	64	6570-135	5303837
4	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002



Top Cutaway View

Triton Real Wood Skirt Panels (≤ 2001)

All Panels Are Natural Unstained Color



Triton Models (≤ 2001)

Item	Description	Qty	JHT#	JWB#
1	Panel: Front Center, 31" x 30.5"	1	8800-841N	R709000
2	Frame: Front, 32.5" x 72.5"	1	8800-544	R690000
3a	Panel: Front Left, 31" x 21.4" with Stereo	1	8807-101N	R713000
3b	Panel: Front Left, 31" x 21.4" without Stereo	1	8807-103	S117000
4	Panel: Front Right, 31" x 21.4"	1	8807-102N	R711000
5	Frame: Side/Back, 32.5" x 71.75"	3	8800-512	R696000
6	Panel: Side/Bac, 31" X 73.5"	3	8807-105N	R706000
7	Wood: Curved, Full Cut	4	6551-345N	R702000
8	Wood: Curved, Groove Cut	4	6551-390N	R701000
9	Wood: Curved, Tongue Cut	4	6551-391N	R700000
10	Insulation: Thermal, 6" x 30" x 62"	3	2495-101	K419002
11	Screw: Wood, #6 x 1.625"	64	6570-435	5303837
12	Rail: Top Outer, 2" x 2" x 72.5"	4	6550-198N	-

Miscellaneous Parts And Accessories

Plastic Skirt Bushings/Plugs

6540-924, Bushing, Universal, Black (for 1.375" electrical access skirt hole)



6540-926, Plug: Universal, Black (for 1.375" electrical access skirt hole).



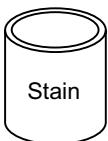
Synthetic Rock Skirt Paint Touchup Kits

6000-370, Kit, Paint Tuscan (Not Shown)

6000-371, Kit, Paint Venetian (Not Shown)

Real Wood Skirt Stains

6472-267, Stain: Coastal Red Quart



SmartSeal™ Insulation

6720-132, Insulation: R radiant 4' Tall x 3/8" Thick (Sold by The Foot)



Miscellaneous Parts And Accessories

Tool Free Skirt Latch Parts 2014+ J300 Models

6570-124, Skirt: Magnetic Catch, Mortise Mount; *Note: For use on the front skirt door in all 2014+ models.*



6570-154, Skirt: Magnetic Catch Keeper Bracket, plated steel; *Note: For use on the front skirt door in all 2014+ J300 models.*



6570-184, Skirt: Door Latch (push button); *Note: For use on the front skirt door in all 2014+ J300 models.*

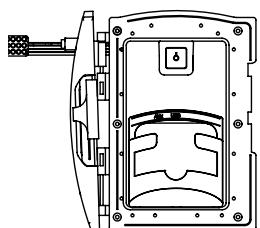


6570-128, Washer: 0.85" Diameter., plated steel; *For use on the front skirt door in all 2014+ J300 models.*

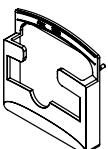


J-LX/J-LXL Series Stereo Components (2013+)

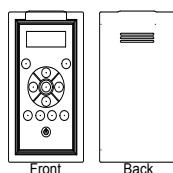
6500-819, Stereo: Basic with Back And Phone Holder (6560-306 Apple Dock USB Cable and 6560-285 Aux Right-Angle Cables purchased separately below).



6000-336, Holder: Smartphone Stereo 2013



6560-300, Remote: Basic FM USB BT 2013 (Removable Rubber Jacket Included)



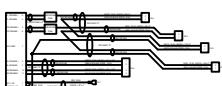
6560-306, Harness: Apple Dock USB 6" 2013



6560-285, Cable: Aux, Right-Angled

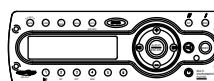


6560-524, Harness: Wiring Aquatic JHT 2011 (All Models)

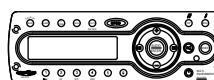


J-LX/J-LXL Series Stereo Components (2011-2012)

6500-555, Receiver: AM/FM/iPod Aquatic, Black



6500-496, Receiver: AM/FM/CD Aquatic, Black (Replaced by 6500-555)
(Receiver above or 6000-825 Receiver below)



6560-353, Remote: Wireless RF-3 Aquatic (For 6500-555 & 6500-496 Receivers)



6560-354, Sensor: Wireless RF-3 Remote, Aquatic (For 6500-555 & 6500-496 Receivers)



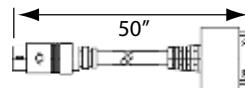
6560-029, Adapter: MP3/iPod RCA Cable 3', Aquatic



6473-363, Adapter: MP3/iPod Jack, 4'



6000-207 - Accessory Cable: iPod Aquatic AV, Adapts iPod to Receiver For Full Playback Control (For 6500-496 & 6000-825 Receivers only)



6560-524, Harness: Wiring Aquatic JHT 2011 (All Models)



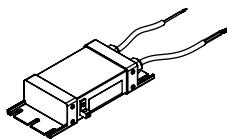
6000-825, Receiver: AM/FM/CD Aquatic, Black; This unit was never used in production and should only be used as a replacement for the 6500-496 model above when a consumer demands keeping a CD player. Note: You must remove the protective stereo door and bezel from spa to use this replacement unit (weather resistant cover included).



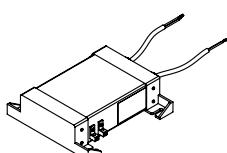
Stereo Components

J-LX/J-LXL Series Stereo Components (2011+)

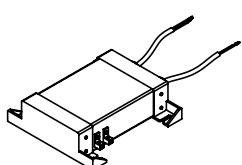
6600-146, Power Supply:
240VAC 50/60Hz, 13VDC
ETL/TUB (Fits All Models;
Replaces 6600-006 models
below)



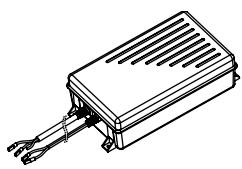
6600-006, Power Supply:
240VAC 50/60Hz, 13.8VDC
(Replaced 6600-008 &
6500-005 models below,
then was replaced by the
6600-146 model above)



6600-008, Power Supply:
240VAC, 13.8VDC, 5A,
Limited Stock (Used for
North America 60Hz
Models; Replaced by
6600-146 above)



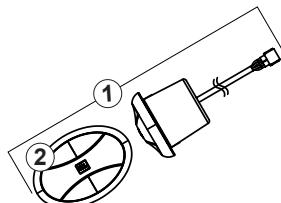
6600-005, Power Supply:
230VAC, 12-15VDC,
4A, Limited Stock
(Used in Export 50Hz
Models; Replaced by
6600-146 Above)



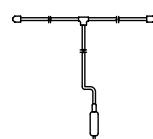
6560-327, Speaker:
Subwoofer Aquatic



1. **2660-497**, Speaker
Assembly Dual Driver,
Oval JBL
2. **2570-215**, Grill:
JBL Speaker, Oval

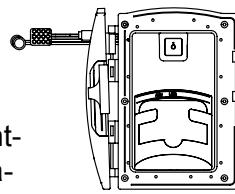


6560-812, Antenna:
AM/FM 6' Soft Wire

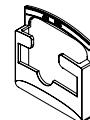


J-400 Series Stereo Components (2013+)

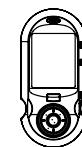
6500-400, Stereo: Basic
with Back And Phone Holder
(6560-306 Apple Dock USB
Cable and 6560-285 Aux Right-
Angle Cables purchased sepa-
rately below).



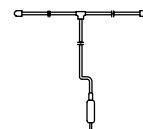
6000-336, Holder:
Smartphone Stereo 2013



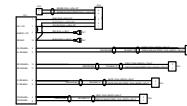
6560-304, Remote: RF
LCD J400 2013 (Operates
Stereo, Pumps, And Lights)



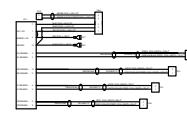
6560-812, Antenna: AM/FM
6' Soft Wire



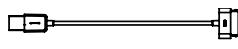
6560-487, Harness: Wiring
Stereo/JBL Speaker J-400
(All Models Except J-495)



6560-488, Harness: Wiring
Stereo/JBL Speaker (J-495
Models Only)



6560-306, Harness: Apple
Dock USB 6" 2013

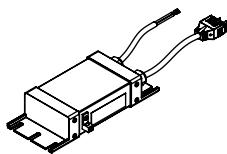


6560-285, Cable: Aux,
Right-Angled

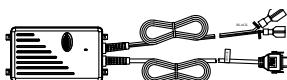


J-400 Series**Stereo Components (2013+)**

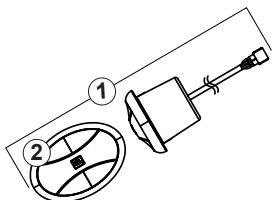
6600-147, Power Supply:
240VAC 50/60Hz, 13VDC
ETL/TUB with DSMT
connectors (Fits All Models.
Replaces 6600-007 models
below)



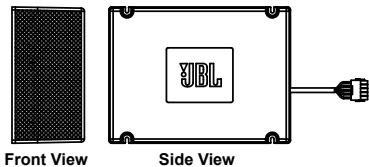
6600-007, Power
Supply: 240VAC,
50/60Hz, 12-15VDC
w/DSMT Cord (Limited
Stock, can replaced with
6600-147 model above).



1. **2660-497**, Speaker
Assembly Dual Driver,
Oval JBL
2. **2570-215**, Grill:
JBL Speaker, Oval
J-400 JBL Stereo



6660-499,
Subwoofer: 6"
Complete JBL

**J-400 Series****Stereo Components (2010-2012)**

2660-409, Stereo:
System JBL J-400 LCD
(Apple iTouch Phone Not
Included)

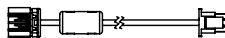


6000-548, JBL Stereo
Door Assembly with
Hardware (Not Shown)

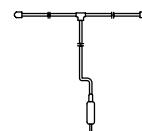
6560-336, Remote: RF, with
LCD Display (Operates Stereo,
Pumps, And Lights)



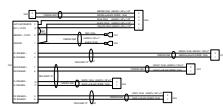
6560-660, Harness:
Topside Control Panel to
JBL Stereo, DSMT



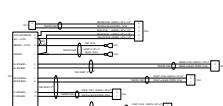
6560-812, Antenna:
AM/FM 6' Soft Wire



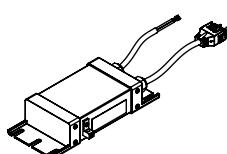
2560-183, Harness: Wiring
Stereo/Speaker J-400 (Fits
All Models Except J-495)



6560-518, Harness: Wiring
Stereo/Speaker (For J-495
Models Only)



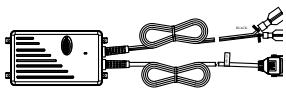
6600-147, Power Supply:
240VAC 50/60Hz, 13VDC
ETL/TUB with DSMT
connectors (Fits All Models.
Replaces 6600-007 model
listed on page 196)



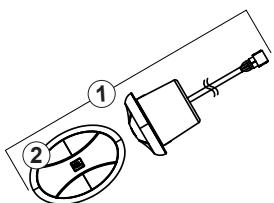
J-400 Series

Stereo Components (2010-2012)

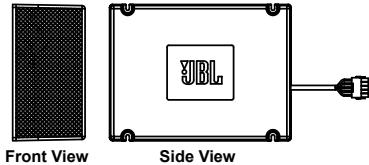
6600-007, Power Supply: 240VAC, 50/60Hz, 12-15VDC w/DSMT Cord (Limited Stock; Replaced by 6600-147 model listed on page 195).



1. **2660-497**, Speaker Assembly Dual Driver, Oval JBL
2. **2570-215**, Grill: JBL Speaker, Oval J-400 JBL Stereo



6660-499, Subwoofer: 6" Complete JBL



J-400 Series

Stereo Components (2009)

2660-409, Stereo: System JBL J-400 LCD (Apple iTouch Phone Not Included)

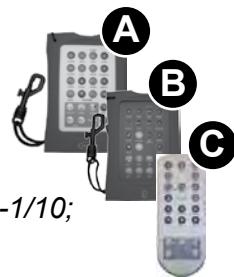


6000-548, JBL Stereo Door Assembly with Hardware (Not Shown)

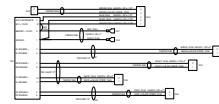
6560-655, Sensor: Wireless IR Remote



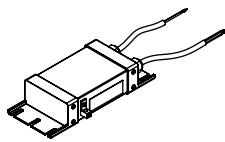
20229-001, Remote: Standard J-400 IR Remote (Operates Stereo, Pumps, Lights). Note: Version (A) offered from 1/09-6/09; replaced by version (B) 7/09-1/10; then by version (C) 2/2010+.



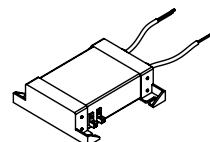
2560-183, Harness: Main J-400 Stereo Harness (Not Shown)



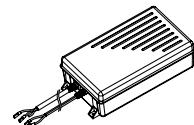
6600-146, Power Supply: 240VAC 50/60Hz, 13VDC ETL/TUB (Fits All Models; Replaces 6600-006 model below)



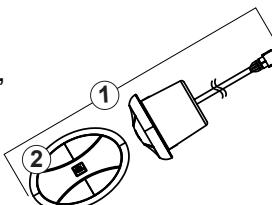
6600-006, Power Supply: 240VAC 50/60Hz, 13.8VDC (Replaced 6600-005 Below then was replaced by the 6600-146 model above)



6600-005, Power Supply: 230VAC 50/60Hz, 12-15VDC, 4A (Replaced by 6600-146 model above)

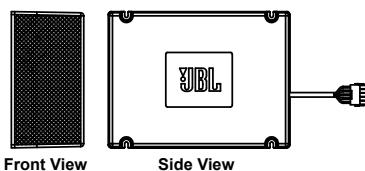


1. **2660-497**, Speaker Assembly Dual Driver, Oval JBL
2. **2570-215**, Grill: JBL Speaker, Oval J-400 JBL Stereo



J-400 Series Stereo Components (2009)

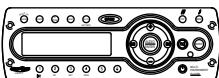
6660-499,
Subwoofer: 6"
Complete JBL



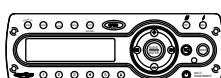
J-400 Series Stereo Components (2006-2008)

Replacement Components (5/2011+)

6500-555, Receiver:
AM/FM/iPod Aquatic, Black;
Not compatible with iPod
docking station feature.



6500-496, Receiver:
AM/FM/CD Aquatic, Black
(Replaced by 6500-555)
Receiver above or 6000-825 Receiver below)



6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-555 &
6500-496 Receivers)



6560-354, Sensor: Wireless
RF-3 Remote, Aquatic (For
6500-555 & 6500-496
Receivers)



6473-363, Adapter:
MP3/iPod Jack, 4'



6560-029, Adapter: MP3/
iPod RCA Cable 3', Aquatic



J-400 Series Stereo Components (2006-2008)

6000-825, Receiver:
AM/FM/CD Aquatic, Black;
This unit was never used in
production and should only be
used as a replacement for the
6500-496 model above when a consumer demands
keeping a CD player. *Note: You must remove the
protective stereo door and bezel from spa to use this
replacement unit (weather resistant cover included).*



6000-222, Kit: Aquatic Stereo Conversion Kit
for Replacing 6500-202 PolyPlanar Receivers,
Kit Includes:

- 6560-353 Wireless RF-3 Aquatic Remote
- 6560-354 Wireless RF-3 Aquatic Sensor
- *Note: 6000-825 or discontinued
6500-496 Aquatic Receiver Required
(Purchased Separately).*

*Note: A second kit (6000-133) is required for
2006-2008 spas with the iPod Docking Station.
This kit includes the necessary cable and
adapters required to interface the iPod Dock
to 6000-825 or discontinued 6500-496 Aquatic
Receivers (only). This kit should only be ordered
by dealers with 6000-825 or discontinued 6500-
496 Aquatic receivers in their inventory. This kit
is not compatible with Aquatic 6500-555 AM/FM/
iPod receivers listed above. Refer to page 208
for kit details.*

J-400 Series

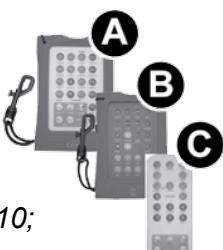
Stereo Components (2006-2008)

Original Equipment (All Models)

6500-202, Receiver:
AM/FM CD (PolyPlanar),
Black (Replaced by
6000-222 Aquatic
Conversion Kit And
6500-496 Receiver).



20229-001, Remote:
Standard J-400 PolyPlanar
IR Remote (Operates Stereo,
Pumps, Lights). *Note:*
Version (A) offered 1/09-6/09;
replaced by version (B) 7/09-1/10;
then by version (C) 2/2010+



20198-001, Equalizer:
2006-2008 PolyPlanar
Stereo Crossover
Speaker Module,
IMR-200 (For 6500-202
Receiver Only)



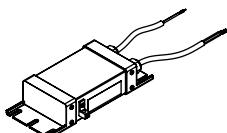
20230-001, Receiver:
PolyPlanar Stereo Remote
Interface (For 6500-202
Receiver Only)



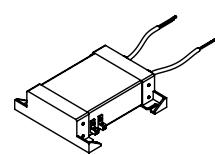
20197-001, Harness:
Main Stereo Wiring



6600-146, Power Supply:
240VAC 50/60Hz, 13VDC
ETL/TUB (Fits All Models;
Replaces 6600-006 model
below)



6600-006, Power Supply:
240VAC 50/60Hz, 13.8VDC
(Replaced 6600-005 Below;
Replaced by 6600-146 model
above)

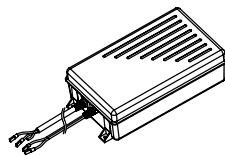


J-400 Series

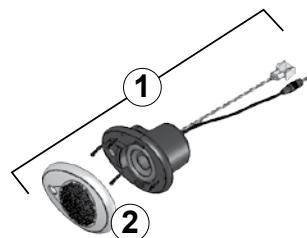
Stereo Components (2006-2008)

Original Equipment (All Models)

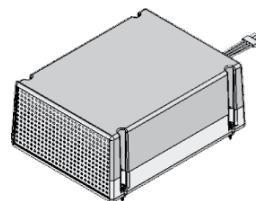
6600-005, Power Supply:
240VAC 50/60Hz, 12-
15VDC, 4A (Replaced by
6600-006 Above)



1. **20169-001**,
Speaker Assembly
5" Oval, Grill And
Screws Included
2. **20100-001**, Grill:
5" Oval

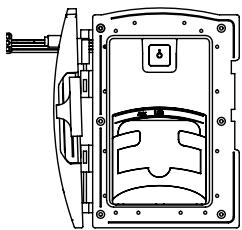


20124-001, Speaker
Subwoofer: J-400 Series
with Mounting Hardware

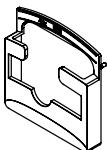


J-300 Series Stereo Components (2013+)

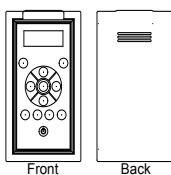
6500-819, Stereo: Basic with Back And Phone Holder (6560-306 Apple Dock USB Cable and 6560-285 Aux Right-Angle Cables purchased separately below).



6000-336, Holder: Smartphone Stereo 2013



6560-300, Remote: Basic FM USB BT 2013 (Removable Rubber Jacket Included)



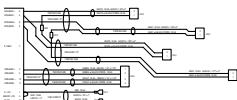
6560-306, Harness: Apple Dock USB 6" 2013



6560-285, Cable: Aux, Right-Angled

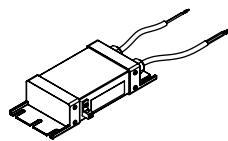


6560-339, Harness: Wiring Stereo Aquatic

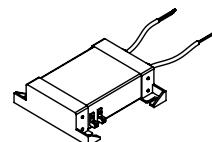


J-300 Series Stereo Components (2013+)

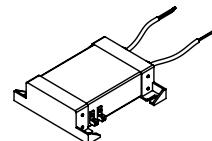
6600-146, Power Supply: 240VAC 50/60Hz, 13VDC ETL/TUB (Fits All Models; Replaces 6600-006 model below)



6600-006, Power Supply: 240VAC 50/60Hz, 13.8VDC (Replaced 6600-008 below, then was replaced by the 6600-146 model above)



6600-008, Power Supply: 240VAC - 13.8VDC, 5A (Replaced by the 6600-146 model above)



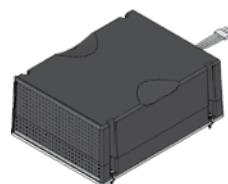
6560-326, Speaker: 3" Aquatic, Screws Included (All 2007+ Models)



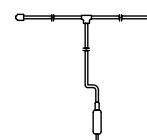
2570-385, Grill: 3" Speaker Aquatic JHT (All 2007+ Models)



6560-327, Speaker: Subwoofer Aquatic (All 2007+ Models)

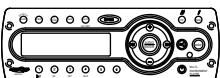


6560-812, Antenna: AM/FM 6' Soft Wire (All 2007+ Models)

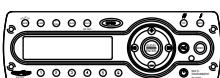


J-300 Series**Stereo Components (2007-2012)****Replacement Components (5/2011+)**

6500-555, Receiver:
AM/FM/iPod Aquatic, Black



6500-496, Receiver:
AM/FM/CD Aquatic, Black
(Replaced by 6500-555)
Receiver above or 6000-825 Receiver below)



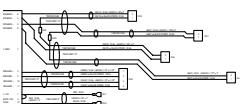
6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-555 &
6500-496 Receivers)



6560-354, Sensor: Wireless
RF-3 Remote, Aquatic (For
6500-555 & 6500-496
Receivers)



6560-339, Harness: Wiring
Stereo Aquatic



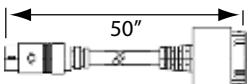
6560-029, Adapter: MP3/
iPod RCA Cable 3', Aquatic



6473-363, Adapter:
MP3/iPod Jack, 4'



**6000-207 - Accessory
Cable**: iPod Aquatic AV,
Adapts iPod to Receiver
For Full Playback Control
(For 6000-825 & 6500-496 Receivers Only)



6000-825, Receiver:
AM/FM/CD Aquatic, Black;
This unit was never used in
production and should only be
used as a replacement for the
6500-496 model above when a consumer demands
keeping a CD player. Note: You must remove the
protective stereo door and bezel from spa to use this
replacement unit (weather resistant cover included).

**J-300 Series****Stereo Components (2007-2012)****Original Equipment (All Models)**

6500-219, Receiver: AM/FM

CD Aquatic (Replace with
Aquatic Receiver 6000-825



or 6500-496, Wireless RF Remote 6560-353,
and Wireless RF Sensor 6560-354 located in the
left column).

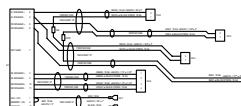
6560-340, Remote: Stereo
Wireless Aquatic, Limited Stock
(For 6500-219 Receivers Only)



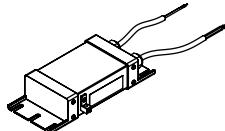
6560-341, Sensor: RF Stereo
Wireless Aquatic, Limited Stock
(For 6500-219 Receivers Only)



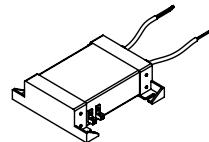
6560-330, Harness: Wiring
Stereo Aquatic (For
6500-219 Receivers Only)



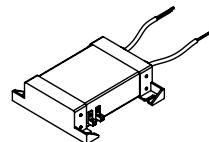
6600-146, Power Supply:
240VAC 50/60Hz, 13VDC
ETL/TUB (Fits All Models;
Replaces 6600-006 model
below)



6600-006, Power Supply:
240VAC 50/60Hz, 13.8VDC
(Replaced 6600-008 below,
then was replaced by the
6600-146 model above)



6600-008, Power
Supply: 240VAC - 13.8VDC,
5A (replaced by the
6600-146 model above)



J-300 Series**Stereo Components (2007-2012)****Original Equipment (All Models)**

6560-328, Remote:
Stereo Hard Wired
Aquatic with 12" Cable
*Note: Remote Appearance
Changed as Shown
(Right) in April 2009+*



6000-192, Cover For
Hard Wired Remote
(Not Shown)

6560-329, Cord: 14'
Receiver/Remote
Aquatic



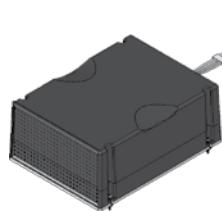
6560-326, Speaker: 3"
Aquatic, Screws Included
(All 2007+ Models)



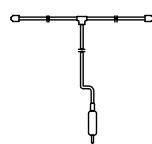
2570-385, Grill: 3"
Speaker Aquatic JHT
(All 2007+ Models)



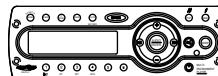
6560-327, Speaker:
Subwoofer Aquatic
(All 2007+ Models)



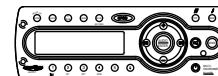
6560-812, Antenna:
AM/FM 6' Soft Wire
(All 2007+ Models)

**J-300 Series****Stereo Components (2002-2006)****Replacement Components (5/2011+)**

6500-555, Receiver:
AM/FM/iPod Aquatic, Black



6500-496, Receiver:
AM/FM/CD Aquatic, Black
(Replaced by 6500-555)
Receiver above or 6000-825 Receiver below)



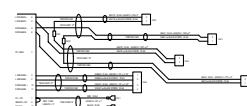
6560-353, Remote: Wireless
RF-3 Aquatic (For 6500-555 &
6500-496 Receivers)



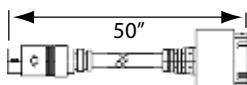
6560-354, Sensor: Wireless
RF-3 Remote, Aquatic (For
6500-555 & 6500-496
Receivers)



6560-339, Harness: Wiring
Stereo Aquatic



6000-207, Accessory
Cable: iPod Aquatic AV;
Adapts iPod to Receiver
For Full Playback Control
(For 6500-496 & 6000-825 Receivers only)



6000-222, Kit: Aquatic Stereo Conversion Kit
for Replacing 6500-202 PolyPlanar Receivers,
Kit Includes:

- 6560-353 Wireless RF-3 Aquatic Remote
- 6560-354 Wireless RF-3 Aquatic Sensor
- *Note: 6000-825 or 6500-496 Aquatic
Receiver Required (Purchased Separately).*

6000-825, Receiver:
AM/FM/CD Aquatic, Black;
This unit was never used in
production and should only be
used as a replacement for the
6500-496 model above when a consumer demands
keeping a CD player. *Note: You must remove the
protective stereo door and bezel from spa to use this
replacement unit (weather resistant cover included).*

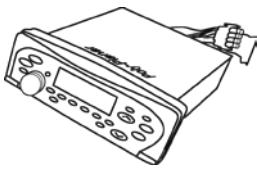


J-300 Series Stereo Components (2002-2006)

Original Equipment (All Models)

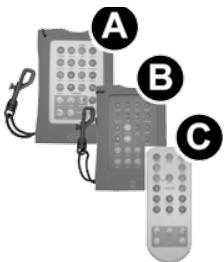
6500-202, Receiver:

AM/FM CD, Poly-
Planar, Black (Replace with
Aquatic Stereo Conversion
Kit And Receiver (Left)).



20229-001, Remote:

Standard J-300 PolyPlanar
IR Remote. Note: Version (A)
offered 1/09-6/09; replaced
by version (B) 7/09-1/10;
then by version (C) 2/2010+
(For 6500-202 Receiver Only)



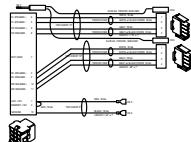
6560-537, Interface:

PolyPlanar Stereo Remote
2004+, IMR-150, Limited Stock
(For 6500-202 Receiver Only)



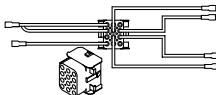
6560-538, Harness: Wiring

PolyPlanar, Limited Stock
(For 6500-202 Receiver Only)



6560-505, Harness: Wiring

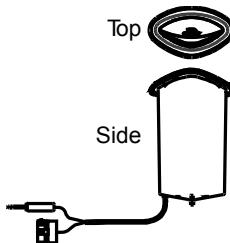
Stereo Jacuzzi, Limited Stock
(Required When Retrofitting/
Replacing A Jensen Stereo
Deck with A PolyPlanar Stereo
Deck)



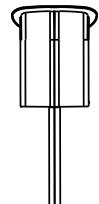
J-300 Series Stereo Components (2002-2006)

Original Equipment (All Models)

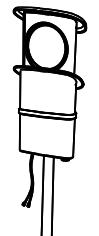
6560-520, Speaker
Assembly, 2004+
(Limited Stock)



6560-517, Speaker
Assembly, 2003
(Limited Stock)

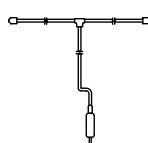


2570-235, Speaker
Assembly, 2002
(Limited Stock)



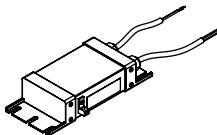
6560-812, Antenna: 6"
Soft Wire 2002+

6473-361, Shielded Extension
Antenna 2006+ (Not Shown)



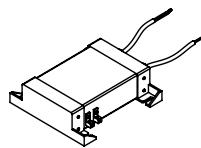
6600-146, Power Supply:

240VAC 50/60Hz, 13VDC
ETL/TUB (Fits All Models;
Replaces 6600-006 model
below)

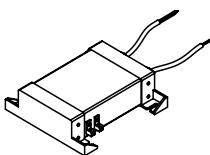


6600-006, Power Supply:

240VAC 50/60Hz, 13.8VDC
(Replaced 6600-008 below,
then was replaced by the
6600-146 model above)

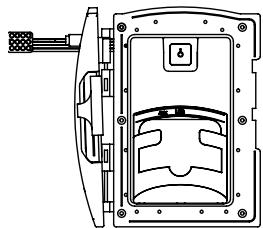


6600-008, Power
Supply: 240VAC -
13.8VDC, 5A (replaced
by the 6600-146 model
above)

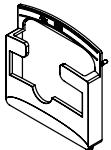


J-200 Series**Stereo Components (2013+)**

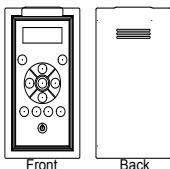
6500-819, Stereo: Basic with Back And Phone Holder (6560-306 Apple Dock USB Cable and 6560-285 Aux Right-Angle Cables purchased separately below).



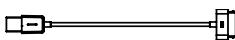
6000-336, Holder: Smartphone Stereo 2013



6560-300, Remote: Basic FM USB BT 2013 (Removable Rubber Jacket Included)



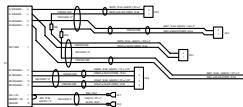
6560-306, Harness: Apple Dock USB 6" 2013



6560-285, Cable: Aux, Right-Angled



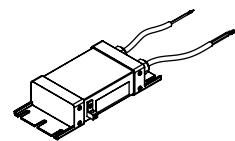
6560-330, Harness: Wiring Stereo Aquatic



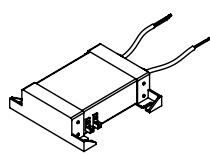
6560-512, Harness: Stereo Speaker Adapter



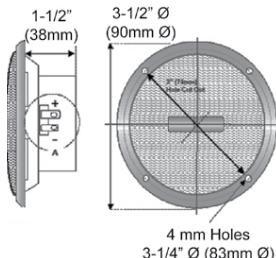
6600-146, Power Supply: 240VAC 50/60Hz, 13VDC ETL/TUB (Fits All Models; Replaces 6600-006 model below)



6600-006, Power Supply: 240VAC 50/60Hz, 13.8VDC (Replaced by the 6600-146 model above)



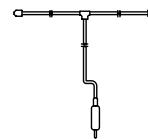
6560-335, Speaker: 3" PolyPlanar Gray (All 2007+ Models)



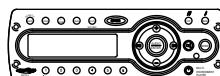
6540-546, Gasket: 3" PolyPlanar Speaker, Not Shown (All 2007+ Models)

J-200 Series**Stereo Components (2013+)**

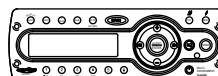
6560-812, Antenna: AM/FM 6' Soft Wire

**J-200 Series**
Stereo Components (2007-2012)**Replacement Components (6/29/09+)**

6500-555, Receiver: AM/FM/iPod Aquatic, Black



6500-496, Receiver: AM/FM/CD Aquatic, Black (Replaced by 6500-555 Receiver above or 6000-825 Receiver below)



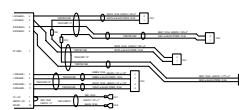
6560-353, Remote: Wireless RF-3 Aquatic (For 6500-555 & 6500-496 Receivers)



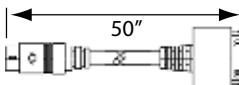
6560-354, Sensor: Wireless RF-3 Remote, Aquatic (For 6500-555 & 6500-496 Receivers)



6560-339, Harness: Wiring Stereo Aquatic



6000-207, Accessory Cable: iPod Aquatic AV; Adapts iPod to Receiver For Full Playback Control (6500-496 Receiver Only)

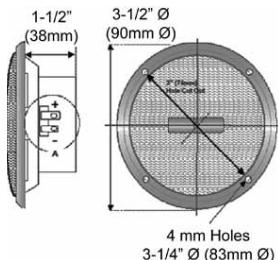


J-200 Series**Stereo Components (2007-2012)****Original Equipment (All Models)****6000-825, Receiver:**

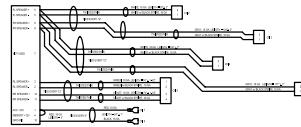
AM/FM/CD Aquatic, Black; This unit was never used in production and should only be used as a replacement for the 6500-496 model above when a consumer demands keeping a CD player. *Note: You must remove the protective stereo door and bezel from spa to use this replacement unit (weather resistant cover included).*

**6500-219, Receiver:**

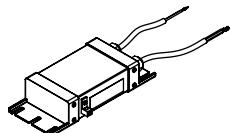
AM/FM CD Aquatic
(Replace with 6000-825 or
6500-496 Aquatic Receiver,
Wireless RF Remote 6560-353 and Wireless RF
Sensor 6560-354, Page 203).

**6560-340, Remote: Stereo**
Wireless Aquatic, Limited Stock (6500-219 Receivers Only)**6560-341, Sensor: RF Stereo**
Wireless Aquatic, Limited Stock (6500-219 Receivers Only)**6560-335, Speaker: 3"**
PolyPlanar Gray (All 2007+ Models)**6540-546, Gasket: 3"**
PolyPlanar Speaker, Not Shown (All 2007+ Models)**J-200 Series****Stereo Components (2007-2012)****Original Equipment (All Models)****6560-330, Harness:**

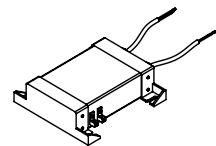
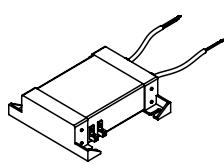
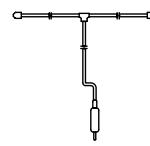
Wiring Stereo Aquatic
(6500-219 Receiver
Only)

**6600-146, Power Supply:**

240VAC 50/60Hz, 13VDC
ETL/TUB (Fits All Models;
Replaces 6600-006 model
below)

**6600-006, Power Supply:**

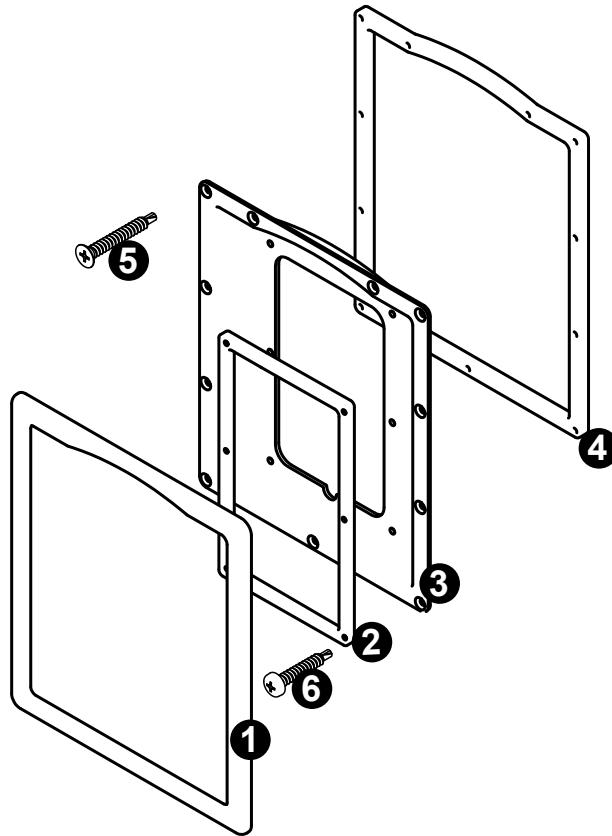
240VAC 50/60Hz, 13.8VDC
(Replaced 6600-008 below,
then was replaced by the
6600-146 model above)

**6600-008, Power**
Supply: 240VAC -
13.8VDC, 5A, Limited Stock (All Models)**6560-812, Antenna:**
AM/FM 6' Soft Wire

BLUEWAVE™ Stereo Enclosure Parts (2013+)

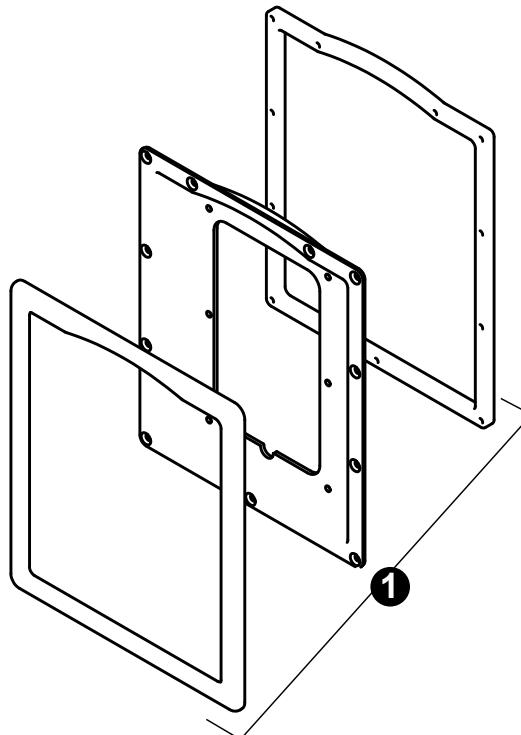
Optional BLUEWAVE™ Stereo Mounting Bracket/Enclosure Parts

1. **6000-342**, Bezel: Stereo ABS Black 2013+
2. **6000-308**, Back Ring: Small Stereo ABS Black, 2013+
3. **6000-340**, Enclosure: Stereo ABS Black, 2013+
4. **6000-341**, Back Ring: AQ Stereo ABS Black, 2013+
5. **6570-334**, Screw: #8-18 x 1.25" PH Flat SS, Self-Tapping (11 Required)
6. **6570-338**, Screw: #8-18 x 1" PH SS Self-Tapping (6 Required)



Optional BLUEWAVE™ Skirt Mounting Bracket Assembly

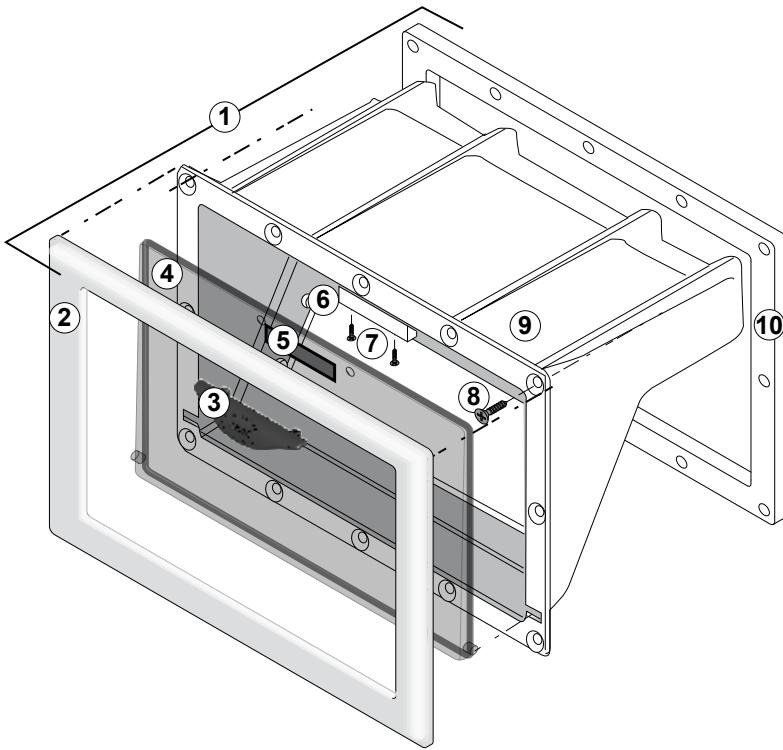
1. **6455-011**, Enclosure: Stereo Assembly ABS Black 2013+ (Mounts Over Skirt Panel Hole Cutout)



J-LX/J-LXL Series Stereo Enclosures

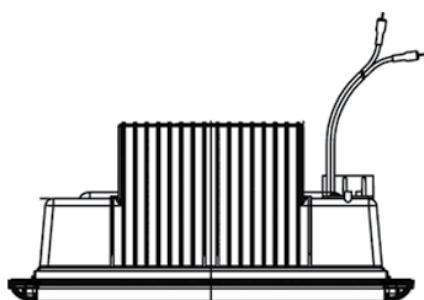
J-LX/J-LXL Stereo Enclosure (6/2011-2012)

1. **6455-009**, Stereo Enclosure Assembly Complete, (Handle Purchased Separately Below)
2. **6000-275B**, Bezel: Stereo ABS, Black
3. **2000-273B**, Handle: Door JHT Black
4. **6000-274**, Door: Stereo Polycarbonate
- 5a. **6570-161**, Plate: Striker (For Stereo And iPod Enclosure)
- 5b. **6720-007**, Foam: Double-Sided Tape
6. **6570-097**, Latch: Magnetic Gray Stereo
7. **6570-079**, Screw: 6-32 x 3/8 PH MS (2 Required)
8. **6570-322**, Screw: 10-16 x 1" PH, Stainless Steel (12 Required)
9. **6000-278**, Enclosure: Stereo ABS Black
10. **6000-277**, Back Ring: Stereo ABS Black

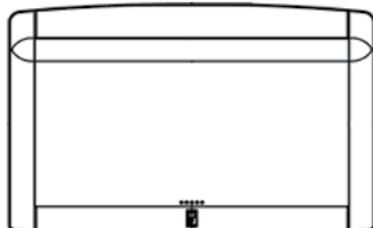


J-LX/J-LXL Stereo Enclosure (1/2011-5/2011)

6455-015, Stereo Enclosure Assembly Complete, (PolyPlanar)



Top View

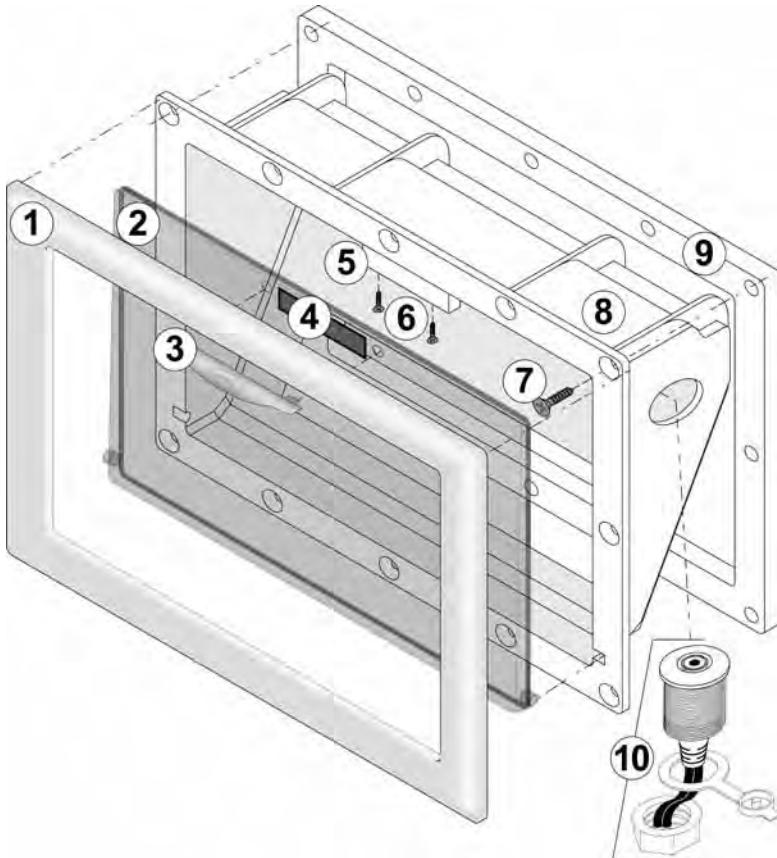


Front View

J-400/J-300/J-200 Series Stereo Enclosures

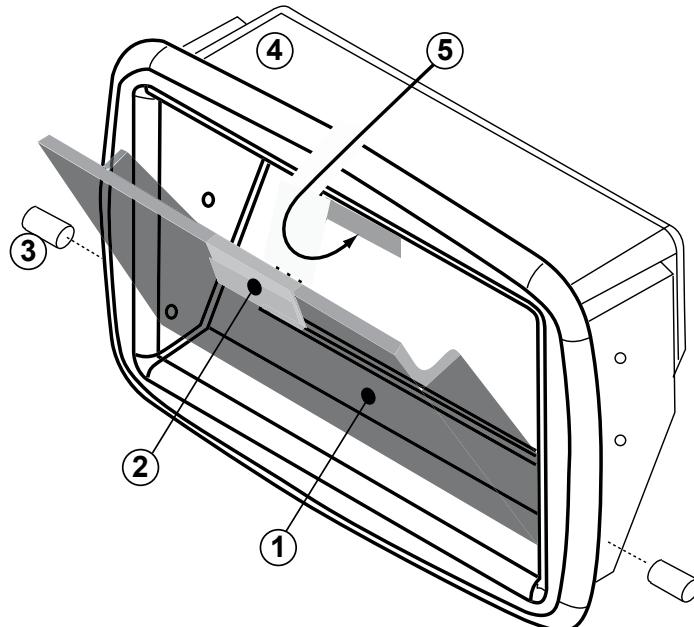
J-400 Stereo Enclosure (2007-2008)
J-300/J-200 Stereo Enclosure (2007-2012)

1. **6000-275**, Bezel: Stereo ABS, Gray
2. **6000-274**, Door: Stereo Polycarbonate
3. **2000-273**, Handle: Door JHT Gray
- 4a. **6570-161**, Plate: Striker (For Stereo And iPod Enclosure)
- 4b. **6720-007**, Foam: Double-Sided Tape
5. **6570-097**, Latch: Magnetic Gray, Stereo
6. **6570-079**, Screw: 6-32 x 3/8 PH MS (2 Required)
7. **6570-322**, Screw: 10-16 x 1" PH, Stainless Steel (12 Required)
8. **6000-276**, Enclosure: Stereo ABS Black
9. **6000-277**, Back Ring: Stereo ABS Black
10. **6473-363**, Adapter: MP3/iPod Jack, PolyPlanar (Not Used on J-200 Series)



2006 J-400 Models
All 2002-2006 J-300 Models

- 1a. **6455-200**, Door: Enclosure For 8807-211 Enclosure Only (2002-2006 J-300 Models)
- 1b. **6455-300**, Door Enclosure For 8807-411 Enclosure Only (2006 J-400 Models)
2. **2570-245**, Plate: Clip On with handle
3. **6570-002**, Pin: Dowel 0.25" x 1.5"
- 4a. **8807-211**, Enclosure: Framed Black 2002+, Limited Stock (J-300 Models)
- 4b. **8807-411**, Enclosure: Framed Gray (J-400 Models)
5. **6570-097**, Latch: Magnetic 2002+



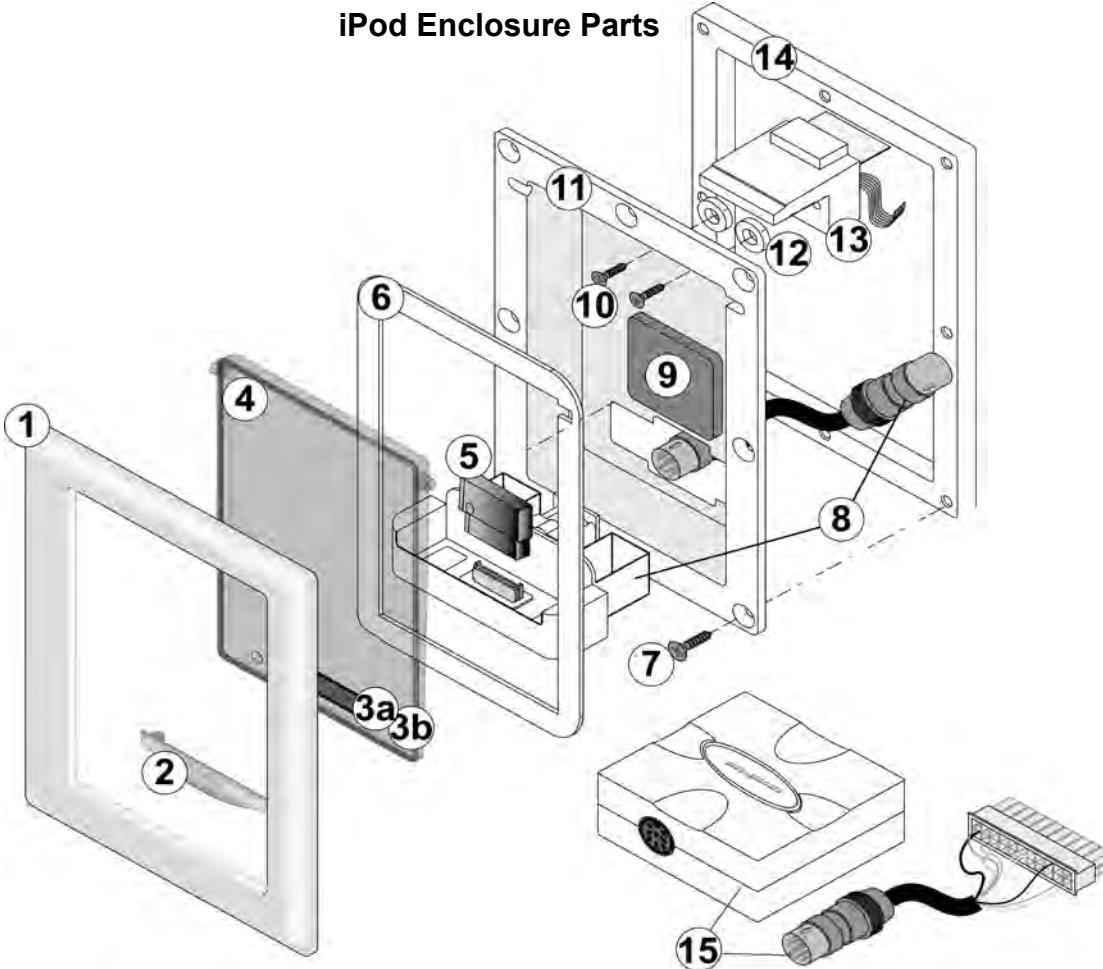
J-400 Series iPod Enclosure (2007-2008)

iPod Dock Retrofit Kit For Aquatic AV Receiver

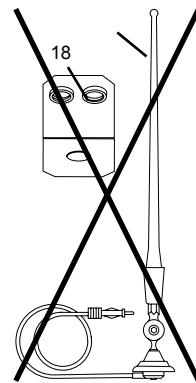
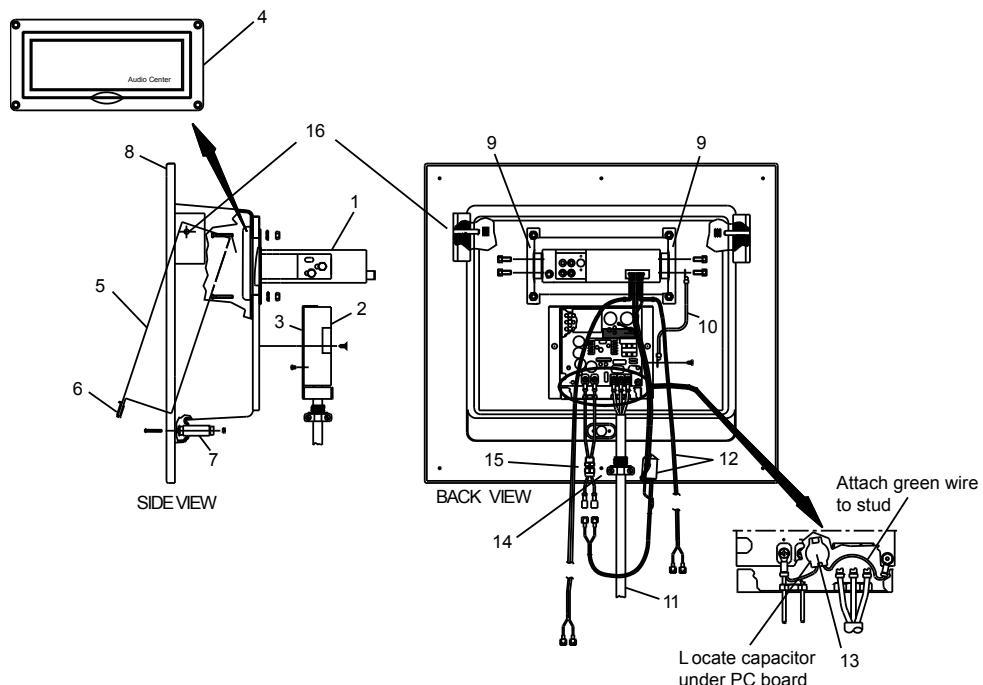
6000-133, Aquatic iPod Dock Retrofit Kit

This kit complements the Aquatic Stereo Conversion Kit listed on page 197 and is required to convert iPod Docks in older J-400 PolyPlanar systems to work with our replacement Aquatic AV Stereo Receivers (6000-825 or 6500-496). The kit includes instructions, a special iPod cable and a modified adapter plate for the conversion (not shown).

iPod Enclosure Parts

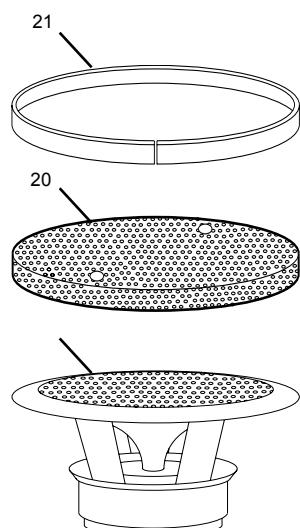


- 1. **6000-295**, Bezel: iPod, Gray
- 2. **2000-273**, Handle, Door JHT
- 3a. **6570-161**, Plate: Striker (Stereo And iPod Enclosure)
- 3b. **6720-007**, Foam: Double-Sided Tape
- 4. **6000-294**, Door: iPod Polycarbonate
- 5. **6660-230**, Connector Cover, iPod (Red)
- 6. **6540-540**, Gasket: iPod Door 08
- 7. **6570-322**, Screw: 10-16 x 1" PH, Stainless Steel (8 Required)
- 8. **6660-229**, Insert: Dock iPod Enclosure with 18" Cable
- 9. **6570-635**, Pad: Foam 1.5" x 1.5" x 0.188" iPod
- 10. **6570-100**, Screw: #6 x 1" (2 Required)
- 11. **6000-296**, Enclosure: iPod ABS Black
- 12. **6570-017**, Washer: Finishing (2 Required)
- 13. **6570-160**, Magnet: Lighted iPod Enclosure
- 14. **6000-297**, Back Ring: iPod ABS Black
- 15. **6560-550**, Receiver: Interface iPod with Cable (Limited Stock)
- ns. **6660-008**, Connector: Wire Splice (Not Shown)

Stereo Components (\leq 2001 Models)

Part #	Description	JHT#	JWB#
1	Receiver: CD Player	2500-310	K657000
2	Power Supply: 12 VDC	2560-200	E401000
3	Bracket: CD Power Supply (Limited Stock)	2570-221	K465000
4	Housing: CD w/Door Black (Limited Stock)	2570-230	M872917
5	Door: Clear CD Panel (Limited Stock)	2455-030	K462000
6	Plate: Strike w/ Handle	2570-245	K630000
7	Latch: Magnetic	2570-240	A746000
8	Panel: CD Brown	8807-030	K566000
8A	Panel: CD Black	8807-034	-
9	Bracket: CD Player	2570-220	N305000
10	Harness: Ground #14	2000-066	N576000
11	Cable: Power Supply	2560-031	R877000
12a	Harness: Wiring Pinnacle CD	2560-025	K658000
12b	Harness: Wiring Triton CD	2560-032	R800000
13	Filter: Noise Wire Assembly	2560-060	N977000
14	Connector: Straight 1/2" Romex	2560-240	6541000
15	Connector: Liquid Tight 1/4"	6560-406	-
16	Pin: Dowel	2570-055	K554000
17	Antenna: AM/FM (See Note1)	2560-050	N978000
18	Bracket: Antenna (See Note1)	2570-050	P084000
19	Speaker: 5"	2500-300	K358945
20	Grill: Speaker Stainless Steel	2570-205	K605000
21	Trim: Speaker Gril	2570-210	K651000

Note 1:-This antenna is no longer available. Use 6560-812 as a replacement.



A

Accessory Cable: iPod Aquatic AV	200, 201, 202, 203
Adapter, 0.25" MIPT x 0.375" Barb, PP (Noryl)	118, 119
Adapter: 0.75" Slip x Fem Pipe Thrd. (2002 Waterfall)	107
Adapter: 1/2" FPT x 3/4" Slip	103
Adapter 1/2" Slip x Spigot	82
Adapter: 1/2" Spigot x 3/8" Barb	73, 81, 82, 107
Adapter: 1/4" MIPT x 3/8" Barb	121, 122, 141
Adapter, 1/8" MPT x 3/8" barb, 90°	102
Adapter: 1" Barb x 1" Spigot	101
Adapter: 1" Spigot x 3/4" Barb	73, 107
Adapter: 3/4" Barb x 1" Spigot	101
Adapter: 3/4" Barb x 3/4" Barb	102
Adapter: 3/4" Barb x 3/4" Spigot	79, 98, 101, 135
Adapter: 3/4" Slip x 3/4" Barb	78, 107
Adapter: 3/4" Slip x 3/4" MHT	79, 103
Adapter: 3/4" Slip x FPT	100
Adapter: 3/4" Spigot x 3/4" Barb	100, 107
Adapter: 3/4" Spigot x 3/8" Barb	107
Adapter: 3/8" Barb x 1/4-18 NPSM	102
Adapter: Control Cable	28
Adapter: DCU Expansion (2009 J400 models only)	56
Adapter: DCU Expansion with DSMT plug	55, 56
Adapter: Mini-DIN to Ribbon connector	54, 56, 57, 58
Adapter: MP3 iPod RCA Cable 3', Aquatic	193, 194, 197, 199, 200, 203
Adapter: MPT 1/8" x 3/8" Barb, 316SS	49
Adapter: Ozone/Molex 240V	132
Aftermarket CLEARRAY Kit	131
Air Bleed Line Fitting (2005+)	73
Air Components: J-400 (2006+)	73
Air Control / Air Injector Assemblies (<=2001 Models)	75
Air Control: Double Air Control (<=2001 Models)	75
Air Control: J-200 Series (2005+)	74
Air Control: Knob (Brown)	107
Air Control Knob: Sub Assembly (Chrome)	107
Air Controls (<=2001 Models)	74
Air Control Valve (2002-2006)	73
Air Control Valve (2007+)	73
Air Injector Assembly (<=2001 Models)	75
Air Switch: 4 Function	28
Anchor: #10 Blind with O-Ring	43
Antenna: 6" Soft Wire 2002+	202
Antenna: AM/FM 6' Soft Wire	194, 195, 199, 201, 203, 204
Aquatic iPod Dock Retrofit Kit	208

B

Back Ring: AQ Stereo ABS Black, 2013+	205
Barbed Fitting	101, 102
Base: Universal Cradle Bracket	113
Basket: EL Filter Assembly	40, 141
Basket: Skimmer Front Load	142
Battery: 9V Rechargeable	32
Bellows: Air Actuator	28
Bezel: Stereo ABS, Black	206
Bezel: Stereo ABS Black 2013+	205
BLUEWAVE Skirt Mounting Bracket Assembly	205
BMH Jet (<4/11/01)	79
Body Assembly: T-Valve	77
Body: BMH Jet	79
Body: Diverter	76, 77
Body: Micro Pulse	84
Body: Ozone Jet Assembly with Nut	93
Body: Side Valve JHT 2011	76
Body: Skimmer Front Load	142
Body: Top Access Valve White	77
Body: With Nut Silver	107
Bolt : 1/4-20 x 0.88"	43
Bolt: 1/4-20 x 1.5"	43
Bolt: 5/16-18 x 1-1/2"	113
Bolt: 5/16-18 x 1/2"	113

Bolt: Hex 1/4-20 x 1", Stainless Steel	100, 101
Bracket: 48 Frame, Half Band (Captive Nut)	113
Bracket: Cycle Valve	97
Bracket: J-1000 Controller Mount (All Models)	29
Bracket: J Pump (Rear Housing)	126, 127
Bracket: Motor 1" High	126, 127
Bracket: Pump Universal	125
Breaker: 50A Square-D GFCI, breaker, 2-pole	29
Breaker: 60A Square-D GFCI, breaker, 2-pole,	29
Bulb: 12V	59, 61
Bulb: 12V (Without LED Option)	59
Bulb: Spa Light 7W	61
Bulb: Spa Light 12 LED 2002	61

C

Cable: 2-Speed 42'L Snap-in	127
Cable Tie, 11"	98
Canister: Assy. w/Lid for ProPolish Filter Bag	141
Cap: 1" Slip	103
Cap: 2" Slip	103
Cap: 3/4" Slip	103
Capacitor, 2.0hp (1-Speed)	123
Cap: Diverter	76
Cap: FHT, 3/4"	79
Cap: Filter Cartridge	37, 38, 39, 40
Cap: Spa Drain with Gasket, 3/4" FHT	97, 98
Cap: T-Valve Phoenix (J-LX Series 2011+)	76
Cap: with Gasket, 3/4" FHT (Drain Valve)	103
Cartridge: Filter	40
Cartridge: Filter 60ft ² With Cap	40
Cartridge: Filter (Blind End)	40, 41
Cartridge: Filter Without Cap	40
Cartridge: ProClear II 45ft ² (w/Microban)	37, 38, 39, 144
Cartridge: Proclear II (w/Microban)	39
Cartridge: ProClear II (w/o Microban)	37, 38, 39
Check Valve: 1/2", 3lb Spring	96
Check Valve: 1" Slip x Slip	96
Check Valve: 2" Slip x Slip, 1/4 lb. Spring	96
Check Valve: 3/4" Air	73
Circuit Board: 2005+ 60Hz J-200/Del Sol LED Models	20
Circuit Board: 2007+ 60Hz J-200 LED Models	19
Circuit Board: 2014+ 1-Pump J210s, 5.60 MicroChip	19
Circuit Board: 2014+ 2-Pump J200s, 5.60 MicroChip	19
Circuit Board: 2014+ 2-Pump J300s, 3.80 MicroChip	17
Circuit Board: 2014+ 2-Pump J300s 50/60Hz	17
Circuit Board: 2014+ J315/J325, 3.80 MicroChip	17
Circuit Board: 2014+ JLX/JLXL, 3.61 MicroChip	16
Circuit Board: All 2-Pump J-300 LED (2002-2011)	18
Circuit Board: All 2002-2006 3-Pump 60Hz J-385/J-380	18
Circuit Board: All 2002-2006 60Hz J-300 1&2 Pump	18
Circuit Board: All 2002-2006 60Hz J-300 1&2-Pump	18
Circuit Board: All 2008+ 50Hz J-400 Models	17
Circuit Board: All 2008+ J-400 60Hz Models	16, 17
Circuit Board: All 2011+ J-LX/J-LXL models	16, 17
Circuit Board: All J-300 LCD Models (2002-2006)	18
Circuit Board: Balboa	20
Circuit Board: Digital Duplex - Palio	20
Circuit Board: Fits 2007-2011 1-Pump J310/15/25	18
Circuit Board: Fits 2012 J230 Export Models	19
Circuit Board: Fits 3-Pump J380/J385	18
Circuit Board: Fits 2006-8/07 J400s	17
Circuit Board: Fits 2006-2008 J400s	16
Circuit Board: Fits 2012 J280/J270/J230	19
Circuit Board: Fits J-210 LED 1-Pump (2012+)	19
Circuit Board: For H136 Control Box	20
Circuit Board: J-LX/J-LXL LED Series	16
Circuit Board: Model 106/7	20
Circuit Board: Model 108/9	20
Circuit Board: Model K286	20
Circuit Board: Model R576/R574 Control Box	20

Circuit Board: Palio Models	20
Circuit Board: Platinum Series	20
Circuit Board; Select Series (1/2 Hour Filter Cycles)	20
Circuit Breakers/Enclosures	29
Circulation Pump Matrix (60Hz)	128
Circulation Pumps: Export 50Hz Models	130
Circulation Pumps for North American 60Hz Models	129
Clamp: 3/4" Stainless Steel:	103, 129, 130
Clamp: 3/8"	103
Clamp: 3" Stainless Steel	103
Clamp: 27mm	73, 79, 89, 103
Clamp: 35mm	97, 98, 103
Clamp: Metal Hose, Black	73
Clear PVC Hose: 3/4" x 100"	73
CLEARARRAY: 230V 50/60Hz w/Ballast (Complete).....	131
CLEARARRAY: Adapters	132
CLEARARRAY: Complete Units	131
CLEARARRAY: Compression Nut for Quartz Seal	131
CLEARARRAY: Compression Washer for Quartz Seal Nut ..	131
CLEARARRAY: Replacement UV Sanitizer Ballast	131
CLEARARRAY: Replacement UV Sanitizer Bulb	131
CLEARARRAY: Replacement UV Sanitizer Quartz Tube ..	131
CLEARARRAY: Square Gasket for UV Electronic Enclosure..	131
CLEARRAY Water Purification System	131
CLEARZONE Ozone Generator, 120V 50/60Hz 25MG	132
CLEARZONE Ozone Generator, 230V 50/60Hz	132
CLEARZONE Ozone Generator Kit	132
CLEARZONE Ozone Generator Kit, 120V 50/60Hz	132
CLEARZONE Ozone Generator Kit, 230V 50/60Hz.....	132
Clip: Debris Bag Attachment	37, 40
Clip: Skimmer Filter Weir (JXL/JLXL)	147
Complete 50Hz Fixed Bracket Jet Pumps (2002-2011) ..	117
Complete 50Hz Fixed Bracket Jet Pumps (2012+)	116
Complete 60Hz Bracketless Jet Pumps (2002-2006)	112
Connector: 2 into 1, IR Sensor	28
Connector: 10-Pin Head, Long Latch	31
Connector, 10-Pin Head, Short Latch	31
Connector: Female Spade to Daisy	60
Connector: Liquid Tight, 1/2"	107, 125, 142
Connector: Liquid Tight, 1/4"	107
Connector: Liquid Tight 1/4" For Round Cable	30
Connector: Liquid Tight 3/4" For Flat Cable	30
Connector: Sensor Mount, Used on K100 Pinnacle	139
Connectors (Liquid Tight)	30
Connector: Strain Relief, 9/16"	107
Connector: Strain Relief, 10-Pin	31
Connector: Wire Splice	208
Contactor: Coil 240VAC CRL	32
Control Panel: J-300 LED 2-Pump Models	26
Control: Air Body And Stem	73
Control: Air Open	74, 75
Control: Air Push Button	73
Control: Air Toggle Switch	73
Control: Air with Knob	74
Controller: Balboa Box 2-Pump 240VAC	30
Controller: Balboa Box, Duplex 120VAC Convertible ..	30
Controller: Cord, Pump 1, 36" with DSMT plug	30
Controller: J-1000 230VAC/50Hz, 2-Pump, 3-Wire	29
Controllers/Cord Assemblies	29
Control Panel: 2-Pump 60Hz (2006-2009 J-400)	24
Control Panel: Alexa Control	27
Control Panel: All J-300 LED 1-Pump Models	25
Control Panel: All J-300 LED 2-Pump Models	25
Control Panel: J300 1-Pump 2014+	25
Control Panel: J300 2-Pump 2014+	25
Control Panel: J-300 LCD Domestic Models 60Hz	26
Control Panel: J-300 LCD Export 50Hz Models	26
Control Panel: J-300 LCD Remote (J-370/75/80/85 Only) ..	26
Control Panel: J-300 LED 1-Pump Models	26
Control Panel: J-300 LED 2-Pump Models	26
Control Panel: J-300 LED, All 1-Pump Models	25
Control Panel: J-1000 LCD 2 or 3 Pump (2012+)	24
Control Panel: J-1000 LCD 2 Pump (2010-2011)	24
Control Panel: LED 2-Pump JHT 2011	24
Control Panel: Light (Digital Deluxe)	27
Control Panel: Platinum Control	27
Control Panel: Select Control	27
Control Panels: J-300 LED Series (2002-2006)	25
Control Panels: J-LX/J-LXL Series (2011+)	24
Control Panels: Premium/Echo Models (<=2001)	28
Control Panel: Underlay: 2011 JHT LED Panel	24
Control Shaft Repair Assembly	28
Cord: 14' Receiver/Remote Aquatic	201
Cord Assemblies (J-1000 Systems)	30
Cord: DSMT J-400 Controller to Step Light	59
Cord: J-1000 Circulation Pump, with DSMT plug	30
Cord: J-1000 Light with DSMT plug	55, 56
Cord: J-1000 Light with DSMT Plug	30
Cord: J-1000 Pump 2, 32" with DSMT Plug	30
Cord: Pump 3, 48" with DSMT Plug (Export 50Hz)	30
Cord: Pump 3, 48" with DSMT Plug (N.America 60Hz) ..	30
Cord: Split Step/Logo Light (J-1000 Compatible)	55
Cord: "Y" UV/Ozone DSMT 120V	132
Cord: "Y" UV/Ozone DSMT 240V	132
Coupling: 1-1/2" Slip x Slip	103
Coupling: 1/2" Slip x Slip	103
Coupling: 1" Slip x Slip	103
Coupling: 2" Slip x Slip	103
Coupling: 3/4" Slip x Slip	103
Coupling: Barb x Barb (Air Hose)	102
Coupling: No Hub 2" (Rubber Union)	103
Cover For Hard Wired Remote (2007+ J-300 Models) ..	201
Cover: Suction/Gasket	96
Cover: Waterfall	100
Cover: Waterfall Gray (Plastic)	100
Cover: Waterfall J-400 Series	99
Cover: Waterfall (Stainless Steel)	100
Cover: Water Rainbow	101
Cross: 1.5" Slip x Slip x Slip	107
Cross: 2" Slip x Slip x Slip	107
Cup: Air Actuator	28
Cupholder: Gasket	55, 56, 57, 58
Cupholder: Light Assembly Complete, 2014+	54, 57
Cupholder Wall Fitting (for J-400/J-300)	55, 56, 57, 58
Cycle Valves: Pinnacle, Quantum And Triton Only	97

DCU: LED Daisy	60
Dell Sol Series Filter Cartridges (2003-2004)	41
Dispenser: Chemical (Optional)	37, 38, 39, 40
Divert-A-Jet For J-210 Models (2005+)	81
Divert-A-Jet For Redondo Models (2003-2004)	81
Divertor: Cap (Hermosa Models)	77
Divertor Repair Parts	76
Divertor Valve: J-210 (2005+)	77
Divertor Valve: J-220 Models (2005+)	77
Divertor Valve: J-230 Model (2008+)	77
Divertor Valve: J-270/J-280 Models (2007+)	77
Divertor Valve: J-300 Series (2002-2003)	76
Divertor Valve: J-300 Series (2004+)	76
Divertor Valve: J-400 Series (2006+)	76
Divertor Valve: Redondo (2003-2004)	77
Divertor Valves: Hermosa Models (All Years)	77
Divertor Valves (J-200 Series)	77
Divertor Valves (J-400/J-300 Series)	76
Divertor Valves (J-400/J-300 Series)	76
Divertor Valves/Jets (Del Sol Series)	77
Divertor Valves (Miscellaneous)	78
Divertor Valves: Older Hot Tubs (<=2001)	78
Door: Enclosure For 8807-211 Enclosure Only)	207
Door Enclosure For 8807-411 Enclosure Only	207
Door: Skimmer Front Load	142
Drain: Fitting	78, 107
Drain: Hose, Clear, 1-1/2" x 10'	98
Drain: Plug	118, 119, 120, 122, 123, 124
Drain: Plug O-Ring	123, 124
Drain: Valves, J-200/Del Sol Series	98

E

Elbow: 1/2" Spigot x 3/4" Barb	95
Elbow: 3/4" Barb	102
Elbow: 3/4" Barb x 1/2" Spigot	102
Elbow: 3/4" Barb x 3/4" Barb	102
Elbow: 3/4" Barb x 3/4" Slip or 1" Spigot	102
Elbow: 3/8" Barb x 1/2" Slip or 3/4" Spigot	102
Elbow: 3/8" Barb x 1/2" Spigot	102
Elbow: 45° 1" Spigot x Slip	104
Elbow: 45° 1-1/2" Slip x Slip	104
Elbow: 45° 1-1/2" Street, Spigot x Slip	104
Elbow: 45° 1" Slip x Slip	104
Elbow: 45° 2" Slip x Slip	104
Elbow: 45° 2" Street, Spigot x Slip	104
Elbow: 90° 3/4" Barb x Spigot	99
Elbow: 90° 1-1/2" Slip x Slip	104
Elbow: 90° 1-1/2" Street, Spigot x Slip	104
Elbow: 90° 1-1/2" Sweep, Slip x Slip	104
Elbow: 90° 1-1/2" Sweep, Spigot x Slip	104
Elbow: 90° 1/2" Slip x Slip	104
Elbow: 90° 1/2" Street, Spigot x Slip	104
Elbow: 90° 1/4" Compression	104
Elbow: 90° 1" Slip x Slip	104
Elbow: 90° 1" Street, Spigot x Slip	104
Elbow: 90° 2" Slip x Slip	104
Elbow: 90° 2" Street, Spigot x Slip	104
Elbow: 90° 2" Sweep, Spigot x Slip	104
Elbow: 90° 3/4" Barb x 1/2" Slip	104
Elbow: 90° 3/4" Barb x Slip	104
Elbow: 90° 3/4" Slip x Female Pipe Thrd.	104
Elbow: 90° 3/4" Slip x Slip	104
Elbow: 90° Street, 1" Slip x 3/4" Spigot	104
Elbow Adapter: 1-1/2" Spigot x Slip	94, 104
Elbow: Barb 3/4" x 3/4" x 1"	84
Elbow: Micro Pulse	84
Elbow: Push Button Air Control	73
Elbows: (PVC)	104
Enclosure: Stereo ABS Black	206
Enclosure Adapter: MP3/iPod Cable 4'	193, 194, 197, 199, 200, 203
Enclosure: Framed Black 2002+	207
Enclosure: Framed Gray 2003+	207
Enclosure: Stereo ABS Black, 2013+	205
Enclosure: Stereo Assembly ABS Black 2013+	205
Epoxy: Plastic Weld (25 ml)	144, 148
Equalizer: 2006-2008 Stereo Crossover Spr Module	198
Escutcheon: Pulsator (2006+ J-480, J-460 Models)	84, 89
Export Replacement Circuit Board Matrix (50Hz)	14, 15

F

Fitting: Wall Ozone Jet	93
Fitting: Wall PowerPro BX w/o SS Escutcheon	79
Fitting: Wall PowerPro BX w/SS Escutcheon	79
Fitting: Wall Serviceable Light	61
Fitting: Wall Suction	95
Fitting: Wall Suction, 1.5"	94
Fitting: Wall Suction Assembly	96
Fitting: Wall T-Valve (6541-238 Nut included)	77
Fitting: Wall with Strainer	94
Fitting: Wall with Strainer (Circ. Pump)	94, 95
Fitting: Wall w/o Strainer (Jets Pump 1)	95
Flat Washer, 3/8" SAE	123
Flat Washer 5/16"	113
Flow Switch (J-300/J-200 Series)	135
Flow Switch: J-400 Series (2006-2009)	135
Flow Switch: J-400 Series (2010+)	135
Flow Switch (J-LX/J-400 Series)	135
Foam: Double-Sided Tape	206, 207, 208
Foam: Kit 12 Board Feet	107
Frame: Skimmer Front Load	142
Fuse: Hi-Limit Disk	47, 48, 49, 50
Fuse: Holder For 10A Box Mount (Stereo)	31
Fuse: Holder For Large Fuse	31
Fuse: Holder For Small Fuse	31
Fuse Holders	31
Fuses	30
Gasket: 1.25" ID "Niagra" J-400	99
Gasket: Air Control	74
Gasket: Clamping Ring HTA	81
Gasket: Clamping Ring HTC	82
Gasket: EP70	75
Gasket: Push Button Air Control	73
Gasket: Suction, 67 GPM	94
Gasket: Toggle Outer Shell	73
Gasket: Union Fitting	50
Gasket: Valve Top Access	77
Gasket: Waterfall	100
Gate: Diverter	76, 77
Gate: Diverter 2004+	76
Gate Valve (T-Valve)	77
General Ozone Plumbing	134
GFCI Breakers	29
GFCI Cord: 120VAC 15A cord (15 foot)	29
GFCI Cord: 120VAC 20A cord (15 foot)	29
GFCI Cords	29
Grate: Suction (Screw included)	94, 95
Gravity Drain Fitting Locknut	78
Gravity Drain O-Ring (2 Required)	78
Gravity Drain with Cover	78
Grill: 2" Speaker Aquatic JHT	199, 201
Grill: Jacuzzi Filter (JLX/JLXL)	147
Grill: JBL Speaker, Oval	194, 195, 196
Grill: Lift Hinge Left Hand (JLX/JLXL)	147
Grill: Lift Hinge Right Hand (JLX/JLXL)	147
Grill: Right Lift Hinge (J-LX/J-LXL)	147
Grill: Skimmer J-LX/J-LXL (2011+)	147
Grommet: Sealing Sensor	142
Guard: Sensor Cover For All J-200 Series	138
Guard: Sensor Cover For All J-400 Series Spa	137
Guide: Air Actuator	28

F

Face SMT Micro Smooth Directional	91
Fill Spout: Waterfall (Clear Plastic)	100
Fill spout: Waterfall "Niagra" J-400 Series	99
Fill spout: Water Rainbow with Handle	101
Filter: Bag ProPolish	39
Filter: Blue and Red Lens	61
Filter: Cartridge: 75ft ² w/Cap (JLX/JLXL)	37
Filter: Fill Fitting	95
Filter Matrix	35, 36
Filters: J-LX/J-LXL Series (2011+)	37
Filter/Skimmer Air Bleed Line	73
Filter: Spa Drain Cover	95
Fitting: Dran Barb 1-1/2"	98
Fitting: Filter Fill (2002+ J-300 Series)	40
Fitting: Gravity Drain Wall Fitting	78
Fitting: Spa Drain For Older Spas	98
Fitting: Tailpiece 2" Slip with Groove	47
Fitting: Wall Diverter	76, 77, 78
Fitting: Wall Heater Return	78, 107
Fitting: Wall Micro Magna	84
Fitting: Wall Micro PowerPro	84, 89

H

Handle: Door JHT Black	206
Handle Kit: Raised Valve	78
Handle Kit: Raised Valve White	78
Handle: Venturi	81
Handle: Water Rainbow Repair	101
Hardware Matrix (Miscellaneous)	43
Harness: Freeze Protection	139
Harness: J-1000 Topside Control Panel to Main Load Box ..	30
Harness: Light 12V 2007.5	59, 61
Harness: Light Dual Quantum	61
Harness: Light Dual Triton & Pinnacle	61
Harness: Light Single	61
Harness: Main J-400 Stereo Harness	196
Harness: Main Stereo Wiring (2006-2008 J-400 Models) ..	198
Harness: Pressure/Flow Switch.....	136
Harness: Pressure/Flow Switch (All Models).....	135
Harness: Serviceable Light LED 2002	61
Harness: Topside Control Panel to JBL Stereo	24
Harness: Topside Control Panel to Main Load Box	24
Harness: Waterfall Feature, 2 into 1	56
Harness: Wiring Poly-Planar	202
Harness: Wiring Stereo Aquatic	199, 200, 201, 202, 203
Harness: Wiring Stereo/Speaker J400	194, 195
Heater: 120V/1.5kW Alexa (Element only w/box)	46
Heater: 120V/1kW or 240V/4kW, 15"	50
Heater: 230V/2.7kW	46, 47, 48, 49, 50
Heater: 230V/2.7kW Hi-Flow	48
Heater: 240V/5.5kW	50
Heater: 240V/5.5kW Hi-Flow	48
Heater: 240V/5.5kW Vertical	50
Heater: 1997-1999 6kW Low Flow	46
Heater: 2002+ 230V/2.7kW	46
Heater: Assembly 6kW	46
Heater: Assembly 120V/1kW or 240V/4kW	46
Heater: Assembly 240V/4kW	46
Heater: Assembly 240V/5.5kW	46
Heater Assembly PS-1	46
Heater Connection Repair Kit	46
Heater Element: 240V/12kW	46
Heater: Export 50Hz, 230V/2.7kW Hi-Flow, DSMT	47
Heater: Gasket	47
Heater Indicator Repair Assembly	46
Heater: J200 LED Models 240V/5.5kW	47, 48, 49, 50
Heater: J300 120V/1kW or 240V/4kW	45, 49, 50
Heater: J300 LCD Models 240V/5.5kW	48
Heater: J-300 LED Models 240V/5.5kW	45
Heater: J-400 230V/2.7kW	46
Heater: J-400, 240V/5.5kW	45
Heater: J-400 Series (2006-2009)	48
Heater: JLX/JLXL 2.7kW	46
Heater: JLX/JLXL, 240V/5.5kW	45
Heater: J-LX/J-LXL Series (2011+)	47
Heater: Matrix, North American Models (60Hz)	45
Heater: Matrix, Older 60Hz Models w/Echo Heaters	46
Heater: North America 60Hz, 240V/5.5kW Hi-Flow, DSMT ..	47
Heater: Nut	47, 48, 50
Heater Return Assemblies	78, 79
Heater Return Assembly: Del Sol Series (2002-2003)	78
Heater Return Assembly: J-310 Models	78
Heater Return: J-300 Series (2002-2003)	78
Heater Return: J-300 Series (2004+)	78
Heater Return: J-400/J-200 Series (2005+)	78
Heater Return: J-LX/J-LXL (2011+)	78
Heater: Select Series (2000-2001)	50
Heater: Select Series Palio	46
Heater: Union Fitting Gasket (2 Req'd)	50
Hermosa Synthetic Panels (2003)	186
Hermosa Synthetic Panels (2004)	186
Hi-Limit Heater Disk	138
Hi-Limit Sensor	136
Hi-Limit Sensors	137
Hose: 3/4" Clear	79
Hose Adapter: 90° Air Line	107
Hose: Braided 1"	104
Hose: Clear 1-1/2"	104
Hose: Clear 1/4" (Ozone)	104
Hose: Clear 3/4"	104
Hose: Clear 9/16" (Air Line)	104
Hose: Clear, 9/16" x 72"	73
Hose: Clear (Ozone)	134
Hose: Clear PVC, 3/4"	89, 129
Hose: Clear PVC, 3/4" x 1'	129, 130
Housing, Back	123
Housing Back, Theramax,	56 124
Housing: Bulb Serviceable Light	61
Housing: Front 2.0hp (07/2003+)	122
Housing Front (Volute)	118, 120, 123, 124
Housing: LED 3"	59
Housing: LED 3"	61
Housing, O-Ring	123
Housing O-Ring (Aqua-Flo Circmaster Pumps)	129
HTA Jet (<2001)	81, 82

I

Ideal Spa Cover Clip Kit	9
Impeller, 2.0hp (1-Speed)	123
Impeller, 2.0hp (2-Speed)	123
Impeller: 120V J Pump	127
Impeller (Aqua-Flo Circmaster Pumps)	129
Impeller: Export 50Hz	124
Impeller: J Pump	126
Incandescent Footwell Light Assembly	59
Incandescent Light Assembly J-220/J-210 Models	61
Incandescent Lighting System for All Del Sol Models	61
Incandescent Lighting System Older Spa Models (<2001) ..	61
Injector: Air High Output	75
Injector: Air PVC Gray	73
Insulation Foam: Vertical Heater	50
Insulator:	1/2" 126, 127
Insulator: 1" x 1.5" Rubber	129, 130
Interface: Stereo Remote 2004+, IMR-150	202
iPod Dock Retrofit Kit For Aquatic AV Receiver	208
iPod Enclosure Parts	208
IX Jet (2006+ J-400 Series)	82
IX Jet Air Bleed Check Valve	73
IX Jet: Complete Assembly	82
IX Jet Valve (2006+ J-400 Series)	99

J

J-200 Air Components (2005+)	74
J-200 LED Series (2008+)	26
J-200 Series Filter Cartridges (2005+)	4, 40, 70, 74, 78
J-200 Series Skimmer Parts	148
J-200 Skimmer Assembly	141, 142
J-230 Air Control Assm. (2008+)	74
J-270/J-280 Air Control Assm. (2007+)	74
J-300 Air Components (2002+)	73
J-300 LED Series (2007-2012)	25
J-300 LED Series Circuit Boards (2002+)	17
J-300 LED Series Control Panels (2013)	25
J-300 LED Series Control Panels (2014+)	25
J-300 Series Filter Cartridges (2002+)	4, 40, 41, 135
J-300 Series Skimmer/Filter Wall Fitting (2002+)	95
J-300 Series Wall Suction (2002-2003)	95
J-300 Wall Suction Fitting (2004+)	95
J-400 Floor Suction Fitting (2006-2008)	94
J-400 LCD Series Circuit Boards(2006+)	16, 17
J-400 Series (2012+ Quick-Drain)	98
J-400 Series Filter Cartridges (2006+)	4, 39, 76, 99
J-400 Series iPod Enclosure (2007-2008)	208

J

Jet Face: PowerPro LX (2002-2006)	88
Jet Face: PowerPro LX w/316SS Escutcheon (2007+)	88
Jet Face: PowerPro LX w/o 316SS Escutcheon (2007+)	88
Jet Face: Rotational Euro Textured Gray	90
Jet Face SMT Micro Textured Directional	91
Jet Face SMT Mini Smooth Directional	91
Jet Face SMT Mini Textured Directional	91
Jet Face SMT Textured Directional	90
Jet: Fitting (Flex Jet)	107
Jet: Flex Nozzle (Flex Jet)	107
Jet: Flow Path Assembly (Vertassage)	107
Jet: Gasket (Flex Jet)	107
Jet: Gasket (Magnassage)	107
Jet: Gasket (Vertassage)	107
Jet: Grill/Bumper (Vertassage)	107
Jet: Manifold Body (Air Magnassage)	107
Jet: Manifold Body (Air Up, Magnassage)	107
Jet: Maxx PowerPro MX2 (2007-11/2013)	83
Jet: Maxx PowerPro MX3 (12/2013+)	83
Jet: Mini PowerPro FX-M Jet (2014+)	85
Jet: Nozzle (Magnassage)	107
Jet: PowerPro FX2 (2008-2009)	86
Jet: PowerPro FX2 (2014+)	86
Jet: PowerPro FX2 Spinner (8/5/13-1/14)	87
Jet: PowerPro FX2 Spinner (2008-8/4/14)	87
Jet: PowerPro FX2-S Spinner (2/2014+)	87
Jet: PowerPro FXS Spinner (10/2013+)	87
Jet: PowerPro RX3 (2/2014+)	90
Jet: PowerPro RX (8/19/13-1/2014)	90
Jet: PowerPro RX (2007-8/18/13)	90
Jet: Pulsator Jet (8/12/13+)	89
Jet: Pump Matrix For Older Models Prior to 2001	114
Jet: Therapy Option (Magnassage)	107
Jet: Wall Fitting (Magnassage)	107
J-LX/J-400/J-300 Series (Standard Drain)	98
J-LX/J-LXL Air Components (2011+)	73
J-LX/J-LXL Series Skimmer/Filter Wall Fitting (2011+)	94
J-LX/J-LXL Wall Suction (2011+)	94
Jumper: 5ft Extension Daisy	60
Jumper: Logic	32
K	
Kit: Aftermarket CLEARRAY Right (Complete), 120VAC 60Hz	131
Kit: Aftermarket CLEARRAY Right (Complete), 230VAC 50/60Hz (50/60Hz)	131
Kit: Aquatic Stereo Conversion Kit	197, 201
Kit: Sensor Status Display	139
Knob: 2006+	99
Knob: 2006+ J-400 Waterfall	99
Knob: Air Control	74, 75, 103, 107
Knob: Air Valve	73
Knob: Diverter	76, 77
Knob: Diverter (2002-2006 J-300 Series)	76
Knob: Diverter (2006 J-400 Series)	76
Knob: Diverter (2007+ J-400/J-300 Series)	76
Knob: Side Valve	76
Knob: T-Valve JHT 2007	76
L	
Latch: Magnetic 2002+	207
Latch: Magnetic Black Stereo	206

Latch: Magnetic Sealed (JLX/JLXL)	147
Latch: Strike Plate (JLX/JLXL)	147
LED Light System Components (2007)	60
LED Light System Components (2008+)	60
LED Perimeter Pen Light Lens	60
LED Perimeter Pin Light Lens	60
LED Series Flow Sensor Harness Connector	138
LED Step Light Kit	59
Lens: Blue Serviceable Light	61
Lens, Bullet 1"	60
Lens: Clear Serviceable Light	61
Lens: Green Serviceable Light	61
Lens: JHT Logo Light	55
Lens: Pin Light	60
Lens: Red Serviceable Light	61
Lid Kit: Knob, Cap and Gate	77
Light: Body	59, 61
Light: DCU (Black) used in 2006 J400 models only	56
Light DCU (Blue) used for all pre-2009 models	56, 58
Light DCU (Blue) used in all 2009+ J300/J400 models	58
Light DCU (Blue) used in all 2009+ models	56, 58
Light DCU (Blue) with Waterfall Adapter	54, 57
Light: Dome Wash	68
Light: Dome Wash JHT 2011	68, 54
Light: Dual Pin/Waterfall 2011	54
Lighting Systems: All J-220/J-210 And Del Sol Models	61
Lighting Systems: All J-230 Models (<2007)	61
Lighting Systems: J-300 LED Series (2002-2004)	61
Light: JHT Logo Indicator	55
Light: LED 3" Daisy	60
Light: LED 3" Daisy (Spas With LED Light Option)	59
Light: LED Blue (Plug-In)	61
Light: LED Cup Holder With Gasket	55, 57, 58
Light: LED Cup Holder w/Ribbon connector 2006-2012	56
Light: LED Dual 26" Daisy	60
Light: LED Footwell	54, 57, 58
Light: LED Multi-Color (Phone Jack Connector)	58, 59
Light: LED Multi-Color (Plug-In)	61
Light: LED Multi-Color Waterfall (Phone jack Connector)	58
Light: LED Quad 36" Daisy	60
Light: LED Quad 38" Daisy	60
Light: LED w/Cable	55, 56, 57, 58
Light: Logo Seat Assembly	55, 56
Light Nut	59, 61
Light: OEM Kit	61
Light: Pillow	69, 57, 69, 58
Light System Matrix	51
Light Wall LED 2002	61
Light: Waterfall 11" Clip On	55, 56
Literature Matrix	63
Locking Water Rainbow	101
Lock Washer 5/16"	113
LX Jet Face Conversion Kit	88

Magna II Jet (4/8/03 - 8/5/03 Redondo Only)	82
Manifold: Air 2 3/8" Barb x 1" Slip	92
Manifold: Air 4 3/8" Barb x 1" Slip	92
Manifold: Air 6 3/8" Barb x 1" Slip	92
Manifold: Air 8 3/4" Barbs x 1-1/2" Slip	107
Manifold: Air 8 3/8" Barb x 1" Slip	92
Manifold: Air 10 3/8" Barb x 1.5" Slip	92
Manifold: Air Control Jacket	73, 74
Manifold: Push Button Air Control	73
Manifolds (Air)	92
Manifold: Water 2-Port, 3/4" Barb	107
Manifold: Water 2 Port 3/4" Barb Blind End	93
Manifold: Water 2-Port 3/4" Barb x 1-1/2"	93
Manifold: Water 2 Port Side 3/4" Slip	93
Manifold: Water 3 1" Barbs (Blind End)	93

Manifold: Water 3 Port 1" Barb	9
Manifold: Water 4 Port 3/4" Barb	93
Manifold: Water 4 Port 3/4" Barb Blind End	93
Manifold: Water 4 Port 3/4" Barb x 1-1/2"	93
Manifold: Water 4 Port Side 1" Slip	93
Manifold: Water 6 Port 3/4" Barb	93
Manifold: Water, 14 3/8" Barbs with 1.5" Slip x Blind End	93
Maxx PowerPro MX Jet (2002+)	83
Micro Magna Jet	84
Micro PowerPro SX Jet (2002+)	84
Micro Pulse Jet (<2001)	84
Mini PowerPro DX Jet (1/2002 - 7/2003)	85
Mini PowerPro DX Jet (8/2003 - 1/2004)	85
Mini PowerPro FX Jet (2/2004+)	85
Mini Swirl Jet	86
Miscellaneous Connectors	31
Motor: 2HP 2-Speed, 230V 50Hz TUV	125
Motor: 120V 60Hz (J Pump)	127
Motor: 240V 60Hz (J Pump)	126
Motor Insulator Export	124, 125
Motor Mount Insulator, 1.5"	123
Motor Mount Insulator, 1.25"	123
North America Circuit Board Matrix (60Hz)	13, 14
Nozzle: BMH Jet	79
Nozzle: Micro PowerPro	84, 89
Nut: 2"	94, 95
Nut: 2-Part Black	107
Nut 3/16-18	60
Nut: 5/16-18 E-Lock	43
Nut, 5/16" - 18, Hex	123
Nut, 5/16-18 Thread	113
Nut 8-32 x 3/8" Hex Nylon	43, 147
Nut: #10-24 w/Ser. Flange S/S	43
Nut: 200s Jet Back	80
Nut: 300s Jet Back	80
Nut: 400s Jet Back	80
Nut: 500s Jet Back	80
Nut: Accu-Pressure	79
Nut: Air Control	73, 74
Nut: Air Injector	73
Nut: BMH Jet	79
Nut, Cupholder	55, 56, 57, 58
Nut: Divert-A-Jet	77, 81
Nut Diverter	76, 77
Nut: Diverter (Hermosa Models)	77
Nut: Drain Valve	98
Nut: Gravity Drain Fitting Locknut	78
Nut: Heater Return	78
Nut: Hex 5/16-18	129, 130
Nut: HTA Jet	81
Nut, LED Footwell Light	54, 57, 58
Nut: Locking 1/4"	43
Nut: Locking 1/4-20	126, 127
Nut: Locking 1/4-20 KEP	43
Nut, Locking HTC	82
Nut: Locking Suction	96
Nut: Magna II	82
Nut: Maxx PowerPro MX2	83
Nut: Micro Magna	84
Nut: Mini PowerPro DX	85
Nut: Mini PowerPro FX	85
Nut: Mini Swirl	86
Nut: NX Jet	88
Nut: Ozone Jet	93
Nut: Pin Light	60
Nut: PowerPro FX2 Jet	86, 87
Nut: PowerPro LX Jet (2002+)	88
Nut: PowerPro PX Jet	89

N

Nut: Push Button Air Control	73
Nut: Serviceable Light	55, 61, 56
Nut: SMT Jet Assemblies	90
Nut: SMT Micro	90, 91
Nut: SMT Mini Jet	91
Nut: Suction Fitting	95
Nut: Suction Fitting, 1.5"	94
Nut: Waterfall	100

O

O-Ring: 0.434" ID x 0.682" OD x 0.125"Ø ..	118, 119, 121, 122
O-Ring: 1.5" Heater Union	46
O-Ring: 1.22" ID	78
O-Ring: 2.67" I.D. x 0.163", Double	54, 57, 58
O-Ring: 2.85"	94, 95
O-Ring 5/16" O.D.	60
O-Ring: 70D Daisy	60
O-Ring: 200s	80
O-Ring: 300s	80
O-Ring: 400s	80
O-Ring: 500s	80
O-Ring: Air Control Valve	74, 75, 103, 107
O-Ring: BMH Jet	79
O-Ring: Body 77	
O-Ring: Compression 2"	94, 95
O-Ring: Divert-A-Jet	77, 81
O-Ring: Diverter Cap (2 Required)	76
O-Ring: Diverter Cap (Hermosa Models)	77
O-Ring: Diverter Stem	76
O-Ring: Diverter Stem (Hermosa Models)	77
O-Ring: Double, 4.25"	83
O-Ring, Double 6.77" I.D., EDPM LG	141
O-Ring: Double EDPM, 3.312" ID x 0.21" Ø	82
O-Ring: Double, 6.77" I.D. EDPM	40, 141
O-Ring: EDPM 1.98" I.D. x 0.163", Double	85
O-Ring: EDPM, 2.35 I.D.	97, 98
O-Ring: EPDM	55, 73, 56, 94, 107
O-Ring: EPDM 0.662" ID x 0.210" Ø	73
O-Ring: EPDM, 1.22" ID x 0.158" Ø	79
O-Ring: EPDM, 1.64" ID x 0.163" Ø	73
O-Ring: EPDM 2.35" ID x 0.210" Ø	95
O-Ring: EPDM 2.85" ID	94
O-Ring: Fits All 2002+ Temperature Sensors	137, 138
O-Ring for 3-way waterfall valve	99
O-Ring: Gravity Drain O-Ring	78
O-Ring HTA Jet	81
O-Ring: HTC Jet	82
O-Ring: Light Body	59, 61
O-Ring: "L" Style	85
O-Ring: L Style	83, 88
O-Ring: Magna II	82
O-Ring: Micro Magna	84
O-Ring: Micro PowerPro	84, 89
O-Ring: Mini Swirl	86
O-Ring: NX Jet	88
O-Ring: Ozone Jet	93
O-Ring: Pin Light	60
O-Ring: Pump Housing (J Pump, K Pump)	126, 127
O-Ring: Push Button Air Control	73
O-Ring: Silicone 2.85" OD	107
O-Ring: SMT	90
O-Ring: SMT Micro	88, 90, 91
O-Ring: SMT Mini	91
O-Ring: Stem (2 req'd)	77
O-Ring: Toggle Inner Shell	73
O-Ring: Union	126, 127
Overlay: Air Control	74, 75
Owners Manuals	63
Ozone: 120V APG	133

Ozone: 220V APG	132
Ozone: Adapter Cable Molex 120V	133
Ozone: Adapter Cable, Molex 240V	132
Ozone: Gen. Maximum Model, 120V 60Hz (2002+)	133
Ozone: Gen. Max Model, 240V 50/60Hz (2002+)	132
Ozone: Gen. Prem. Mod., 120V 60Hz (2002+)	133
Ozone: Gen. Prem. Mod., 240V 50/60Hz (2002+)	132, 133
Ozone: Gen. Std. Mod, 240V 50/60Hz (2002+)	132
Ozone: Injector (<2001 Models)	133
Ozone: Injector (2005+ Bowles)	133
Ozone: Injector Kit (2002-2004)	133
Ozone Injectors	133
Ozone: Replacement Chip For CD Ozone Generators	133

P

Pad: Adhesive Cap	101
Panel: 2-Button w/Temp Display; Echo w/Digital Control	28
Panel: 6-Button Balboa	28
Panel: Air Control (Silver)	107
Panel Bezel: Air 1 Position	74
Panel: Generic for Del Sol Series	27
Panel: J-300 LED, All 2-Pump Models	25
Panel: JLXL 2-Pump 2013	24
Parts Catalog	63
Pillow: 7" Radius Snap-In (<2001 Models)	71
Pillow: 11" Radius Snap-In (<2001 Models)	71
Pillow: 17" Radius Snap-In (<2001 Models)	71
Pillow: 2003-2004 Hermosa (Snap-in)	70
Pillow: 2005+ Oval, Snap-in (J-200 Series)	70
Pillow: Curved, Snap-In (<2001 Models)	71
Pillow: J200 Oval Pillow (Bagged for in-store use)	70
Pillow: J-200 Oval Silver Snap-In (2005+)	70
Pillow: J-200 Snap-In Receptacle (2005+)	70
Pillow: J-300 Bushing (2007+)	69
Pillow: J-300 Gasket (2002-2006)	70
Pillow: J-300 Gasket (2007+)	69
Pillow: J-300 Insert Oval 20 (2007+)	69
Pillow: J-300 Insert Oval (2002-2006)	70
Pillow: J-300 Light (2007)	69
Pillow: J-300 Nut (2002-2006)	70
Pillow: J-300 Nut Attach.	69
Pillow: J-300 Oval Insert (2007)	69, 70
Pillow: J300 Pillow w/Insert (Bagged for in-store use)	69
Pillow: J300 Pillow Fastner 2014+ (2 Req'd)	69
Pillow: J-300 Pillow Screw (2007+)	69
Pillow: J300 Series Pillow Assembly 2014+	69
Pillow: J-400 #10 Anchor & O-Ring (2006-Mid 2009)	69
Pillow: J-400 #10 Screw, 3/4", 316SS (2006-Mid 2009)	69
Pillow: J-400 Oval Pillow Insert	68
Pillow: J-400 Series Pillow Slider (2006-Mid 2009)	69
Pillow: J-400 Slider (Mid 2009+)	68
Pillow: J400 Sliding, 2006-09 (Bagged for in-store use)	69
Pillow: J400 Sliding, 2006 - Mid-2009 (Non-bagged)	69
Pillow: J400 Sliding, Mid-2009+ (Bagged for in-store use)	68
Pillow: J400 Sliding, Mid-2009+ (Non-Bagged)	68
Pillow: JHT 2011, Snap-In	68
Pillow Matrix (All Models)	67
Pillow Matrix: Del Sol Series	66
Pillow Matrix: J-200 Series	66
Pillow Matrix: J200 Series	66
Pillow Matrix: J-400 Series	65
Pillow Matrix: JLX/J400/J300 Series	65
Pillow Matrix: Older Spa Models	67
Pillow: Receptacle Snap-in (Del Sol)	70
Pillow: Receptacle Socket, Snap-in (<2001 Models)	68, 71
Pillows: All Models (<2001)	71
Pillows: Del Sol Series (All Years)	70
Pillows: J-200 Series (2005+)	70
Pillows: J-300 Attachment Bushing (2002-2006)	70
Pillows: J-300 Screw (2002-2006)	70

Pillows: J300 Series	65
Pillows: J-300 Series Pillows (2002-2006)	70
Pillows: J-400 Series (2006-Mid 2009)	69
Pillows: J-LX/J-LXL Series (2011+)	68
Pillow: Snap-In (<2001 Models)	71
Pillow: Straight Snap-In (<2001 Models)	71
Pin: Dowel	209
Pin: Dowel 0.25" x 1.5"	207
Pin Light With Nut	60
Pipe: Flex 1"	104
Pipe: Flex 1-1/2"	104
Pipe: Flex 1/2"	104
Pipe: Flex 2"	47, 104
Pipe: Flex 3/4"	79, 98, 104
Pipe: Plugs	105
Pipe: Rigid 1-1/2"	104
Pipe: Rigid 2" (Sch 40)	47
Pivot Arm w/Stop for all models (except J-495/80/70)	9
Pivot Arm with Stop for J-495, J-480, J-470 models only	9
Plastic Skirt Bushings/Plugs	192
Plate: Backing Skimmer	142
Plate: Clip On with handle	207
Plate: Cycle Valve	97
Plate: Plenum	107
Plenum/Fitting: Assembly	107
Plug, 1/2" Spigot	82
Plug: 1/4" Spigot (PVC)	105
Plug, 1/8-27 NPT, 316SS	47, 48, 49, 105
Plug: 1" Spigot (PVC)	105
Plug: 2" Spigot (PVC)	105
Plug: 3/4" Barb (PVC)	105
Plug: 3/4" (Rubber)	105
Plug: 3/4" Spigot (PVC)	105
Plug: Drain 0.25" NPSM	121, 122
Plug: Filter Fill	40
Plug: Jacuzzi Filter	122
Plug: Spigot 1/4" (Air Manifold)	92
Plug: Transformer LED Primary & Secondary	33
Plug: Universal, Black	192
PowerPro FX2 Jet (2006-2007)	86
PowerPro LX Jet	88
PowerPro NX2 Jet (2007+)	88
PowerPro NX Jet (2006+)	88
PowerPro PX Jet (2008+)	89
Power Supply: 240V, 50/60Hz, 13VDC	194, 196, 199, 200, 202, 203, 204
Power Supply: 240VAC - 13.8VDC, 5A	194, 199, 200, 202, 204
Power Supply: 240VAC 50/60Hz, 13VDC w/DSTM	195
Connectors	195
Pre-Delivery Guides	63
Pressure Switches	136
ProPolish Filter Bag Canister (All Models)	141
ProTemp Remote Sensor Kits	139
Pump: 2-Speed 42" L Cable, Snap-in	127
Pump: 240V J Pump (Complete)	126, 127
Pump: Adapter, 0.25" MIPT x 0.375" Barb	118
Pump: Adapter O-Ring, 0.434" ID	118
Pump: Aluminum Head Circulation: E10, 115V 60Hz	129
Pump: Aluminum Head Circulation: E10, 240V 50/60Hz	129
Pump: Bolt, Pump Housing	123
Pump: Bracket, J Pump (Rear Housing)	126
Pump: Bktless 48 FR N.America Parts (2002+ J300/J200)	121, 122
Pump: Bracket, Universal	125
Pump: Cable Assembly 42" L Snap-in	126
Pump: Cable Assembly 76" L Snap-in	126
Pump: Capacitor, 2.0hp (1-Speed)	123
Pump: Capacitor, 2.0hp (2-Speed)	123
Pump: Capacitor 2.5hp LX Pump Motors Only	119
Pump: Circulation, 230V 50Hz w/Cord	130
Pump: Circulation, 240V 60Hz w/Cord	129
Pump: Circulation Aquaflo	129
Pump: Circulation E10, 230V 50/60Hz w/Cord	130
Pump: Circulation, Flow Master 230V 50Hz (48 Frame)	130
Pump: Circulation, Flow Master 240V 60Hz (48 Frame)	129
Pump: Connector, Liquid Tight, 1/2" #3231	125
Pump Cords (For 2010+ J400/J-1000 Controllers Only)	113
Pump: Drain Plug	123, 124
Pump: Drain Plug, 0.25" NPSM	121, 122
Pump: Drain Plug O-Ring	123, 124
Pump: Drain Plug O-Ring 0.487" ID	122
Pump: Drain Plug w/O-Ring	118
Pump: Eye Seal J Pump	127
Pump: Fixed BKT 56 FR Pump Parts 60Hz (2006-4/09)	120
Pump: Fixed Bracket Aquaflo Pump Parts 50Hz (2002+)	124
Pump: Fixed Bracket Aquaflo Pump Parts (2002+)	124
Pump: Fixed Bracket LX Pump Parts 50Hz (5/2009+)	123
Pump: Fixed BKT Pump Parts 50Hz (2002+ J400/J300/J200)	125
Pump: Flat Washer, 3/8" SAE	123
Pump: Front Housing O-Ring	121, 122
Pump: High Flow Circ, 240V 60Hz (48 Frame)	129
Pump History Matrix (2002+ North America 60Hz)	109
Pump: Housing, Back	123
Pump: Housing Back (Aquaflo)	120
Pump: Housing Back, Theramax	56, 124
Pump: Housing Case S45	125
Pump: Housing, Front 2.0hp (07/2003+)	122
Pump: Housing, Front, 2.0HP (1999-6/03)	122
Pump: Housing, Front 2.5hp (All)	122
Pump: Housing Front (Volute)	118, 119, 120, 123, 124
Pump: Housing O-Ring	118, 119, 120, 124
Pump: Housing Rear	118, 119
Pump: Housing, Rear Bkt. 2.0hp (07/03+)	122
Pump: Housing, Rear Bkt. 2.0hp (1999-06/2003)	122
Pump: Housing, Rear Bkt. 2.5hp (All)	122
Pump: Housing, Rear Bracket	121, 122
Pump: Housing Screw J Pump	126, 127
Pump: Housing Screw, K Pump	126
Pump: Impeller, 2.0hp (1-Speed)	123
Pump: Impeller, 2.0hp (2-Speed)	123
Pump: Impeller 2.0hp (3.875" Diameter)	122
Pump: Impeller 2.0hp (4.025" Diameter)	122
Pump: Impeller 2.5hp	118
Pump: Impeller 2.5hp (4.129" Diameter)	122
Pump: Impeller, 2.5hp (used on 1 & 2 speed motors)	119
Pump: Impeller, 4.2" Diameter Export	125
Pump: Impeller, 120V J Pump	127
Pump: Impeller, Export 50Hz	124
Pump: Impeller, J Pump	126
Pump: Impeller, K Pump	126
Pump: Impeller North America, 1.5hp	121, 122
Pump: Impeller North America, 2.0hp	121, 122
Pump: Impeller North America, 2.5hp	121, 122
Pump: Impeller (USA/Canada)	120
Pump Insulator: 1-1/4" Diameter x 1" Long (Rubber)	113
Pump: Insulator 1/2"	126, 127
Pump Insulator: 1-3/8" Dia. x 1-1/2" Long (Rubber)	113
Pump Insulator: 1" Diameter x 3/4" Long (Rubber)	113
Pump Insulator: 1" Diameter x 3/8" Long (Rubber)	113
Pump: J Pump Bracket (Rear Housing)	127
Pump: K Pump, 240V (Complete)	126
Pump: Locking Nut 1/4-20	126, 127
Pump: Machine Screw, 8-32 x 5/8 SS	120
Pump Matrix: Export 50Hz Fixed BKT Pumps (2013+)	115
Pump Matrix: North American 60Hz Pumps (2007-2011)	111
Pump Matrix: North American 60Hz Pumps (2012+)	110
Pump: Mechanical Shaft Seal	126, 127
Pump: Motor, 120V 60Hz (J Pump)	127
Pump Motor, 240V 60Hz (J Pump)	126
Pump: Motor, 240V 60Hz (K Pump)	126
Pump: Motor Bracket 1" High	126, 127
Pump: Motor Insulator Export	124, 125
Pump: Motor Insulator (USA/Canada)	120
Pump: Motor Mount Insulator, 1.25"	123
Pump: Mounting BKTS For Bracketless 60Hz Pumps	113
Pump: Nut 5/16" - 18, Hex	123
Pump: Older 120V J Pump Assemblies	127
Pump: O-Ring 2"	124
Pump: O-Ring, Pump Housing (J Pump, K Pump)	126
Pump: Parts, Bktless 56 FR (5/2009+ J400 60Hz)	118, 119
Pump: Pump Housing O-Ring (J Pump, K Pump)	126, 127
Pump: Replacement Split Nut 2"	120, 124
Pump: Retrofit Kit	129
Pump: Screw: #10-12 x 1", Type A	125

P

Pump: Screw, Self-Tapping	118, 119
Pump: Seal Assy., 0.625" Viton	122, 123
Pump: Seal Assy., 2.5hp, 0.75" Shaft, PS201 (All Years)...	122
Pump: Seal Assembly, PS200 (5/8") Export	124
Pump: Seal Assembly, PS200 5/8" (USA/Canada) 1	20
Pump: Seal Assembly, PS201 (3/4")	121, 122, 125
Pump: Seal, Eye J Pump	126
Pump: Seal, Mechanical Shaft	126
Pump: Seal-Stationary ASM (PS200)	119
Pump: Seal, Stationary for N.American 60Hz pumps	118
Pump: Split Nut Replacement 2"	121, 122
Pump: Square Ring: 6" ID x 0.125"Ø	125
Pump: Start Capacitor Export	124
Pump: Union 1.5" Straight w/Nut	129
Pump: Union Assembly 2" (45°)	121, 122
Pump: Union Assembly 2" (Straight)	121, 122
Pump: Union Assembly, 45°	123, 124
Pump: Union Assembly, 45° (O-Ring Included)	119
Pump: Union Assembly, Straight	124
Pump: Union Assembly, Straight (O-Ring Included)	119
Pump: Union Assmembly, Straight (O-Ring Included)	123
Pump: Union Assy. 45° w/O-Ring	118
Pump: Union Assy, Straight w/O-Ring	118
Pump: Union O-Ring	118, 119, 123, 126, 127
Pump: Union O-Ring, 2"	120
Pump: Union Repair Kit	126, 127
Pump: Washer 3/8"	126, 127
Pump: Washer, 5/16" Split-Lock	123
Pump: Wear Ring	120

R

Remote: Stereo Hard Wired Aquatic with 12" Cable	201
Remote: Stereo Wireless Aquatic	200, 204
Remote: Wireless RF-3 Aquatic	196, 197, 200, 201, 203
Repair Kit: Adjustable Thermostat	139
Repair Sleeve	76
Replacement CLEARRAY Parts	131
Replacement Cover Clips	9
Replacement Foam	107
Replacement Split Nut 2"	120, 124
Restrictor: Flow 0.31" ID x 0.81" OD	107
Restrictor: Flow 1" ID	107
Restrictor: Ozone Line	134
Retainer, BMH Jet	79
Retainer: E-Ring 0.025" Diameter	107
Retainer: JHT Pulsator ('06-'07 J-480/60 And J-300s)	84, 89
Retainer: Micro PowerPro (2002-2005 J-300 Series)	84
Ring: Backup HTA	81
Ring: Back-Up HTC	82
Ring: Backup Suction	96
Ring: Clamping HTA	81
Ring: Clamping Ring HTC	82
Ring: Graphic Accessory	107
Ring: Graphic Heater	107
Ring: Graphic System	107
Ring: PowerPro Jet Back Adapter	88
Ring: Push-on	142
Ring: Push-On 0.097" Diameter	107
Ring: Suction Strainer	107
Run Capacitor 2.5hp (1&2 speed Emerson motors only)...	118
Run Capacitor (Aqua-Flo Circmaster Pumps)	129

Q

Quick-Drain Assembly with Check Valve, 1-1/2" Slip	98
Quick-Drain Hose Kit	98

R

Real Wood Skirt Stains	192
Receiver: AM/FM CD Aquatic	200
Receiver: AM/FM/CD Aquatic (Black)	193, 194, 197, 199, 200, 201, 203, 204
Receiver: AM/FM/CD Aquatic, Black	201, 203
Receiver: AM/FM CD (Poly-Planar), Black	198, 202
Receiver: PolyPlaner Stereo Remote Interface	198
Redondo Synthetic Panels (2003)	186
Redondo Synthetic Panels (2004)	186
Reducer 1-1/2" Spigot x 1" Slip	97, 98
Reducer: 1-1/2" Spigot x 1" Slip	105
Reducer: 1-1/2" Spigot x 3/4" Slip	105
Reducer: 1/2" Spigot x 1/8" FIPT	105
Reducer: 1" Spigot x 1/2" Slip	105
Reducer: 1" Spigot x 3/4" Slip	105
Reducer: 2" Spigot x 1-1/2" Slip	47, 105
Reducer: 2" Spigot x 1-1/2" Slip	47
Reducer: 2" Spigot x 1/2" Slip	105
Reducer: 2" Spigot x 1/2" Slip	95
Reducer: 2" Spigot x 1.5" Slip	94
Reducer: 2" Spigot x 1" Slip	105
Reducer: 2" Spigot x 3/4" Slip	105
Reducer: 3/4" Spigot x 1/2" Slip	105, 107
Reducers (PVC)	105
Relay: Pump 2 (J-380/J-385 Models)	32
Remote: Basic FM USB BT	193, 199, 203,
Remote: Standard J-400 IR Remote	196, 198, 202

S

Screw: 1/4-14 x 1"	43
Screw: #4-20	43
Screw: 4-20, BMH Jet	79
Screw: #4-24 x 0.5"	43
Screw: #6-32 3/8" PH	43
Screw: 6-32 x 3/8 PH MS	206, 207
Screw: #6 x 1"	43, 208
Screw: #8-18 x 1.25" PH Flat SS, Self-Tapping	205
Screw: #8-18 x 1" PH Self-Tapping	205
Screw: #8-32 x 1.5" PHP S/S	43
Screw 8-32 x 3/8" PHP Nylon	43, 147
Screw: 8-32 x 12mm, 316SS	94, 95
Screw: 8x1-5/8" PHD 305SS (Coastal Skirts)	168, 169, 170, 172, 173, 174, 175, 177
Screw: 8x1-5/8" PHD 305SS (Harvest Wheat Skirts)	171, 175
Screw: 8x1-5/8" PHD 305SS (Roasted Chestnut Skirts)	168, 169, 170, 171
Screw: 8x1-5/8" PHD 305SS (Sierra Skirts)	172, 173, 174, 176, 177
Screw: 8x1-5/8" PHD 305SS (Teak Skirts)	168, 169, 170
Screw: #8 x 1-5/8 PHD S/S Blonde	43
Screw: #8 x 1-5/8 PHD S/S Gray	43
Screw: #8 x 1-5/8 PHD S/S Mahogany	43
Screw: #8 x 1-5/8 PHD S/S Red	43
Screw: #8 x 1-5/8" PHD S/S Teak	43
Screw: #8 x 2" PHD S/S Tuscan	43
Screw: #10-12 x 1", Type A	43, 125
Screw: #10-16 x 1" FHD PH S/S	43
Screw: #10-16 x 1 FH PH, Stainless Steel	206, 207, 208
Screw, #10-24 x 1/2" PHP, 316SS	43, 147
Screw: #10-24 x 2"	96
Screw: #10-24 x 2" S/S	43
Screw: #10-24 x 7/8" PHP S/S	43
Screw: #10 x 0.75" PH Type A	43
Screw: Air Control	74, 75
Screw: Drywall #8 x 2.5"	43
Screw: Housing J Pump	126, 127

Screw: HTA Jet, 3 Required	81
Screw, HTC Jet, 3 Required	82
Screw: Mach., 8-32 x 5/8 SS	120
Screw: Subwoofer Mount Set (4)	43
Screw: Wood #6 x 1.625"	43
Screw: Wood #6 x 1.625" (Natural Wood Skirts)	176
Screw: Wood Flat PH #6 x 1"	43
Seal Assembly, 0.625" Viton	123
Seal: Assembly, PS200 (5/8") Export	124
Seal: Eye J Pump	126, 127
Seal: Mechanical Shaft	126, 127
Seal (Stationary) ASM-PS200	121
Seal: Valve 1"	142
Sensor: 2 Foot Cable, Hi-limit J-300/J-200 LED	136, 137
Sensor: 7 Foot Cable, Hi-Limit J-300/J-200 LED	137
Sensor Harness Connectors	138
Sensor Harness: LCD Sensor Harness Connector	138
Sensor: Hi-limit Disc	138
Sensor: Hi-limit J-300/J200/Del Sol LED, 32" Cable	137
Sensor: Hi-limit J-300 LCD (Box End Connectors)	137
Sensor: Hi-limit J-400 Series (Box End Connectors)	136
Sensor: Hi-limit J-400 Series (DSMT Connector)	136
Sensor: Hi-limit J-LX LED Series, 32" (81cm) Cable	136
Sensor: IR Remote, Sensor Only	28
Sensor: RF Stereo Wireless Aquatic	200, 204
Sensor: Temp and Hi-limit w/Plug	139
Sensor: Temp Assembly 1.5" Slip	139
Sensor: Temperature	139
Sensor: Temp Repair with 96" Cable	138
Sensor: Temp Sensors (Box End Connector)	137, 138
Sensor: Temp Sensors (Curled Finger Connectors)	138
Sensor: Temp Sensors (DSMT Connector)	137
Sensor: Wireless RF-3 Remote, Aquatic	196, 197, 200, 201, 203
Shaft: Flex 44"	28
Shielded Extension Antenna 2006+	202
Single Air Control (<=2001 Models)	74
Single Air Injector Assembly (<=2001 Models)	75
Skimmer: Anchor, Shield Attachment (2007)	148
Skimmer Assembly (<=2001 Models)	142, 143, 145, 146
Skimmer: Basket (J400)	141
Skimmer: Basket, Standard Plate, R17	142
Skimmer: Canister Assy. Complete (J210)	141
Skimmer: Canister Assy. For ProPolish Bag (J488/70/65)	141
Skimmer: Canister w/Floating Weir And Nut	141
Skimmer: Canister w/Nut (J480/J470/J465)	141
Skimmer: Catch, Shield Attachment (2006+)	144, 148
Skimmer: Clip, Debris Attachment (2006+)	144, 147, 148
Skimmer: Filter Assembly Complete (J200 Series)	142
Skimmer: Grate, Jacuzzi Oval (2007)	148
Skimmer: Grill Left Lift Hinge (J-LX/J-LXL)	147
Skimmer: Hook, Shied Attachment (2006+)	144, 148
Skimmer: J-LX/J-LXL Series (2011+)	147
Skimmer: Latch, Magnetic Sealed (J-LX/J-LXL)	147
Skimmer: Latch Strike Plate (J-LX/J-LXL)	147
Skimmer: Lid Only For ProPolish Canister	141
Skimmer: Lily Pad, Floating Weir	142
Skimmer: ProPolish Filter Bag Canister (All Models)	141
Skimmer Shields (J-LX/J-LXL Series)	143
Skimmer: Trap, Debris Attachment (Mesh Bag)	147, 148
Skimmer: Weir Filter (JLX/JLXL)	37, 147
Skimmer: Weir Float (J400)	141
Skimmer: Weir Long (All J400)	141
Skirt: Bushing, Universal, Black	192
Skirt: Hardware for JLX/JLXL Models (2014+)	149
Skirt: Magnetic Catch, Mortise Mount (2014+ J300s)	192
Skirt: Plug, Universal (Black)	192
Skirts: Aero And Alexa Wood Skirt Panels (<=2001)	187
Skirts: Complete JLX/JLXL Skirt Panel Kits (2011-2013)	150
Skirts: Del Sol Synthetic Wood Skirt Panels (2003-2004)	186
Skirts: Door Latch (2014+ J300 Models)	192
Skirts: J-210 Synthetic Wood Skirt Panels (2011+)	184
Skirts: J-220/J-210 Syn. Wood Skirt Panels (2005-2010)	185
Skirts: J-230 Syn. Wood Skirt Panels (1/2010-5/2010)	182
Skirts: J-230 Synthetic Wood Skirt Panels (2005-2007)	185
Skirts: J-230 Synthetic Wood Skirt Panels (2008-2009)	183
Skirts: J-245/J-235 Syn. Wood Skirt Panels (2012+)	179, 180
Skirts: J-280/70/30 Syn. Wood Skirt Pnls (6/10-12/10)	181
Skirts: J-280/70/30 Syn. Wood Skirt Panels (2011+)	180
Skirts: J-280/70 Syn. Wood Skirt Panels (1/2010-5/2010)	182
Skirts: J-280/70 Syn. Wood Skirt Panels (2007-2009)	183
Skirts: J-300 Syn. And Real Wood Skirt Pnls (2004-06)	176
Skirts: J-300 Synthetic Skirt Panels (2014+)	168
Skirts: J-300 Synthetic Wood Skirt Panels (2002-2003)	177
Skirts: J-300 Synthetic Wood Skirt Panels (2004-2006)	175
Skirts: J-300 Synthetic Wood Skirt Panels (2007)	173, 174
Skirts: J-300 Syn. Wood Skirt Panels (2008-2010)	171, 172
Skirts: J-300 Syn. Wood Skirt Panels (2011+)	169, 170
Skirts: J-300 Wood Skirt Panels (2002-2003)	178
Skirts: J-415 Synthetic Wood Skirt Panels (2012+)	167
Skirts: J-425 Synthetic Wood Skirt Panels (2012+)	166
Skirts: J-460 Synthetic Wood Skirt Panels (2006)	165
Skirts: J-460 Synthetic Wood Skirt Panels (2007-2008)	164
Skirts: J-460 Synthetic Wood Skirt Panels (2009-2010)	163
Skirts: J-460 Synthetic Wood Skirt Panels (2011)	162
Skirts: J-460 Synthetic Wood Skirt Panels (2012+)	161
Skirts: J-465 Synthetic Wood Skirt Panels (2007-2008)	160
Skirts: J-465 Synthetic Wood Skirt Panels (2009-2011)	159
Skirts: J-465 Synthetic Wood Skirt Panels (2012+)	158
Skirts: J-480/J-470 Synthetic Stone Skirt Panels (2009+)	152
Skirts: J-480/J-470 Synthetic Wood Skirt Panels (2006)	157
Skirts: J-480/J-470 Syn. Wood Skirt Panels (2007-08)	156
Skirts: J-480/J-470 Syn. Wood Skirt Panels (2009-10)	155
Skirts: J-480/J-470 Syn. Wood Skirt Panels (2011)	154
Skirts: J-480/J-470 Syn. Wood Skirt Panels (2012+)	153
Skirts: J-495 Synthetic Wood Skirt Panels (2012+)	151
Skirts: J-LX/J-LXL Synthetic Skirt Panels (2011-2013)	150
Skirts: J-LX/J-LXL Synthetic Skirt Panels (2014+)	149
Skirts: Laser And Pinnacle Wood Skirt Panels (<=2001)	188
Skirts: Magnetic Catch Keeper Bkt. (2014+ J300s)	192
Skirts: Quantum And Santina Wood Skirt Pnls (<=2001)	189
Skirts: Solaris Wood Skirt Panels (<=2001)	190
Skirts: Synthetic Panels (2003 Hermosa)	186
Skirts: Synthetic Panels (2003 Redondo)	186
Skirts: Synthetic Panels (2004 Hermosa)	186
Skirts: Synthetic Panels (2004 Redondo)	186
Skirts: Synthetic Wood Panels (2005-2007 J230)	185
Skirts: Syn. Wood Panels (2011+ J230/J270/J280)	180
Skirts: Tool Free Skirt Latch Parts (2014+ J300s)	192
Skirts: Touchup Kit Venetian Stone	192
Skirts: Triton Wood Skirt Panels (<=2001)	191
Skirts: Washer, 0.06" Plated (2014+ J300 Models)	192
Skirt: Touchup Kit Tuscan Stone	192
Sleeve: Temp Sensor	142
Slider: Lens, 2009+ J-400 Models	68, 55, 68, 56
Slip Coupling, 3/4"	97, 98
SmartSeal Insulation	150, 151, 153, 154, 155, 156, 157, 159, 160, 161, 162, 163, 164, 165, 166, 167, 192
SMT Micro Jet (2003-2004 Del Sol Series)	91, 92
SMT Micro Jet (2005+ J-200 Series)	91, 92
SMT Mini Jet (2003-2004 Del Sol Series)	91
SMT Mini Jet (2005+ J-200 Series)	91
Snap Ring: Top Access Valve	77
Socket: With Strain Relief And Lock	31
Spacer: Nylon Diverter (Hermosa Models)	77
Speaker: 2" Aquatic, Screws Included	199, 201
Speaker Assembly 5" Oval	198
Speaker Assembly Dual Driver, Oval JBL	194, 195, 196
Speaker: Speaker Grill Trim	209
Speaker: Stereo Wiring Harness (2007+ J200)	204
Speaker: Subwoofer Aquatic	194, 199, 201
Speaker Subwoofer: J-400 Series	198
Special Repair Fittings	108
Splitter: Phone Jack, 2 into 1	58
Spring: Knob Air Control	74, 75
Stain: Coastal Red Quartz	192
Standoff: PCB 0.25"	32
Start Capacitor, 120V	121
Start Capacitor, 240V	121
Start Capacitor Export	124
Stereo: Adapter, MP3/iPod Jack Polyplaner	207
Stereo: Antenna, AM/FM	209
Stereo: Antenna, AM/FM 6' Wire (2007+ J200)	203, 204
Stereo: Antenna Bracket (<=2001 Models)	209
Stereo: Back Ring ABS Black	206, 207
Stereo: Back Ring, iPod ABS Black	208

S

Stereo: Basic w/Back And Phone Holder	193, 194, 199, 203	
Stereo: Bezel, ABS Gray	207	
Stereo: Bracket, CD Player (<=2001 Models)	209	
Stereo: Bracket, CD Power Supply (<=2001 Models)	209	
Stereo Components (<=2001 Models)	209	
Stereo Components (2009 J400)	195, 196	
Stereo Components (2010+ J400)	195, 196	
Stereo: Connector Cover, iPod (Red)	208	
Stereo: Connector, Liquid Tight 1/4" (<=2001 Models)	209	
Stereo: Connector, Straight 1/2" Romex (<=2001 Models)	209	
Stereo: Control Panel To Stereo Harness (2010+ J400)	195	
Stereo: Door, Clear CD Panel (<=2001 Models)	209	
Stereo: Door Handle JHT	207, 208	
Stereo: Door, Polycarbonate	206, 207	
Stereo: Dowel Pin (<=2001 Models)	209	
Stereo: Enclosure ABS Black	207	
Stereo Enclosure (All 2002-2006 J-300 Models)	207	
Stereo Enclosure Assembly Complete	206	
Stereo Enclosure Assembly Complete (PolyPlaner)	206	
Stereo: Foam Pad 1.5" x 1.5" x 0.188" iPod	208	
Stereo: Harness, Ground #14 (<=2001 Models)	209	
Stereo: Housing, CD w/Door Black (<=2001 Models)	209	
Stereo: Insert, Dock iPod Enclosure with 18" Cable	208	
Stereo: iPod Bezel, Gray	208	
Stereo: iPod Door Gasket 08	208	
Stereo: iPod Door Polycarbonate	208	
Stereo: iPod Enclosure ABS Black	208	
Stereo: JBL Stereo Door Assembly w/Hardware	195, 196	
Stereo: Magnetic Latch (<=2001 Models)	209	
Stereo: Magnetic Latch, Gray	207	
Stereo: Magnet, Lighted iPod Enclosure	208	
Stereo: Noise Filter Wire Assembly (<=2001 Models)	209	
Stereo: Panel, CD Black (<=2001 Models)	209	
Stereo: Panel, CD Brown (<=2001 Models)	209	
Stereo: Power Supply, 12 VDC (<=2001 Models)	209	
Stereo: Power Supply, 240VAC-15VDC (2009 J400)	194, 196, 198, 199, 200, 202, 203, 204	
Stereo: Power Supply, 240VAC-15VDC (2010+ J400)	195, 196	
Stereo: Power Supply Cable (<=2001 Models)	209	
Stereo: Receiver, AM/FM CD Aquatic (07-6/28/09 J200)	204	
Stereo: Receiver, CD Player (<=2001 Models)	209	
Stereo: Receiver iPod Interface with Cable	208	
Stereo: Remote, Wireless Aquatic (2007-6/28/09 J200)	204	
Stereo: Sensor For Wireless IR Remote	196	
Stereo: Speaker, 3" Poly-Planar Gray (2007+ J200)	204	
Stereo: Speaker, 5" (<=2001 Models)	209	
Stereo: Speaker Assembly (2002 J300)	202	
Stereo: Speaker Assembly (2003 J300)	202	
Stereo: Speaker Assembly (2004+ J300)	202	
Stereo: Spkr Gasket, 3" Poly-Planar (2007+ J200)	204	
Stereo: Speaker Grill, JBL Oval (J400)	194, 195, 196	
Stereo: Speaker Grill, Stainless Steel (<=2001 Models)	209	
Stereo: Speaker, JBL, Dual Driver (2010+ J400)	194, 195, 196	
Stereo: Strike Plate w/Handle	209	
Stereo: Striker Plate (For Stereo And iPod Enclosure)	206, 207	
Stereo: Striker Plate (Stereo And iPod Enclosure)	208	
Stereo: Subwoofer JBL (J400)	195, 196, 197	
Stereo: System JBL J-400 LCD	195, 196	
Stereo: Wireless Remote (2009 J400)	196	
Stereo: Wireless RF Remote, LCD Display (2010+ J400)	194, 195	
Stereo: Wiring Harness, Pinnacle CD (<=2001 Models)	209	
Stereo: Wiring Harness, Triton CD (<=2001 Models)	209	
Strainer Assemblies	105	
Strainer Assembly, 1-1/2" (Pinnacle and Quantum)	105	
Strainer Assembly, 1-1/2" (Triton)	105	
Strainer Assembly, 2" (Laser, Quantum, Santina)	105	
Strainer: Cone for Laser, Quantum And Santina	105	
Strainer: Disc For Pinnacle, Quantum and Triton	105	
Strainer: Suction	107	
Sub Panel: Cutler Hammer w/50A GFCI Bkr (1-position)	29	
Sub Panel: Cutler Hammer w/60A GFCI Bkr (1-position)	29	
Sub Panel: Square-D, 8-position	29	
Sub Panels With GFCI Breakers	29	
Sub Panel Without GFCI Breakers	29	
Suction Fitting Repair Kit	96, 107	
Suction Fittings (J-300)	95	
Suction Fittings (J-300 Series)	95	
Suction Fittings (J-400 Series)	94	
Suction: Wall Fitting (Nut and Screw Included)	94	
Suction: Wall Fitting (Nut And Screw Included)	95	
SunStar Spa Cover Clip Kit	9	
Swing Check 2" Slip x Slip	96	
Switch: 2" Flow Assembly with Snap-In	136	
Switch: Flow Assembly	135	
Switch: Flow Assembly J-300/J-200 LED Series	135	
Switch: Flow Assembly J-300 LCD Series	135	
Switch: Flow Assembly J-LX/J-LXL LED	135	
Switch: Flow Switch Assembly J-400 Series	135	
Switch: Flow Switch Assm. with 5ft cable, DSMT	135	
Switch: Flow Switch (J-300 Series)	135	
Switch: J-200 Flow J-200 Assembly LED	135	
Switch: Pressure	136	
Switch: Pressure 1 PSI, 1997-1999	136	
Switch: Test LCD Models Only	32	
Swivel: HTA Jet	81	
Swivel: HTC Jet	82	
Tailpiece: 1-1/2" Pump Union	107	
Tailpiece: 1.5" Heater Union	46	
Tailpiece: 2" Slip w/Groove	48	
Tailpiece: Heater	50	
Tailpiece: Plenum	107	
Tee: 1" Slip x 1" Slip x 3/8" Barb	97, 98	
Tee: 3/4" Barb	101	
Tee: 3/4" Barb x 3/4" Slip or 1" Spigot	101	
Tee, 3/4" Slip	79	
Tee: 3/4" Slip	98	
Tee: Barb 3/4" x 3/4" x 3/4"	106	
Tee: Barb 3/8" x 3/8" x 3/8"	106	
Tee: Compression 1/4"	106	
Tee: Slip 1-1/2" x 1-1/2" X 1"	106	
Tee: Slip 1-1/2" x 1-1/2" X 1-1/2"	106	
Tee: Slip 1-1/2" x 1-1/2" X 2"	106	
Tee: Slip 1-1/2" x 1-1/2" X 3/4"	106	
Tee: Slip 1/2" x 1/2" x 1/2"	106	
Tee: Slip 1" x 1" x 1"	106	
Tee: Slip 1" x 1" x 3/4"	106	
Tee: Slip 1" x 3/4" x 1"	106	
Tee: Slip 2" x 2" x 1"	106	
Tee: Slip 2" x 2" x 1-1/2"	106	
Tee: Slip 2" x 2" x 2"	106	
Tee: Slip 2" x 2" x 3/4"	106	
Tee: Slip 3/4" x 3/4" x 3/4"	106	
Tee: Slip 3/4" x 3/4" x 3/8"	106	
Tees (PVC)	106	
Tee: Venturi w/Check Valve (PowerPro PX Jet Assys.)	89	
Temperature Sensors	137, 138	
Terminal: 2-Position Strip	32	
Terminal: 3-Position Strip	32	
Terminal: 4-Position Strip	32	
Terminal: 5-Position Strip	32	
Terminal: 6-Position Strip	32	
Terminal: 7-Position Strip	32	
"T" Gasket for 3-way waterfall valve	99	
Thermostat: Adjustable	139	
Transformer: 50A Buck & Boost	32	
Transformer: 240V, 2-Pmp J400/J300 60Hz LCD Models	33	
Transformer: 1997-1999 Aero Plus/Vectra II Series	33	
Transformer: All 50Hz J-400/J-300 LCD 2-Pump	34	
Transformer: All 50Hz J-LX/J-300/J-200 LED 2-Pmp	34	
Transformer: All LED 120V 1 Pump J300/J200 Models	33	
Transformer: All LED Non-Conv., 240V J300/J200 Models	33	
Transformer: Platinum Series	33	

Topical Index**T**

Transformer: Plug, 2-Pump LCD Systems	33
Transformer: Select Series	33
Trap: Debris Attach (Mesh Skimmer Bag).....	37, 40, 147, 148
Triple Air Control (\leq 2001 Models)	75
Triple O-Ring, 3.4" ID x 0.163"	86, 87
T-Valve Cap	77
T-Valve Cap And Knob	77
T-Valve Knob	77

W

Washer: 3/8"	43, 126, 127
Washer, 5/16" Split-Lock	123
Washer: #10 Flat S/S	43
Washer: #10 Locking	43
Washer: Finishing	43, 208
Washer, Flat 3/8"	113
Washer/Nut: 200s (Self Leveling)	80
Washer/Nut: 300s (Self Leveling)	80, 87
Washer/Nut: 500s Self Leveling	80, 87
Washer/Nut: Self Leveling 400s	80
Washer: Nylon Diverter	76
Washer: Nylon Diverter 2002+	76
Washer: Self Leveling.....	83, 85, 86, 87, 88, 90, 91, 92, 94, 95
Washer: Self Leveling SMT Mini	91
Washer, Split-Lock 5/16	113, 129, 130
Washer: Split Lock, 5/16" Stainless Steel	100
Waterfall, 8" Stainless Steel 2011	99
Waterfall: 2002-2006 J-300 Series	100
Waterfall: 2007+ J-325/J-315/J-280/J-270 Models	100
Waterfall: 2013 J300 Models With Mini DIN Connector ...	100
Waterfall: 2013 J300 Waterfall Assy. w/Mini-DIN Conn.	57
Waterfall: 2014+ Cover (Fits 6560-125 Waterfall)	100
Waterfall: 2014+ J300 Series w/Mini DIN Connector	100
Waterfall: J-300 Series (2007+)	100
Waterfall: Jacuzzi 2007 (Complete Kit)	100
Waterfall: JHT with lights	57, 58
Waterfall: J-LX/J-LXL Series (2011+)	99
Waterfall: Older Models (\leq 2001)	101
Waterfalls	99, 101
Waterfall Valve (2012+ J-LX/J-LXL Series)	99
Waterfall Valve (J-400 Series)	99
Wear Ring	120, 124
Weir: EL Filter Assembly	40, 141
Weir Float; Front Load	142
Weir: Skimmer Front Load	142

V

Valve: 3-Way, 2"	78
Valve: 90°, 2-Way, 1-1/2" Slip	99
Valve: 90°, 3-Way, 1-1/2" Slip	99
Valve: Check 1-1/2	96
Valve: Check 1/4" Barb x Barb (For Ozone)	96
Valve: Check 1" Slip x Slip (1/2 lb.)	107
Valve: Check 2" Slip x Spigot (Magnetic)	96
Valve: Check Air, 3/4" (2006+ J-400 Series Only)	96
Valve: Check (Ozone)	134
Valve: Cycle 6 Port	97
Valve: Diverter Body	78
Valve: Drain	98
Valve: Drain Check, 1-1/2"	97, 98
Valve: Repl. 3-Way Wtrfall Valve Stem Assy. (J-400 s)	99
Valves (Check)	95
Valves (Cycle)	97
Valves (IX Jet / Waterfalls)	99
Valves (J-400 Quick Drain 2013+)	98
Valve: Spa Drain	97, 98
Varistor: 275V	32
Vent Ring, Hi-Flow Cartridge Filter	141
Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb	82, 106

W

Wall Fitting: Divert-A-Jet	77, 81
Wall Fitting, LED Footwell Light	54, 57, 58
Wall Fitting: Magna II	82
Warranty Documents	63
Washer: 1/4"	101
Washer: 1/4" Flat S/S	43



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